



P-K SONIC® Gas Fired Appliance
Technical Service 1.877.728.5351



Safety

General

P-K SONIC® Boilers SC-650, SC-750, SC-850 & SC-1000

P-K SONIC® HW Supply Boilers SCD-650, SCD-750, SCD-850 & SCD-1000

All P-K SONIC® Gas-Fired Boilers and Hot Water Supply Boilers must be:

- Installed, operated, and serviced in accordance with instructions contained in this manual and other supplemental manuals.
- Installed by qualified personnel in accordance with designs prepared by qualified facility engineers including: structural, mechanical, electrical, and other applicable disciplines.
- Operated and serviced in accordance with a comprehensive safety program determined and established by the customer. Do not attempt to operate or service until such a program has been established.
- Operated and serviced by experienced, qualified, and properly trained personnel in accordance with all applicable codes, laws, and regulations.

Safety Precautions

Provide a suitable location for the appliance, away from normal personnel traffic, with adequate working space, adequate clearances, proper ventilation and lighting, with a structure sufficiently strong and rigid to support the weight of the appliance, all piping, and accessories.

WARNING

Crystalline silica may be present in this equipment. Exposure to crystalline silica may pose significant health hazards, including but not limited to eye and respiratory system damage. Personal Protective Equipment must be worn to minimize exposure to hazardous substances. Refer to most current guidelines by the CDC and OSHA for more information, including Personal Protective Equipment recommendations.



WARNING

Improper use may result in fire or injury.

Read instructions/safety manual before installing, operating or servicing boiler.

AVERTISSEMENT

Une installation, un réglage, un changement ou un entretien inappropriés peuvent causer des dommages matériels, des blessures corporelles ou la mort.

Lire et bien comprendre le Manuel d'installation et du propriétaire fourni avec cette chaudière. L'installation et le service doivent être effectués par un personnel expérimenté et compétent qui a reçu une formation sur la chaudière de cette série.



WARNING

Improper installation, adjustment, alteration, service, or maintenance can cause property damage, personal injury or loss of life.

Read and understand the installation and Owner's manual provided with this boiler. Installation and service must be performed by experienced and knowledgeable personnel who have been trained on this series boiler.

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NOTICE!

Each safety device must be maintained and checked per the recommended schedule. Refer to [6 Maintenance](#).

SAFETY FEATURES

It is the responsibility of the customer to ensure external safety provisions, such as but not limited to: guards, safety labels, safety controls, interlocks, lockout devices are in place and operable.

SAFETY LABELS

The following words are used in this manual to denote the degree of seriousness of the individual hazards.

DANGER

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.

WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE/NOTE - NOTICE

Is the preferred signal word to address practices not related to personal injury. The safety alert symbol is not used with this signal word.



NOTICE!

The safety labels shown below are affixed to your appliance. Although the labels are of high quality, they may become dislodged or unreadable over time. Contact Patterson-Kelley at **570.476.7261** or toll-free at **877.728.5351** for replacements.

AVERTISSEMENT Une installation, un réglage, un changement ou un entretien inappropriés peuvent causer des dommages matériels, des blessures corporelles ou la mort. Lire et bien comprendre le Manuel d'installation et du propriétaire fourni avec cette chaudière. L'installation et le service doivent être effectués par un personnel expérimenté et compétent qui a reçu une formation sur la chaudière de cette série.	 	WARNING Improper installation, adjustment, alteration, service, or maintenance can cause property damage, personal injury or loss of life. Read and understand the Installation and Owner's manual provided with this boiler. Installation and service must be performed by experienced and knowledgeable personnel who have been trained on this series boiler.
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ATTENTION Risque de brûlures. Certains composants sont très chauds. Allouer un temps de refroidissement après l'arrêt et ne pas toucher pendant le fonctionnement.		CAUTION Burn hazard. Some components are hot to the touch. Allow time to cool after shutdown and do not touch during operation.
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AVERTISSEMENT Risque électrique. Un contact causera un choc électrique et des blessures. Suivre les procédures de verrouillage/signalement lors de l'entretien.	 	WARNING Electrical Hazard. Contact may cause electrical shock and injury. Follow lockout/tagout procedure when servicing.
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	WARNING Improper use may result in fire or injury. Read instructions/safety manual before installing, operating or servicing boiler.
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WARNING

Gas may lose its odor. Proper gas sensing equipment and procedures should be used for leak checks. Failure to detect gas leaks could result in injury or death.

Training

Proper training is the best protection against accidents. It is **essential** to read, understand, and follow the recommendations of this manual before installing, operating, or servicing this equipment. Failure to do so could result in fire or explosion and serious injury, death, and/or property damage.

Operating and service personnel must be thoroughly familiar with the basic construction of the SC-650, SC-750, SC-850, SC-1000, SCD-650, SCD-750, SCD-850 and SCD-1000 appliances, the use and locations of the controls, the operation of the appliance, adjustment of their various mechanisms, and all applicable safety precautions. If any of the provisions of this manual are not fully and completely understood, contact Patterson-Kelley Technical Service at **570.476.7261** or toll free at **877.728.5351**.

Hazard Warnings

Electrical Hazards



Shock Hazard! Properly lockout/tagout the electrical service and all other energy sources before working on or near the appliance.

Shock Hazard! Do not spray water directly on this appliance or any electrical components.

Electrical Hazard! Do not alter wiring connections.

Crush Hazards



Lifting Hazards! Use properly rated lifting equipment to lift and position the appliance. The load is unbalanced. Test the balance before lifting off the floor. Do not allow personnel beneath the lifted load. Refer to the approximate weights in the table.

Boiler Model	Weight in Pounds	Dual Fuel Model	Weight in Pounds
SC-650 SCD-650	650	SC-650GG SCD-650GG	700
SC-750 SCD-750	650	SC-750GG SCD-750GG	700
SC-850 SCD-850	700	SC-850GG SCD-850GG	750
SC-1000 SCD-1000	700	SC-1000GG SCD-1000GG	750

Bump Hazard from Overhead Ductwork and Piping



Injury Hazard! Install components with adequate vertical clearance.

Pressure Hazards



Pressure Hazard! Hot fluids. Install isolation valves on appliance water inlet and outlet. Make sure isolation valves are closed before servicing appliance.

Pressure Hazard! Hot fluids. Annually test safety relief valve(s) for proper operation. Do not operate appliance with faulty relief valve(s).



Slip, Fall Hazards



Tripping Hazard! Do not install piping on floor surfaces. Maintain a clear path around the appliance.

Slip and Fall Hazard! Use a drip pan to catch water while draining the appliance. Maintain dry floor surfaces.

Slip and Fall Hazard! Do not locate intake or exhaust terminations above a walkway; dripping of condensate can cause icing of the walking surface. Refer to [2.5.5 Required Clearances](#).

Fall Hazard! Do not stand on appliance.

Chemical Hazards

Chemical Hazards from Cleaning Products. Use caution when cleaning the system. The use of professional assistance is recommended. Use safe procedures for the disposal of all cleaning solutions.



Combustion Condensate – An acidic pH of approximately 3.0 to 5.0 can be expected. Use PVC, CPVC, or other corrosion resistant piping for drainage. Collection and disposal must be in accordance with all applicable regulations. A condensate neutralization kit is available. Please contact your local Patterson-Kelley representative for more information.



Burn, Fire and Explosion Hazards



Burn, fire, and explosion hazards! Installation must be in strict conformance to all applicable codes and standards including NFPA 54, ANSI Z223.1 and CAN/CSA B.149. Install all required vent lines for gas devices. Refer to Section [3.5](#).

Hazard from Incorrect Fuels! Possible fire, explosion, overheating, and damage. Do not use any fuels except the design fuels for the unit.

Overfire Hazards! High pressure in gas supply could result in overfiring of this or other devices supplied from the same source.

Fire and Explosion Hazards! Close the main gas shutoff before servicing appliance.



Fire and Explosion Hazards! Do not store or use gasoline or other flammable vapors or liquids in the vicinity of this or any other gas fired appliance.

Burn hazard! Possible hot surfaces. Do not touch gas vent during firing operation. Use only factory recommended vent components.

Burn Hazard! Pipes, vents, and appliance components could be hot. Do not touch piping or stack surfaces during operation or immediately after shutdown of the appliance.

Burn Hazard! Hot flue! Use caution when servicing or draining appliance.

Fire and Explosion Hazards! Use caution when servicing burner. Propane (LPG) is heavier than air and may linger in the combustion chamber, vent lines, or elsewhere.

Gas Leak Hazard! Make sure the burner is installed correctly and blower/transition is securely fastened following any maintenance performed on them. These connections may leak gas if assembled incorrectly.

Gas Leak Hazard! All threaded gas connections must be made using a pipe compound that is resistant to liquefied petroleum gas. Do not use Teflon™ tape on threaded gas piping.

Gas Leak Hazard! Check entire gas train for leaks after installation. If there is a smell of gas, shut down the appliance and obtain immediate assistance from trained service personnel and/or your local fire department.

Overfire Hazard! Possible fire and explosion from excess gas pressure. Make sure that gas inlet pressure does not exceed 14 inches W.C.

Overfire Hazard! Possible fire and explosion. Possible malfunction of regulators and/or gas safety shut off/control valves. Maintain all gas train components in good condition. Do not alter wiring connections. Annual inspection by factory-trained personnel for proper set-up and operation is recommended.

Overfire and Underfire Hazards! Possible fire, explosion, overheating, and component failure. Do not attempt to adjust firing rate of the appliance. The firing rate must be adjusted only by factory trained personnel.



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1 Introduction

This manual describes the installation and operation for of P-K SONIC® SC-650, SC-750, SC-850, SC-1000, and SCD-650 SCD-750, SCD-850, SCD-1000 series appliances featuring NURO® controls:

**SC-650, SC-750, SC-850, SC-1000,
SCD-650, SCD-750, SCD-850 & SCD-1000:**

- Natural Gas, 120V (single phase), 60 Hertz
- Propane Gas, 120V (single phase), 60 Hertz

**SC-650GG, SC-750GG, SC-850GG, SC-1000GG,
SCD-650GG, SCD-750GG, SCD-850GG & SCD-1000GG:**

- Dual Fuel, 120V (single phase), 60 Hertz

NOTICE! This manual covers single fuel P-K SONIC® appliances (Natural Gas ~~or~~ Propane Gas) **AND** dual fuel P-K SONIC appliances (Natural Gas ~~and~~ Propane Gas).

Individual differences between each appliance model will be called out and defined in separate sections and the titles of these sections will include the appliance model number. If appliance model numbers are not listed in the section title, that section is common to all appliance models.

If you have any questions on the information contained within, or do not fully and completely understand the content, please contact Patterson-Kelley Technical Service at **570.476.7261** or toll free at **877.728.5351**.

The P-K SONIC gas-fired appliance is fully modulating using a variable speed combustion blower, sophisticated microprocessor controls, modulating gas safety shut off / control valves and a unique stainless steel heat exchanger capable of operating in a fully condensing mode to provide maximum efficiency in a minimum amount of space. The high-quality materials and design of the appliance should provide years of trouble-free service if the instructions in this manual are followed carefully.

The appliance is only a part of the complete heating system. This appliance may be fully operational and yet because of poor circulation, improper control or other site related characteristics, not deliver heat to the desired location. Additional equipment such as temperature sensors, pumps, flow switches, balancing valves, and check valves will be required for satisfactory operation of any system. Patterson-Kelley cannot be responsible for the design or operation of such systems and a qualified engineer or contractor must be consulted.

While details may differ slightly, basic operation is the same for all models. Appliances may be built to operate with natural gas and/or liquefied petroleum gas (propane). Check the rating plate for correct fuel usage and gas pressures.

⚠ WARNING

If the information in this manual is not followed, fire or explosion may result causing property damage, personal injury, or loss of life.

Do not store or use gasoline or other flammable vapors or liquids in the vicinity of this or any other appliance. Installation and service must be performed by a qualified installer, service agency, or the gas supplier.

WHAT TO DO IF YOU SMELL GAS:

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.

If you cannot reach your gas supplier, call the fire department.

⚠ WARNING

It is essential to read, understand, and follow the recommendations of this manual before installing, operating or servicing this equipment. Failure to do so could result in personal injury or death.

⚠ WARNING

Installation and service must be performed by a qualified and knowledgeable individual who has been certified on the P-K SONIC appliance. The features which permit this appliance to achieve high-efficiency performance can be misused which could result in personal injury or death.



1.1 Purpose of this Document

It is the purpose of this Installation and Owner’s Manual is to provide complete documentation support for P-K SONIC appliances featuring NURO controls. Patterson-Kelley is constantly seeking ways to produce high quality HVAC products. Our operation is based on the premium quality control program and insures that Patterson Kelley manufactures quality products.

The primary concern of all Patterson-Kelley equipment installation procedures is Safety. Safety instructions and considerations are presented and repeated throughout the document as needed. If you have any questions on the information contained within, or do not fully and completely understand the content, please contact Patterson-Kelley Technical Service at **570.476.7261** or toll free at **877.728.5351**.

1.2 Common Abbreviations

Abbreviation	Description
AMP	Ampere or Amperage
ANSI	American National Standards Institute
ASME	American Society of Mechanical Engineers
AWG	American Wire Gauge
BTU	British Thermal Unit
CH	Comfort Heat
CO ₂	Carbon Dioxide
CSA	Canadian Standards Association
CSD-1	Controls and Safety Devices
CPVC	Chlorinated Polyvinyl Chloride
DHW	Domestic Hot Water
HWR	Heating Water Return / Hot Water Return (From Building)
HWS	Heating Water Supply / Hot Water Supply (To Building)
ID	Inside Diameter
MBH	Thousands of BTU / Hour
MFD	Modu-Fire Forced-Draft Series Boiler or Water Heater
MODBUS	A serial communication protocol (not an abbreviation)
NFPA	National Fire and Protection Agency
NTC	Negative Temperature Coefficient
O ₂	Oxygen
OD	Outside Diameter
OEM	Original Equipment Manufacturer
SCFM	Standard Cubic Feet per Minute
SMACNA	Sheet Metal and Thermoplastic Duct Construction Manual Air Conditioning Contractors National Association
TB<#>	Terminal Block (1, 2, 3 etc.)
VAC	Volts Alternating Current
VDC	Volts Direct Current



⚠ WARNING

Installation and service must be performed by a qualified installer, service agency, or gas supplier. Failure to install the equipment in accordance with this manual could result in an unsafe operating condition.

NOTICE!

Controls and other equipment that are damaged or fail due to weather exposure are not covered by warranty.

⚠ WARNING

The appliance is heavy and requires additional technicians to support and move the unit(s) during installation. Use extreme caution to avoid dropping the appliance or cause any bodily injury while lifting or handling.

When positioning this appliance, maintain positive control of it at all times. Do not attempt to move the appliance on surfaces that are not level. Failure to heed this warning could result in personal injury or death.

NOTICE!

The appliance may be installed on a combustible floor; however, the appliance must never be installed on carpeting.

⚠ WARNING

Bumping hazard from overhead ducts! Install all components with adequate vertical clearances. Insufficient clearance can restrict the service access, increasing the possibility of injury.

2 Site Preparation

2.1 Initial Inspection upon Receiving

Upon receiving the appliance, inspect it for signs of shipping damage. Some damage may be hidden. Unpack the appliance, open the front and side doors and inspect the appliance. Verify that the total number of pieces shown on the packing slip agrees with those actually received.

NOTICE! Note any damage, suspected potential damage, or shortage of materials on the freight bill and immediately notify the carrier. File all claims for shortage or damage with the carrier. Claims for hidden damages must be filed with your carrier within 7 days. The carton is equipped with a “Tip (N) Tell”. If the “Tip (N) Tell” arrow point is blue, that indicates the package has been on its side or tipped over in transit.

2.2 Storage Prior to Installation

If the appliance is not installed immediately, it must be stored in a location adequately protected from the weather, preferably indoors. If this is not possible, then it should remain in the shipping container and be covered by a tarpaulin or other waterproof covering.

NOTICE! Controls and other equipment that are damaged or fail due to weather exposure are not covered by warranty.



2.3 Compliance with Codes

Each P-K SONIC appliance with standard components complies with American National Standard/CSA Standard ANSI Z21.13/CSA 4.9, latest edition for Gas-Fired Low Pressure Steam and Hot Water Boilers.

The P-K SONIC SC-650, SC-750, SC-850, and SC-1000 heat exchangers are constructed and stamped in accordance with ASME Boiler and Pressure Vessel Code, Section IV for 160 psig maximum pressure and 210°F maximum temperature. Other codes or approvals which apply will be labeled on the appliance.

	SC-650, SC-750, SC-850, SC-1000
Code of Construction (Boiler)	ASME Section IV – “H” (Latest Edition)
Maximum Allowable Working Pressure	160 PSIG
Maximum Allowable Design Temperature	210° F
Hi-Limit Setpoint	200° F
Maximum Setpoint	194° F

Installation of the appliance must conform to all the requirements of all national, state and local codes established by the authorities having jurisdiction or, in the absence of such requirements, to the National Fuel Gas Code, ANSI Z223.1/NFPA 54 latest edition in the U.S. In Canada, the equipment shall be installed in accordance with the current Installation Code for Gas Burning Appliances and Equipment, CAN/CSA-B.149, latest edition, and applicable Provincial Regulations for the class, which should be carefully followed in all cases. Authorities having jurisdiction should be consulted before making any installation.

Where required by local codes, the installation must conform to American Society of Mechanical Engineers Safety Code for Controls and Safety Devices for Automatically Fired Boilers (ASME CSD-1).

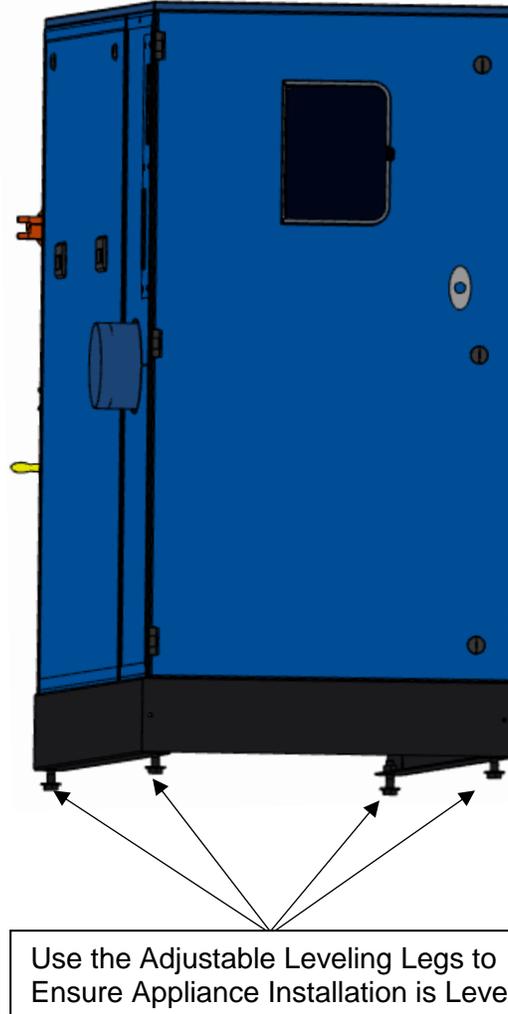
In the Commonwealth of Massachusetts (a) this unit must be installed by a licensed pipe fitter/plumber, (b) field installed gas cocks must be “T” handle type, (c) piping of condensate shall conform to the State Plumbing Code, and (d) refer to the Massachusetts Supplement for further details.



2.4 Location Setup

2.4.1 Foundation

The appliance must be level to function properly. To assist in leveling the appliance, the four (4) adjustable leveling legs (1/2"- 13 NC) must be installed and adjusted accordingly. The adjustable legs also provide adequate floor clearance and prevent distortion/twisting of the cabinet enclosure.



1. Ensure the base is securely connected to the appliance.
2. The appliance may be installed on a combustible floor (except carpeting) or a non-combustible surface such as a concrete housekeeping pad.

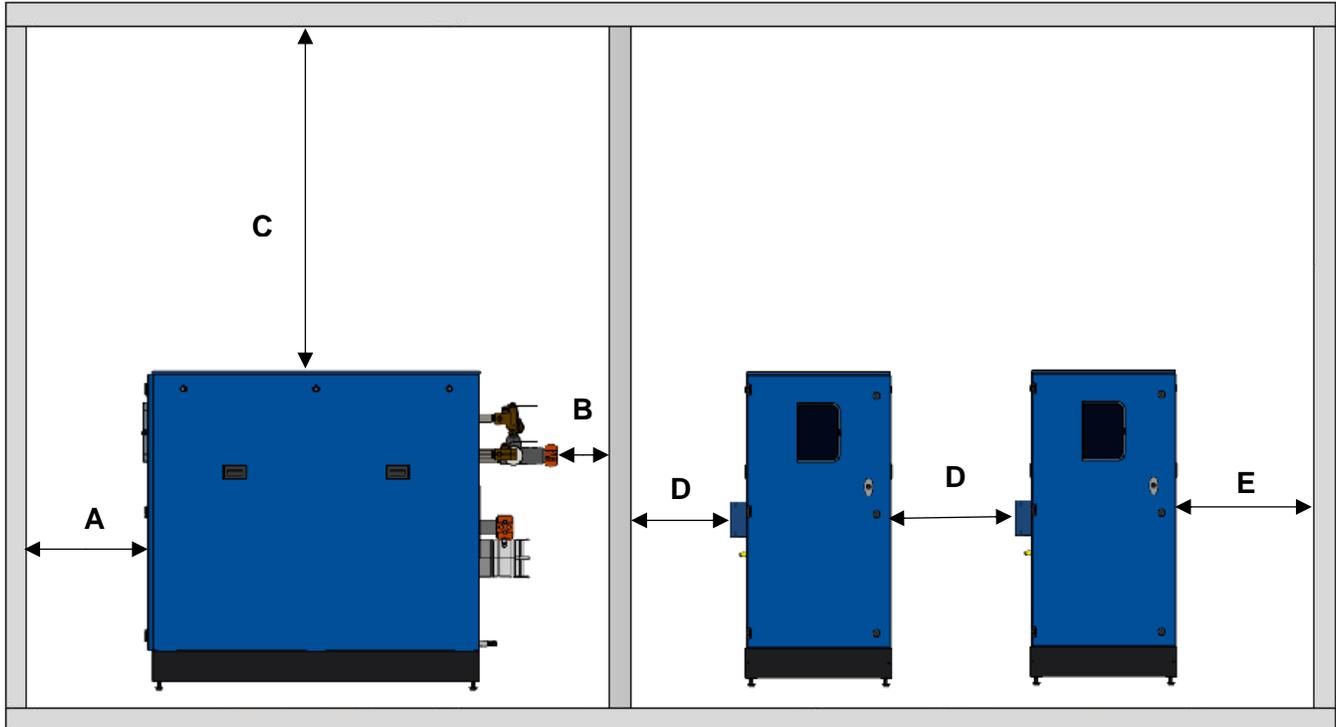
NOTE
Never install appliance on carpeting.

3. Once the appliance is situated, use a bubble level and adjust the four 1/2"-13 leg bolts until the appliance is completely level.



2.4.2 Clearances

Failure to provide adequate service clearances, even with non-combustible surfaces, may present problems during routine maintenance of the appliance. The appliance must be installed in a space large in comparison to the appliance as described in the National Fuel Gas Code, NFPA 54/ANSI Z223.1, Latest Edition.



Type of Surface	Dimensions (inches)				
	A	B	C	D	E
CSA Minimum Clearances to Combustibles	6	6	6	6	0
Clearance to Non-Combustible Surfaces	0	0	0	0	0
Recommended Service Clearances	26	12	12	24	0

Do not put pipes, ducts, etc. in area above the appliance.
 *CSA minimum. Actual clearance depends upon venting requirements.

Note: Failure to provide recommended service clearances may make it difficult to perform service on the appliance(s).



⚠ WARNING

Design and installation of venting systems should be done only by qualified and knowledgeable venting systems personnel and in accordance with vent system manufacturer’s installation instructions. Installing an appliance or vent system using improper installation methods or materials can result in serious injury or death due to fire or asphyxiation.

⚠ WARNING

Before connecting an appliance to a venting system, it must be determined whether the appliance is to be installed in a conventional or direct vent configuration. In the US, provisions for combustion air must be in accordance with NFPA 54/ANSI Z223.1, National Fuel Gas Code, latest edition, or applicable provisions of local building codes. In Canada, combustion and ventilation air openings shall comply with CAN/CSA B-149.1 Natural Gas and Propane Installation Code.

⚠ WARNING

For correct installation of a vent system, read all of these instructions and refer to the vent manufacturer’s instructions.

Failure to use a proper vent system (types and materials), as described in this manual will void the appliance warranty and may result in rapid deterioration of the venting system, creating a health or life safety hazard. Faulty vent installation can allow toxic fumes to be released into living areas. This may cause property damage, injury, or death.

2.5 Inlet Air and Exhaust Venting Considerations

2.5.1 Applicable Codes and Standards

United States Installation Codes:

NFPA 54/ANSI Z223.1	National Fuel Gas Code
NFPA/ANSI 211	Chimneys, Fireplaces, Vents and Solid Fuel Burning Appliances

Canada Installation Codes:

CAN/CSA B149.1	Installation Codes for Gas Burning Equipment
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Flue Gas Exhaust Vent Standards:

UL 1738	Venting Systems for Gas-Burning Appliances, Categories II, III and IV
ULC S636-95	Standard for Type BH Venting System Sheet Metal and Thermoplastic Duct Construction Manual Air Conditioning Contractors National Association (SMACNA)

These codes and standards contain information for the venting of gas fired appliances, including, but not limited to vent sizing, location, clearance to combustibles, and safe installation practices. The installation must comply with both the above Federal Codes and with state, provincial and local codes.

2.5.2 Combustion Air Inlet Planning (United States and Canada Considerations)

- Air inlet requirements for the U.S. are established by NFPA 54/ANSI Z223.1 & NFPA/ANSI 211.
- Air inlet requirements for Canada are established by CAN/CSA B149.1.

Refer to section [3.4](#), for more details on combustion air inlet requirements in the United States and Canada.



2.5.3 Category II/IV Flue Gas Exhaust Vent Planning

Several codes and standards have categorized appliances in accordance with the flue gas temperature and pressure produced by the appliance. The applicable categories are defined as follows:

- **Category II:** An appliance that operates with a non-positive vent static pressure and with a vent temperature that may cause excessive condensate production in the vent.
- **Category IV:** An appliance that operates with a positive vent static pressure and with a vent temperature that may cause excessive condensate production in the vent.
- **Direct Vent:** An appliance that is constructed and installed so that all air for combustion is derived directly from outdoors and all flue gases are discharged to the outdoors.

All P-K SONIC appliances are dual-certified as **Category II or IV**, as defined in ANSI Z21.13/CSA 4.9, latest edition. The P-K SONIC series appliances are capable of operating with slightly negative to slightly positive exhaust pressure. It is critical to ensure the flue vent material is certified for **Category II or IV** operation.

NOTE: For **Category II** installations, ensure the flue venting system is designed to maintain a slightly negative exhaust pressure **between -0.01” W.C. and -0.05” W.C.**

NOTE: For **Category IV** installations, ensure the flue venting system is designed to maintain a slightly positive exhaust pressure which **MUST BE** in the following ranges:

- **+0.01” W.C. and +0.22” W.C. (Direct Vent / Sealed Combustion)**
- **+0.01” W.C. and +0.4” W.C. (Exhaust Only)**

The vent material to be used for US and Canada is listed in the Table of Acceptable Materials for Venting Systems located in [2.5.4](#).

Vent installations shall be in accordance with NFPA 54/ANSI Z223.1, the National Fuel Gas Code, or CAN/CSA-B149.1, the Natural Gas and Propane Installation Code, or applicable provisions of the local building codes.

Vent Sizing for Category II / IV Operation

The vent must be sized in accordance with the ASHRAE Systems and Equipment handbook (Chapter 30) or according to the vent manufacturer’s recommendations. When using manufactured venting systems, consult your vent supplier for correct sizing and structural support requirements.

P-K SONIC Appliance Model	Draft	Stack Temperature	CO ₂	CO ₂
			Natural Gas	Propane Gas
SC-650 / SC-750 / SC-850 / SC-1000 SCD-650 / SCD-750 / SCD-850 / SCD-1000	Category II -0.01” to -0.05” W.C.	220 °F (gross)	8.7%	10.4%
SC-650 / SC-750 / SC-850 / SC-1000 SCD-650 / SCD-750 / SCD-850 / SCD-1000	Category IV (Sealed Combustion) +0.01” to +0.22” W.C.	220 °F (gross)	8.7%	10.4%
SC-650 / SC-750 / SC-850 / SC-1000 SCD-650 / SCD-750 / SCD-850 / SCD-1000	Category IV (Exhaust Only) +0.01” to +0.4” W.C.	220 °F (gross)	8.7%	10.4%



2.5.4 Venting Materials for Flue/Exhaust Systems

The P-K SONIC appliances are dual certified as **Category II** and **Category IV** appliances, which vent with a temperature that is likely to cause condensation in the vent. Therefore, any venting system used with the P-K SONIC appliance must comply with the requirements for either Category II or Category IV venting systems as specified in the latest edition of NFPA 54/ANSI Z223.1 in the US or the latest edition of CAN/CSA B-149.1 in Canada.

CPVC Venting

US: CPVC pipe conforming to ASTM F441. Sch 80 fittings conforming to ASTM F439. Joints are to be sealed with solvent conforming ASTM 493.

Canada: CPVC Pipe, Fitting and Sealant listed and labeled to ULC S-636 Standard for Type BH Venting Systems.

Polypropylene Venting

US and Canada: Polypropylene such as InnoFlue® from Centrotherm or PolyPro® from DuraVent™ or other listed manufacturers. When used, the same manufacturer's material must be used throughout the system. It is not permissible to use material from different manufacturers within the same system.

⚠ WARNING

The venting materials listed are intended for the venting of gas burning appliances only. Do not use these venting materials for venting liquid or solid fuel (such as oil, kerosene, wood or coal) appliances.

Maintain clearances to combustibles as listed in the vent manufacturer's installation instructions or as set forth in the codes and standards listed in this section.

Do not use these vent pipes for incinerators of any sort!

This appliance is not certified for use with PVC venting. Use of PVC venting may result in vent failure and possible serious injury or death.

As per ANSI Z21.13b-2012 * CSA 4.9b-2012:

- The use of cellular core PVC, CPVC and Radel® as venting materials is prohibited.
- The use of external insulation on plastic vent pipe is prohibited.

Acceptable Venting Materials

Model	Country	AL29-4C	316L SS	PVC	CPVC	POLYPROPYLENE
SC-650/SCD-650	US	Yes	Yes	No	Yes	Note 2
SC-750/SCD-750	US	Yes	Yes	No	Yes	Note 2
SC-850/SCD-850	US	Yes	Yes	No	Yes	Note 2
SC-1000/SCD-1000	US	Yes	Yes	No	Yes	Note 2
SC-650/SCD-650	Canada	Yes	Yes	No	Note 1	Note 1
SC-750/SCD-750	Canada	Yes	Yes	No	Note 1	Note 1
SC-850/SCD-850	Canada	Yes	Yes	No	Note 1	Note 1
SC-1000/SCD-1000	Canada	Yes	Yes	No	Note 1	Note 1

NOTE 1:
 When this material is used for venting, it must be listed to ULC-S636.

NOTE 2:
 When this material is used for venting, it must be listed to UL-1738 (or local authority).



2.5.5 Required Clearances

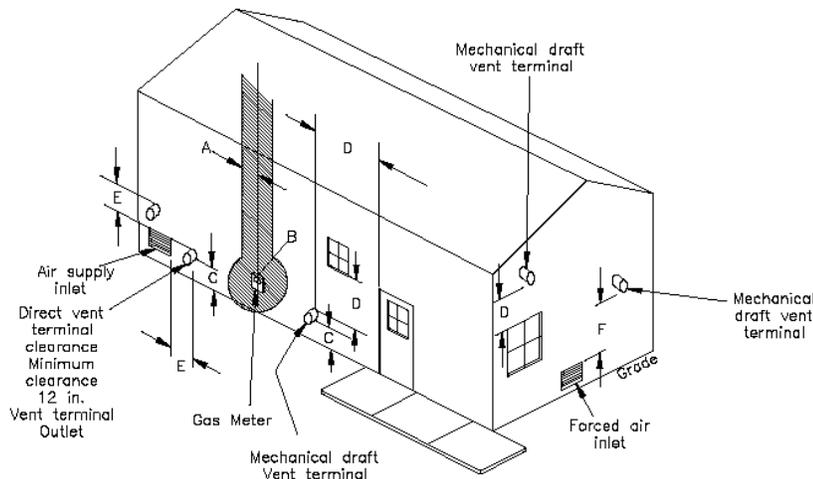
Conventional Vent Systems Clearances

The following termination clearance requirements are for conventional non- direct vent installations:

- The vent system shall terminate at least 3 ft. above a forced air inlet located within 10 ft. horizontally.
- The vent system shall terminate at least 4 ft. below, 4 ft. horizontally from or 1 ft. above any door, operable window or gravity inlet into any building. The bottom of the vent terminal shall be at least 12 in. above grade or highest expected snow line (if applicable).
- Through the wall terminations shall not terminate over public walkways or over an area where condensate or vapor could create a nuisance or hazard or could be detrimental to the operation of regulators, relief valves, or other equipment.

