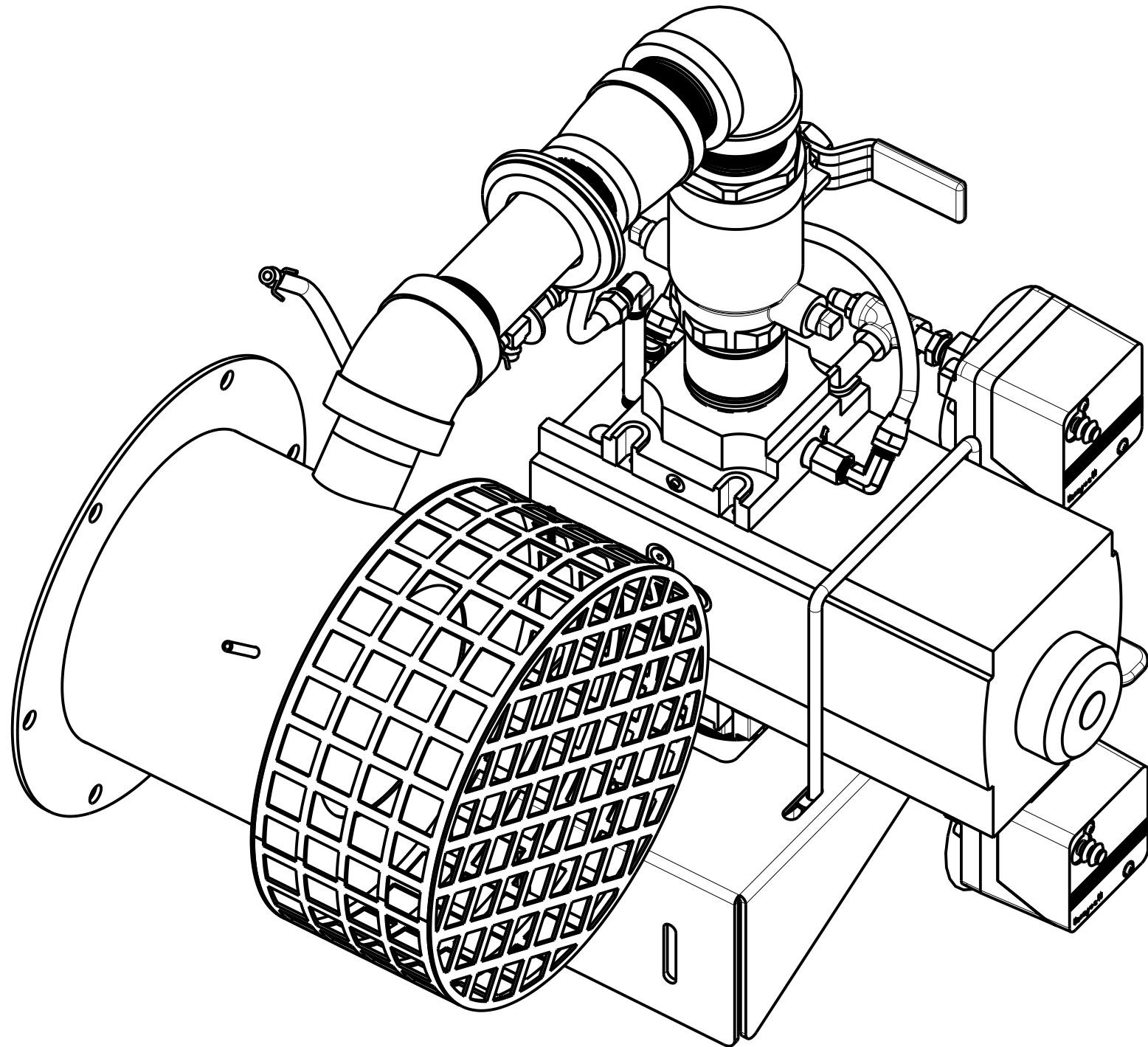


MARK	QTY UM	PART NO.	MATERIAL SPEC	DESCRIPTION