Direct Vent (Sealed Combustion) Systems Clearances

- The vent terminal shall be located at least 12 in. from any air opening into a building. The bottom of the vent terminal shall be at least 12 in. above grade. Both the vent and air intake terminals must be at least 12 in. above the highest expected snow line.
- Through the wall terminations shall not terminate over public walkways or over an area where condensate or vapor could create a nuisance or hazard or could be detrimental to the operation of regulators, relief valves or other equipment.
- When multiple direct vent appliances are adjacent, the exhaust must terminate at least 10 ft. horizontally or 3 ft. vertically from the air intake of another appliance.



Reference: NFPA 54/ANSI Z223.1 National Fuel Gas Code

WARNING

The appliance vent should not be connected into any portion of another mechanical draft system without consulting the vent manufacturer. The appliance shall not be connected to any part of a vent system serving a Category I appliance, nor shall a Category I appliance be connected to any part of the vent system serving this appliance. For Category II common venting, refer to local venting codes. Improper interconnection of venting systems may result in leakage of flue gases into occupied spaces.

NOTE

The condensate formed from combustion flue gases is acidic. The condensate shall be drained in accordance with local code requirements. A condensate neutralizer may be required by local code.



Mark	Description	US Installations	Canadian Installations
A	Clearance to each side of center line extended above meter/regulator		3 ft. (91 cm) within a height of 15 ft. (4.6 m) above the meter/regulator assembly
B	Clearance to service regulator vent outlet		3 ft. (91 cm)
C	Clearance above grade, porch, deck, veranda, or balcony	12 in	
D	Clearance to window or door that may be opened	4 ft. (1.2 m) below or to side of opening 1 ft. (300 mm) above opening	6 in (15 cm) for appliances ≤ 10,000 Btuh (3 kW) 12 in (30 cm) for appliances > 10,000 Btuh (3 kW) and ≤ 100,000 Btuh (30 kW) 36 in (91 cm) for appliances > 100,000 Btuh (30 kW)
E	Clearance to non-mechanical air supply inlet to building or the combustion air inlet to any other appliance	4 ft. (1.2 m) below or to side of opening 1 ft. (300 mm) above opening	6 in (15 cm) for appliances ≤ 10,000 Btuh (3 kW) 12 in (30 cm) for appliances > 10,000 Btuh (3 kW) and ≤ 100,000 Btuh (30 kW) 36 in (91 cm) for appliances > 100,000 Btuh (30 kW)
F	Clearance to a mechanical air supply inlet	3 ft. (91 cm) above if within 10 ft. (3 m) horizontally	6 feet (1.83 m)
For clearances not specified maintain clearance in accordance with local installation codes and the requirements of the gas supplier			

Interior Component Clearances

Material	Combustible	Non-Combustibles
Unlisted single wall metal pipe	Do NOT Use	Do NOT Use
Single wall PVC pipe	Do NOT Use	Do NOT Use
UL 1738 listed Category IV vent	Per manufacturer's listing	Per manufacturer's listing

Flue Connection

The connection from the appliance to the vent should be as direct as possible and the upward slope of any horizontal breaching should be at least 1/4 inch per linear foot. The complete exhaust with drain system is shown in [Section 3.5](#). The appliance connector should incorporate provisions to drain condensate formed in the vent system. The connector should include an appropriate drain section (not provided).



2.6 Gas Piping Considerations

Before making the gas hook-up, make sure the appliance is being supplied with the type of fuel shown on the appliance nameplate.

WARNING

Supplying a fuel other than that shown on the appliance's nameplate can lead to over firing of the appliance. This can cause damage to the equipment which could result in serious injury and/or death.

The appliance shall be installed such that the gas ignition system components are protected from water (dripping, spraying, rain, etc.) during appliance operation and service (circulator replacement, control adjustment, etc.).

2.7 Water Quality Standard

The P-K SONIC appliance's heat exchanger is made of stainless steel. The heat exchanger requires proper water conditions to remain efficient and function properly. For more information, refer to Patterson-Kelley's Water Quality Standards for Hydronic Boilers in Multi-Metal Systems in [Appendix C](#), as this applies to the warranty of your heat exchanger.

NOTE: Failure to maintain the water quality according to the requirements of water quality standards can void the heat exchanger warranty.

3 Installation

3.1 Overview

For site preparation follow the guidelines established in [Section 2](#). [Section 3](#) details the installation requirements for electrical connections, combustion air, and flue vent piping, hydronic piping, etc.

3.2 Appliance Connections

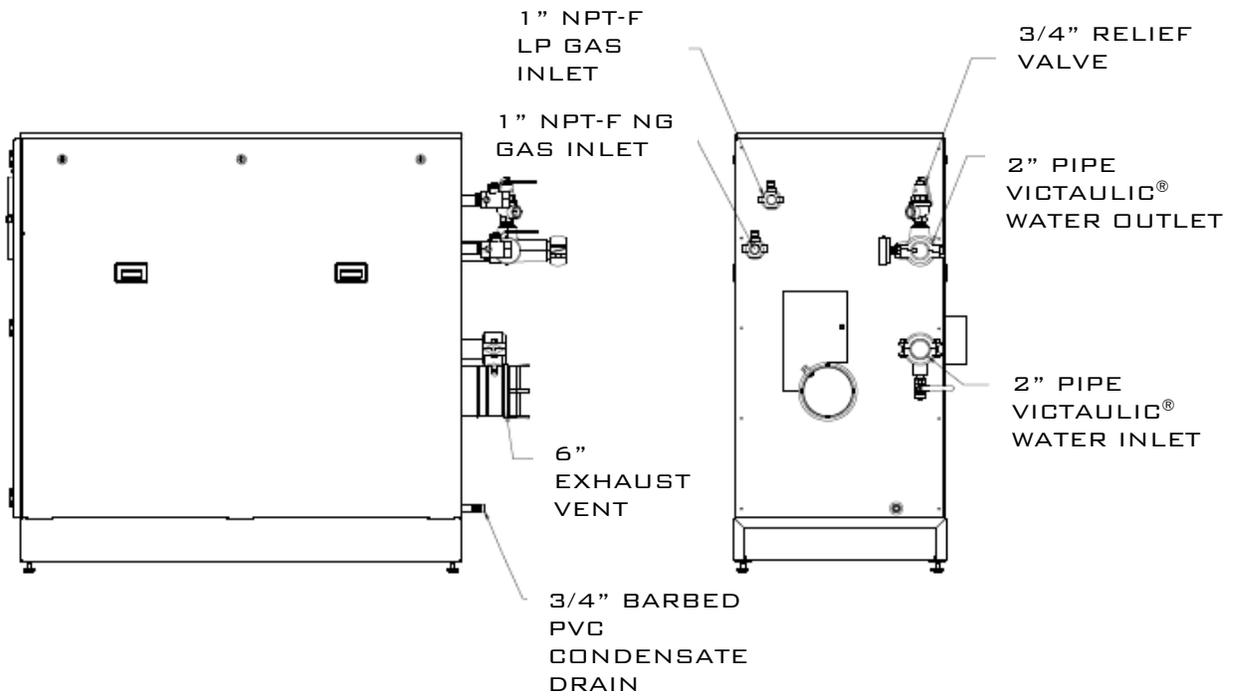
The table below summarizes the appliance connections to the P-K SONIC series appliances:

Boiler Model	SC-650	SC-750	SC-850	SC-1000
HW Supply Boiler Model	SCD-650	SCD-750	SCD-850	SCD-1000
Power Requirement	110-120/1/60 VAC			
Air Intake Connection	6"			
Nominal Exhaust Vent Connection	6"			
Condensate Drain	3/4" Flexible Tubing			
Heat Exchanger Drain	3/4" NPT-F			
Natural Gas Shutoff Valve	1" NPT-F			
Propane Gas Shutoff Valve	1" NPT-F			
HWR Connection	2" Grooved			
HWS Connection	2" Grooved			



3.2.1 Appliance Connections

All connections must be in compliance with national, state, and local code requirements.





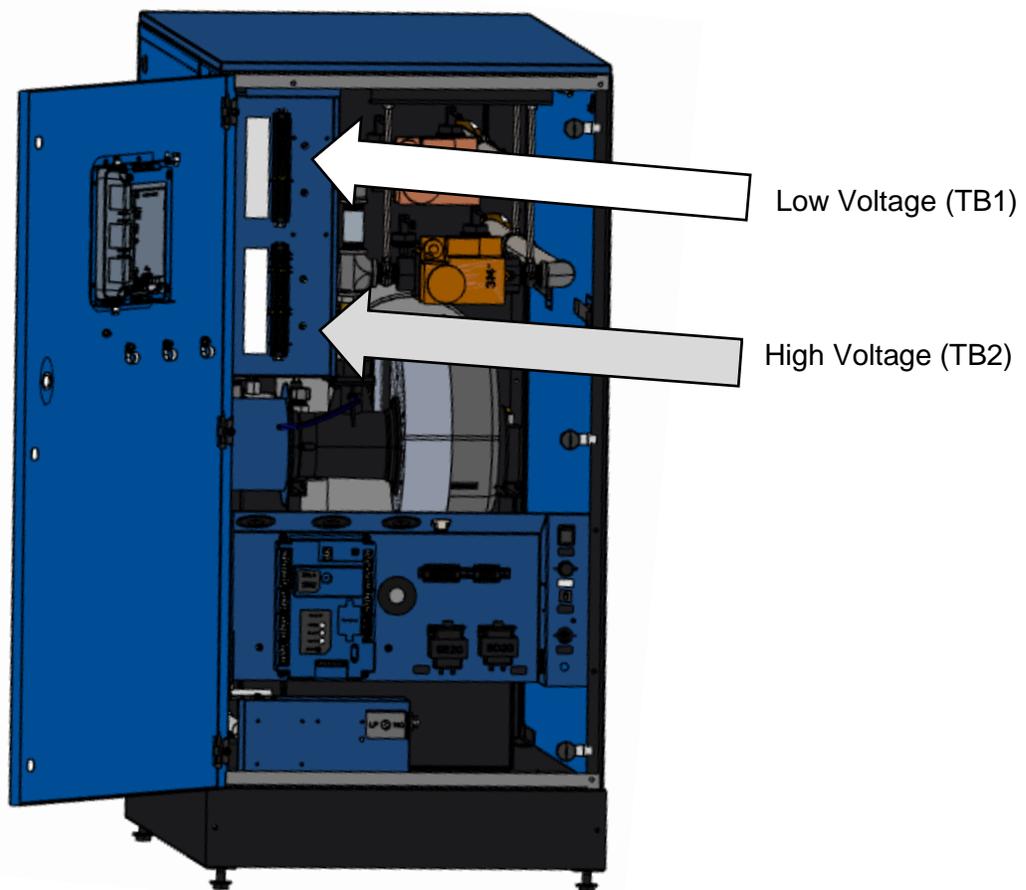
3.3 Electrical Connections

3.3.1 Power Requirements

The P-K SONIC appliances require 110-120 VAC, single phase, 60 hertz electrical service. The MCA and MOCP are indicated on the rating nameplate and the 650-850 require less than 6 Amps while the 1000 require less than 10 Amps at full load. Before starting the appliance, check to ensure that the proper electrical service is connected to the appliance. Patterson-Kelley recommends a minimum circuit capacity of 10 amperes dedicated for the appliance.

An external electrical disconnect and overload protection (not supplied with the appliance) **are required**. Refer to [Section 7.1](#) for proper wiring and configuration of the electrical connections. The appliance electrical service must be installed and grounded in accordance with local codes or in the absence of such requirements, in the U.S. with National Electrical Codes, ANSI/NFPA No. 70 latest edition or, in Canada, to the current Canadian Electrical Code, Part I, CSA C22.1 latest edition. Installed conduit must not block any of the appliances' openings and must allow the front door to be opened.

The low voltage (TB1) and high voltage (TB2) terminal boxes are located behind the front door of the appliance, near the top surface of the enclosure as shown below:





⚠ CAUTION

Be sure to check the nameplate on the appliance before connecting the electrical supply.

NOTICE!

A dedicated earth ground (green wire) is required to avoid nuisance shutdowns. Do not ground through the conduit!

⚠ WARNING

The high voltage (TB2) terminal block on the SONIC appliances with NURO controls contains two hot leads (HOT L1 & HOT L2), a neutral lead (NEUTRAL) and a ground lead (GROUND) for 120 VAC, single phase 60Hz electrical supply. This terminal block (TB2) also contains dry-contact relays with a maximum voltage rating of 120VAC and 1/2 Amp maximum current capacity. Incorrect wiring can result in equipment damage, injury, or death.

3.3.2 High Voltage (TB2) Terminal Block

HOT L1 – Connect the hot lead of the 120VAC, single phase, 60Hz electrical service to the TB2-1 terminal.

NEUTRAL N1 – Connect the neutral lead of the 120VAC, single phase, 60Hz electrical service to the TB2-3 or TB2-4 terminals.

GROUND G1 – Connect the ground lead from the electrical service to the TB2-5 terminal.

Start Interlock #2 – The Start Interlock #2 TB2-6 & TB2-7 terminals are in series with Start Interlock #1 and provide additional connection points for auxiliary safety devices. This circuit is energized with 120VAC, so the contacts on any auxiliary safety devices must be rated for minimum 120VAC.

Start Interlock #1 – The Start Interlock #1 TB2-8 & TB2-9 terminals can be used for auxiliary safety devices such as damper limit switches, control valve limit switches, emergency stop buttons, and low water cutoff devices. This circuit is energized with 120VAC, so the contacts on any auxiliary safety devices must be rated for a minimum of 120VAC.

The appliance ships with a factory-installed jumper across Start Interlock #1 and Start Interlock #2 terminals. Remove the jumper(s) if using any auxiliary safety devices.

NOTE

Both the Start Interlock #1 and Start Interlock #2 circuits must close within 5 minutes of a call for heat. Failure to close the Start Interlock circuit will cause the appliance to lockout on alarm.

Low Water Cut Off – The TB2-10 & TB2-11 terminals are reserved for the normally open contacts on an auxiliary low water cutoff. This circuit is energized with 120VAC.

Auxiliary Input #1 – The TB2-12 & TB2-13 terminals are reserved for future use. This circuit is energized with 120VAC.

Air Damper Interlock – The Air Damper Interlock TB2-14 & TB2-15 terminals allow for proof of open end limit switch on a motorized air damper. This circuit is energized with 120VAC, so the contacts on the end limit switch must be rated for minimum 120VAC.

The appliance ships with a factory-installed jumper across the Air Damper Interlock terminals. Remove the jumper if connecting a motorized air damper with end limit switch.

Ground – Grounding connection for auxiliary safety/limit devices on terminal TB2-16.

NOTE

This ground terminal is connected to the TB2 sheet metal and is not common with the appliances electrical service ground.

Relay A – User-configurable relay output #1 located on terminals TB2-23 & TB2-24. The normally-open contacts on this relay have a maximum voltage rating of 240VAC and maximum current capacity of 1/2 Amp.



Relay B – User-configurable relay output #2 located on terminals TB2-21 & TB2-22. The normally-open contacts on this relay have a maximum voltage rating of 240VAC and maximum current capacity of 1/2 Amp.

Relay C – User-configurable relay output #3 located on terminals TB2-19 & TB2-20. The normally-open contacts on this relay have a maximum voltage rating of 240VAC and maximum current capacity of 1/2 Amp.

Relay D – User-configurable relay output #4 located on terminals TB2-17 & TB2-18. The normally-open contacts on this relay have a maximum voltage rating of 240VAC and maximum current capacity of 1/2 Amp.

NOTE

Refer to [7 Parts/Technical Support](#) for proper wiring and configuration of the electrical connections.

Relays A through C can be user-configured through the NURO touch screen interface to control devices such as the Comfort Heat (CH) Pump, Domestic Hot Water (DHW) Pump, Air Damper, System Pump, etc. Relay D cannot be used for Air Damper.

Master Alarm Relay – The Master Alarm Relay TB2-25 & TB2-26 terminals are normally-open dry contacts that close in the event of an alarm output from the appliance's control. The normally-open contacts on this relay have a maximum voltage rating of 240VAC and maximum current of 1/2 Amp.

3.3.3 Low Voltage (TB1) Terminal Block

Enable/Disable – TB1-1 and TB1-2 can be used to remotely enable or disable the appliance. The functionality of these terminals is user-configurable through the NURO controls, but generally closure of the Enable/Disable circuit provides a call for heat to the appliance. Opening this circuit prevents the appliance from running.

The appliance ships with a factory-installed jumper across the Enable/Disable terminals. This circuit is energized with a 24VAC potential, so the contacts on any remote enable devices must be rated for minimum 24VAC.

4-20mA Analog Input – TB1-3 and TB1-4 can be used to provide a remote analog 4-20mA control signal to the appliance. This analog signal can be used to change the appliance's operating setpoint or firing rate.

Spare Analog Input – TB1-5 and TB1-6 are reserved for future use.

HDR Temp Sensor – TB1-7 and TB1-8 can be used to connect a remote header temperature sensor, installed in the primary hydronic system piping, downstream of all the appliances. This temperature sensor must be a 2-wire 12kΩ NTC thermistor. This circuit is energized by the appliance with a 5VDC potential.

DHW Stat/Sensor – TB1-9 and TB1-10 can be used to connect either an aquastat or remote DHW temperature sensor installed in a domestic hot water storage tank. If using an aquastat, use a SPST normally-closed, break on rise type with either a fixed or adjustable deadband above and below the setpoint.

Alternatively, if using a temperature sensor, it must be a 2-wire 12kΩ NTC thermistor and be of sufficient length to measure an accurate storage tank temperature. This circuit is energized by the appliance with a 5VDC potential.

Outdoor Temp Sensor – TB1-11 and TB1-12 can be used to connect an outdoor air temperature sensor which allows the NURO control to be programmed to run an outdoor air schedule. The outdoor air temperature sensor must be a 2-wire 12kΩ NTC thermistor and should be installed on the North face of the building and shielded from direct sunlight exposure. This circuit is energized by the appliance with a 5VDC potential.



Night Setback – TB1-13 and TB1-14 can be used to connect a day/night or occupancy timer. Closure of the Night Setback circuit enables the Night Setback mode which reduces the appliance's operating setpoint. Opening this circuit resumes normal operation. This circuit is energized by the appliance with a 5VDC potential, so the contacts on the day/night timer must be rated for minimum 5VDC.

4-20mA Analog Output – TB1-15 and TB1-16 provide a 4-20mA analog output signal which tracks the appliance's firing rate. When operating at full power (maximum firing rate), the appliance will provide a 20mA output. When operating at minimum power (minimum firing rate), the appliance will provide a 4mA output.

Ground – TB1-17 provides an equipment (frame) ground connection for input, output, or communication connections. For independently powered control devices, it may be necessary to create a common ground.

Cascade Shield & Cascade – TB1-18, TB1-19, and TB1-20 can be used to setup a cascade system with multiple SONIC boilers and water heaters with NURO controls. Terminals TB1-19 and TB1-20 are reserved for the cascade communication between the master and member appliances. Terminal TB1-18 should be used to connect the cascade communication wiring shield between all appliances. The cascade and shielding must be wired from the master appliance to each individual member appliance in a daisy-chain fashion.

NOTE

Only ground the shield at the master appliance.

MODBUS COM & MODBUS Shield – TB1-22, TB1-23 and TB1-24 can be used to integrate the appliance with a Building Management System (BMS), Protocol Converter, or other device capable of RS-485 2-wire MODBUS communication. Terminals TB1-22 and TB1-23 are reserved for MODBUS and terminal TB1-18 provides a connection for the MODBUS communication wire shield.

NOTE

Only ground the shield at the master appliance.

ECOM 1, 2 & 3 – TB1-25, TB1-26 and TB1-27 can be used to connect a wireless outdoor air temperature sensor. The wireless receiver should be installed at or near the appliance, and the wireless temperature sensor should be installed on the North face of the building and shielded from direct sunlight exposure.



3.4 Combustion Air

3.4.1 Air Inlet Requirements – United States

Air inlet requirements for the United States are established by NFPA 54/ANSI Z223.1 & NFPA/ANSI 211.

When air is supplied from inside the building, the total required volume shall be the sum of the required volume for all the appliances located in the mechanical room. Adjacent rooms furnished with fixed openings communicating directly with the mechanical room are considered part of the required volume. The minimum volume is 50 ft³ per 1,000 Btu/Hr (4.8 m³/kW) of installed appliance input capacity.

Openings used to connect indoor spaces to obtain the required minimum volume shall be sized as follows:

⚠ WARNING

Under no circumstances shall room where the appliance is located ever be under a negative pressure. Particular care should be taken when exhaust fans, compressors, air-handling units or other equipment may rob air from the appliance. Note that this equipment might be in rooms other than where the appliance is located. This applies to both sealed combustion and atmospheric room combustion air applications.

- When rooms are on the same floor, each opening shall have an area equal to 1 square inch for each 1,000 Btu/Hr (2,200 mm²/kW) of installed appliance input capacity, but not less than 100 square inches. One opening should commence less than 12 inches above the floor and the other less than 12 inches below the ceiling. The minimum dimension of air openings shall be 3 inches.
- When rooms are on different floors, each opening shall have an area equal to 2 square inches for each 1,000 Btu/Hr (4,400 mm²/kW) of installed appliance input capacity.

When combustion air is supplied from outside the building, the appliance's room shall be provided with one or two openings to ensure adequate combustion air and proper ventilation. When using one permanent opening, the opening shall commence within 12 inches of the ceiling and shall communicate directly with the outdoors or through a vertical or horizontal duct that communicates to the outdoors.

When using two permanent openings, one opening shall commence within 12 inches above the floor and the other within 12 inches below the ceiling, preferably on opposite walls. The openings shall communicate directly, or by way of ducts, with free outdoor air. The minimum net free area of the openings shall be calculated in accordance with the following:

- When air is taken directly from outside the building, each opening (minimum of two, as outlined above), 1 square inch for each 4,000 Btu per hour (550 mm²/kW) of total boiler input is required.
- When air is taken from the outdoors through a vertical duct into the mechanical room, 1 square inch per 4,000 Btu per hour (550 mm²/kW) of total boiler input is required.
- When air is taken from the outdoors through a horizontal duct into the mechanical room, 1 square inch per 2,000 Btu per hour (1,100 mm²/kW) of total boiler input is required.

US Minimum Area of Ventilation Openings per Boiler (Sq In)

P-K SONIC® Boiler MODEL	AIR SOURCE					
	INDOOR AIR SUPPLY		OUTDOOR AIR SUPPLY			
	SAME FLOOR	DIFF FLOORS	ONE OPENING	TWO OPENINGS		
				DIRECT	VERT DUCT	HORIZ DUCT
SC-650 / SCD-650	650	1300	217	163	163	325
SC-750 / SCD-750	750	1500	250	188	188	375
SC-850 / SCD-850	850	1700	283	213	213	426
SC-1000 / SCD-1000	1000	2000	333	250	250	500



NOTE

1. The required size of openings for combustion and ventilation air shall be based on the net free area of the opening.
2. Screens shall be not smaller than ¼ inch.
3. Motorized louvers shall be interlocked with the appliance so that they are proven open prior to main burner ignition and operation.

3.4.2 Air Inlet Requirements – Canada

Air inlet requirements for Canada are established by CAN/CSA B149.1. Ventilation of the space occupied by fuel burning appliance(s) or equipment shall be supplied by a ventilation opening at the highest practicable point communicating with the outdoors. The total cross sectional area of the ventilation opening must be either 10% of the net free area required for combustion air or 10 sq. in. (6,500 mm²), whichever is greater.

- A. Ventilation of the space occupied by fuel burning appliance(s) or equipment shall be supplied by a ventilation opening at the highest practicable point communicating with the outdoors. The total cross sectional area of the ventilation opening must be either 10% of the net free area required for combustion air or 10 sq. in. (6,500 mm²), whichever is greater.
- B. Use the following opening calculation for P-K SONIC appliances:
 When combustion air is supplied for a forced draft burner by natural airflow from the outdoors and there is no draft regulator or draft hood in the same space, there shall be a permanent opening with a cross sectional area not less than 1 sq. in./30,000 Btu/Hr (70 mm²/kW) of the total rated input to the burner(s). This opening must not interfere with the ventilation air opening defined in **Paragraph A**.
- C. When combustion air is supplied by natural airflow into a space containing both types of appliance described in **Paragraphs B**, the cross sectional area of the opening shall not be less than the sum of the cross sectional areas for all appliances in the space as calculated by the applicable method. This opening is in addition to the ventilation air opening defined in **Paragraph A**.
- D. When a duct is used to meet the requirement for combustion air supply, as described in **Paragraphs A through C**, above, the opening of the duct shall be located so there is no possibility of cold air affecting steam or water piping, electrical equipment or mechanical equipment.
- E. When combustion air is supplied by mechanical means, an airflow-sensing device must be installed. It must be wired into the pre-ignition limit interlock circuit to prevent the burner from starting or to stop an operating burner in case of air supply failure.
- F. When all combustion air is supplied through a make-up air heater, and the appliance is interlocked to the heater, the requirements of **Paragraphs A through E** do not apply.

Canadian Minimum Area of Combustion and Ventilation Air Openings

P-K SONIC Model #	BTU/Hr Input	Required Combustion Air Opening		Ventilation Air Opening	
		in ²	mm ²	in ²	mm ²
SC-650 / SCD-650	650,000	22	14,194	10	6,452
SC-750 / SCD-750	750,000	25	16,129	10	6,452
SC-850 / SCD-850	850,000	29	18,710	10	6,452
SC-1000 / SCD-1000	1,000,000	33	21,290	10	6,452



NOTE

1. The free area of a combustion air supply opening is calculated by deducting the blockage area of any fixed louvers, grilles or screens from the total area of the opening.
2. Screens shall be not smaller than ¼ inch.
3. Motorized louvers shall be interlocked with the appliance so that they are proven open prior to main burner ignition and operation.

3.4.3 P-K SONIC® Combustion Air Requirements

The table below summarizes the combustion air requirements for P-K SONIC® boilers:

P-K SONIC® Model #	Air Intake Connection	Required SCFM Combustion Air
SC650	6"	160
SC750	6"	175
SC850	6"	210
SC1000	6"	245

3.4.4 Flue Venting Installation

The P-K SONIC series appliances are certified for operation in direct vent / sealed combustion systems, which feature combustion air intake ductwork which sources the combustion air supply from outdoors. The flow of combustion air through this ductwork is maintained by the appliance's combustion blower.

The combustion air intake ductwork can be constructed with PVC, CPVC, single wall galvanized steel, or other suitable materials. The ductwork must be rigid enough to maintain the full required cross sectional area under all operating conditions.

NOTE: The combustion air intake ductwork must be sufficiently rigid in order to prevent collapse due to the potential for negative pressures inside the ductwork. If the ductwork collapses, this will restrict the combustion air supply to the appliance which may prohibit operation.

Proper sealing of the combustion air intake ductwork is necessary to prevent infiltration of air from conditioned space. For example, joints in PVC or CPVC piping must be cemented. For galvanized duct, wrap each joint and seam with adhesive aluminum tape or other sealant. Patterson-Kelley recommends installing a 1" x 1" or larger bird screen on the exterior termination. Ensure that the screen does not become blocked with snow, ice, insects etc.

The combustion air supply must be free from dust, lint, etc. The presence of such materials in the air supplied to the burner could cause nuisance "Low Air" shutdowns or premature burner failure. The appliance should not be operated during construction while the possibility of drywall dust, demolition dust, etc. exists.

The combustion air supply must be completely free of chemical fumes which may be corrosive when burned in the appliance. Common chemicals which must be avoided are fluorocarbons and other halogenated compounds, most commonly present as refrigerants or solvents, such as Freon®, trichloroethylene, perchloroethylene, chlorine, etc. These chemicals, when burned, cause improper combustion and premature appliance failure due to the formation of acids which quickly attack the heat exchanger and the flue piping materials.



3.5 Flue Gas / Exhaust Venting

All vent installations shall be in accordance with NFPA 54/ANSI Z223.1, the National Fuel Gas Code, or CAN/CSA-B149.1, the Natural Gas and Propane Installation Code, or applicable provisions of the local building codes.

The vent material to be used for US and Canada is listed in the Table of Acceptable Materials for Venting Systems located in [2.5.4](#).

For interior clearance requirements, refer to [2.5.5](#). The vent shall extend at least three (3) feet above the roof, or at least two (2) feet above the highest part of any structure within ten (10) feet of the vent. This is illustrated in the following diagram. Additionally, the appliance vent shall terminate at least three (3) ft. above a forced air inlet located within ten (10) ft.

To prevent the possible re-circulation of flue gases, the vent designer must take into consideration such things as prevailing winds, eddy zones, building configurations, etc. **Patterson-Kelley cannot be responsible for the effects such adverse conditions may have on the operation of the appliances.**

The dimensions listed are minimums and may not be sufficient for conditions at a specific job site. Vertical vents are allowed to be terminated with a variety of ends, including plain straight pipe, elbow or vent tee. Horizontal vents must be terminated with an elbow or vent tee. Similarly, a bird screen with 1" x 1" openings is recommended for termination. Patterson-Kelley does not recommend using a vent rain cap of any type.



3.5.1 Category II Installations

The SONIC appliances are dual-certified for either Category II or Category IV operation. Category II appliances operate with a non-positive vent static pressure and with a vent temperature that may cause excessive condensate production in the vent. There are several requirements for reliable operation of the appliances under Category II conditions:

1. A stainless steel vent adapter is required to mate the appliance exhaust connection and the vent pipe. See the table below for the applicable part numbers.
2. A normally-closed motorized damper is required on the appliances' air intake. See the table below for the applicable part numbers.
3. Ensure the flue venting system is designed to maintain a slightly negative draft, measured inside the vent at the rear of the appliance, **between -0.01" W.C. and -0.05" W.C.** Excessive negative draft will cause nuisance trips such as flame failures.
4. The vent system must be properly drained of condensate before returning to the appliance. See [3.7.9](#) for information on installing condensate drains in the exhaust vent.

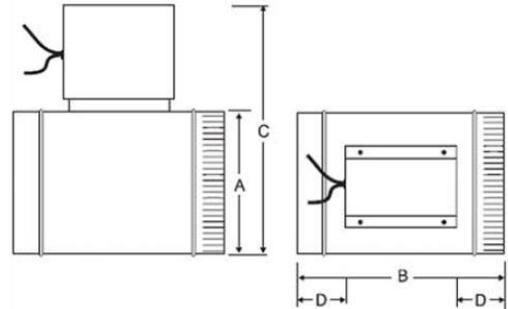


Table of Required Category II Motorized Dampers

Boiler Size	Nominal Stack Size	Normally-Closed Motorized Damper	A	B	C	D
SC-650	6"	1004906943	6"	6"	9"	1.38"
SC-750	6"	1004906943	6"	6"	9"	1.38"
SC-850	6"	1004906943	6"	6"	9"	1.38"
SC-1000	6"	1004906943	6"	6"	9"	1.38"

The normally-closed motorized damper operates on 120 VAC and features an end limit switch wired into the appliance's air damper interlock circuit. Upon a call for heat, the appliance's damper relay will energize and drive the damper open. Once the damper reaches the fully-open position, the end limit switch makes contact and closes the air damper interlock circuit allowing the appliance to fire. The diagram on the following page shows the wiring necessary to install the normally-closed motorized damper.

Other damper motor voltages are acceptable, provided they do not exceed 240VAC. The Air Damper Interlock circuit for the end limit switch is always 120VAC which is sourced from the appliance itself. All end limit switches must be rated for a minimum 120VAC.



Motorized dampers must be powered from an external power supply other than the appliance. The figure below shows a sample installation in which Relay C is user-selected to operate a 120VAC motorized air damper. Relay C is normally-open, so when the appliance is in standby, the combustion air damper remains closed. Once a call for heat is received, Relay C closes the 120VAC circuit (external power supply) which provides power to the damper motor, opening the damper.

Once the motorized damper is fully-open, its end limit switch completes the Air Damper Interlock circuit (120VAC) which allows the appliance to proceed to ignition.

WARNING

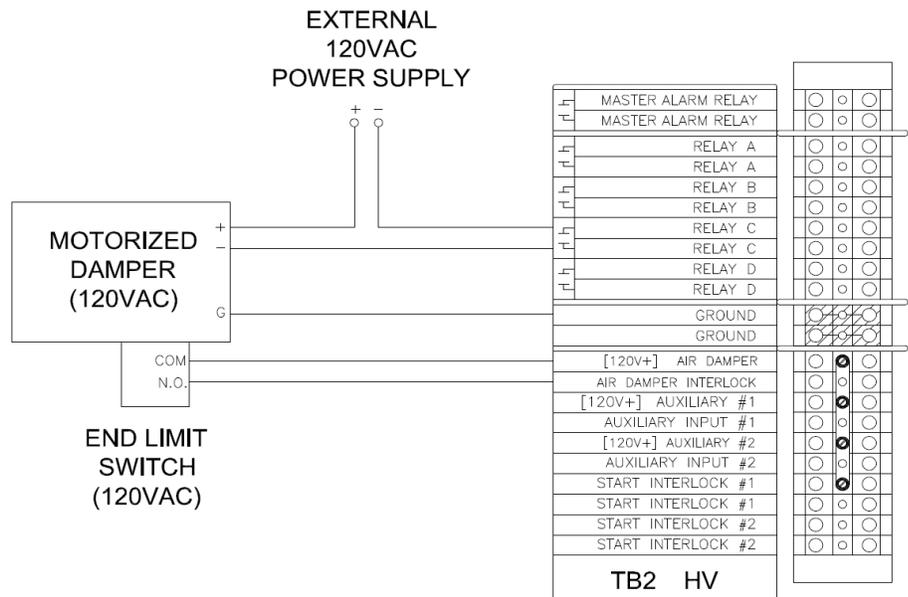
For correct installation of a vent system, read all of these instructions and refer to the vent manufacturer's instructions.

Failure to use a proper vent system (types and materials), as described in this manual will void the appliance warranty and may result in rapid deterioration of the venting system, creating a health or life safety hazard.

Faulty vent installation can allow toxic fumes to be released into living areas. This may cause property damage, injury, or death.

WARNING

External power supplies are required for Relay A, Relay B, and Relay C. Because power is provided from an external source, the power is still present when the appliance is turned off. Check all voltage sources have been disconnected prior to servicing. Failure to do so could result in electrocution, injury, or death.



NOTICE!

Relay A, Relay B, and Relay C are rated for a maximum voltage of 240VAC and a maximum current capacity of ½ Amp. Connecting a motorized damper which exceeds the voltage or current capacity of the relay could cause permanent damage to the relay.

NOTE The NURO control allows the user to allocate Relay A, B, or C for use with a motorized combustion air damper. The figure above shows Relay C in use for the motorized combustion air damper. Depending on the user-configuration, Relay A, Relay B, or Relay C can be selected to operate the combustion air damper.



3.5.2 Category IV Installations

If the vent installation is designed for Category IV conditions only (condensing – positive pressure) as it is defined in ANSI Z21.13/CSA 4.9, latest edition, the installations shall be in accordance with NFPA 54/ANSI Z223.1, the *National Fuel Gas Code*, or CAN/CSA-B149.1, the *Natural Gas and Propane Installation Code*, or applicable provisions of the local building codes.

WARNING

Do not use a barometric damper if operating with a positive stack pressure (Category IV). Harmful flue gases may leak into the room which can cause serious injury or death.

3.5.3 Sealed Combustion/Direct Vent Systems

PK appliances are also certified for operation with a sealed combustion air and pressurized venting systems. Such a system employs a sealed combustion air intake duct leading from outdoors and a sealed exhaust vent terminating outdoors. Air flow through the system is maintained by the combustion air fan. Allowable configurations of vent and air intake terminations are illustrated.

The combined pressure drop of the air supply duct and exhaust vent must not exceed 0.44" W.C. This pressure drop includes both the inlet and exhaust duct friction loss.

NOTE

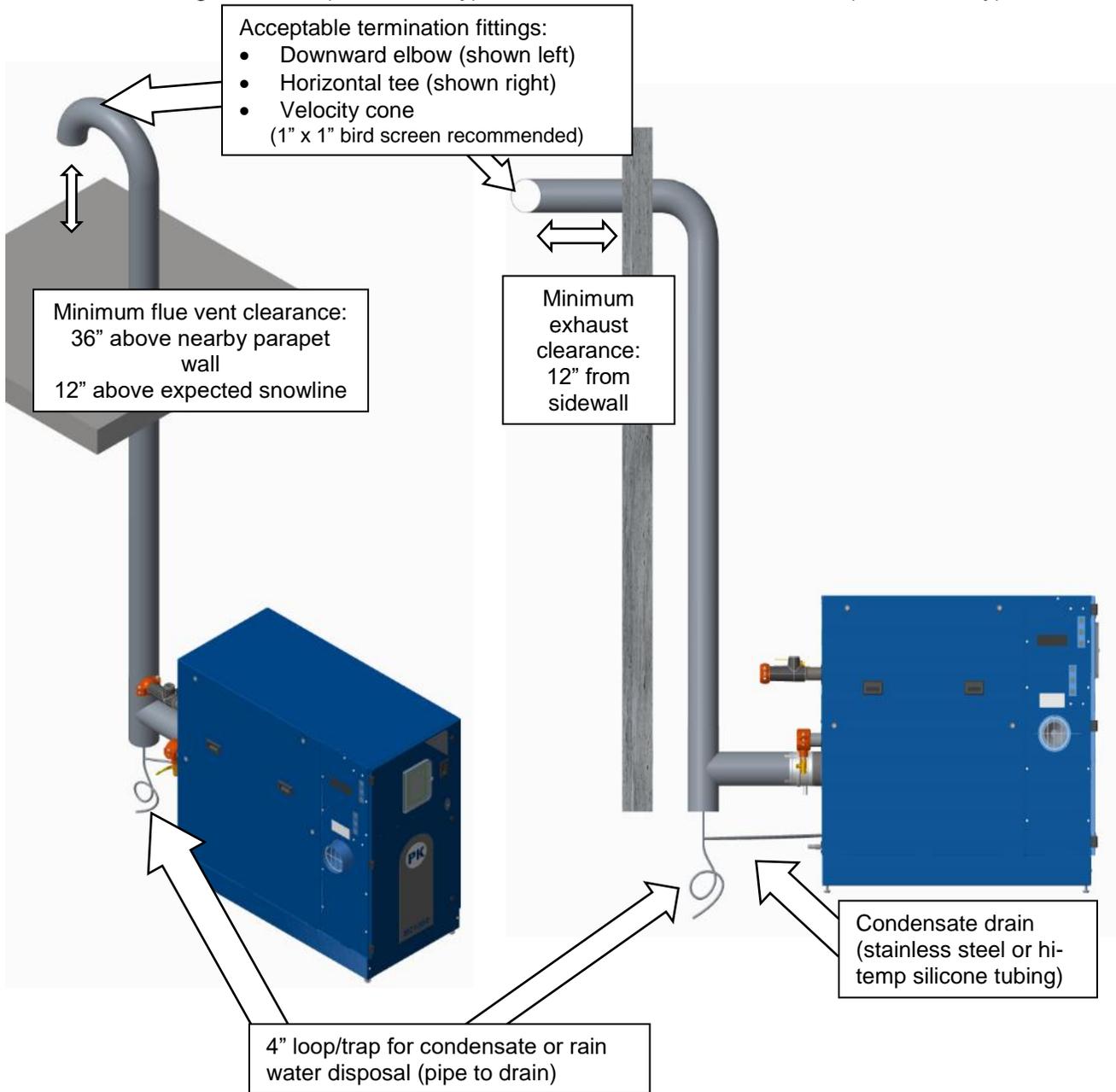
The inlet air duct friction loss should not exceed 0.22" W.C.

If the air inlet and the exhaust vent terminate on the same wall of the building they must utilize the same type of termination fitting.



SONIC® Category II/IV:
Through-the-roof (exhaust only)

SONIC® Category II/IV:
Sidewall (exhaust only)



NOTE: For **Category II** installations, ensure the flue venting system is designed to maintain a slightly negative exhaust pressure between **-0.01" W.C. and -0.05" W.C.**

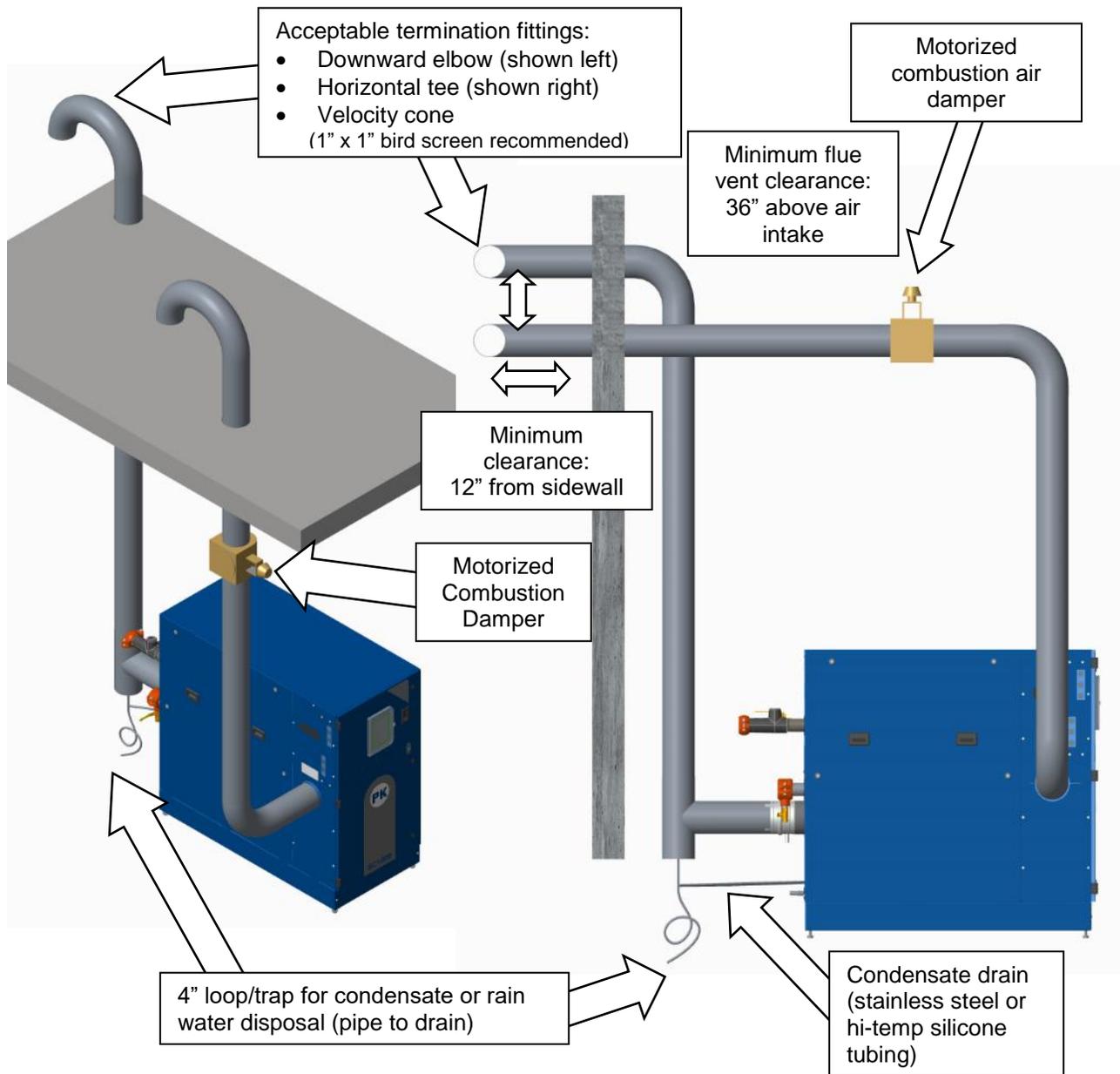
NOTE: For **Category IV** installations, ensure the flue venting system is designed to maintain a slightly positive exhaust pressure which **MUST BE** in the following ranges:

- **+0.01" W.C. and +0.22" W.C. (Direct Vent / Sealed Combustion)**
- **+0.01" W.C. and +0.4" W.C. (Exhaust Only)**



SONIC® Category II/IV:
Through-the-roof (exhaust only)

SONIC® Category II/IV:
Sidewall (exhaust only)



NOTE: For **Category II** installations, ensure the flue venting system is designed to maintain a slightly negative exhaust pressure between **-0.01" W.C. and -0.05" W.C.**

NOTE: For **Category IV** installations, ensure the flue venting system is designed to maintain a slightly positive exhaust pressure which **MUST BE** in the following ranges:

- **+0.01" W.C. and +0.22" W.C. (Direct Vent / Sealed Combustion)**
- **+0.01" W.C. and +0.4" W.C. (Exhaust Only)**



3.5.4 Flue Connection

⚠ WARNING

The appliance vent should not be connected into any portion of another mechanical draft system without consulting the vent manufacturer. The appliance shall not be connected to any part of a vent system serving a Category I appliance, nor shall a Category I appliance be connected to any part of vent system serving this appliance. Improper interconnection of venting systems may cause leakage of flue gases into occupied spaces. **This can cause serious injury or death.**

The connection from the appliance to the vent should be as direct as possible and the upward slope of any horizontal breaching should be at least 1/4 inch per linear foot. The condensation from the vent is designed to drain back toward the appliance and exit through the appliances condensate trap. The termination fitting can be either horizontal or vertical. Contact vent manufacturer for concentric vent terminations.

NOTICE!

The condensate formed from natural gas flue gases is acidic. The condensate shall be drained in accordance with local code requirements. A condensate neutralizer may be required by local code.



3.5.5 The P-K SONIC SC-650, SC-750, SC-850, SC-1000, SCD-650, SCD-750 Venting for Multiple Appliances

While the vent design parameters outlined in [3.4](#) and [3.5](#) still apply, achieving those same parameters in a combined vent system adds a significant degree of complexity. Therefore, venting systems for multiple appliances shall be designed by experienced and knowledgeable venting professionals. The venting system shall be designed to prevent backflow of exhaust gas through idle appliances. For combined breeching installations, please follow recommendations of a qualified venting engineer/manufacturer.

Patterson-Kelley recommends that common venting systems be designed for a maximum continuous exhaust pressure of **-0.04" W.C.** when measured in the common vent. Locking inline dampers are recommended on the exhaust connection of each individual appliance in order to control the exhaust back pressure within the appliance and upstream of this damper. The -0.04" W.C. in the common flue will also help make sure the exhaust gases from an online appliance does not backflow through offline appliance(s).

In addition, Patterson-Kelley also recommends the use of motorized combustion air dampers in the combustion air intake ductwork of each individual appliance. When an appliance is offline, its combustion air damper will remain closed which will also help prevent the backflow of flue gases from online appliances. Please refer to [3.5.1](#) for more information.

WARNING

If the common venting system uses a draft inducer fan or damper device, this **MUST** be interlocked with the appliances. In the event this draft inducer device fails, the interlock circuits to the appliances must be opened in order to prevent operation. Failure to do so could result in appliance operation under excessive back pressure conditions which could result in damage to the appliance and lead to serious injury or death.

WARNING

The design of any common venting system **MUST** prevent backflow of combustion gases through offline boilers or water heaters. Failure to do so could result in damage to the appliance and lead to serious injury or death.

3.5.6 Stainless Steel Venting

The following materials are used by venting manufacturers to produce listed venting systems.

- AL29-4C Stainless Steel Vent Systems listed and labeled to UL1738 *Venting Systems for Gas-Burning Appliances, Categories II, III, and IV*
- 316L Stainless Steel where certified and warranted by the vent manufacturer for venting of Category II, III or IV appliances

These prefabricated venting systems must be installed according to the manufacturer's installation instructions. Special care should be taken to ensure that any and all integral gasketing is properly assembled and creates a gas and water tight seal. Systems that require silicone caulking for gasketing should only be installed with silicone caulk that is recommended by the vent manufacturer, or if none is recommended, only high temperature, waterproof, silicone caulk should be used. Support of venting system must be according to the manufacturer's instructions. The appliance collar shall not be used to support the weight of the vent.



3.5.7 CPVC Vent System Installation

Install CPVC vent systems in accordance with this manual and the SMACNA *Thermoplastic Duct Construction Manual*. Install manufactured vent systems in accordance with the manufacturer’s listing and instructions. A customer supplied adapter is required to be installed between the appliance and the CPVC venting.

Table of Stainless Steel Adapter for CPVC Part Numbers

Boiler Size	Stack Diameter	Stack Length	Stainless Adapters for CPVC Part Number
SC-650	6"	6"	26-8100-0109
SC-750			
SC-850			
SC-1000			

See the table above for a list of available adapters for each size SONIC appliance. Installer should use Adapters listed in the table or an equivalent adapter. When venting this appliance using CPVC vent material, the following operating and installation conditions must be met:

Operating Parameters:

- Maximum Water Temperature Set Point 180°F
- Flue Gas Limit 200°F

Installation Parameters:

- Cement and primer must conform to ASTM F493
- Three feet of venting closest to the appliance must not be enclosed
- The vent shall not be insulated

CPVC Support Spacing (Feet)

Vent Size	Sch 40	Sch 80
4	4	4-1/2
6	4-1/2	5
8	5	5-1/2
10	5-1/2	6
12	6	6-1/2



3.6 Removing an Existing Appliance

When an existing appliance is removed from a common venting system, the common venting system is likely to be too large for proper venting of the appliances remaining connected to it.

At the time of removal of an existing appliance, while the other appliances remaining connected to the common venting system are not in operation, the following steps should be followed with each appliance remaining connected to the common venting system placed in operation:

1. Seal any unused openings in the common venting system.
2. Visually inspect the venting system for proper size and horizontal pitch and determine that there is no blockage or restriction, leakage, corrosion or other deficiency which could cause an unsafe condition.
3. Insofar as is practical, close all building doors and windows and all doors between the space in which the appliance remaining connected to the common venting system are located and other spaces of the building. Turn on clothes dryers and any appliances not connected to the common venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers.
4. Place the appliance being inspected in operation. Follow the lighting instructions. Adjust the thermostat so that the appliance will operate continuously.
5. Test for spillage at the draft hood relief opening after 5 minutes of main burner operation. Use the flame of a match or candle or smoke from a cigarette, cigar, or pipe.
6. After it has been determined that each appliance remaining connected to the common venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers and any other gas-burning appliance to their previous conditions of use.

Any improper operation of the common venting system should be corrected so the installation conforms to the National Fuel Gas Code, ANSI Z223.1 and CSA B149 Installation Code. When resizing any portion of the common venting system, the common vent system should be resized to approach the minimum size as determined using the appropriate tables in part 11 of the National Fuel Gas Code, ANSI Z223.1/NFPA 54 and/or CAN/CSA B149.1 Natural Gas and Propane Installation Code.

WARNING

All threaded connections must be made using a pipe compound that is resistant to the action of liquefied petroleum gases. Do not use Teflon™ tape on gas line threads!

NOTICE!

See Pipe Capacity for Natural Gas chart on the following page for required pipe size, based on overall length of pipe from the meter plus equivalent length of all fittings. approximate sizing may be based on 1 cubic foot of natural gas per 1,000 btu/hr input, i.e., 3,000,000 btu/hr requires about 3,000 cubic feet per hour.



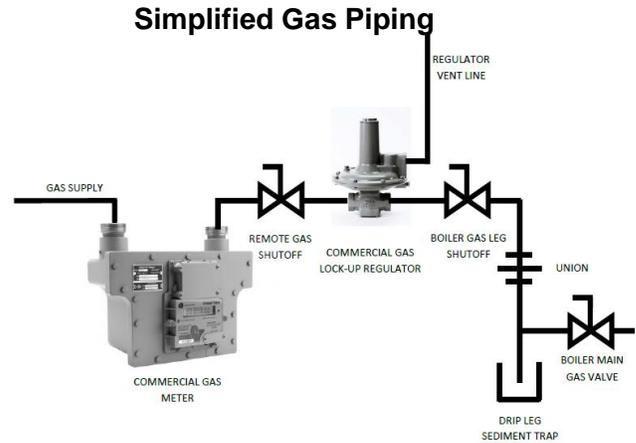
3.7 Piping

3.7.1 Gas Piping Overview

Before making the gas hook-up, make sure the appliance is being supplied with the type of fuel shown on the appliance nameplate.

The appliance shall be installed such that the gas ignition system components are protected from water (dripping, spraying, rain, etc.) during appliance operation and service (circulator replacement, control adjustment, etc.)

The appliance is factory fire-tested and adjusted for proper combustion. The gas train components are certified to handle a maximum inlet pressure of 14" W.C. (1/2 psig). Typical gas pressure supply for natural gas is 7" W.C. (11" W.C. for propane). If the available gas pressure exceeds 14" W.C., a suitable additional intermediate gas pressure regulator of the "lock up" type must be provided to reduce the pressure to less than 14" W.C. Refer to appliance label for minimum inlet gas pressure.



Minimum Gas Pressure

	SC-650	SC-750	SC-850	SC-1000
Natural Gas	3.5" W.C	3.5" W.C.	3.5" W.C.	3.5" W.C.
Propane Gas	7" W.C.			

Note: When using a vented lock-up gas pressure regulator, the vent piping should be increased by one pipe size for every 10 equivalent feet of length. Never connect vent piping that is small in size than the gas regulator’s vent port connection.

Install a sediment trap (drip leg) and a union connection ahead of the primary manual shutoff valve on the appliance. A gas piping schematic is shown above. Gas piping should be installed in accordance with National Fuel Gas Code, ANSI Z223.1, latest edition, and any other local codes which may apply; in Canada see CAN/CSA-B.149.1, latest edition. In the Commonwealth of Massachusetts, the gas cock must be a "T-handle type."

Appliance Size (BTU/Hr)	Natural Gas Requirement (CFH)	Propane Gas Requirement (CFH)
650,000	650	260
750,000	750	300
850,000	850	340
1,000,000	1,000	400



3.7.2 Natural Gas Piping

The table below should be used to size the natural gas piping to the appliance. The approximate energy content of natural gas is 1,000 BTU / cu. Ft:

Pipe Capacity for Natural Gas

Nominal Iron Pipe Size (Inches)	Internal Diameter (Inches)	Equivalent Pipe Length		Maximum Capacity in Cubic Feet of Natural Gas Per Hour Pressure Drop of 0.5" W.C. Equivalent Length of Pipe (in feet)						
		90° Ell (Feet)	Tee (Feet)	20	40	60	80	100	150	200
1-1/4	1.380	3.45	6.9	950	-	-	-	-	-	-
1-1/2	1.610	4.02	8.04	1460	990	810	-	-	-	-
2	2.067	5.17	10.3	2750	1900	1520	1300	1150	950	800
2- 1/2	2.469	6.16	12.3	4350	3000	2400	2050	1850	1500	1280
3	3.068	7.67	15.3	7700	5300	4300	3700	3250	2650	2280
4	4.026	10.1	20.2	15800	10900	8800	7500	6700	5500	4600

3.7.3 Propane Gas Piping

The table below should be used to size the propane gas piping to the appliance. The approximate energy content of propane gas is 2,500 BTU / cu. Ft:

Pipe Capacity for Propane Gas

Nominal Iron Pipe Size (Inches)	Internal Diameter (Inches)	Equivalent Pipe Length		Maximum Capacity in MBH Propane Gas Pressure Drop of 0.5" W.C. Equivalent Length of Pipe (in feet)						
		90° Ell (Feet)	Tee (Feet)	10	20	40	80	150	300	
1-1/4	1.380	3.45	6.90	1900	1305	900	-	-	-	-
1- 1/2	1.610	4.02	8.04	2850	1960	1345	925	-	-	-
2	2.067	5.17	10.3	5490	3770	2590	1780	1270	870	-
2- 1/2	2.469	6.16	12.3	8740	6010	4130	2840	2020	1390	-

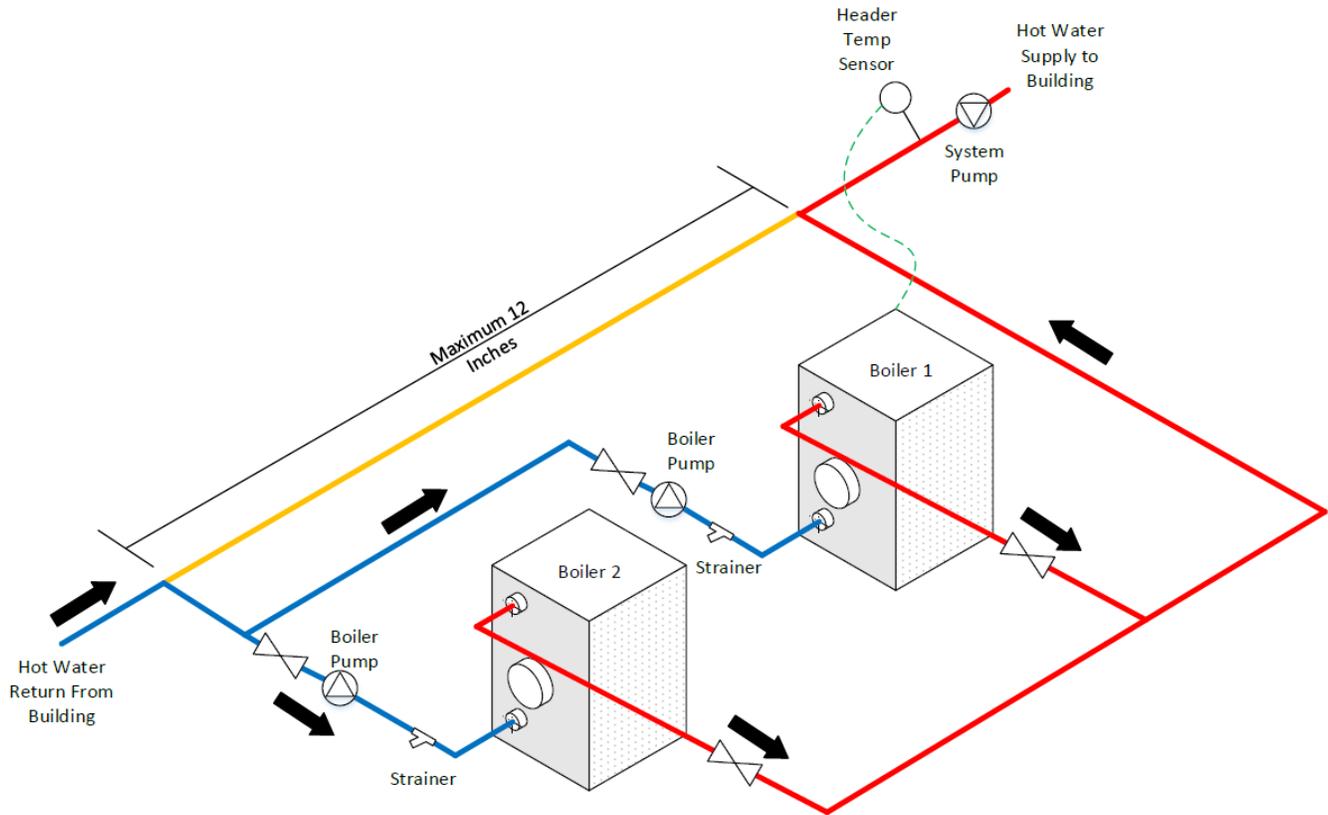
3.7.4 Pressure Testing the Gas Piping

The appliance and all gas piping connections should be pressure-tested and must be checked for leaks before being placed into service. The appliance **must be disconnected** at the manual shut-off valve (located at the end of the supplied gas train) from the gas supply piping during any pressure testing of the system at pressures in excess of 0.0723 psig (2" W.C.). Perform the pressure test with compressed air or inert gas if possible.

Some leak test methods, including the use of soap and water, may cause corrosion of the carbon steel gas pipe fittings. If using soap and water or a similar leak test method, make sure to clean off all moisture from the gas pipe fittings prior to placing the appliance into service.



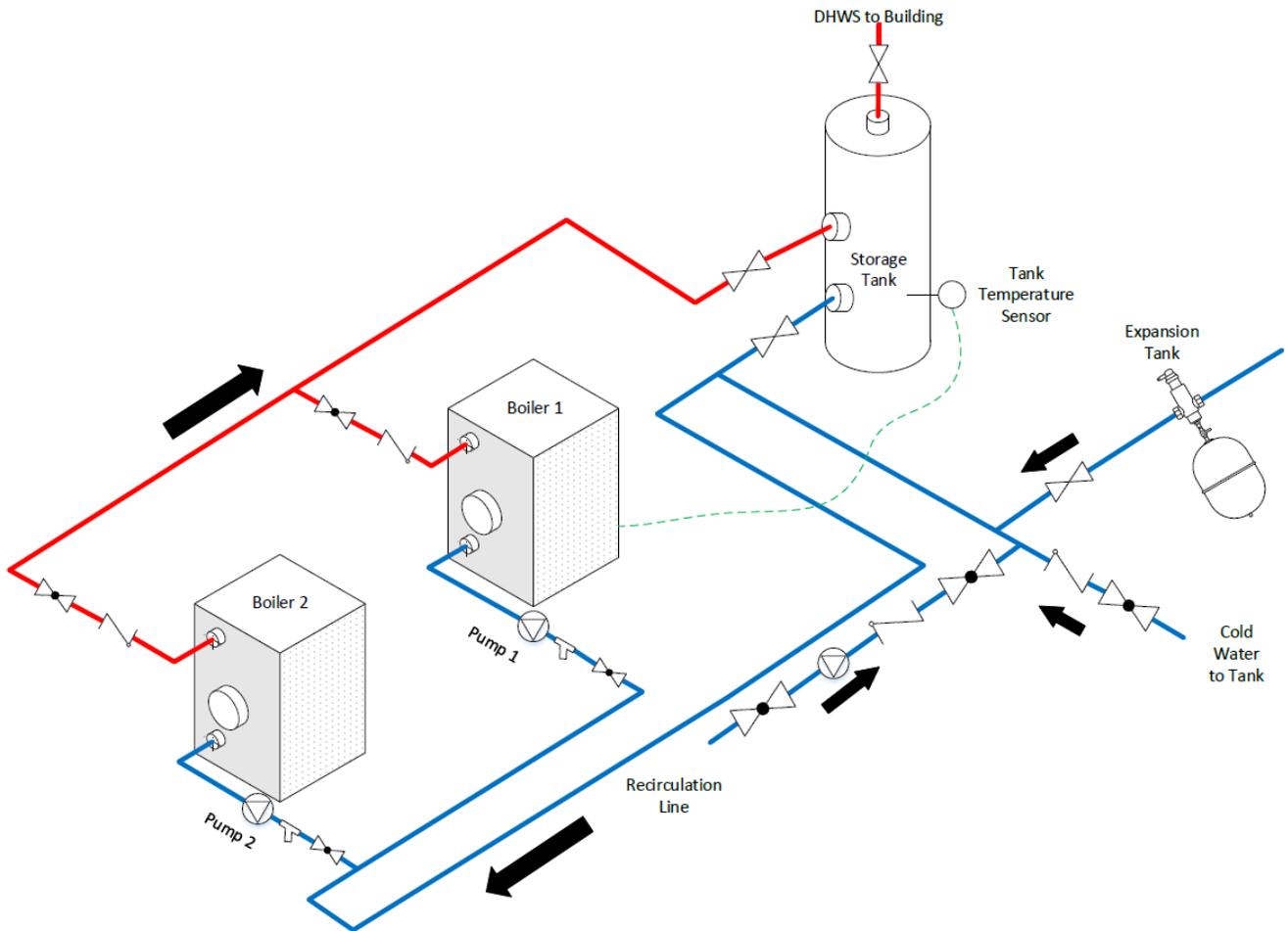
3.7.5 Sample Piping Diagram – SONIC Boilers



NOTE: Refer to [Appendix D Best Practices For New & Retrofit Systems](#) for best piping practices for both new and retrofit appliance installations.



3.7.6 Sample Piping Diagram – SONIC Hot Water Supply Boilers



NOTE: Refer to [Appendix D Best Practices For New & Retrofit Systems](#) for best piping practices for both new and retrofit appliance installations.



3.7.7 Gas Supply Piping for Installer

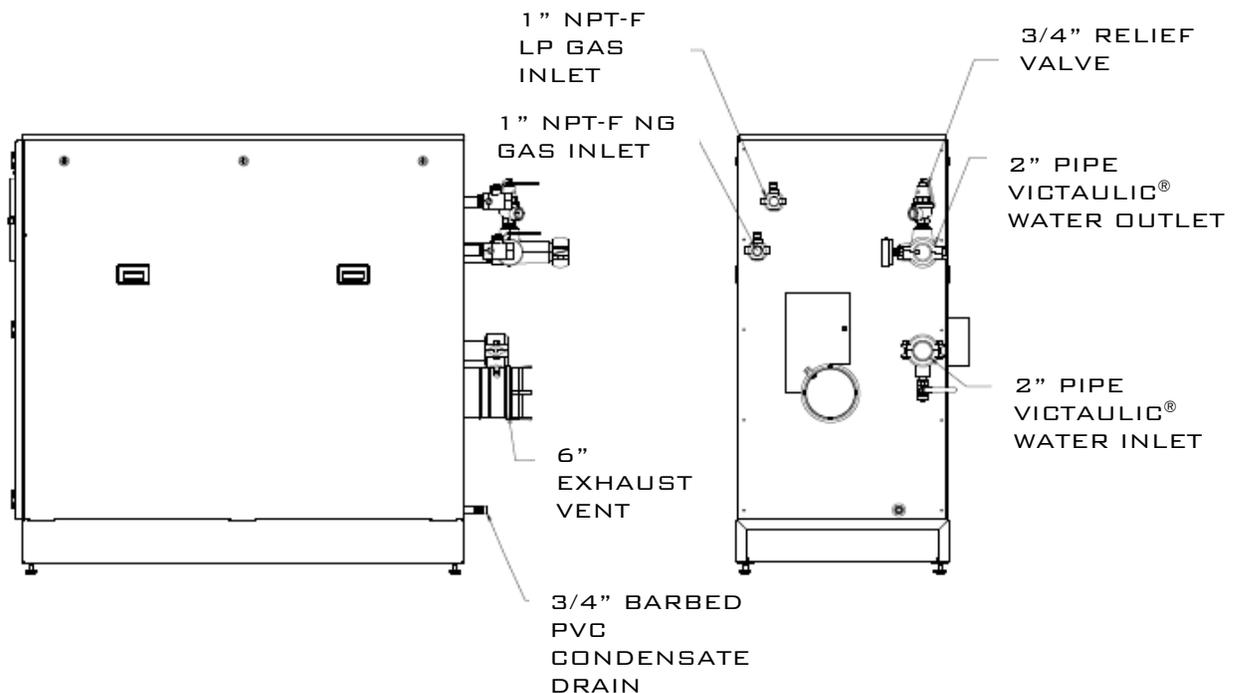
The appliance and all gas piping connections should be pressure-tested and must be checked for leaks before being placed into service. The appliance must be **disconnected** at the appliance's manual shut-off valve (located at the end of the supplied gas train) from the gas supply piping system during any pressure testing of the system at pressures in excess of 0.0723 psig (2" W.C.). Test with compressed air or inert gas if possible.

During any pressure testing of the gas supply piping system at pressures equal to or less than 0.0723 psig (2" W.C.), the appliance must be isolated from the gas supply piping system by closing the manual shut-off.

Some leak test solutions, including soap and water, may cause corrosion of the carbon steel gas pipe fittings. These leak test solutions should be cleaned off after testing is complete.

3.7.8 Appliance Connections

All water connections should be in compliance with national, state and local code requirements. Adapters from Victaulic to NPT are available from Patterson-Kelley.



NOTICE!

Condensate Trap must be piped to condensate neutralization tank & floor drain in accordance with all national, state and local codes. Heat trace may be required to prevent freezing in un-insulated spaces.

NOTICE!

The appliance is furnished with 2" grooved connections and Victaulic Style 107 Couplings. These couplings must be used with the EPDM Victaulic seals. Isolating valves must be installed in both water connections.

3.7.9 Boiler Water Piping (for Installer)

Strainer



To avoid possible contamination of the appliance with dirt, rust or sediment from the system, a strainer near the appliance inlet is strongly recommended. Even new systems may contain sufficient foreign material to eventually reduce the performance of the heat exchanger. Adequate circulation of good clean water is essential for maximum efficiency and long life of the appliance.

Relief Valve Piping

Each appliance is supplied with a pressure-relief valve sized in accordance with ASME requirements. The relief valve discharge must be piped to an acceptable drain at a safe point of discharge. Reducing couplings or other restrictions are not permitted in the discharge line.

Low Water Cut-off

The appliance can accommodate an external low water cutoff device, which may be required by the local jurisdiction. If the water level in the boiler drops below the probe, the appliance will shut down and a LOCKOUT LOW WATER LEVEL will be displayed on the NURO control. The low water cut-off will automatically reset when the low water condition clears; however, the NURO control will retain the lockout condition until the reset button on the display is pressed.

NOTICE! Some local jurisdictions may require an auxiliary low water cut-off device installed in the external piping. The auxiliary low water cutoff device only prevents operation when the water level in the appliance is insufficient. It does not detect low water conditions in other parts of the system. Installation of automatic air vents in the “high points” of the piping or additional low water safety devices should be considered to protect the system.

Heat Exchanger

NOTICE!
Heat exchangers have a minimum water pressure of 14.5 psi.

Drain Valve and Piping

A drain valve is factory installed in the appliance inlet (system return) piping. Prior to draining the appliance, electrical power and gas supply must be turned off to the appliance, and the appliance must be isolated from the system at the supply and return connections.

NOTICE!
This drain valve is factory installed for draining of the appliance’s water only, not the entire system. Draining of the system through the appliance will result in depositing sediment from the system in the appliance which will result in poor heat transfer characteristics of the appliance and early appliance failure. Not all water will be removed during the drain process.

Condensate Drain

The condensate is acidic (pH between 3.0 and 5.0) and may be corrosive to some building drain systems. A condensate neutralization system may be required and is available from Patterson-Kelley. Disposal of condensate must comply with all state and local codes.

The appliance may generate up to one gallon of condensate per 100,000 BTU input. See table below for typical condensate loading. The condensate should be piped into a neutralization device, and then drained.

Typical Condensate Loading

SC650	SC750	SC850	SC1000
6.5	7.5	8.5	10



3.8 Water Quality

The P-K SONIC appliance's heat exchanger is made of stainless steel. The heat exchanger requires proper water conditions to remain efficient and function properly. Information of proper water treatment can be found on our website www.pattersonkelley.com type in search: "water quality". For information, please refer to Patterson-Kelley Water Quality Standards as it appears in [Appendix C –](#) as this applies to the warranty of your heat exchanger.

NOTICE! The chemical manufacturer for use must certify glycol or other treatment chemicals added to the system in multi-metal systems that include a stainless steel heat exchanger.

Under no circumstances should petroleum based cleaning or sealing compounds be used in the system.

Under no circumstances should the hydronic system be flushed while the appliance is attached to the system since the debris or corrosion products may accumulate in the appliance and obstruct the appliance's heat exchanger.

If the piping system attached to this unit will be chemically cleaned, the appliance must be disconnected from the system and a bypass installed so that the chemical cleaning solution does not circulate through the appliance. Following chemical cleaning, the system should be thoroughly rinsed to remove cleaning agents prior to reconnecting the appliance to the system.

3.9 Pre-Start Checklist

NOTICE!

Ensure all air is purged from the appliance's heat exchanger prior to any startup. Patterson-Kelley recommends opening the automatic air vent and cycling the circulation pump 10 times (on for 30 seconds and off for 30 seconds) to force air out of the appliance's heat exchanger.

WARNING

Never attempt to operate an appliance that has failed to pass all the safety checks described below. Operating an appliance that has failed a safety check could result in injury. Bypassing safety mechanisms will result in unsafe appliance operation which could result in injury or death.

WARNING

After checking controls by manual adjustment, make sure they are always reset to their proper settings.

- Inspect the gas train, blower, ignition electrode and appliance in general to be sure there was no damage during shipment or installation.
- Flue gas from the appliance is properly vented.
- Gas connection has been made, pressure tested for leakage and the line purged of air. Make sure all required vents have been installed.
- Water connections are complete and the appliance and system have been filled and purged of air.
- The appliance is connected to the correct electrical power source listed on the nameplate, a disconnect having adequate overload protection is required.
- Combustion air openings are not obstructed in any way and have adequate capacity.
- The appliance is placed the proper distance from any combustible walls.
- Relief valves have been piped to an acceptable drain at a safe point of discharge.
- Condensate piping is properly connected.
- Verify system water quality is within specifications.



⚠ CAUTION

The user should become thoroughly familiar with the operation of the appliance and controls before attempting to make any adjustments.

⚠ CAUTION

Changing parameters requires an understanding of the parameters and the functionality of the appliance. The appliance may not function properly if parameters are changed from the factory values.

NOTICE!

If the expected error code(s) do not appear, call for qualified service personnel.

3.10 Safety Checks

The following checks of safety systems must be made before putting the appliance into normal operation. Before firing the appliance refer to [5 Operations](#) section for information on the use of the controls, lighting, and shut-down procedures.

3.10.1 Ignition Safety System Test

Test the ignition system safety shutdown as follows:

1. Cycle the appliance on by generating a heat request. (The method for this will depend on your appliance configuration.)
2. During the pre-purge cycle (before ignition), smoothly close the downstream manual isolation valve (inside the appliance cabinet) to reduce the gas flow.
3. Closing the manual isolation valve will prevent a successful ignition, and the NURO® will display either:
 - 109: “Ignition Failed”
 - 110: “Ignition Failure Occurred”

These alarms indicate an ignition failure and the lockout will remain until the control is reset. After completing this test, turn the appliance off, open the downstream manual isolation valve, then turn the appliance back on.

3.10.2 Flow Switch Test

The appliance is equipped with a paddle type flow switch installed in the hot water outlet piping inside the appliance’s cabinet enclosure.

In order to test the flow switch, provide a call for heat to the appliance. Once the appliance has begun its pre-purge sequence, stop the water flow by closing an isolation valve or turning off the circulation pump. The NURO control should display a “HOLD” error and not allow the appliance to proceed to ignition. Re-establish flow through the appliance by reopening the isolation valve or turning on the circulation pump.

3.10.3 Manual Reset High Temperature Limit Test

The appliance is furnished with a manual reset high temperature limit which features a probe installed near the appliance’s outlet in order to measure the outgoing supply water temperature. This probe is connected to the manual reset high temperature limit by a thin, metal capillary tube. The manual reset high temperature limit is located inside the appliance’s front door, toward the top of the control panel and is identified with a yellow label.

Test the manual reset high temperature limit control as follows:

1. Cycle the appliance on by generating a heat request.
2. Allow the appliance to proceed through ignition until main flame is established.
3. Using a flathead screwdriver, turn down the setting on the manual reset high temperature limit to its lowest value. Turning the screwdriver counter-clockwise decreases the temperature setting.
4. When the outgoing supply water temperature exceeds the setting on the manual reset high temperature limit, the main burner will shut off.

The NURO touchscreen will display 10009: “**High Temperature Limit**”. Return the system to normal operation by readjusting the setting on the manual reset high temperature limit to its default setting, press the reset button on the manual reset high temperature limit, and finally touch any prompts from the NURO control.



3.10.4 Gas Pressure Switch Tests

Low Gas Pressure Switch

The appliance is furnished with a low gas pressure switch, installed near the appliance's main gas shutoff/control valve. The operation of this switch must be checked as follows:

1. Close the main gas cock (external to the appliance).
2. Cycle the appliance on by generating a heat request.
3. Allow the appliance to proceed through prepurge and attempt ignition.

When the main gas shutoff/control valve opens to attempt ignition, the low gas pressure switch will trip, causing the NURO touchscreen to display 10012: "**Low Gas Limit**". Even after re-opening the main gas cock, 10012: "**Low Gas Limit**" will remain on the NURO display until the appliance is manually reset by pressing "Reset Control".

NOTE

Make sure to re-open the main gas cock (external to the appliance) after a successful test.

High Gas Pressure Switch

The appliance is furnished with a high gas pressure switch, installed near the appliance's main gas shutoff/control valve. The operation of this switch must be checked as follows:

1. Before starting the appliance, close the downstream gas cock located inside the appliance's enclosure.
2. Cycle the appliance on by generating a heat request.
3. Allow the appliance to proceed through prepurge and attempt ignition.

When the main gas shutoff/control valve opens to attempt ignition, the high gas pressure switch will trip, causing the NURO touchscreen to display 10011: "**High Gas Limit**". Even after re-opening the downstream gas cock inside the appliance, 10011: "**High Gas Limit**" will remain on the NURO display until the appliance is manually reset by pressing "Reset Control".

NOTE

Make sure to re-open the downstream gas cock (inside the appliance) after a successful test.

3.10.5 Auxiliary Low Water Cut-out Test (If Applicable)

The appliance may be equipped with an auxiliary probe-type low water cut-out. The probe is typically installed near the appliance's outlet in order to detect the presence of water at the highest possible location in the appliance.

In order to test the low water cut-out, press and hold the "TEST" button for at least 5 seconds. A manual lockout reset error displaying 10010: "**Low Water Limit**" on the NURO touch screen should occur.

Optional Test Method: First turn the appliance off, and then turn off the appliance's circulating pump. Isolate the appliance from the system. Drain the water level below the low water cut-off probe. Turn the appliance back on. It should not operate, and a manual lockout reset error displaying 10010: "**Low Water Limit**" on the NURO touchscreen should occur.

Return the system to normal operation by refilling with water, restarting the appliance's circulating pump, and then turning the appliance back on.



3.11 Fuel/Air Adjustments

3.11.1 Inlet Gas Port

NOTICE!

Adjustments shall only be performed by service representatives specifically trained and certified to perform maintenance on the Patterson-Kelley SONIC appliance. Verify proper operation after servicing.

See rating plate for the minimum and maximum inlet gas pressure of the appliance. The supply pressure during main burner operation must be greater than the minimum indicated on the rating plate. Nominal gas supply pressure is 7" W.C. for natural gas. The gas pressure must not exceed 14" W.C. which is the maximum allowable pressure on the gas train components. Each appliance is furnished with a manual shut-off valve which has an integrated test port. This port is located on the upstream side of the valve body for measuring supply pressure.



The air flow is pre-set at the factory prior to shipment. Gas flow is dependent primarily on fan speed not upstream gas pressure. The air/gas ratio may have to be adjusted to obtain proper combustion readings for specific local conditions. A combustion analyzer must be used. The probe must be placed in the exhaust vent immediately after the appliance. Combustion should be adjusted in accordance with Table of Combustion Exhaust Settings.

NOTICE!

For high altitude adjustments (greater than 2,000 feet above sea level), see [Appendix B – Boiler Altitude Derate Schedule](#) at the end of this manual.



3.11.2 Combustion Setup and Adjustment

Boiler Test Mode for High and Low Fire

To adjust/tune combustion, use the NURO's "Manual Control Firing Rate" mode. To access, touch the "Info" button in the lower left corner of the screen, and then touch "Service" in the lower left. Next, touch "Press to Activate Manual Control" which will open the "Manual Control Firing Rate" mode. This test mode should be used when adjusting or tuning the gas safety shut off/control valve on the appliance.

In this mode a heat request is required. Once the appliance cycles on and is running in "Manual Control Firing Rate", use the UP and DOWN arrow keys or the slider to force the appliance to operate at low fire or high fire (or anywhere in-between). To prevent the appliance from cycling off prematurely during adjustment, ensure that any load devices (air handlers, control valves, radiators, etc.) are in operation and able to shed/dump the heat load created by the appliance.

Recommended Combustion Settings for P-K SONIC Appliances

	Fuel	Nominal Inlet Gas Pressure*	High Fire Setting		Low Fire Setting	
			% O ₂	% CO ₂	% O ₂	% CO ₂
SC-650 SCD-650	Natural Gas	7" W.C	5.7 – 6.1	8.6 – 8.8	5.7 – 6.1	8.5 – 8.7
SC-750 SCD-750	Natural Gas	7" W.C	5.6 – 6.1	8.6 – 8.8	5.7 – 6.1	8.4 – 8.6
SC-850 SCD-850	Natural Gas	7" W.C	5.6 – 6.1	8.6 – 8.8	5.7 – 6.1	8.4 – 8.6
SC-1000 SCD-1000	Natural Gas	7" W.C	5.5 – 5.9	8.7 – 8.9	5.7 – 6.1	8.5 – 8.7

	Fuel	Nominal Inlet Gas Pressure*	High Fire Setting		Low Fire Setting	
			% O ₂	% CO ₂	% O ₂	% CO ₂
SC-650 SCD-650	Propane Gas	11" W.C	5.9 – 6.3	9.6 – 9.8	6.3 – 6.7	9.3 – 9.5
SC-750 SCD-750	Propane Gas	11" W.C	5.9 – 6.3	9.6 – 9.8	6.3 – 6.7	9.3 – 9.5
SC-850 SCD-850	Propane Gas	11" W.C	5.9 – 6.3	9.6 – 9.8	6.3 – 6.7	9.3 – 9.5
SC-1000 SCD-1000	Propane Gas	11" W.C	6.0 – 6.4	9.5 – 9.7	6.5 – 6.9	9.2 – 9.4



Required Tools: TORX® T40 or 5 mm hex wrench, 3 mm or 7/64 in hex wrench, Combustion analyzer.

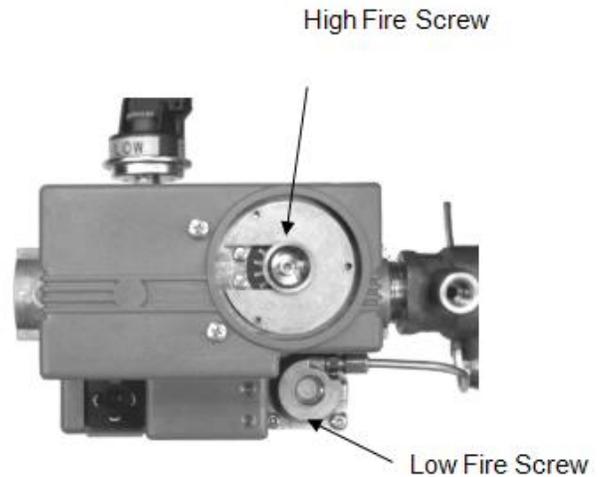
Adjusting High Fire

Start the appliance and observe proper operating parameters for the system. Set appliance to the “Manual Control Firing Rate”, as described above, and increase the firing rate to 100%. Check combustion readings using the combustion analyzer. If combustion readings are not in accordance with Table of Combustion Exhaust Settings, adjust as follows:

1. Remove the flat, round, blue plastic cap from the gas valve.
2. Using a 3mm (7/64”) hex wrench, adjust the high fire screw, see the figure right.
3. On each of the gas control valves turn clockwise or counterclockwise to achieve the desired CO₂ or O₂ level; see table for Combustion Exhaust Settings for correct settings.

There will be a time delay between the adjustment and the response of the CO₂/O₂ combustion analyzer.

4. Adjust the settings in small increments. When desired adjustments are complete, reinstall the blue plastic cap on the gas valve.



NOTICE!

There will be a slight time delay between the adjustment and the response of the CO₂/O₂ measuring instrument. Adjust the settings in small increments and allow the combustion readings to stabilize before readjusting. When desired adjustments are complete, check and adjust low fire if necessary.

Adjusting Low Fire

Start the appliance and observe proper operating parameters for the system. Set appliance to the “Manual Control Firing Rate”, as described above, and decrease the firing rate to 1%. Once the appliance has reached low fire operation, check combustion readings using the combustion analyzer. If combustion readings are not in accordance with Table of Combustion Exhaust Settings, adjust as follows:

1. Remove the gray cap on the gas regulator using a slotted screwdriver. This will expose the low fire adjustment screw.
2. Using a TORX T40 or a 5 mm hex wrench, adjust the low fire screw on the pressure regulator (see the figure above) to achieve the correct CO₂ /O₂ level.
3. Adjustments to low fire should not exceed ¼ turn at a time before allowing the readings to respond and stabilize. Clockwise rotation increases gas flow. Counterclockwise rotation decreases gas flow.
4. After the low fire adjustment is made, reinstall the slotted cap on the regulator.

NOTICE!

The rotation of the Low Fire adjustment screw is opposite to the High Fire adjustment screw.



Following all gas valve adjustments, check for proper light-off and verify correct fuel/air mix and combustion quality throughout the entire firing range (from low fire to high fire).

Checking Flame Signal

Press the “Info” button on the NURO touch screen to load the Information Screen and scroll down to view the flame signal measured in Volts. Typical flame signals should read between 20-50V. If the flame signal is below 20V, the ignition electrode may need to be replaced.

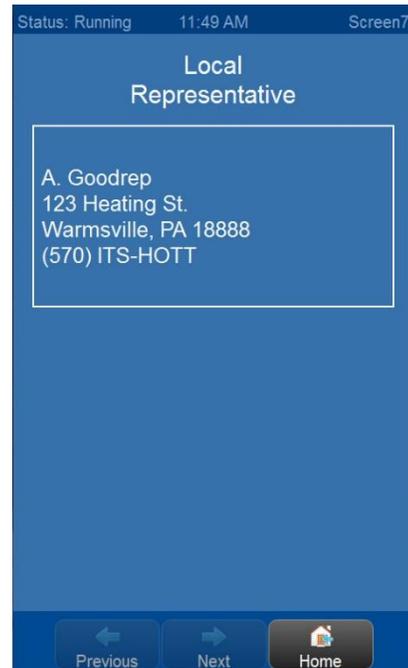


3.12 Initial NURO Control Setup & Adjustment

This manual covers basic NURO control setup and adjustment. For a walkthrough of the complete control setup, please refer to the *NURO Boiler Controller: Advanced User's Guide*, Part Number is 1004905979 which is helpful for more complex installations. For more complex boiler or water heater applications and more information on the parameters, please refer to the NURO Advanced User's Guide.

3.12.1 Startup

When the appliance is powered on, the NURO touchscreen will display an initial Startup Screen then the **Local Representative** screen. This shows the name, address and phone number of the local representative.





3.12.2 Home Screen

After a brief time, the **Local Representative** information screen will timeout displaying the **Home Screen**. The **Home Screen** shows a snapshot of the appliance's current operating conditions:

- Outlet (Supply) Temperature
- Inlet (Return) Temperature
- Exhaust Temperature
- Firing Rate, etc.

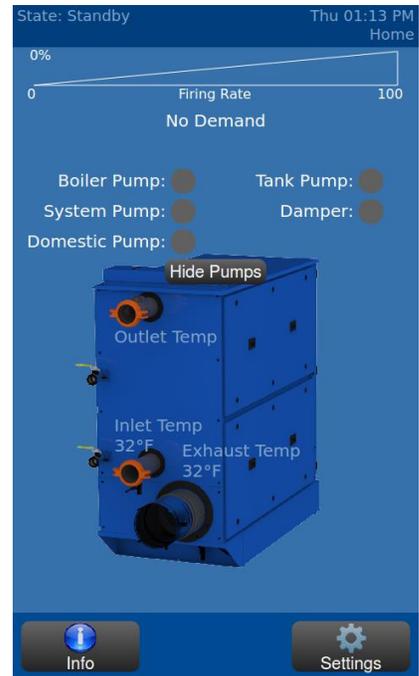
Pressing the **“Info”** button in the lower left corner will load the **Information** screen.

For the setup wizard, press the **“Settings”** button in the lower right corner to load the **“Settings”** or **“Main Menu”** screen.

3.12.3 Information Screen

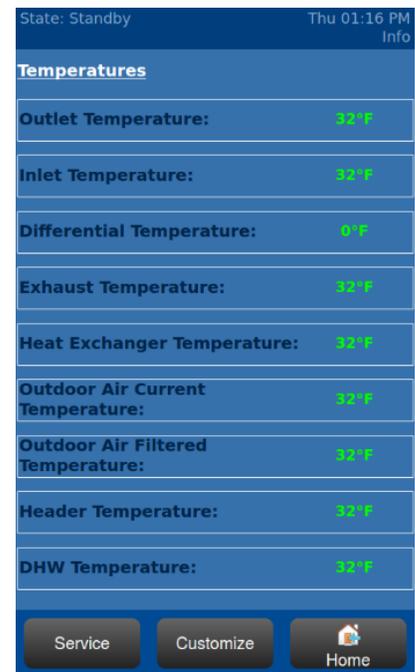
The Information Screen contains real-time read-only values such as temperatures, relay states, etc. Scroll through the Information Screen by sliding your finger up or down.

This screen is helpful to determine the operating characteristics of the appliance.



NOTE

For more information on any parameter, please refer to the *NURO Boiler Controller: Advanced User's Guide*; Part Number is 1004905979.



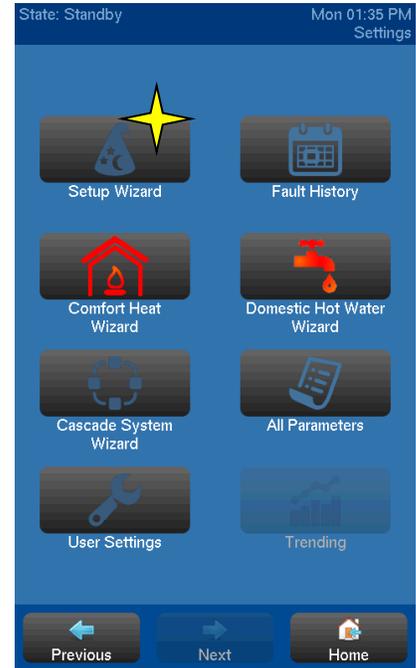


3.12.4 Setup Wizard

The Setup Wizard is recommended for all appliances because it guides the user through setup for multiple applications (Standalone Comfort Heat, Standalone Domestic Hot Water, and/or Cascade operation). The Setup Wizard will guide the user through the parameter setup for all the relevant applications based on responses to a series of questions. To access the Setup Wizard, press <SETUP WIZARD> from the “SETTINGS” menu.

While navigating the Setup Wizard, press the desired buttons in the center content area. The selected choice will be indicated with a yellow light as seen below. To proceed to the next Setup Wizard screen, press <NEXT> at the bottom of the screen. The NURO® control also allows the user to back-track at any time by pressing <PREVIOUS> in the bottom-left corner of the screen.

The Setup Wizard allows the user to assign functionality to the user-configurable Relays A through D. This allows the user to assign functions like “Boiler Pump”, “System Pump”, “Flame Detected”, and “Air Damper” to the relays.



NOTE: The relay assignments must agree with the wiring to/from the appliance. For example, if Relay A is user-configured to enable/disable the Boiler Pump, the control wires to operate the boiler pump must be properly wired to the Relay A terminals in the High Voltage (TB2) terminal block.

3.13 Typical Operating Conditions

Model Number	Input Rating (BTU/Hr)	Voltage	Phase	Total Amperage	Gas Flow Rate (CFH)		Output Capacity (Btu/Hr)
					Natural Gas (1000 Btu/ft ³)	LP Gas (2500 Btu/ft ³)	
SC-650 SCD-650	650,000	110-120	Single	Less than 10	650	260	611,650
SC-750 SCD-750	750,000	110-120	Single	Less than 10	750	300	705,750
SC-850 SCD-850	850,000	110-120	Single	Less than 10	850	340	799,850
SC-1000 SCD-1000	1,000,000	110-120	Single	Less than 10	1000	400	923,000



4 Dual Fuel Operation

⚠ WARNING Installation and service must be performed by a qualified installer, service agency, or gas supplier.

4.1 Overview

The P-K SONIC dual fuel appliance with NURO controls feature two independent gas trains. One gas train is designed exclusively for operation with Natural Gas and the other gas train is designed exclusively for operation with Propane Gas. Refer to the labels on the dual fuel for the proper location of the Natural Gas and Propane Gas trains. Section [4.3.1](#) show the specific locations of the gas trains for each appliance model.

⚠ WARNING Failure to observe the NATURAL GAS and PROPANE GAS labels on the appliance and this manual could result in equipment damage, injury, and/or death.

In addition, the P-K SONIC dual fuel appliances with NURO controls feature a fuel selector switch inside the appliance's enclosure. To access the fuel selector switch, open the front door while the appliance is in "Standby". Refer to Section [4.3.2](#) for the specific locations of the fuel selector switch for each appliance model.

4.2 Changing Fuel Types

Before changing fuel types, force the appliance into "Standby" through the NURO touchscreen user interface. Refer to the appliance's manual or the NURO Advanced Users' Guide for more information. Once the appliance is in standby, follow the steps below:

1. Force the appliance into "Standby" through the NURO touchscreen user interface.
2. Close the gas valve/cock for the fuel that will no longer be used.
3. Open the gas valve/cock for the desired fuel type.
4. Toggle the fuel selector switch to the desired fuel type: Natural Gas = "NG" & Propane = "LP".
5. Return the appliance to its normal (automatic) mode through the NURO touchscreen user interface.

⚠ WARNING

If operating with Natural Gas, ensure the Propane Gas valve/cock is **CLOSED**. If operating with Propane Gas, ensure the Natural Gas valve/cock is **CLOSED**. Failure to do so could result in equipment damage, injury, and/or death.

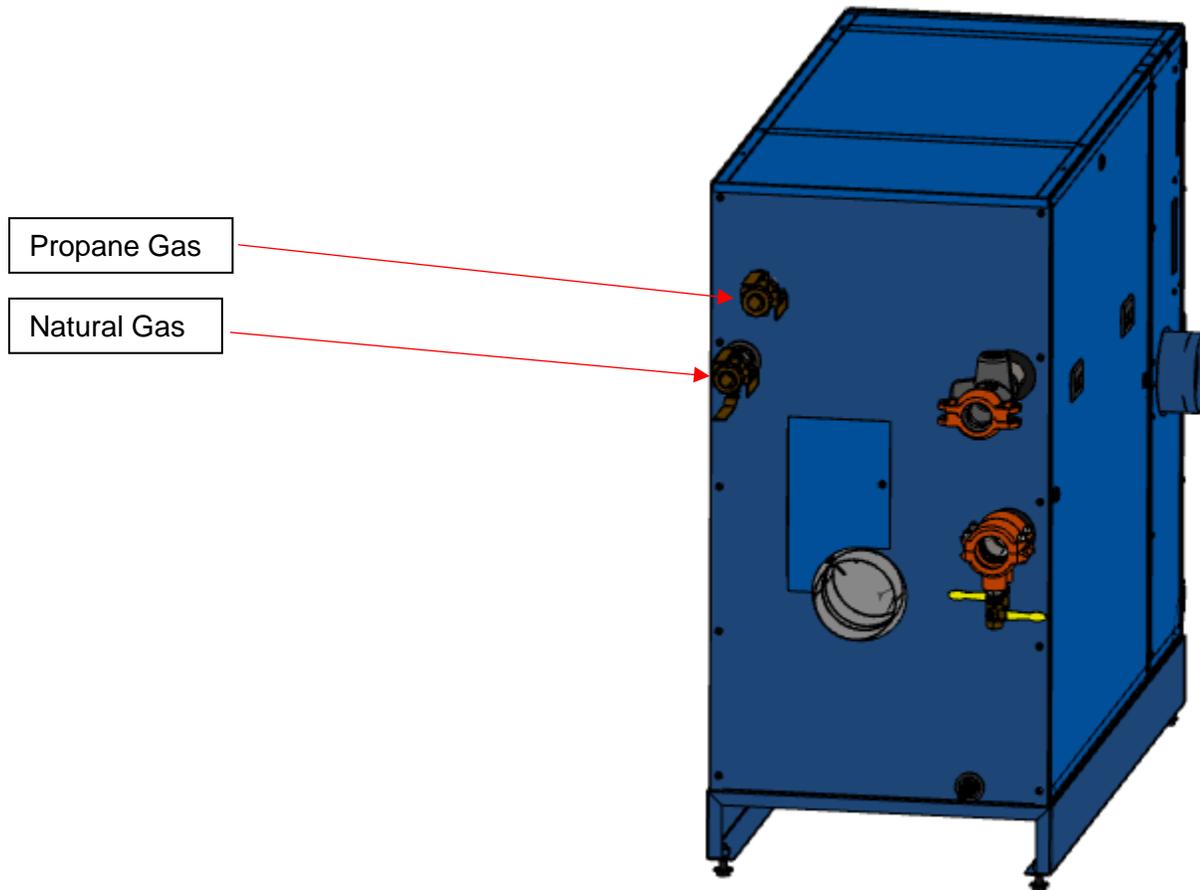
The operating principle of the fuel selector switch is identical between all the dual fuel models with NURO controls. Refer to [4.3](#) for model-specific information on the location of the gas trains, the fuel selector switch and the dual fuel wiring diagrams.



4.3 P-K SONIC® Dual Fuel

4.3.1 Natural Gas Train and Propane Gas Train Locations

The dual fuel SONIC SC-650GG, SC-750GG, SC-850GG, SC-1000GG, SCD-650GG, SCD-750GG, SCD-850GG & SCD-1000GG dual fuel models feature a two 1" gas valves/cocks on the rear surface as shown below:



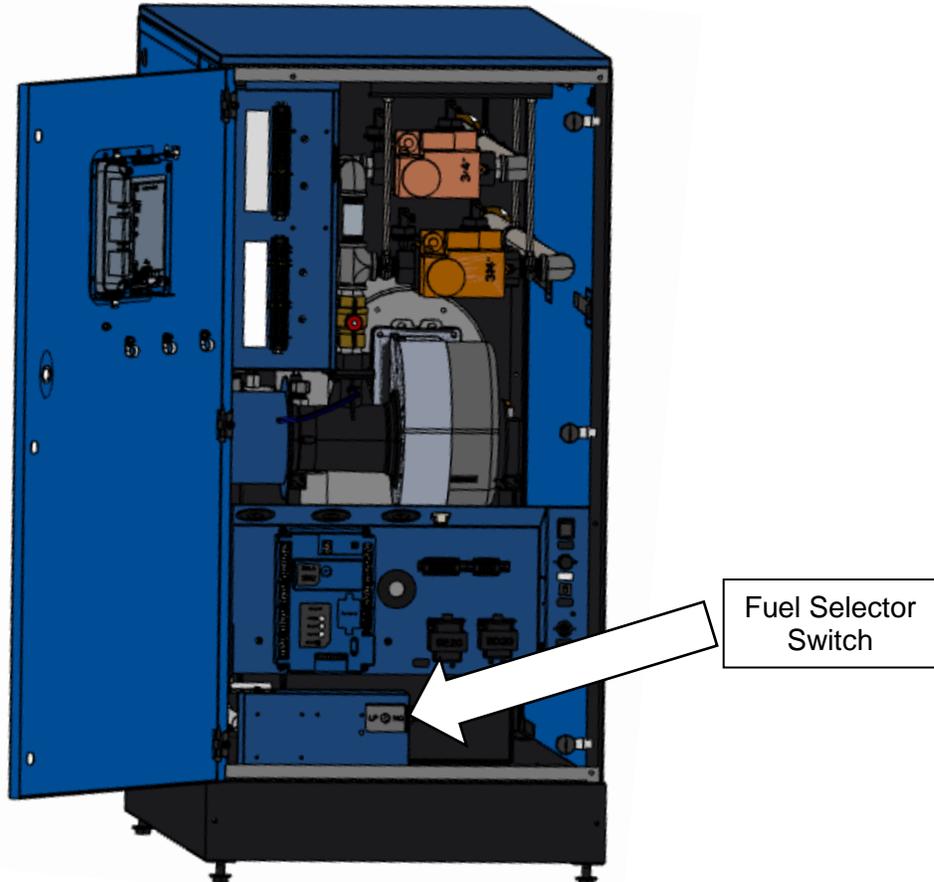
⚠ WARNING

If operating with Natural Gas, ensure the Propane Gas valve/cock is CLOSED. If operating with Propane Gas, ensure the Natural Gas valve/cock is CLOSED. Failure to do so could result in equipment damage, injury, and/or death.



4.3.2 Fuel Selector Switch Location

The image below shows the location of the Propane Gas (LP) / Natural Gas (NG) selector switch for the P-K SONIC SC-650GG, SC-750GG, SC-850GG, and SC-1000GG models. To access this selector switch, open the front door and look toward the bottom of the inner cabinet, below the control panel assembly.



⚠ WARNING

If operating with Natural Gas, ensure the Propane Gas valve/cock is CLOSED. If operating with Propane Gas, ensure the Natural Gas valve/cock is CLOSED. Failure to do so could result in equipment damage, injury, and/or death.



5 Operations

⚠ WARNING

Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water. Failure to do so could result in electrocution, injury, or death.

⚠ WARNING

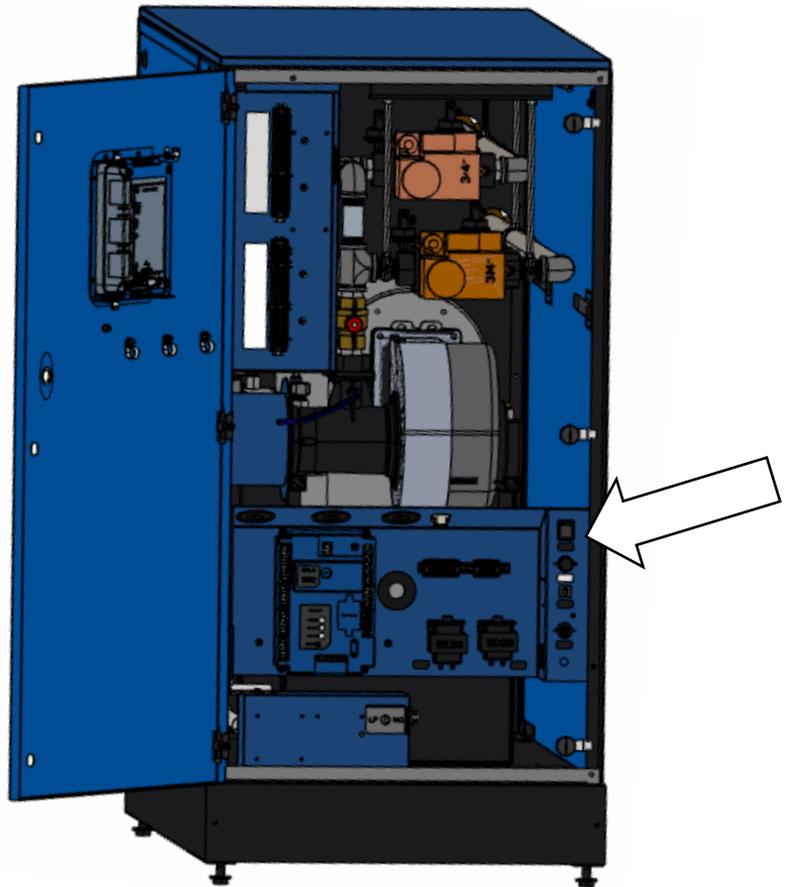
If overheating occurs or the gas supply fails to shut off, do not turn off or disconnect the electrical supply to the pump. Instead, shut off the gas supply at a location external to the appliance.

NOTICE!

The On/Off switch only interrupts power to the NURO® control. In order to fully remove power to the entire appliance, use the external disconnect.

5.1 NURO® Control Panel

Once the appliance has been installed in compliance with this manual, it is necessary to open the front door of the appliance in order to access the power (on/off) switch located in the right-hand corner of the NURO control panel as shown below:



5.1.1 NURO Touch Screen Interface

Once the appliance is switched to the “ON” position, the P-K SONIC appliance can be programmed and operated with the NURO touch screen interface located on the front door as shown above. A clear plastic cover protects the touch screen which can be opened by pinching the clasp and swinging open to the left.

5.1.2 Factory Tests

Safe lighting and other performance criteria were met with the gas manifold and control assembly provided on this appliance when the appliance underwent factory tests specified in ANSI Z21.13/CSA 4.9, latest edition. (See "Factory Firetest" label on the rear surface of the appliance).



5.2 Normal Lighting and Shut-down Procedures

5.2.1 Normal Lighting Procedures

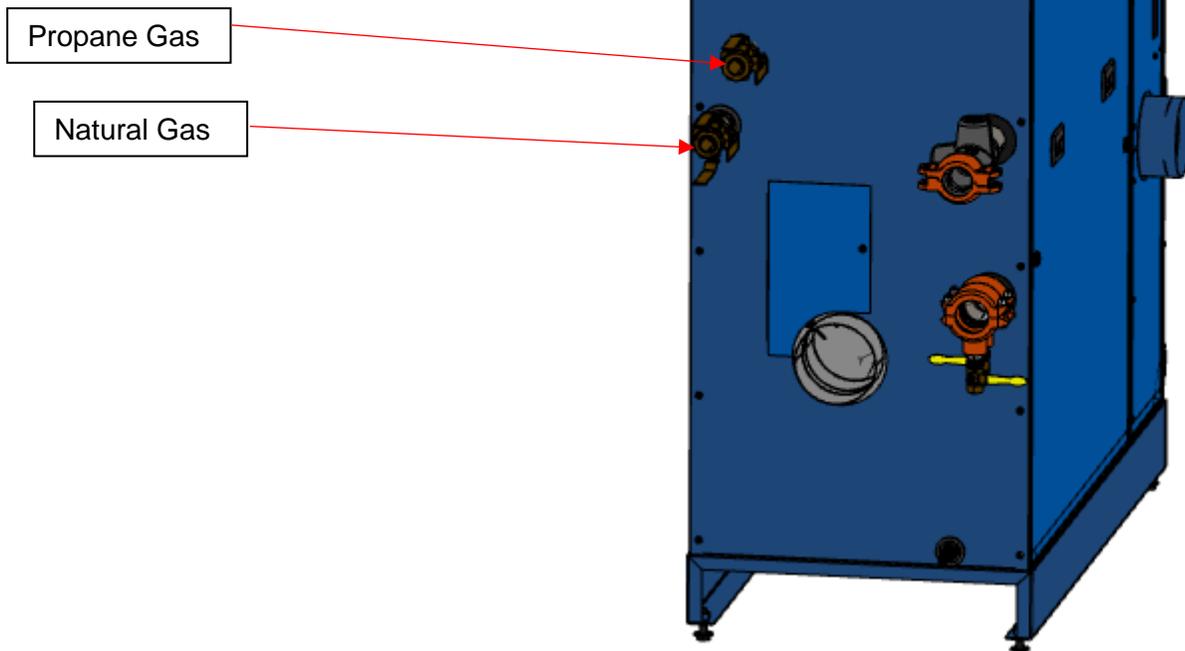
1. Make sure the system is filled with water and water is circulating in the system. Turn on the electrical supply and open the gas supply valves to the appliance.
2. Turn the on/off switch to the “On” position. If an error is indicated, refer to the NURO Advanced User’s Guide to troubleshoot the problem and take necessary corrective action before proceeding.
3. Set the desired high temperature limit and operating temperature. The NURO controller will now begin the automatic firing sequence.

5.2.2 Normal Shut Down Procedures

1. Allow the appliance to turn off on its own once the temperature satisfies, or remove the call for heat to the appliance.
2. Once the appliance completes a successful “Post-Purge” and “Post-Pump”, it will return to “Standby”.
3. Once in standby, turn the on/off switch to the “Off” position.
4. Close all manual gas valves to right.
5. Turn off the electrical disconnect to the appliance.

5.3 Emergency Shut-Off

In case of emergency, immediately shut off the gas supply at the valve on the rear surface of the appliance. See the image to the right for the locations of the Natural Gas valve (lower) or Propane Gas valve (upper).





⚠ WARNING

Lockout/tagout procedure must be employed when servicing this unit. Failure to do so could result in electrocution, injury, or death.

⚠ WARNING

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.

⚠ WARNING

Use care when reassembling the main gas line and ensure all connections are tight. Use a leak detector to check for leaks before and after servicing any component of the gas piping. Failure to do so could result in injury or death.

⚠ WARNING

Use care when servicing appliances to prevent the accumulation of gas in or around the combustion chamber. Pockets of accumulated gas are subject to combustion and/or explosion which could result in injury or death.

⚠ WARNING

Determine the cause of any lockout or errors before resetting the appliance. If able to determine cause of lockout, take appropriate corrective action. If unable to determine cause of the problem, call a qualified service technician. Verify proper operation after servicing.

⚠ WARNING

Check daily to be sure that the appliance area is free and clear of any combustible materials, including flammable vapors and liquids.

6 Maintenance

This schedule applies when the appliance is in constant use. The section is divided into critical Semi-Annual and Annual Maintenance followed by scheduled routine maintenance.

6.1 Preventative Maintenance

NOTICE!

Proper maintenance schedule and record keeping is critical for optimum performance and to maintain the Patterson-Kelley warranty.

NOTE

The blower motor is permanently lubricated and does not require periodic lubrication.

6.1.1 Daily Preventative Maintenance

Observe operating temperature and general conditions. Make sure that the flow of combustion and intake air to the appliance are not obstructed. Determine the cause of any service codes or lockouts on the display panel. Observe any unusual noises or operating conditions and make the necessary corrections. Notify responsible individuals for required corrective action or repair.

6.1.2 Weekly Preventative Maintenance

Observe the conditions of the main flame. A normal flame is mostly blue in color.

Correct air adjustment is essential to the efficient operation of this appliance. Ensure that the flow of combustion and ventilation air is not obstructed.

If an adjustment in the combustion appears necessary, the flue gas composition should be checked with a carbon dioxide (CO₂) or oxygen (O₂) analyzer and compared to the values stated in the Combustion Setup and Adjustment combustion settings table. If an adjustment to the combustion is necessary, call a qualified and knowledgeable installer or service agency that has been trained on the Patterson-Kelley appliances.

Refer to [3.11.2 Combustion Setup and Adjustment](#).

6.1.3 Monthly Preventative Maintenance

1. Press the "Info" button on the NURO touch screen to load the Information Screen and scroll down to view the flame signal measured in Volts. Typical flame signals should read between 20-50V. If the flame signal is below 20V, the ignition electrode may need to be replaced.
2. Test the flow switch. Refer to [3.10.2](#).
3. Test the low water level cut-off (if applicable). Refer to [3.10.5](#).
4. Test the manual reset high-temp limit. Refer to [3.10.3](#).



5. Test low gas pressure switch. Refer to [3.10.4](#).
6. Test operating temperature controls by reducing or increasing temperature setting as necessary to check burner operation.
7. Check the condensate drain system. Clean and flush as necessary.

This schedule applies when the appliances are in constant use. The section is divided into critical Semi-Annual and Annual Maintenance followed by schedule routine maintenance.

NOTICE!

Installation and service must be performed by a qualified installer or service agency that has been trained on the SONIC appliance.

6.1.4 Semi-Annually

In addition to the recommended monthly service:

1. Clean burner of any accumulated dust or lint. Refer to [6 Maintenance](#) and [6.2 Cleaning the Burner & Combustion Chamber](#).
2. Inspect burner for any signs of deterioration or corrosion. Replace immediately if deterioration or corrosion is evident.
3. Check the pH level of the system fluid. Verify the pH is in accordance with [Appendix C –](#).
4. Inspect and clean the condensate system and check for leaks. If a condensate neutralization kit is present, open the lid and inspect the Magnesium Hydroxide Pellets. If they are absent or have been significantly worn away, replace them with new Magnesium Hydroxide Pellets. Use high-calcium (or pure) Magnesium Hydroxide.

6.1.5 Annually

In addition to the recommended monthly and semi-annual service:

1. Inspect and clean the inlet screen of any accumulated dust or lint.
2. Check burner and clean off any soot or foreign material that may have accumulated. Refer to [6 Maintenance](#) and [6.2 Cleaning the Burner & Combustion Chamber](#).
3. Check for corrosion of the burner and its parts. If there is evidence of deterioration or corrosion, replace immediately. Inspect combustion chamber when the burner is removed for inspection. Note any signs of deterioration. Clean as necessary.
4. Inspect and clean heat exchanger. Remove the various covers to inspect the flue gas passageways. Be sure to inspect condensate collection pan that is the lowest part of the heat exchanger.
5. Replace the ignition electrode and gasket.
6. Drain and flush the water side of the heat exchanger as required (separate from system flush) using clean water only.
7. Take a sample of system fluid and verify the water quality is in compliance as defined in [Appendix C –](#).
8. Inspect and clean the condensate system and check for leaks. If a condensate neutralization kit is present, open the lid and inspect the limestone rocks. If they are absent or have been significantly worn away, replace them with new limestone rocks. Use high-calcium (or pure) limestone or Magnesium Hydroxide pellets.
9. Examine the venting system. Refer to the vent manufacturer's instructions for requirements in addition to those listed below.
 - a. Check all joints and pipe connections for tightness.



- b. Check pipe for corrosion or deterioration. If any piping needs replacing, do so immediately.
 - c. Inspect and clean any screens in the vent terminal.
10. Qualified service personnel should thoroughly inspect the heating system and correct any problems prior to re-starting the appliance.
 11. Perform combustion analysis and readjust as necessary according to the Combustion Setup and Adjustment combustion settings table. Refer to [3.11.2 Combustion Setup and Adjustment](#).
Note: It is recommended that a copy of this report is filed for future reference.
 12. Perform a leak test of the gas valves in accordance with the manufacturer's instructions.

6.2 Cleaning the Burner & Combustion Chamber

Contact Patterson-Kelley for assistance cleaning the burner & combustion chamber. Patterson-Kelley recommends cleaning the burner and combustion chamber once annually:

Required Replacement Parts

NOTE

Spare parts and replacement parts can be ordered from Patterson-Kelley by calling toll free **(877) 728-5351**. Reach us by fax at **(570) 476-7247**.

Boiler	Part	Part Number
SONIC SC650 & SC750 & SC850 & SC1000	Burner Gasket	26-8100-0074

1. Lockout/Tagout gas supply to the appliance.
2. Lockout/Tagout electrical power to the appliance.
3. Disconnect the condensate neutralization tank piping in order to install a temporary drain hose into the condensate trap/drain. Run the open end of this hose to a nearby floor drain.
4. Open the front and side doors of the appliance.
5. Protect the electrical and control components from exposure to water with towels, a nylon tarp, or plastic wrap.
6. Locate the blower and burner assembly bolted to the stainless steel heat engine. Refer to [7.2.1](#) and [7.2.4](#) for an illustration of these components.
7. Remove the four (4) 13MM bolts connecting the blower to the burner hood.
8. Remove the six (6) 13MM nuts connecting the blower to the gas venturi. Remove the blower with O-Ring on venturi side and set aside in a safe location. Remove the gasket on the burner hood side and throw away.
9. Using a Torx T25, remove the five (5) Torx screws on the burner hood and set aside.
10. Remove the burner hood and gasket and set aside in a safe location.



11. Carefully remove the burner from the appliance and clean with pressurized water (approximately 40 psig).

NOTE

Do not attempt to wash the burner while installed in the appliance. When cleaning the burner, use a mild detergent such as Simple Green to help loosen built-up debris trapped in the burner mesh.

12. Remove the six (6) screws on the burner door assembly and set aside.
13. CAREFULLY remove the burner door assembly with refractory and set aside. Inspect the refractory for any cracking and the combustion chamber for any loose debris or scaling. If refractory needs to be replaced, then contact Patterson Kelley factory support.

⚠ WARNING

Crystalline silica may be present in this equipment. Exposure to crystalline silica may pose significant health hazards, including but not limited to eye and respiratory system damage. Personal Protective Equipment must be worn to minimize exposure to hazardous substances. Refer to most current guidelines by the CDC and OSHA for more information, including Personal Protective Equipment recommendations.

14. Vacuum out loose debris that is trapped inside the combustion chamber and then use a flexible brush to scrape off excess debris.
15. Use a pressurized water hose with control nozzle. Begin by spraying just a few seconds of water into the combustion chamber and then close off the nozzle.
16. Walk around to the rear of the appliance and ensure the wash water is draining into the temporary drain hose off the condensate drain. Adjust the temporary drain hose if needed to help drain the wash water from the appliance.
17. After inspecting the temporary drain hose, continue washing the internal combustion chamber with pressurized water for several minutes. Spray as much of the internal surface area as possible.

⚠ CAUTION

Be very careful when cleaning to avoid spraying any of the electrical or control components. Water may cause a short circuit and damage circuitry.

18. After several minutes of washing, turn off the hose and allow all the wash water to drain from the appliance.
19. Reconnect the condensate tubing to the condensate neutralization tank.
20. **CAREFULLY** insert the burner into the burner hole. Support the burner so it remains horizontal while inserting.
21. Once the burner is installed, reinstall the burner hood (and lower gasket) and bolt to the heat engine.
22. Reinstall the burner hood.
23. Replace the burner hood gasket and the O-ring on the venturi and slide the blower back into place while making sure the gasket and O-Ring stay in place.



24. Once the blower is in place, put the six (6) 13MM nuts onto the studs between the blower and venturi.
25. Bolt the blower back to the burner hood
26. Double check the tightness of all bolted joints.

6.3 After Repairs or Maintenance

Following any major repairs or preventative maintenance, follow the steps below before returning the appliance to service.

1. Follow "[3.9 Pre-Start Checklist](#)" and all safety checks in "[3.10 Safety Checks](#)".
2. Check the gas pressure, refer to [3.11.1 Inlet Gas Port](#) to ensure proper operation of the appliance.
3. Perform combustion check. Refer to [3.11.2 Combustion Setup and Adjustment](#). Adjust air/gas mixture at high fire & low fire if the O₂% or CO₂% are out of range.

NOTE

Installation and service must be performed by a qualified installer or service agency that has been trained on the Patterson-Kelley appliance!



⚠ WARNING

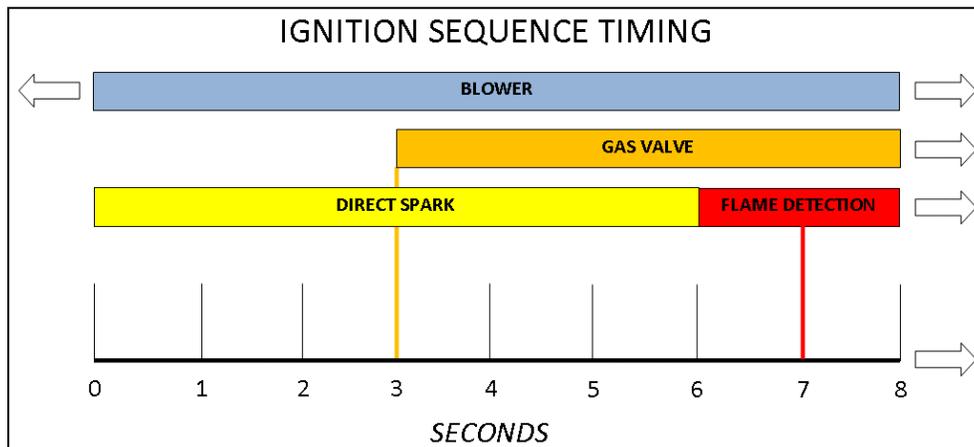
If any “Manual Reset” limit device trips, **DO NOT** reset without determining and correcting the cause. Manual Reset Limits include: Flame safeguard, high or low gas pressure, high temperature limit, stack temperature, low water level. Attempting to operate an appliance without diagnosing the cause of failure can result in unsafe operation, increasing the risk of injury. **Never attempt to bypass a safety limit device.**

NOTICE!

Once the appliance begins the ignition sequence, the firing sequence will continue until main flame is reached regardless of heat request. The sequence can be interrupted by turning the power switch off.

6.4 Sequence of Operations

1. When the appliance On/Off switch is turned on, power is provided through over-current protection (fuse and/or circuit breaker) to the appliance control and the combustion blower.
2. When the outlet water temperature drops below “**CH SETPOINT**” minus “**CH DIFFERENTIAL ON**”, a heat request is generated.
3. Provided all interlocks are made and the remote enable signal (if installed) is active, the appliance will attempt to start.
4. The NURO control checks to make sure air pressure switch is open indicating there is no airflow through the appliance. The combustion blower is then driven towards the pre-start fan speed. When the air pressure switch closes, the “**PRE PURGE TIME**” timer is started. Once the “**PRE PURGE TIME**” timer expires, the blower is driven to the ignition speed.
5. A trial for ignition begins and the sequence of events is illustrated graphically on the next page. A valid flame signal must be detected within 4 seconds after the gas valves open (elapsed time 7 seconds).
6. After a successful ignition, the fan is driven to low fire and the “**CH LOW FIRE HOLD TIME**” timer is started. Once the “**LOW FIRE HOLD TIME**” timer expires, the appliance is released to modulation.



7. The NURO Control modulates the firing rate between low and high fire to maintain the desired outlet water temperature.
8. The burner will continue firing until the outlet water temperature exceeds “**CH SETPOINT**” plus “**CH DIFFERENTIAL OFF**”. At this temperature, the gas valves are closed and the combustion air fan continues to run until the “**POST PURGE TIME**” timer has expired.
9. When the outlet water temperature is reduced by the load on the system, a heat request is generated. The operating sequence will recycle to *Step 3*.

6.5 Troubleshooting

The NURO control will display graphical and/or text based error descriptions to announce any problems with the appliance. There are two types of lockouts: manual reset lockouts which require the operator



to physically press the on-screen or device's reset button, and automatic reset lockouts which will self-reset when the error condition clears. For a comprehensive list of errors and potential resolutions, please refer to the NURO Advanced User's Guide.

Should the unit fail to operate, call a qualified service technician to troubleshoot the problem and implement corrective actions.

6.5.1 Loss of Power

In the event of a power failure, the NURO touch screen will go dark and the entire appliance will de-

⚠ WARNING

If any "Manual Reset" limit device trips, **DO NOT** reset without determining and correcting the cause. Manual Reset Limits include: Flame safeguard, high or low gas pressure, high temperature limit, stack temperature, low water level. Attempting to operate an appliance without diagnosing the cause of failure can result in unsafe operation, increasing the risk of injury. Never attempt to bypass a safety limit device.

energize. The signal relays used to command auxiliary devices connected to the appliance (air dampers, pumps, etc.) will also lose power, so these devices will deactivate. When power is restored, the sequence of operation will resume at [Step 3 \(Sequence of Operations\)](#).

If any error/lockout errors were present at the time of the power failure, the NURO control will retain that error/lockout when power is restored.

6.5.2 Loss of Water Flow

The paddle type flow switch opens when there is insufficient flow through the appliance. The NURO control will display 272: "Flow Switch Not Closed", close the gas valve, and lock the appliance out. When the water flow is corrected and the on-screen reset button is pressed, the appliance will reset and resume operation at [Step 3 \(Sequence of Operations\)](#).

If an auxiliary low water cutoff is installed and detects an insufficient water level in the appliance, the NURO control will display 10010: "Low Water Limit", close the gas valve, and lock the appliance out. When the water level is corrected and the on-screen reset button is pressed, the appliance will reset and resume the sequence of operation at [Step 3 \(Sequence of Operations\)](#).

Notice!

Once the appliance begins the ignition sequence, the firing sequence will continue until main flame is reached regardless of heat request. The sequence can be interrupted by turning the power switch off.

6.5.3 Low Gas Pressure

The low gas pressure switch opens when there is (or has been) insufficient gas pressure available for proper operation of the appliance. If an external gas-supply shut-off valve is closed for any reason, a low gas condition will result. The NURO control will display 10012: "Low Gas Limit", close the gas valve, and lock the appliance out. When proper gas pressure is restored, and the on-screen reset button is pressed, the appliance will reset and resume the sequence of operation at [Step 3 \(Sequence of Operations\)](#).

6.5.4 High Gas Pressure

The high gas pressure switch opens when there is (or has been) excessive gas pressure for the proper operation of the appliance. The NURO control will display 10011: "High Gas Limit", close the gas valve, and lock the appliance out. When proper gas pressure is restored, and the on-screen reset button is pressed, the appliance will reset and resume the sequence of operation at [Step 3 \(Sequence of Operations\)](#).

6.5.5 High Water Temperature

When the appliance's water has exceeded both the operating temperature limit and the manual reset high-temperature limit, the NURO control will display 10009: "High Temperature Limit", close the gas valve, and lock the appliance out. When the water temperature falls below the high-limit temperature



setting, the appliance will remain locked out until the water high-temperature limit switch is manually reset and the on-screen reset button is pressed. Once reset, the control will resume the sequence of operation at [Step 3 \(Sequence of Operations\)](#).

6.5.6 Low Air

If the NURO control displays either 65: **“Interrupted Airflow Switch OFF”** or 66: **“Interrupted Airflow Switch ON”**, this indicates improper airflow through the appliance. First, verify proper standby blower operation – when the appliance is in **“Standby”**, the blower should also be in standby.

Next, check for obstructions of the combustion air intake and/or exhaust (flue) piping. Next, check the hoses leading to the air switches are not kinked or obstructed. An error related to the air switch does not necessarily mean that the air switch is defective.

When 66: **“Interrupted Airflow Switch ON”** is displayed, check that the air switch is open when the blower is offline. Ensure there is no air flow through the appliance when the blower is offline. An excessive negative draft in the flue piping can cause air flow through the offline appliance which may be strong enough to maintain closure of the air switch.

When 65: **“Interrupted Airflow Switch OFF”** is displayed, check that the air switch is closed when the blower is running. If the air switch does not close within 5 minutes during purge, the appliance locks out. Check that the burner is clean ([6 Maintenance](#) and [6.2 Cleaning the Burner & Combustion Chamber](#)) and that there are no obstructions to airflow in the intake or exhaust ducts.

6.5.7 Flame Failure

In the event of a flame failure, the NURO control may display one of the following error messages:

- 106: **“Flame Lost in Main Flame Establish Period”**
- 107: **“Flame Lost Early in Run”**
- 108: **“Flame Lost in Run”**
- 109: **“Ignition Failed”**
- 110: **“Ignition Failure Occurred”**

When 109: **“Ignition Failed”** or 110: **“Ignition Failure Occurred”** is displayed, the appliance did not light during the trial for ignition. Check that the ignition electrode, ignition wire, and gas valve are functioning properly. Check that the direct spark ignition is visible through the flame observation port during the trial for ignition.

When 106: **“Flame Lost in Main Flame Establish Period”**, 107: **“Flame Lost Early in Run”**, or 108: **“Flame Lost in Run”** is displayed, the appliance lost the flame signal during operation. Check that combustion is adjusted properly, the gas pressure is correct, and the ignition electrode, ignition wire, and gas valve are functioning properly.

6.5.8 Flame Error

In the event of a flame error (premature or late flame signal), the NURO control will display 105: **“Flame Detected Out of Sequence”**. This may be caused by a failed/leaky gas valve or a flame rod or ionization rod malfunction. If gas valve leakage is suspected, the unit must be isolated by turning off the main gas supply line. Lockout/tagout the appliance until qualified and knowledgeable service personnel are available to evaluate and repair or replace the failed parts. Check that the incoming gas pressures have not exceeded 14” W.C. (1/2 psig).

6.5.9 Flue Problem

When the normally-closed high exhaust back pressure switch opens, the NURO control will display 10013: **“High Back Pressure Limit”**. This may be caused by an obstruction in the flue piping, an obstruction in the combustion air intake, or a blocked condensate system. When the blockage is removed, the appliance will automatically restart. If no blockage is found, it may be necessary to replace the high exhaust back pressure switch.



6.5.10 High Temperature Fault

In the event of excessive heat on the burner door or rear heat exchanger, the NURO control may display 10239: “**Burner Door or HX High Temp Fault**”. Start by determining which switch tripped and then contact Patterson Kelley factory support. If neither switch is tripped, check the wiring and if none of these are visible, then contact Patterson Kelley factory support.



7 Parts/Technical Support

Spare parts and replacement parts can be ordered from Patterson-Kelley by calling toll free **(877) 728-5351**. Reach us by fax at **(570) 476-7247**.

Refer to the parts list shown on the assembly drawings provided in this manual.

Technical information is also available by calling or visit the Patterson-Kelley website, www.pattersonkelley.com.

When ordering replacement parts please have the model number and serial number of your appliance available.

Typical schematic drawings are shown on the following pages. Drawings specific to your particular appliance can also be supplied by your local Patterson-Kelley representative.

WARNING

Use of Non-Factory Authorized replacement parts are not recommended for this equipment. All control components are engineered for safety and are designed to work in unison with each of the other components. Use of non-factory authorized replacement parts jeopardizes the functionality of the safety features as well as the performance of the appliance.



7.1 Terminal Block Assignments and Wiring Diagrams

7.1.1 Terminal Block Assignments — Low Voltage (TB1) Terminal Block

Terminal Number	Label	Description
1	ENABLE / DISABLE	Contact Closure Enables Comfort Heat Operation Open Circuit Disables Comfort Heat Operation
2	ENABLE / DISABLE	
3	4-20mA ANALOG INPUT [+]	4-20mA Analog Input Configurable for Setpoint or Firing Rate Control
4	ANALOG INPUT [-]	
5	SPARE ANALOG INPUT	Reserved for Future Use
6	SPARE ANALOG INPUT	
7	HDR TEMP SENSOR	Hydronic Supply Header Temperature Sensor (12kΩ Sensor)
8	HDR TEMP SENSOR	
9	DHW STAT / SENSOR	DHW Enable Circuit Configurable for SPST Break-on-rise Aquastat or 12kΩ Tank Sensor
10	DHW STAT / SENSOR	
11	OUTDOOR TEMP SENSOR	Outdoor Air Temperature Sensor for ODA Reset (12kΩ Sensor)
12	OUTDOOR TEMP SENSOR	
13	NIGHT SETBACK	Contact Closure Enables Night Setback Operation Open Circuit Disables Night Setback Operation
14	NIGHT SETBACK	
15	4-20mA ANALOG OUTPUT [+]	4-20mA Analog Output Tracks Boiler Firing Rate 100% Firing Rate = 20mA, 1% Firing Rate = 4mA
16	ANALOG OUTPUT [-]	
17	GROUND	Ground Terminal for I/O Devices
18	CASCADE SHIELD	2-Wire Cascade & Shield Terminal
19	CASCADE A TO A	
20	CASCADE B TO B	
21	MODBUS/CASCADE REF	2-Wire MODBUS
22	MODBUS COM A	
23	MODBUS COM B	MODBUS Shield Terminal
24	MODBUS SHIELD	
25	ECOM 1	Wireless Outdoor Air Receiver
26	ECOM 2	
27	ECOM 3	

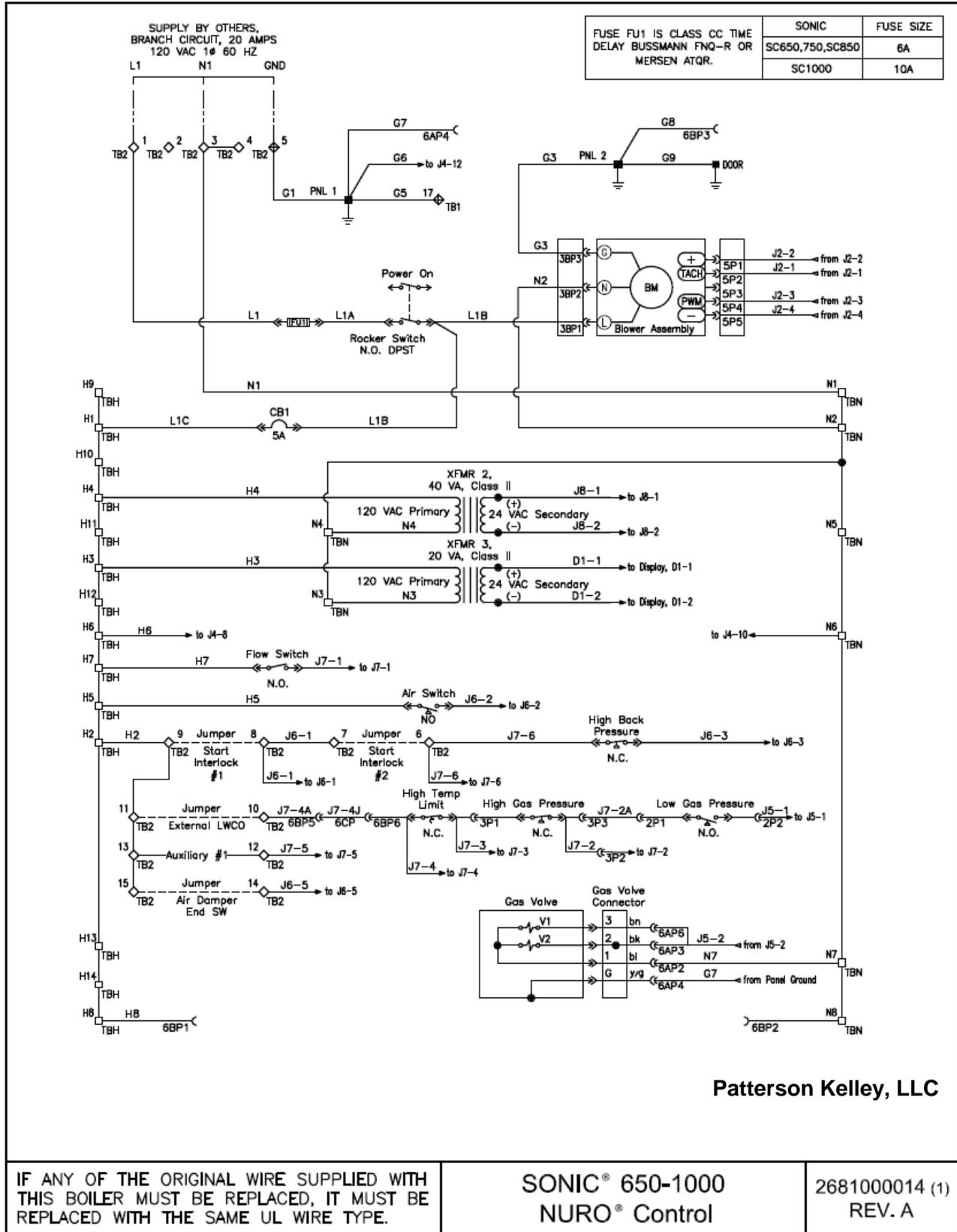


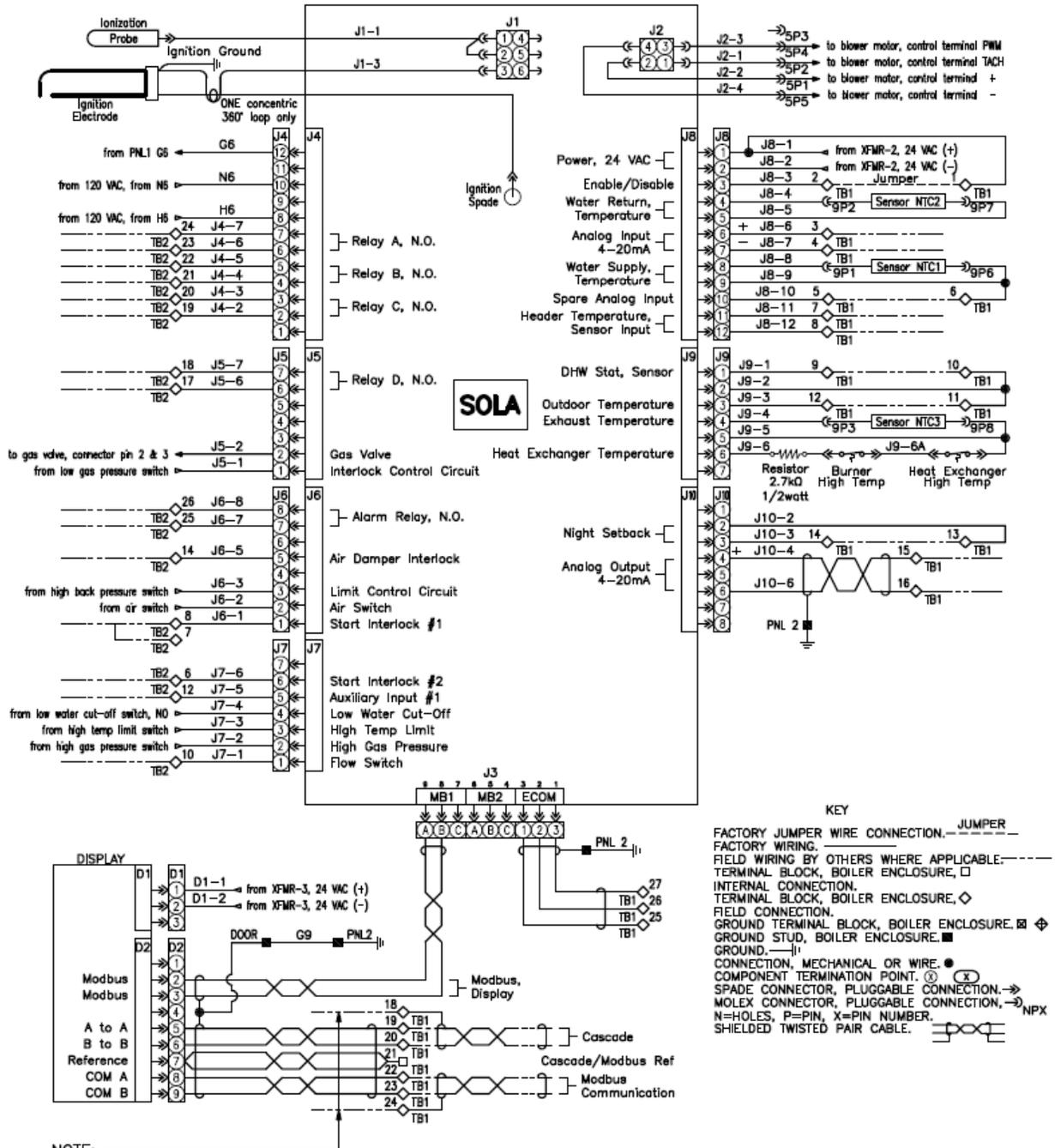
7.1.2 Terminal Block Assignments — High Voltage (TB2) Terminal Block

Terminal Number	Label	Description
1	HOT L1	L1 for 110-120VAC, Single phase, 60Hz
2	<i>N/A</i>	<i>N/A</i>
3	NETURAL N1	N1 for 110-120VAC, Single phase, 60Hz
4	NEUTRAL N1	
5	GROUND G1	G1 for 110-120VAC, Single phase, 60Hz
6	START INTERLOCK #2	External Interlock Circuit #2 (In Series w/ #1) (110-120VAC, Single phase, 60Hz)
7	START INTERLOCK #2	
8	START INTERLOCK #1	External Interlock Circuit #1 (110-120VAC, Single phase, 60Hz)
9	START INTERLOCK #1	
10	LOW WATER CUT OFF	Auxiliary Low Water Cutoff Circuit (110-120VAC, Single phase, 60Hz)
11	[120V+] LWCO	
12	AUXILIARY #1	Reserved for Future Use
13	[120V+] AUXILIARY INPUT #1	
14	AIR DAMPER INTERLOCK	120VAC Pilot-Duty for Air Damper End Limit Switch Contact Closure When Air Damper Proven Open
15	[120V+] AIR DAMPER	
16	GROUND	Ground Terminals for I/O Devices
17	RELAY D	User-Configurable Normally-Open Dry Contact D (240VAC Max Voltage & 1/2Amp Max Current)
18	RELAY D	
19	RELAY C	User-Configurable Normally-Open Dry Contact C (240VAC Max Voltage & 1/2Amp Max Current)
20	RELAY C	
21	RELAY B	User-Configurable Normally-Open Dry Contact B (240VAC Max Voltage & 1/2Amp Max Current)
22	RELAY B	
23	RELAY A	User-Configurable Normally-Open Dry Contact A (240VAC Max Voltage & 1/2Amp Max Current)
24	RELAY A	
25	MASTER ALARM RELAY	Normally-Open Dry Contact, Close on Alarm (240VAC Max Voltage & 1/2Amp Max Current)
26	MASTER ALARM RELAY	



7.1.3 Wiring Diagram





KEY

FACTORY JUMPER WIRE CONNECTION. — JUMPER —
 FACTORY WIRING. ———
 FIELD WIRING BY OTHERS WHERE APPLICABLE. - - - - -
 TERMINAL BLOCK, BOILER ENCLOSURE, □
 INTERNAL CONNECTION.
 TERMINAL BLOCK, BOILER ENCLOSURE, ◇
 FIELD CONNECTION.
 GROUND TERMINAL BLOCK, BOILER ENCLOSURE, ⊠ ⊠
 GROUND STUD, BOILER ENCLOSURE. ■ ⊕
 GROUND. —||—
 CONNECTION, MECHANICAL OR WIRE. ●
 COMPONENT TERMINATION POINT. (X) (X)
 SPADE CONNECTOR, PLUGGABLE CONNECTION. →
 MOLEX CONNECTOR, PLUGGABLE CONNECTION. → NPX
 SHIELDED TWISTED PAIR CABLE. ———

NOTE:
 Modbus and or Cascade field wiring must utilize twisted pair shielded cable. For multi boiler installations, JUMPER the field Modbus and or Cascade shield connection " TB1-18 and or TB1-24" to PNL ground in Master boiler terminal box. Do not ground shield to any other boiler or piece of equipment. Shield should be continuous from beginning to end with a ground connection in the master boiler only.

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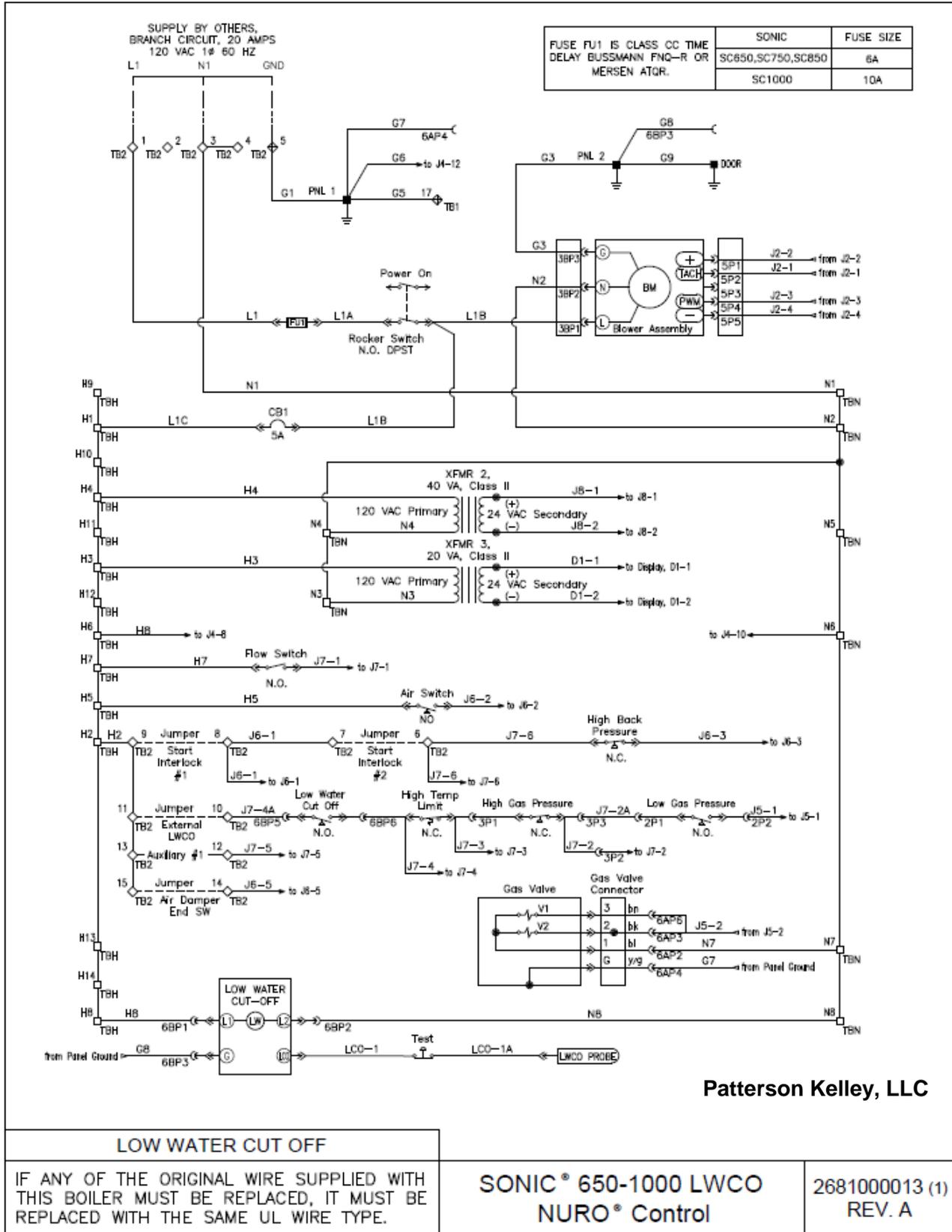
IF ANY OF THE ORIGINAL WIRE SUPPLIED WITH THIS BOILER MUST BE REPLACED, IT MUST BE REPLACED WITH THE SAME UL WIRE TYPE.

**SONIC® 650-1000
 NURO® Control**

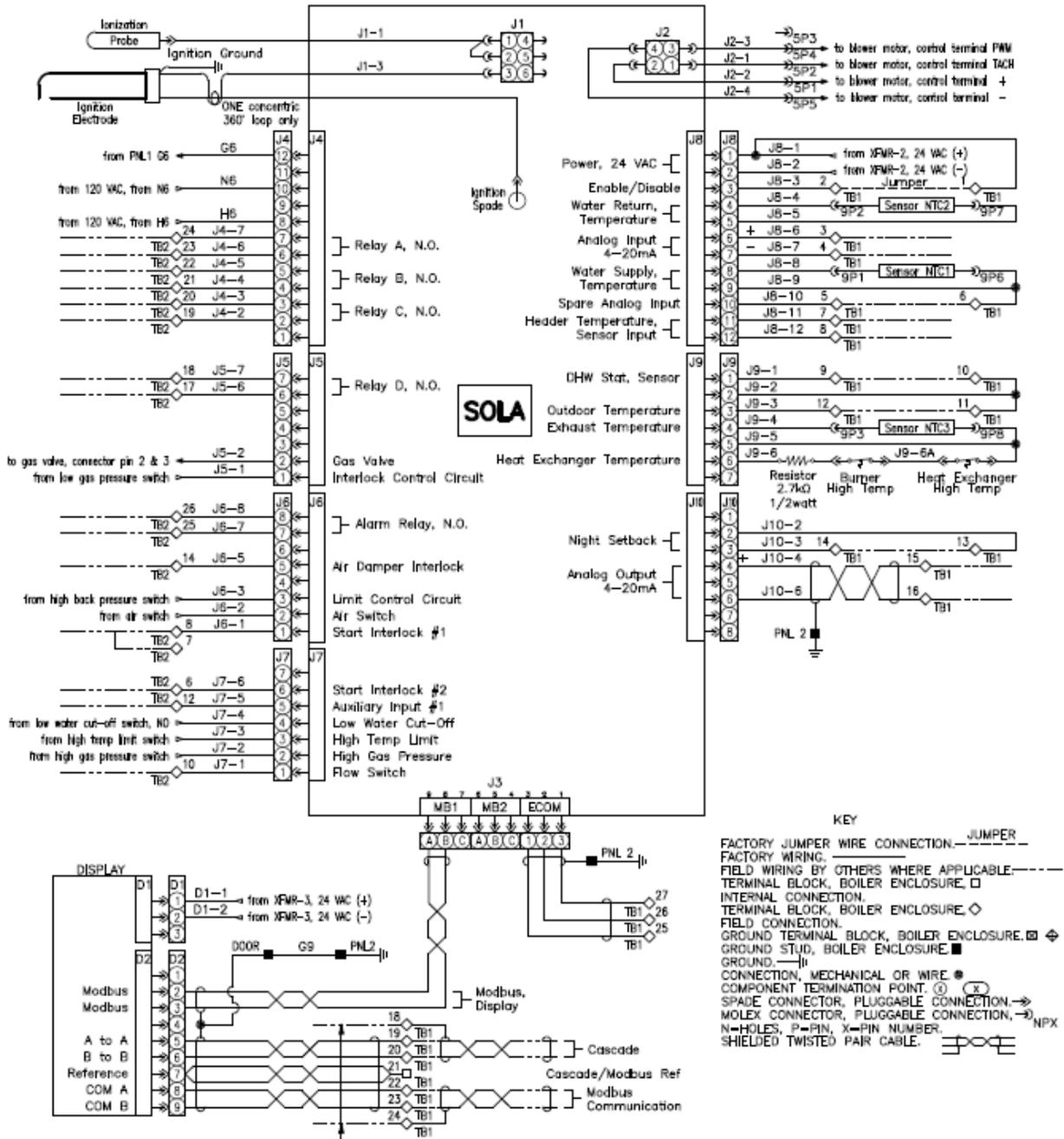
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7.1.4 Wiring Diagram With LWCO



Patterson Kelley, LLC



KEY

FACTORY JUMPER WIRE CONNECTION — JUMPER —
 FACTORY WIRING —
 FIELD WIRING BY OTHERS WHERE APPLICABLE — — — — —
 TERMINAL BLOCK, BOILER ENCLOSURE □
 INTERNAL CONNECTION ○
 TERMINAL BLOCK, BOILER ENCLOSURE ◇
 FIELD CONNECTION ●
 GROUND TERMINAL BLOCK, BOILER ENCLOSURE ⊠ ⊡
 GROUND STUD, BOILER ENCLOSURE ■
 GROUND —||—
 CONNECTION — MECHANICAL OR WIRE ●
 COMPONENT TERMINATION POINT (1) (2)
 SPACE CONNECTOR, PLUGGABLE CONNECTION —>
 MOLEX CONNECTOR, PLUGGABLE CONNECTION —>
 N=HOLES, P=PIN, X=PIN NUMBER,
 SHIELDED TWISTED PAIR CABLE. ————

NOTE:
 Modbus and or Cascade field wiring must utilize twisted pair shielded cable. For multi boiler installations, JUMPER the field Modbus and or Cascade shield connection " TB1-18 and or TB1-24" to PNL ground in Master boiler TB1 terminal box. Do not ground shield to any other boiler or piece of equipment. Shield should be continuous from beginning to end with a ground connection in the master boiler only.

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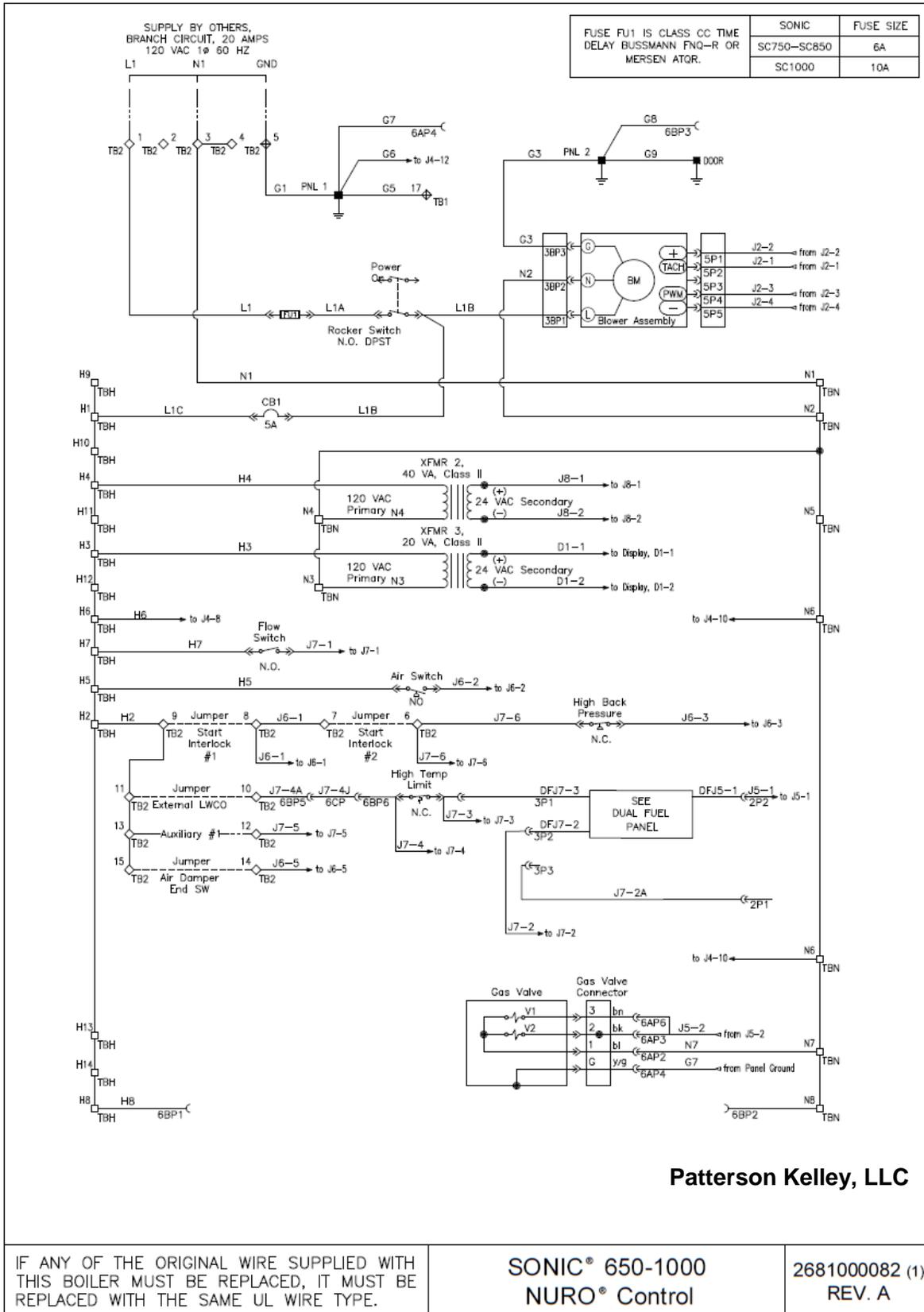
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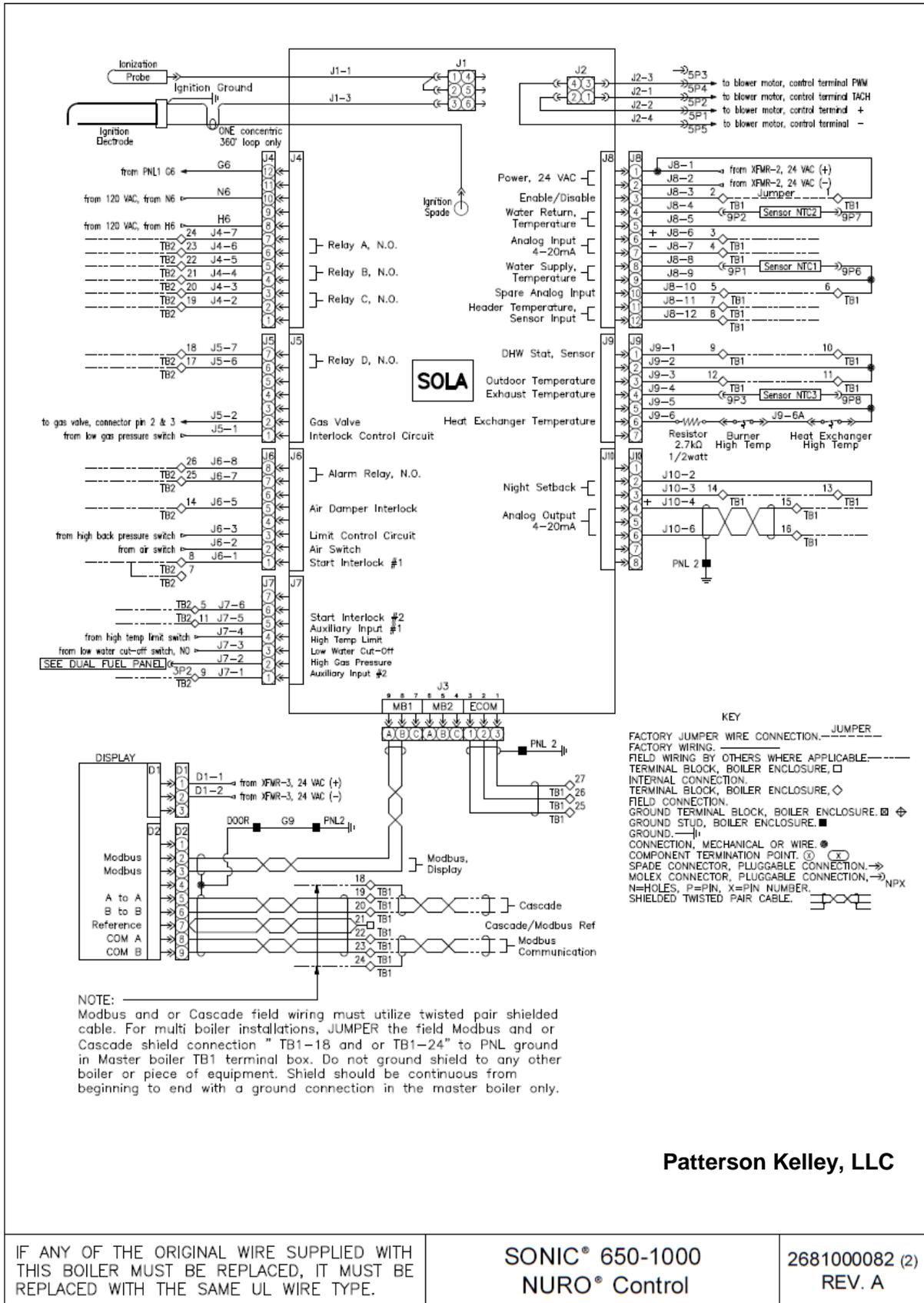
**SONIC® 650-1000 LWCO
 NURO® Control**

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7.1.5 Dual Fuel Wiring Diagram



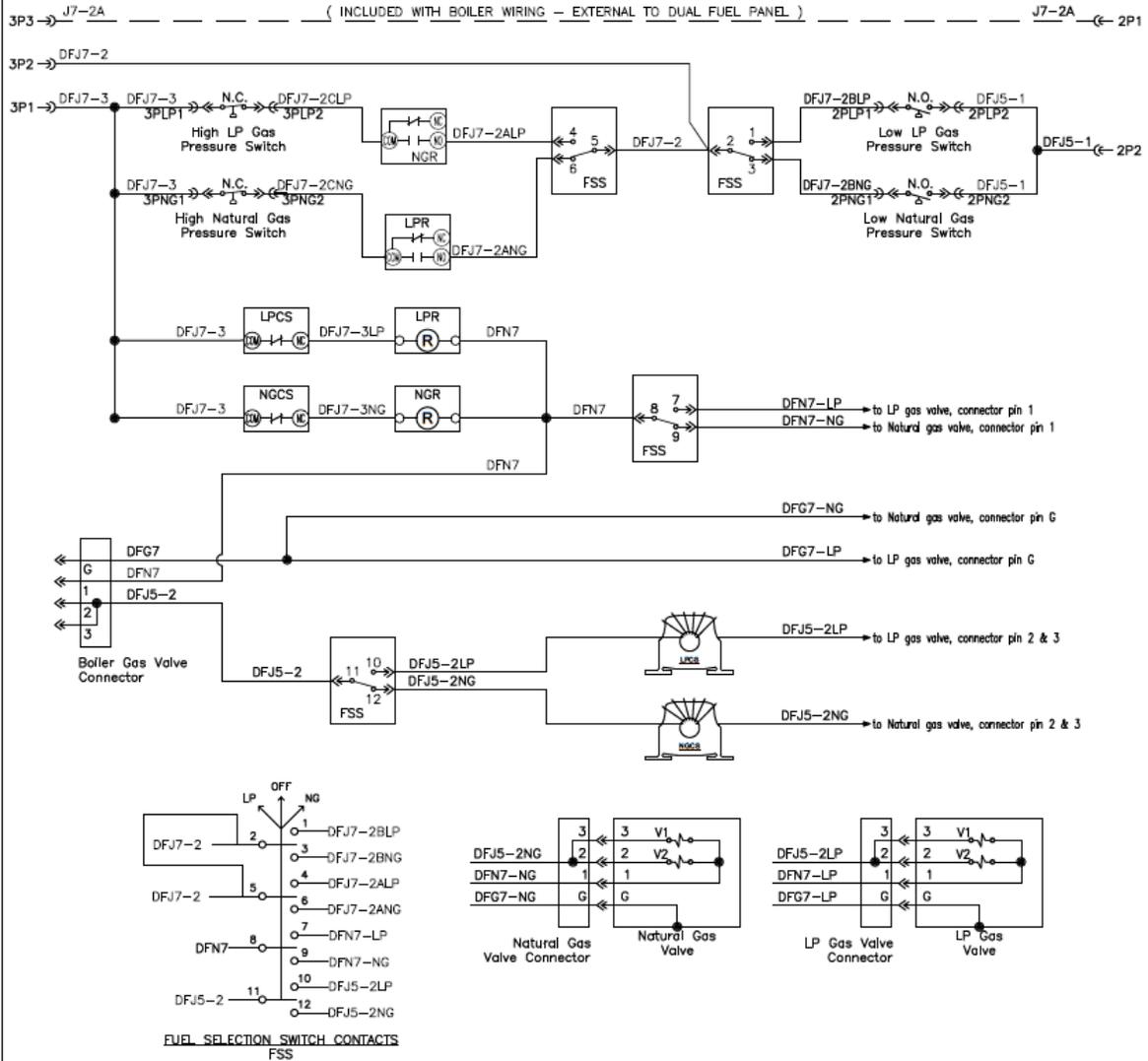


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IF ANY OF THE ORIGINAL WIRE SUPPLIED WITH THIS BOILER MUST BE REPLACED, IT MUST BE REPLACED WITH THE SAME UL WIRE TYPE.

SONIC® 650-1000
 NURO® Control

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DUAL FUEL PANEL

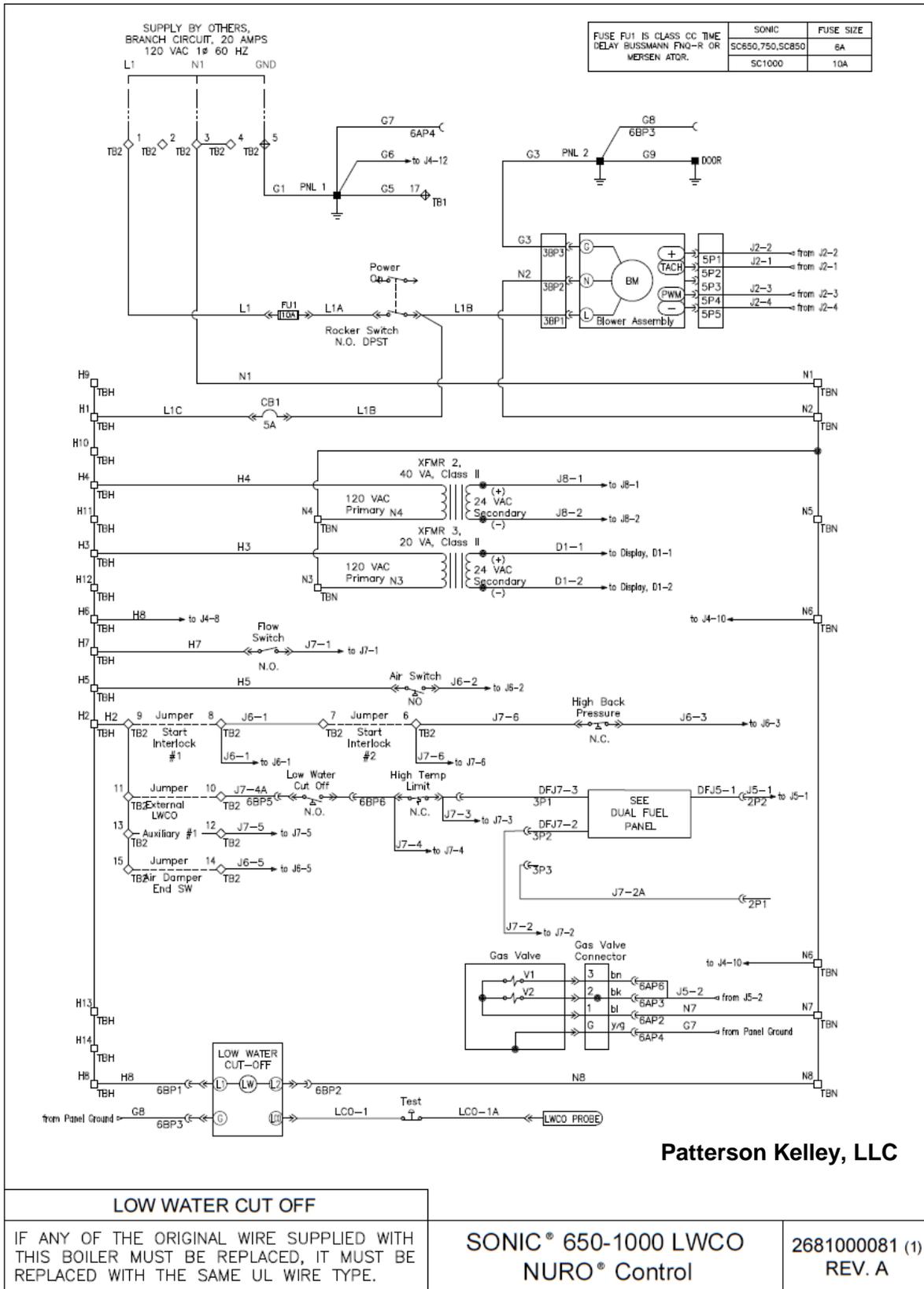
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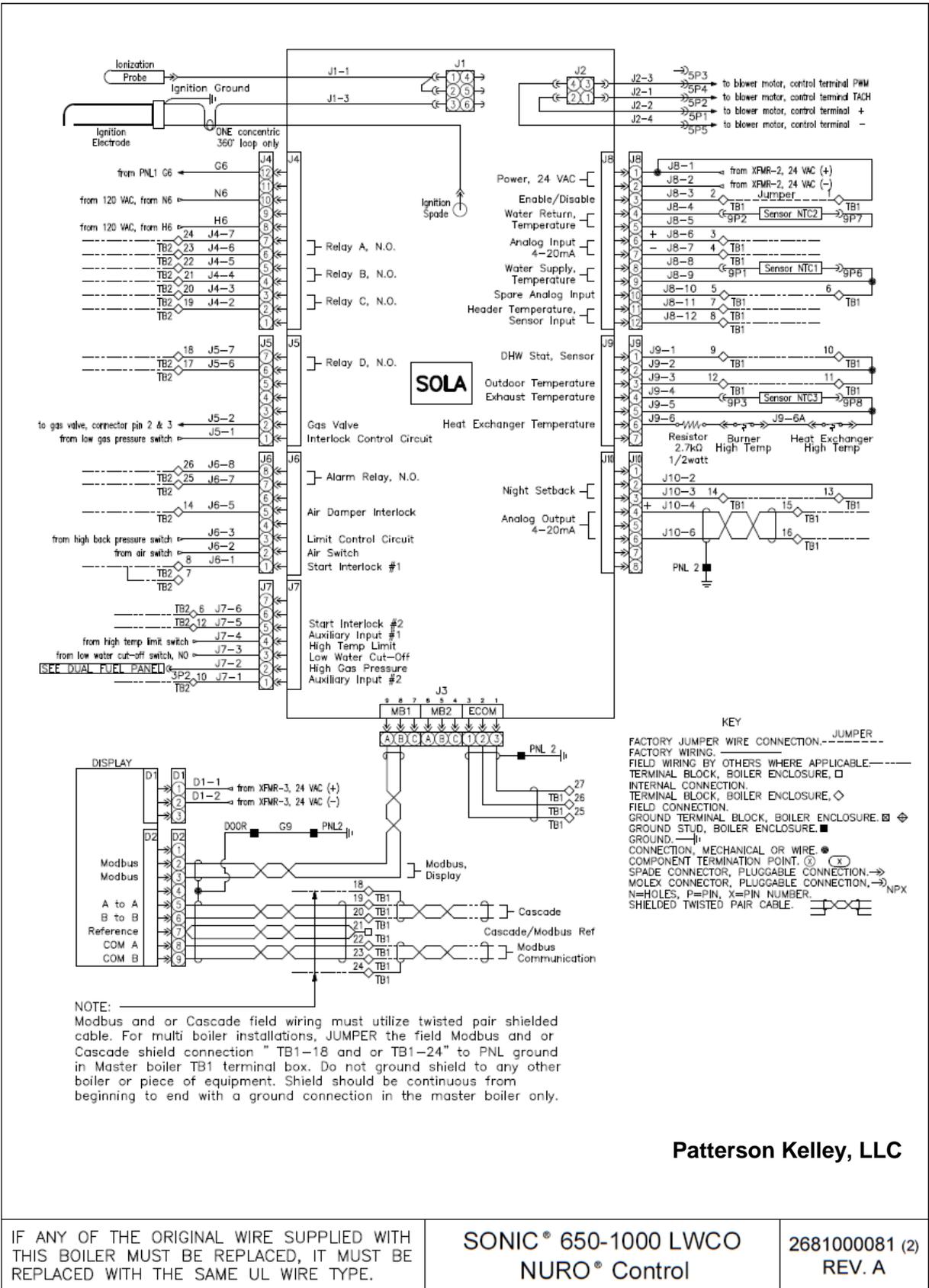
SONIC® 650-1000
 NURO® Control

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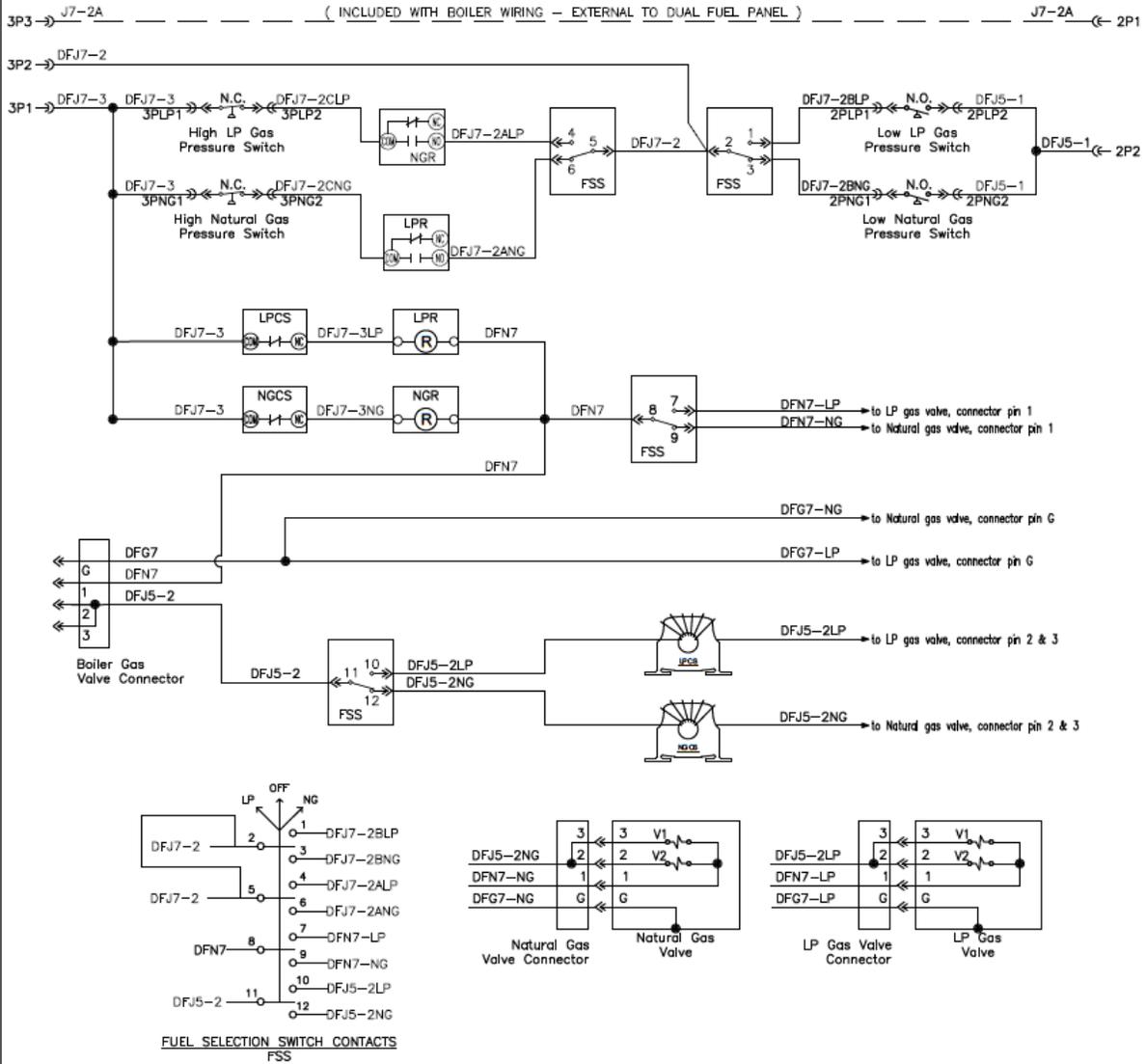
7.1.6 Dual Fuel Wiring Diagram With LWCO





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IF ANY OF THE ORIGINAL WIRE SUPPLIED WITH THIS BOILER MUST BE REPLACED, IT MUST BE REPLACED WITH THE SAME UL WIRE TYPE.	SONIC® 650-1000 LWCO NURO® Control	2681000081 (2) REV. A
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Patterson Kelley, LLC

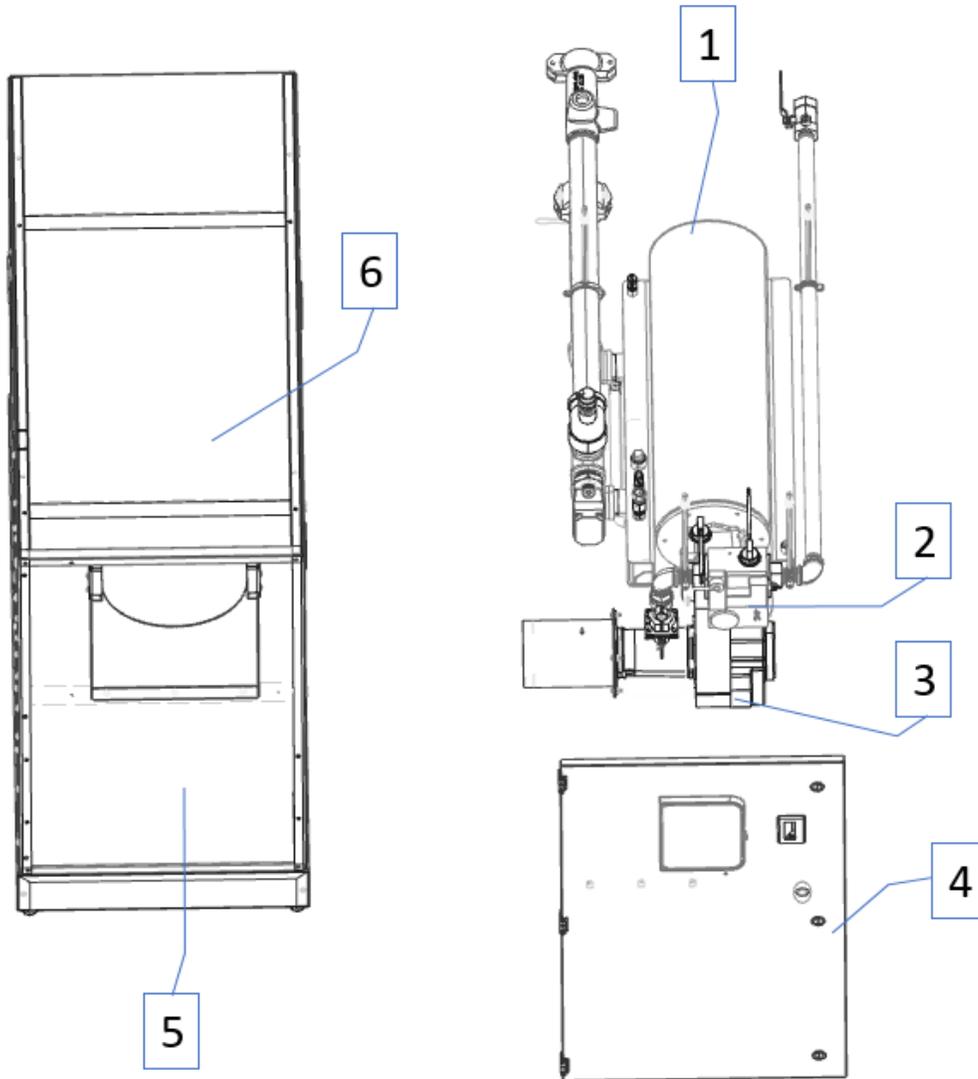
DUAL FUEL PANEL

<p>IF ANY OF THE ORIGINAL WIRE SUPPLIED WITH THIS BOILER MUST BE REPLACED, IT MUST BE REPLACED WITH THE SAME UL WIRE TYPE.</p>	<p>SONIC® 650-1000 LWCO NURO® Control</p>	<p>2681000081 (3) REV. A</p>
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7.2 Boiler Parts Identification

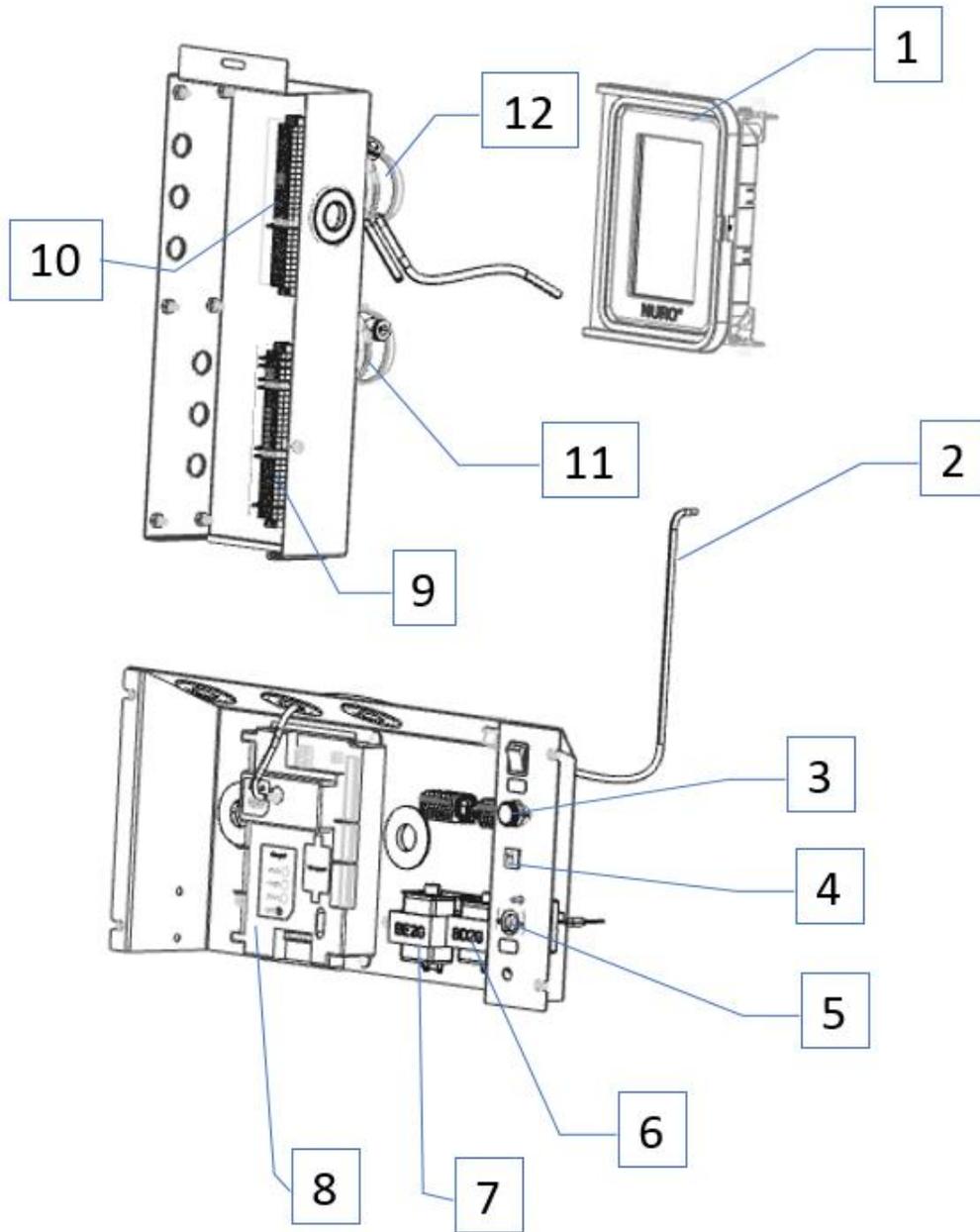
7.2.1 Main Boiler Assembly



Mark	Description	Mark	Description
1	Heat Exchanger	4	Front Door / NURO Touchscreen
2	Gas Valve	5	Cabinet Base
3	Burner/Blower Assembly	6	Sheet Metal Cabinet



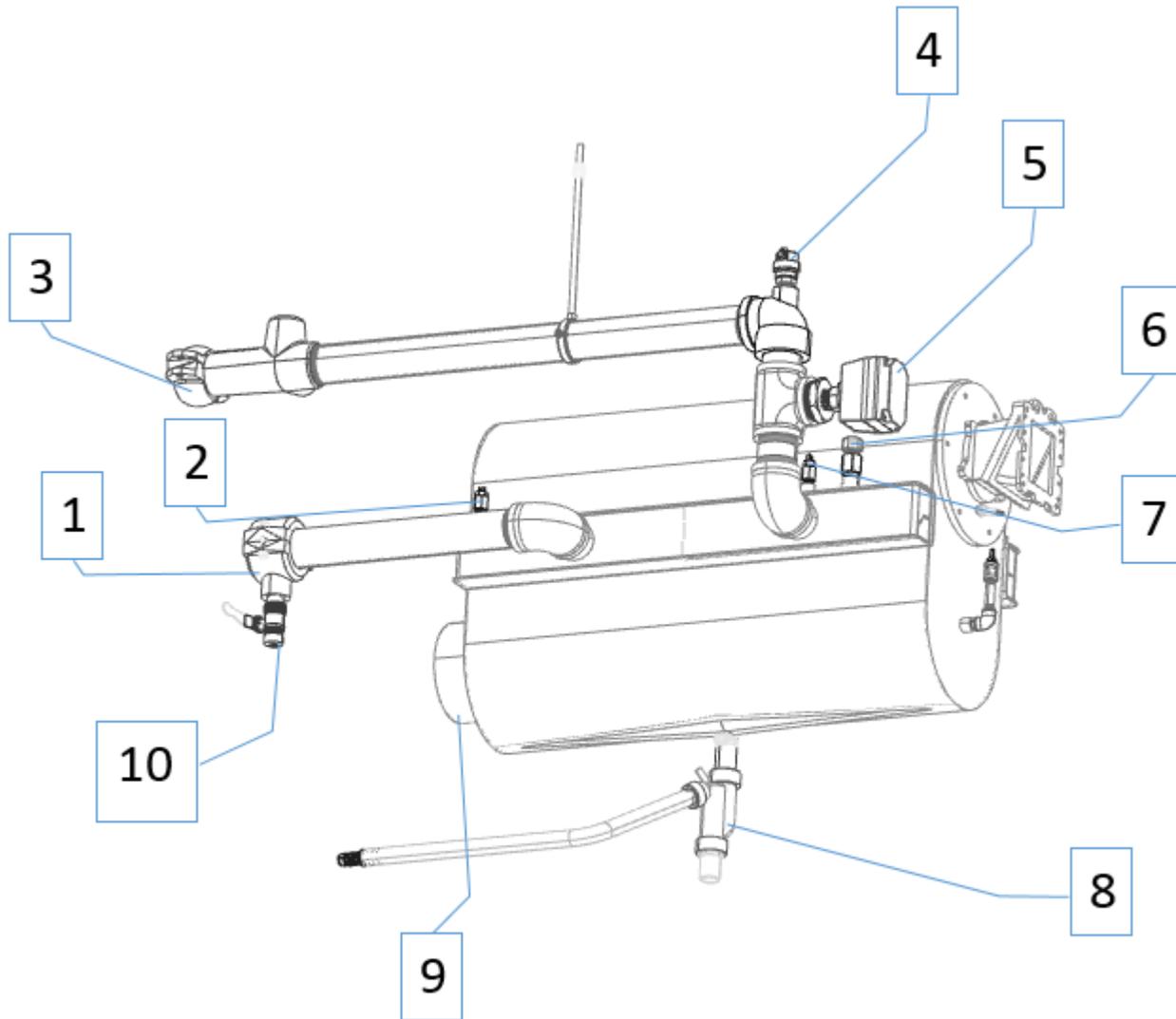
7.2.2 NURO Control Panel



Mark	Description	Mark	Description
1	NURO Touchscreen Assembly	7	Transformer XFM1 (40VA)
2	Ignition Cable	8	SOLA Mainboard
3	Fuse Holder	9	High Voltage (TB2) Terminal Block
4	Circuit Breaker	10	Low Voltage (TB1) Terminal Block
5	Manual Reset Hi Temp Limit	11	High Exhaust Back Pressure Switch
6	Transformer XFM2 (20VA)	12	Air Pressure Switch



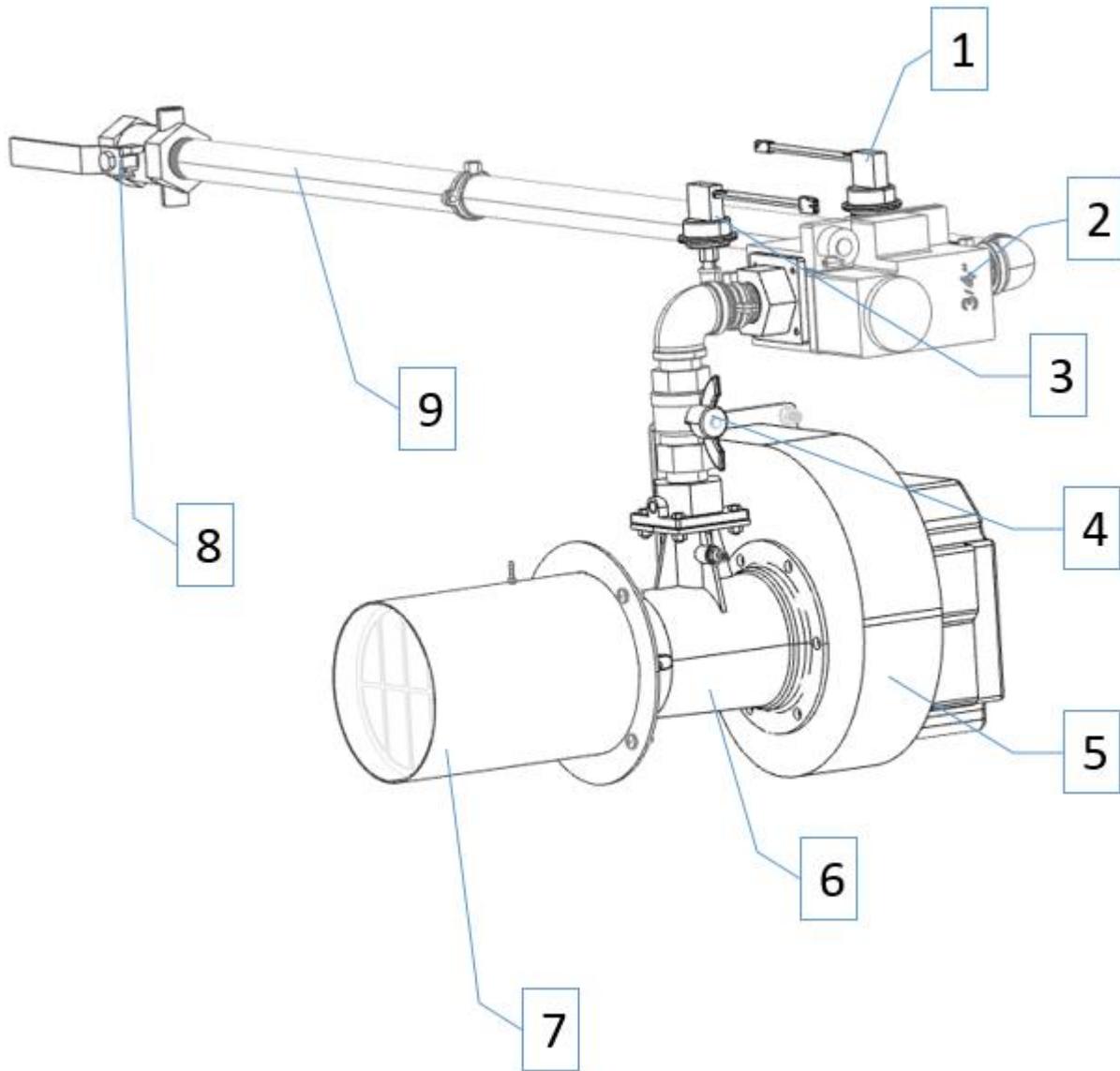
7.2.3 Heat Exchanger Assembly



Mark	Description	Mark	Description
1	Inlet Coupling (2" Victaulic)	6	Thermowell
2	Inlet Temperature Sensor	7	Outlet Temperature Sensor
3	Outlet Coupling (2" Victaulic)	8	Condensate Trap
4	Automatic Air Vent	9	Flue
5	Flow Switch	10	Manual Drain Valve



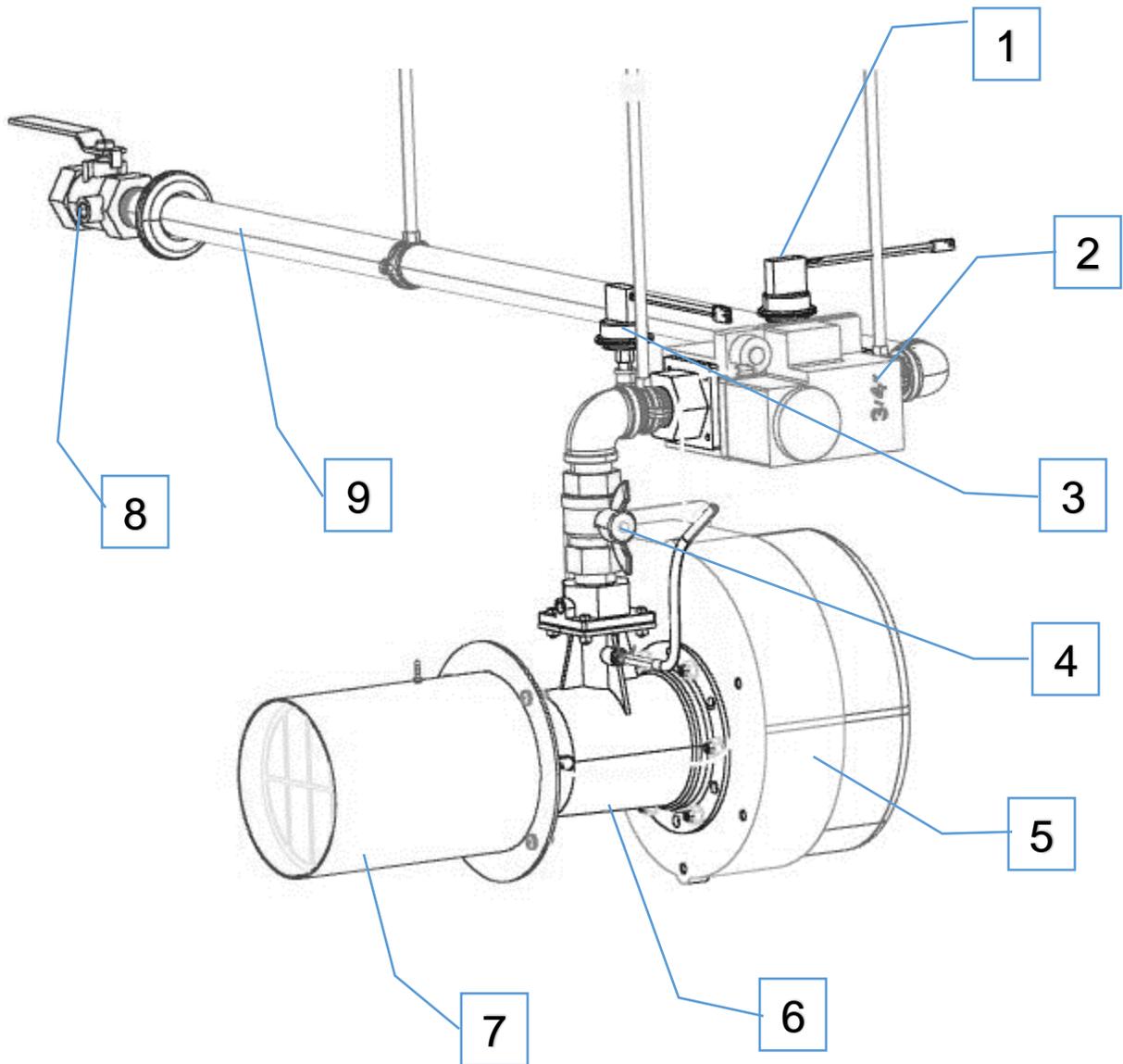
7.2.4 Natural Gas Train, Burner & Blower Assembly



Mark	Description	Mark	Description
1	Low Gas Pressure Switch	6	Air/Gas Venturi
2	Main Gas Shutoff/Control Valve	7	Air Intake
3	High Gas Pressure Switch	8	External (Upstream) Gas Cock (1" NPT-F)
4	Internal (Downstream) Gas Cock (3/4" NPT-F)	9	1" Gas Pipe



7.2.5 Propane Gas Train, Burner & Blower Assembly



Mark	Description	Mark	Description
1	Low Gas Pressure Switch	6	Air/Gas Venturi
2	Main Gas Shutoff/Control Valve	7	Air Intake
3	High Gas Pressure Switch	8	External (Upstream) Gas Cock (1" NPT-F)
4	Internal (Downstream) Gas Cock (3/4" NPT-F)	9	1" Gas Pipe
5	Combustion Blower / Fan		



8 P-K SONIC® SPECIFIC LIMITED WARRANTY (BOILER MODELS – SC SERIES)

Last Updated 2/23/2017

Subject to the terms and conditions herein and the Terms and Conditions of Sale (as defined herein), Patterson-Kelley (“Seller”) warrants to the purchaser of the product (“Buyer”) that the heat exchanger and burner are free of defects in material and workmanship, when operated in accordance with the conditions stated herein, for a period of ten (10) years for the heat exchanger, five (5) years for the burner and a ten (10) year warranty against failure due to thermal shock commencing on the date of shipment or, if a start-up report is furnished to Seller, on the start-up date shown on the report furnished to Seller (the “Warranty Period”), provided that startup is completed within six (6) months of shipment and the start-up report is furnished to Seller within thirty (30) days of startup (this “Specific Limited Warranty”). The Exclusions and limitations of liability set forth in the Terms and Conditions of Sale (as defined herein) apply to this Specific Limited Warranty. Capitalized terms used but not defined herein have the meanings ascribed to them under Seller’s terms and conditions of sale for the product, which can be found at <http://pattersonkelley.com/warranty.php> (the “Terms and Conditions of Sale”). This Specific Limited Warranty is transferrable to the owner that utilizes the product(s) purchased hereunder for its intended use at the original installation site (the “Original Owner”). This Specific Limited Warranty is non-transferable to anyone who subsequently receives or purchases products from the Original Owner. If the Original Owner did not purchase the product directly from Seller, the Original Owner should contact the reseller from whom it purchased the product for a copy of the Terms and Conditions of Sale attached to the Order Acknowledgement received by the original purchaser of the product from Seller.

I. REMEDY

Seller’s obligations under this Specific Limited Warranty is limited to repairing or, if in Seller’s judgment it seems more appropriate, to furnishing without charge (installation not included), FCA Seller’s factory (Incoterms 2010), a similar part to replace any part which after examination shall, to Seller’s own satisfaction be determined to have been defective at the time it was shipped. In the event that a replacement is provided by Seller, the defective item will become the property of Seller. Transportation to Seller’s facility or other designated facility for repairs of any products or party alleged defective shall, in all events, be at Buyer’s sole risk and cost. This warranty applies only if the original installer and Seller (Attention: Patterson-Kelley, 155 Burson Street, East Stroudsburg, PA 18301) receive, within the Warranty Period, an immediate written notice, providing a detailed description of all claimed defects, upon discovery of such defects together with proof of purchase (invoice or Order Acknowledgment) and a copy of the start-up report for the affected product. Seller may seek reimbursement of any costs incurred by Seller where the product is found to be in good working order, or when it has been determined that this Specific Limited Warranty does not apply as per the exclusions set forth below. The remedies available to Buyer set forth herein are exclusive remedies, and all other remedies, statutory or otherwise, including but not limited to the right of redhibition, are waived by Buyer. Buyer acknowledges that the exclusion of remedies is neither unreasonable nor unconscionable. Buyer shall indemnify and hold Seller harmless against, any claim due to any injury or death to any person or damage to any property resulting in whole or in part from any modification or alteration Buyer makes to any product sold hereunder.

II. EXCLUSIONS

To the full extent permitted by law, Seller shall have no liability for and the Warranties do not cover:

- (A) any product which has been altered or repaired by other than Seller’s personnel;
- (B) deterioration or failure of any product due to
 - (i) abrasion, corrosion, erosion or fouling,
 - (ii) misuse,
 - (iii) modification not authorized by Seller in writing or
 - (iv) improper installation, lack of or improper maintenance or operation;
- (C) equipment not furnished by Seller by the owner, either mounted or unmounted, or when contracted for by a party or parties other than Seller to be installed or handled;
- (D) the suitability of any product for any particular application;
- (E) the design or operation of owner’s plant or equipment or of any facility or system of which any product may be made a part;
- (F) any damage to the product due to abrasion, erosion, corrosion, deterioration, abnormal temperatures or the influence of foreign matter or energy;
- (G) the performance of any product under conditions varying materially from those under which such product is usually tested under industry standards at the time of shipment;
- (H) leakage or other malfunction caused by:
 - (i) defective installations in general and specifically, any installation which is made
 - (a) in violation of applicable state or local plumbing, housing or building codes or
 - (b) contrary to the written instructions furnished with the product,



- (ii) adverse local conditions in general and, specifically, sediment or lime precipitation in the tubes, headers and/or shells or corrosive elements in the water, heating medium or atmosphere, or
- (iii) misuse in general and, specifically, operation and maintenance contrary to the written instructions furnished with the unit, disconnection, alteration or addition of components or apparatus, not approved by Seller, operation with heating media, fuels or settings other than those set forth on the rating plate or accidental or exterior damage;

(I) production of noise, odors, discoloration or rusty water;

(J) damage to surrounding area or property caused by leakage or malfunction;

(K) costs associated with the replacement and/or repair of the unit including: any freight, shipping or delivery charges, any removal, installation or reinstallation charges, any material and/or permits required for installation, reinstallation or repair, charges to return the boiler and/or components;

(L) INCIDENTAL, SPECIAL OR CONSEQUENTIAL DAMAGES, SUCH AS LOSS OF THE USE OF PRODUCTS, FACILITIES OR PRODUCTION, INCONVENIENCE, LOSS OF TIME OR LABOR EXPENSE INVOLVED IN REPAIRING OR REPLACING THE ALLEGED DEFECTIVE PRODUCT;

(M) any claim due to any injury or death to any person or damage to any property resulting in whole or in part from any modification or alteration Buyer makes to any product sold hereunder; and

(N) Design defects where Seller has complied with Buyer's design specifications.

III. PROOF OF PURCHASE

Proof of purchase (invoice or Order Acknowledgement) and a copy of the start-up report for the affected product must be provided to Seller when requesting service under this Specific Limited Warranty.

IV. ORDER OF PRECEDENCE

The Standard Limited Warranty set forth in the Terms and Conditions of Sale, (b) this Specific Limited Warranty and (c) any applicable Extended Limited Warranty exclusively govern and control Seller's and Buyer's respective rights and obligations regarding the warranty of the product. In case of any inconsistency, conflict, or ambiguity between the Standard Limited Warranty, this Specific Limited Warranty and any applicable Extended Limited Warranty (collectively, the "Warranty Documents"), the documents shall govern in the following order: (w) any applicable Extended Limited Warranty; (x) this Specific Limited Warranty; (y) the Standard Limited Warranty and (z) other provisions in the Terms and Conditions of Sale. Information identified in one Warranty Document and not identified in another shall not be considered a conflict or inconsistency. No sales representative, agent, or employee of Seller or any reseller in the chain of sale of the product is authorized to make any modification, extension, or addition to this Specific Limited Warranty, unless agreed to in writing by Seller.



9 P-K SONIC® SPECIFIC LIMITED WARRANTY (HOT WATER SUPPLY BOILER - SCD SERIES)

Last Updated 2/23/2017

Subject to the terms and conditions herein and the Terms and Conditions of Sale (as defined herein), Patterson-Kelley ("Seller") warrants to the purchaser of the product ("Buyer") that the heat exchanger and burner are free of defects in material and workmanship, when operated in accordance with the conditions stated herein, for a period of five (5) years and a ten (10) year warranty against failure due to thermal shock commencing on the date of shipment or, if a start-up report is furnished to Seller, on the start-up date shown on the report furnished to Seller (the "Warranty Period"), provided that startup is completed within six (6) months of shipment and the start-up report is furnished to Seller within thirty (30) days of startup (this "Specific Limited Warranty"). The Exclusions and limitations of liability set forth in the Terms and Conditions of Sale (as defined herein) apply to this Specific Limited Warranty. Capitalized terms used but not defined herein have the meanings ascribed to them under Seller's terms and conditions of sale for the product, which can be found at

<http://pattersonkelley.com/warranty.php> (the "Terms and Conditions of Sale"). This Specific Limited Warranty is transferrable to the owner that utilizes the product(s) purchased hereunder for its intended use at the original installation site (the "Original Owner"). This Specific Limited Warranty is non-transferable to anyone who subsequently receives or purchases products from the Original Owner. If the Original Owner did not purchase the product directly from Seller, the Original Owner should contact the reseller from whom it purchased the product for a copy of the Terms and Conditions of Sale attached to the Order Acknowledgement received by the original purchaser of the product from Seller.

V. REMEDY

Seller's obligations under this Specific Limited Warranty is limited to repairing or, if in Seller's judgment it seems more appropriate, to furnishing without charge (installation not included), FCA Seller's factory (Incoterms 2010), a similar part to replace any part which after examination shall, to Seller's own satisfaction be determined to have been defective at the time it was shipped. In the event that a replacement is provided by Seller, the defective item will become the property of Seller. Transportation to Seller's facility or other designated facility for repairs of any products or party alleged defective shall, in all events, be at Buyer's sole risk and cost. This warranty applies only if the original installer and Seller (Attention: Patterson-Kelley, 155 Burson Street, East Stroudsburg, PA 18301) receive, within the Warranty Period, an immediate written notice, providing a detailed description of all claimed defects, upon discovery of such defects together with proof of purchase (invoice or Order Acknowledgment) and a copy of the start-up report for the affected product. Seller may seek reimbursement of any costs incurred by Seller where the product is found to be in good working order, or when it has been determined that this Specific Limited Warranty does not apply as per the exclusions set forth below. The remedies available to Buyer set forth herein are exclusive remedies, and all other remedies, statutory or otherwise, including but not limited to the right of redhibition, are waived by Buyer. Buyer acknowledges that the exclusion of remedies is neither unreasonable nor unconscionable. Buyer shall indemnify and hold Seller harmless against, any claim due to any injury or death to any person or damage to any property resulting in whole or in part from any modification or alteration Buyer makes to any product sold hereunder.

VI. EXCLUSIONS

To the full extent permitted by law, Seller shall have no liability for and the Warranties do not cover:

- (A) any product which has been altered or repaired by other than Seller's personnel;
- (B) deterioration or failure of any product due to
 - (i) abrasion, corrosion, erosion or fouling,
 - (ii) misuse,
 - (iii) modification not authorized by Seller in writing or
 - (iv) improper installation, lack of or improper maintenance or operation;
- (C) equipment not furnished by Seller by the owner, either mounted or unmounted, or when contracted for by a party or parties other than Seller to be installed or handled;
- (D) the suitability of any product for any particular application;
- (E) the design or operation of owner's plant or equipment or of any facility or system of which any product may be made a part;
- (F) any damage to the product due to abrasion, erosion, corrosion, deterioration, abnormal temperatures or the influence of foreign matter or energy;
- (G) the performance of any product under conditions varying materially from those under which such product is usually tested under industry standards at the time of shipment;
- (H) leakage or other malfunction caused by:
 - (i) defective installations in general and specifically, any installation which is made
 - (a) in violation of applicable state or local plumbing, housing or building codes or
 - (b) contrary to the written instructions furnished with the product,



- (ii) adverse local conditions in general and, specifically, sediment or lime precipitation in the tubes, headers and/or shells or corrosive elements in the water, heating medium or atmosphere, or
- (iii) misuse in general and, specifically, operation and maintenance contrary to the written instructions furnished with the unit, disconnection, alteration or addition of components or apparatus, not approved by Seller, operation with heating media, fuels or settings other than those set forth on the rating plate or accidental or exterior damage;

(I) production of noise, odors, discoloration or rusty water;

(J) damage to surrounding area or property caused by leakage or malfunction;

(K) costs associated with the replacement and/or repair of the unit including: any freight, shipping or delivery charges, any removal, installation or reinstallation charges, any material and/or permits required for installation, reinstallation or repair, charges to return the boiler and/or components;

(L) INCIDENTAL, SPECIAL OR CONSEQUENTIAL DAMAGES, SUCH AS LOSS OF THE USE OF PRODUCTS, FACILITIES OR PRODUCTION, INCONVENIENCE, LOSS OF TIME OR LABOR EXPENSE INVOLVED IN REPAIRING OR REPLACING THE ALLEGED DEFECTIVE PRODUCT;

(M) any claim due to any injury or death to any person or damage to any property resulting in whole or in part from any modification or alteration Buyer makes to any product sold hereunder; and

(N) Design defects where Seller has complied with Buyer's design specifications.

VII. PROOF OF PURCHASE

Proof of purchase (invoice or Order Acknowledgement) and a copy of the start-up report for the affected product must be provided to Seller when requesting service under this Specific Limited Warranty.

VIII. ORDER OF PRECEDENCE

The Standard Limited Warranty set forth in the Terms and Conditions of Sale, (b) this Specific Limited Warranty and (c) any applicable Extended Limited Warranty exclusively govern and control Seller's and Buyer's respective rights and obligations regarding the warranty of the product. In case of any inconsistency, conflict, or ambiguity between the Standard Limited Warranty, this Specific Limited Warranty and any applicable Extended Limited Warranty (collectively, the "Warranty Documents"), the documents shall govern in the following order: (w) any applicable Extended Limited Warranty; (x) this Specific Limited Warranty; (y) the Standard Limited Warranty and (z) other provisions in the Terms and Conditions of Sale. Information identified in one Warranty Document and not identified in another shall not be considered a conflict or inconsistency. No sales representative, agent, or employee of Seller or any reseller in the chain of sale of the product is authorized to make any modification, extension, or addition to this Specific Limited Warranty, unless agreed to in writing by Seller.



10 Appliance Fire-Test Report

P-K Appliance START-UP REPORT

Date: _____

Appliance Serial # _____ Model # _____

Installation Name: _____ City: _____

State: _____ Zip: _____ Contact _____ Phone: _____

Installer Name: _____ Type of Installation: _____ (Hotel, School, etc.)

Fuel: Natural Gas _____ Propane _____

Outdoor Temperature Sensor Connected Yes: _____ No: _____

Field Fire-Test	High	Low	DATE:
Inlet Gas	_____ "w.c.	_____ "w.c.	
Oxygen (O2)	_____ %	_____ %	
Carbon Dioxide (CO2)	_____ %	_____ %	
Carbon Monoxide (CO)	_____ ppm	_____ ppm	
Nox	_____ ppm	_____ ppm	
Gross Stack Temp.	_____ ° F	_____ ° F	
Combustion Air Temp.	_____ ° F	_____ ° F	
Stack Press.(exhaust)	_____ "w.c.	_____ "w.c.	
Main Flame Signal	_____ Volts or uA	_____ Volts or uA	
Efficiency	_____ %	_____ %	
Comb. Air Pres. (Intake)	_____ "w.c.	_____ "w.c.	

Lockup/Static Gas pressure

Gas pressure drop @ Ignition _____

2. Water Inlet temperature: _____ ° F

3. Water Outlet temperature: _____ ° F

4. Flow through water heater: _____ GPM

5. Operating Temperature Setpoint: _____ ° F (from internal OR external control)

6. Approximate stack lengths: _____ Ft. Horizontal _____ Ft. Vertical _____ Flue Pipe Diameter

7. Incoming Electrical Power _____ Volts a.c. Less than 1 volt between neutral and ground

8. System Water pH level _____

9. Comments:

Performed by PK Certified

Agent: _____
(Print Name)

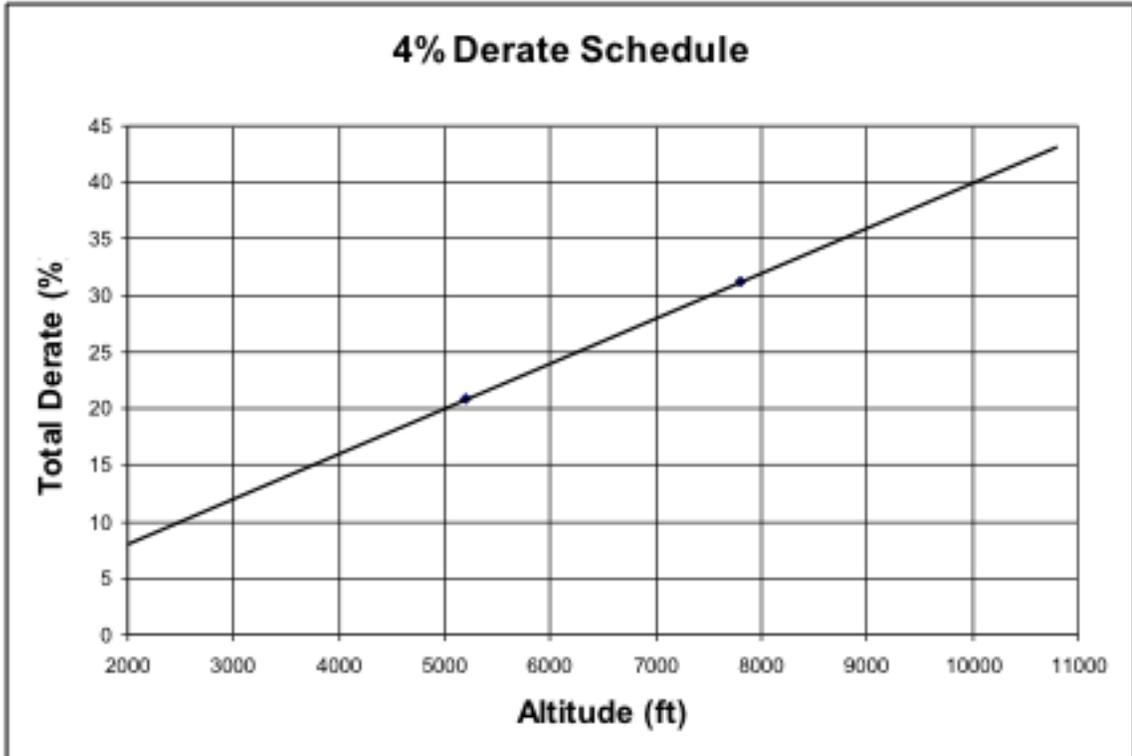
Start Up Certification # _____

A copy must be returned within 30 days of startup to Patterson Kelley
Patterson Kelley • 155 Burson Street • E. Stroudsburg, PA 18301
P) 570-476-7261 F) 570-476-7247 pkboilers@harsco.com



Appendix B – Boiler Altitude Derate Schedule

For installations over 2,000 ft. elevations, a derate schedule is applied. The boiler input rating must be reduced by 4% per 1,000 ft. which is illustrated in the graph below.



Although the appliance's capacity is reduced due to the lower air density, the combustion tuning should follow the standard combustion guidelines of [3.11](#). Tune the combustion for the same O₂ and CO₂ levels as discussed in [3.11.2](#).



Appendix C – Water Quality Standards Quality Standards for Hydronic Boilers in Multi-Metal Systems

Patterson-Kelley boilers are designed to be incorporated into any multi-metal hydronic heating system. All multi-metal hydronic systems require that attention be paid to water treatment. The chemical additives for any multi-metal system must be specifically formulated for use with all the various metals used in that system.

Any closed, hydronic heating systems should include a meter, to monitor water addition to the recirculating loop, and a filter, pursuant to ASHRAE Standard 189.1 and the AWT Handbook. Water added to a closed hydronic system should not exceed more than 10% of the system volume per year and meter readings should be recorded, at least monthly, to ensure system losses are minimized and corrective actions shall be taken when needed.

Treatment programs for multi-metal systems should meet or exceed the following generally accepted best practices water quality guidelines:

Prior to initiating any treatment program, a water sample of the proposed fill water should be sampled for analysis. Once filled and bled of air, a pH neutral, industrial cleaner for use in multi-metal systems should be used to clean the entire hydronic system. Samples of the system water with cleaner should be taken and

analyzed to ensure proper cleaner strength. Once cleaned, the system should be flushed with fresh (fill) water until the system water is within 100 micro Siemens in conductivity of the fresh water. When flushing is complete, a treatment program that is designed for use in that multi-metal system, after consideration of the metals it contains, must be used. Treatment programs should also comply with the standard water quality guidelines listed above.

WATER QUALITY STANDARDS FOR PEAK EFFICIENCY

pH	6.5 to 8.5 (6.5-9*)
Alkalinity	<300 ppm
Copper	<3 ppm
Iron	<20 ppm
Aluminum	<3 ppm
TSS	<20 ppm
Chlorides	<100 ppm
Hardness	<200 ppm
Conductivity	<3000 uS/cm
Filtration Rate	10 microns

* Stainless
Do not use softened water



Appendix D Best Practices For New & Retrofit Systems

BEST PRACTICES FOR ALL BOILER INSTALLATIONS

1. Patterson-Kelley recommends and most installation codes require isolation valves on both the boiler's inlet (return) and outlet (supply) pipe runs. These are used to hydraulically isolate the boiler from the hydronic system, which should be standard practice when flushing or adding concentrated cleaning chemicals.
2. Patterson-Kelley recommends installing purge valves on the system side of the boiler's isolation valves. These valves should be used to purge the hydronic system of debris and sediment prior to the initial startup of the boiler equipment. Since the purge valves are located on the system side of the boiler's isolation valves, the debris and sediment will not be routed in direct proximity to the boiler's heat exchanger.
3. Patterson-Kelley recommends installing a standard mesh strainer (maximum 20 mesh) on each boiler's return (inlet) piping. This is intended to prevent large particles, foreign debris, etc. from entering and obstructing flow or heat transfer through the boiler's heat exchanger. Each strainer should feature a manual blow-down valve in order to purge the debris from the strainer. **NOTE:** This strainer is not intended to remove fine particulate matter from the boiler system which will be discussed later in this appendix.
4. Patterson-Kelley recommends installing a water meter on the cold water fill piping. The intention of this device is to periodically monitor the amount of fresh water introduced into the system piping. It can also be used to establish a rough estimate of the total system volume during the initial fill. In general, the annual amount of fresh water make-up should be less than 10% of the total system volume. A water meter can also be useful to detect a leak in the hydronic system if you notice an unexpected increase in the volume of fill water.
5. Oxygen (O₂) elimination is critical to the longevity of any hydronic system. Patterson-Kelley recommends installing an Air Separator (micro-bubbler style) that is capable of eliminating the dissolved Oxygen levels introduced from the cold water fill. In general, air separators are most effective when the boiler water is at highest temperature and lowest pressure.
6. Patterson-Kelley recommends installing an Automatic Air Vent on the Air Separator. In order for the Air Separator to continually purge the system of dissolved Oxygen, an Automatic Air Vent is preferred over a manual air vent.
7. The maximum flow rate requirements vary between Patterson-Kelley boiler models. Please refer to [Appendix E – Installation and Quick Reference](#) for a complete listing of the maximum flow rates per boiler model. Exceeding the maximum flow rate of a boiler can cause erosion of the boiler's heat exchanger or piping materials and can damage the paddle type flow switch.
8. The minimum flow rate requirements vary between Patterson-Kelley boiler models. Please refer to [Appendix E – Installation and Quick Reference](#) for a complete listing of the minimum flow rates per boiler model. Flowing below the minimum flow rates can lead to overheating of the boiler's heat exchanger materials and the formation of steam bubbles within the water passages.
9. Well in advance of the equipment startup, turn off all circulation pumps and close the isolation valves on each boiler's inlet (return) and outlet (supply) pipe runs. Connect a hose to the purge valves and run this hose to a nearby floor drain. Open each purge valve to flush out debris that is present in the water. This process may take several attempts until the discharge water is sufficiently clean. After successfully purging the system, make sure to open the boiler's isolation valves and turn on the circulation pumps.

10. Upon startup, Patterson-Kelley recommends collecting two water samples: one from the



hydronic system and another from the cold water fill. It is best practice to circulate the hydronic system for at least one hour prior to collecting this initial water in order to acquire a representative (blended) sample.

11. Within the first three months after startup, Patterson-Kelley recommends collecting a follow-up water sample from the hydronic system. This should be compared to the initial startup sample in order to determine any changes in pH, Alkalinity, conductivity, etc. that may adversely affect the system performance.
12. Although the ongoing water treatment regimen will vary based on the supplier and application, Patterson-Kelley recommends a minimum annual water sample rate. The results of the annual water tests should be compared to past tests in order to determine any changes in pH, Alkalinity, conductivity, etc. that may adversely affect the system performance. Refer to [Appendix C –](#) for the water quality standard.

BEST PRACTICES FOR RETROFIT BOILER INSTALLATIONS

1. The primary concern in retrofit installations into existing boiler systems is the presence of suspended and dissolved solids. These are typically a result of deteriorating piping, fittings, or legacy boiler's heat exchangers. Patterson-Kelley recommends installing a side-stream filter (maximum 10 micron) to remove this existing particulate, sediment, etc. There are many different types of side-stream filters available, Patterson-Kelley recommends consulting your local water treatment provider in order to determine the best method for your particular application.
2. If the existing hydronic system contains a significant amount of suspended and dissolved Iron, Patterson-Kelley recommends the use of a side-stream filter with built-in magnet. This magnet helps attract and eliminate the Iron particulate.
3. Some water treatment additives/chemicals may cause leeching from the existing system piping. As more contaminants leech from the walls of the piping into the system water, the pH and the level of Total Dissolved Solids (TDS) may gradually climb to levels that will adversely affect the system performance. A side-stream filter will accommodate the increased TDS, but you may need to consult your local water treatment provider in order to combat the increased pH.

BEST PRACTICES FOR NEW BOILER INSTALLATIONS

1. The construction of the hydronic system piping involves many different operations that can introduce contaminants (weld slag, solder, flux, pipe dope, cutting oils, metal shavings, etc.) It is critical to properly flush the system well in advance of startup of the boiler equipment.
2. In order to locate loose pipe connections, leaks, etc. after the initial construction of the hydronic system piping, the Mechanical Contractor may fill and drain the system several times. During these initial fill-ups and drains, Patterson-Kelley recommends closing the boiler's isolation valves in order to separate them from the hydronic system. This will help limit the amount of dissolved Oxygen and particulates that are brought in direct contact with the boiler's heat exchanger.



BEST PRACTICES FOR ALL HOT WATER SUPPLY BOILER INSTALLATIONS

1. Patterson-Kelley recommends and most installation codes require isolation valves on both the hot water supply boiler's inlet (return) and outlet (supply) pipe runs. These are used to hydraulically isolate the water heater from the system, which should be standard practice when flushing.
2. Patterson-Kelley recommends installing purge valves on the system side of the hot water supply boiler's isolation valves. These valves should be used to purge the domestic hot water system of debris and sediment prior to the initial startup of the water heater equipment. Since the purge valves are located on the system side of the water heater's isolation valves, the debris and sediment will not be routed in direct proximity to the heat exchanger.
3. Patterson-Kelley recommends installing a standard mesh strainer (maximum 20 mesh) on each hot water supply boiler's inlet (return) piping. This is intended to prevent large particles, foreign debris, etc. from entering and obstructing flow or heat transfer through the heat exchanger. Each strainer should feature a manual blow-down valve in order to purge the debris from the strainer. **NOTE:** This strainer is not intended to remove fine particulate matter from the domestic water system.
4. Oxygen (O₂) elimination is critical to the longevity of any domestic water system. Patterson-Kelley recommends installing Automatic Air Vents in the "high points" of the piping in order to purge the system of dissolved Oxygen and air. Automatic Air Vents are preferred over manual air vents in order to continually purge the domestic water system.
5. The maximum flow rate requirements vary between Patterson-Kelley hot water supply boiler models. Please refer to [Appendix E – Installation and Quick Reference](#) for a complete listing of the maximum flow rates per model. Exceeding the maximum flow rate can cause erosion of the heat exchanger or piping materials and can damage the paddle type flow switch.
6. The minimum flow rate requirements vary between Patterson-Kelley hot water supply boiler models. Please refer to [Appendix E – Installation and Quick Reference](#) for a complete listing of the minimum flow rates per model. Flowing below the minimum flow rates can lead to overheating of the heat exchanger materials and the formation of steam bubbles within the water passages.
7. Well in advance of the equipment startup, turn off all circulation pumps and close the isolation valves on each hot water supply boiler's inlet (return) and outlet (supply) pipe runs. Connect a hose to the purge valves and run this hose to a nearby floor drain. Open each purge valve to flush out debris that is present in the water. This process may take several attempts until the discharge water is sufficiently clean. After successfully purging the system, make sure to open the isolation valves and turn on the circulation pumps.
8. Upon startup, Patterson-Kelley recommends collecting two water samples: one from the domestic hot water system and another from the cold water fill. **NOTE:** Water softening may be required if the water samples indicate high levels of hardness.
9. Patterson-Kelley recommends a minimum annual water sample rate to determine any changes in pH, Alkalinity, conductivity, etc. that may adversely affect the system performance.



Appendix E – Installation and Quick Reference

Fuel/Gas Supply

- Refer to [3.7 Piping](#) for information on proper sizing of the gas supply piping. Undersized gas piping with too much pressure drop will negatively impact the appliance’s performance.
- Install a lock-up type gas regulator to supply an appropriate gas pressure as described below:

Natural Gas	Propane Gas
Minimum Inlet Pressure = 3.5” W.C.	Minimum Inlet Pressure = 7.0” W.C.
Maximum Inlet Pressure = 14.0” W.C.	Maximum Inlet Pressure = 14.0” W.C.

NOTE

Patterson-Kelley recommends installing an individual lock-up type gas regulator in the gas supply piping to each appliance. For installations where one master lock-up type gas pressure regulator will service multiple appliances, Patterson-Kelley recommends contacting the local regulator representative for application assistance specifying the appropriate lock-up type regulator and gas

Electrical/Power Supply

- Carefully inspect the appliance’s nameplate labels which describe the power supply requirements.
- Provide an appropriate power feed to the appliance with overcurrent protection:

Boiler Model	Power Supply Requirements
SC-650 SCD-650	110-120VAC, single phase , 60Hz sized for 10 Amps.
SC-750 SCD-750	110-120VAC, single phase , 60Hz sized for 10 Amps.
SC-850 SCD-850	110-120VAC, single phase , 60Hz sized for 10 Amps.
SC-1000 SCD-1000	110-120VAC, single phase , 60Hz sized for 10 Amps.

- Prior to startup, carefully check all electrical connections for tightness as connections can come loose during shipping.

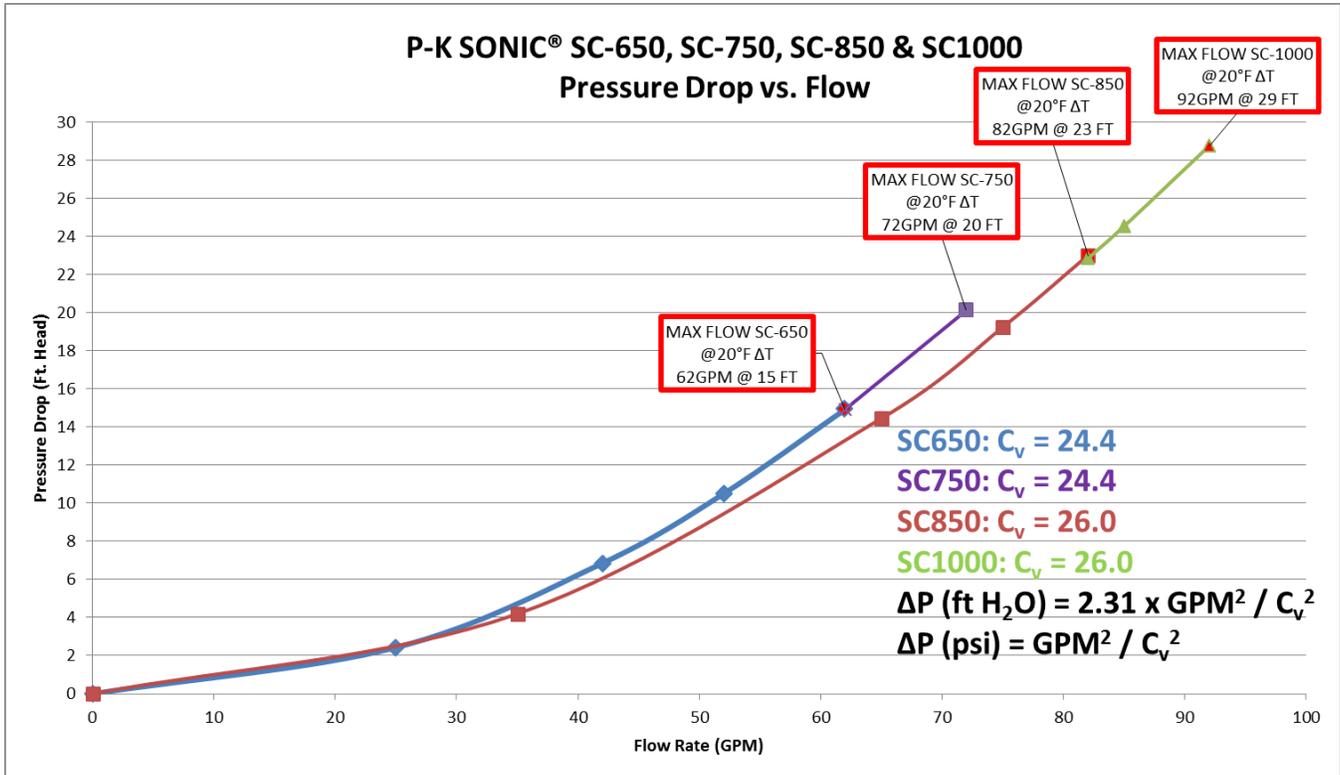
Exhaust Venting

- The P-K SONIC appliances are dual-certified as Category II & Category IV appliances, capable of operating with slightly negative to slightly positive exhaust pressure. It is critical to ensure the flue venting material is suitable for use with the appliance.
- For Category II installations, ensure the flue venting system is designed to maintain a slightly negative exhaust pressure between -0.01” W.C. and -0.05” W.C.
- For Category IV (sealed combustion) installations, ensure the flue venting system is designed to maintain a slightly positive exhaust pressure which does not exceed +0.22” W.C.
- For Category IV (exhaust only) installations, ensure the flue venting system does not exceed +0.40” W.C.



Hydronics/Water Flow

The chart below represents the pressure drop (Ft of Head) versus the water flow rate (GPM) for the P-K SONIC 650-1000 appliances. This information is useful to help size an appropriate circulation pump. Keep in mind this pressure drop represents the appliance only, additional consideration is needed for any connecting piping, valves, strainers, couplings, flanges, etc.



The table below summarizes the minimum and maximum flow restrictions for the P-K SONIC appliances:

Flow Condition	Boiler Operation	Flow Rate				Approximate ΔT
		SC-650 SCD-650	SC-750 SCD-750	SC-850 SCD-850	SC-1000 SCD-1000	
Maximum Flow	High Fire	62 GPM	72 GPM	82 GPM	92 GPM	20 °F
Minimum Flow	High Fire	25 GPM (Flow Switch Setting)		30 GPM (Flow Switch Setting)		50-60 °F
Minimum Flow	Ignition					25-30 °F
Minimum Flow	Low Fire					10-12 °F

Propylene Glycol Flow



**P-K SONIC® Gas Fired Appliance
Technical Service 1.877.728.5351**

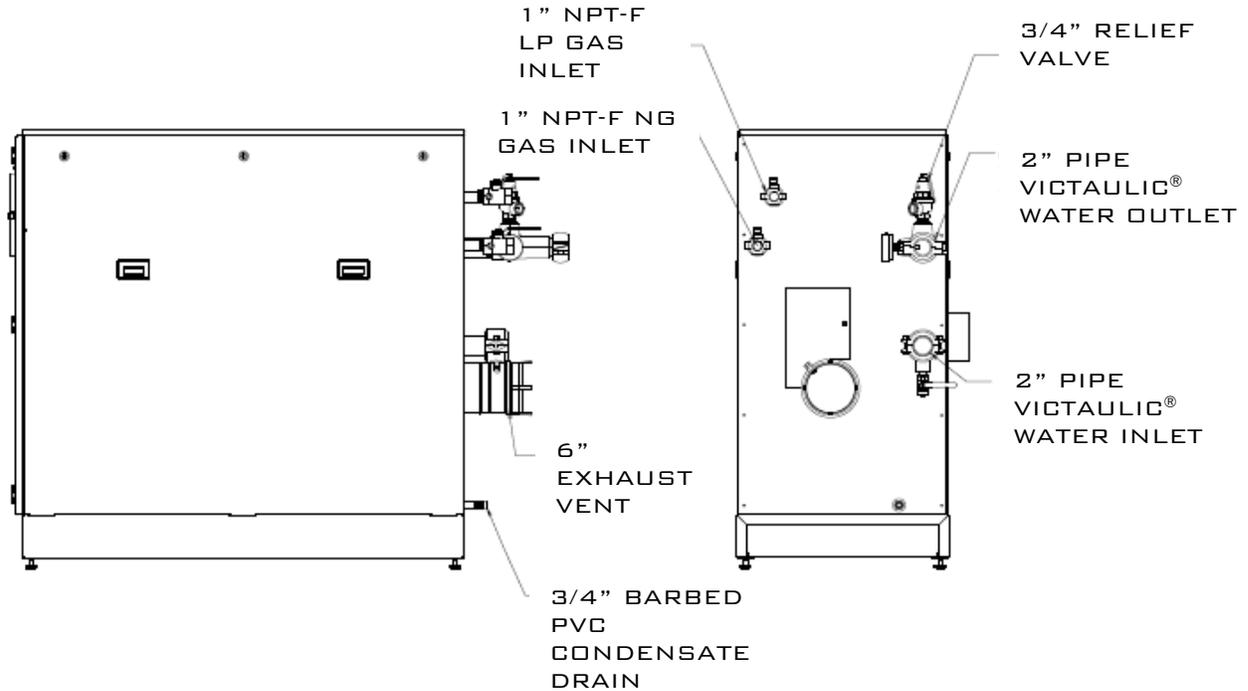
The table below summarizes the flow for the P-K SONIC appliances with different Propylene Glycol mixtures:

Model →	SC-650		SC-750		SC-850		SC-1000	
Mixture ↓	Flow	Pressure	Flow	Pressure	Flow	Pressure	Flow	Pressure
0%	62 GPM	15 ft	72 GPM	20 ft	82 GPM	23 ft	92 GPM	29 ft
10%	63 GPM	16 ft	73 GPM	21 ft	83 GPM	24 ft	94 GPM	30 ft
20%	64 GPM	16.5 ft	74 GPM	22 ft	84 GPM	25 ft	95 GPM	31 ft
30%	66 GPM	17 ft	76 GPM	23 ft	86 GPM	26 ft	96 GPM	32 ft
40%	68 GPM	18 ft	78 GPM	24 ft	89 GPM	27 ft	100 GPM	34 ft
50%	71 GPM	20 ft	82 GPM	26 ft	93 GPM	30 ft	104 GPM	37 ft
60%	75 GPM	22 ft	86 GPM	29 ft	98 GPM	33 ft	110 GPM	41 ft



Boiler Connections

All water connections should be in compliance with national, state and local code requirements. Adapters from Victaulic to NPT are available from Patterson-Kelley.



NOTICE!

Condensate Trap must be piped to condensate neutralization tank & floor drain in accordance with all national, state and local codes. Heat trace may be required to prevent freezing in un-insulated spaces.

NOTICE!

The appliance is furnished with 2" grooved connections and Victaulic Style 107 Couplings. These couplings must be used with the EPDM Victaulic seals. Isolating valves must be installed in both water connections.