	EACH	2313000002	VARIOUS -	ASSY,MOD,GAS _ TRAIN,COPPER,2500-3000 -



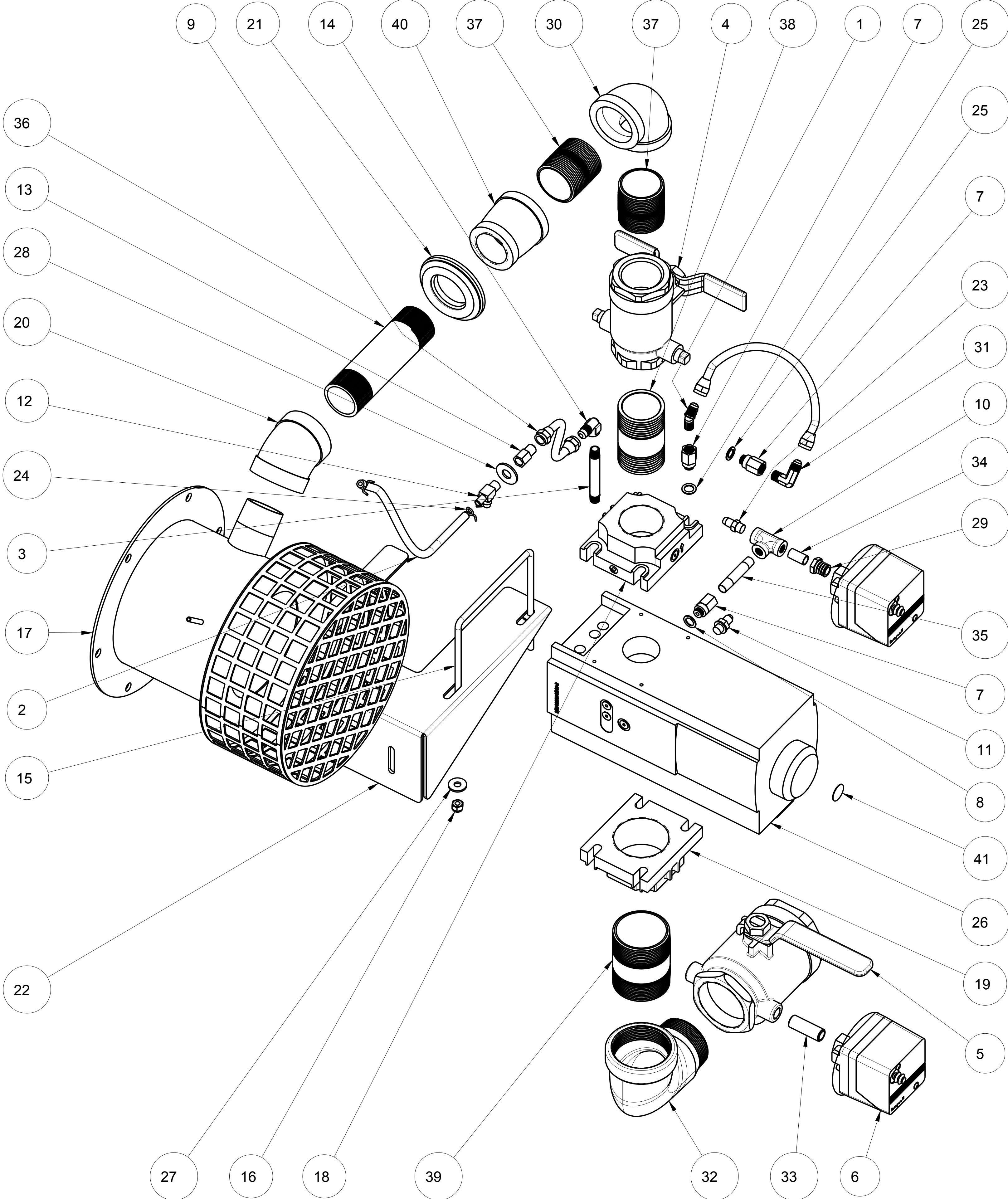
ISOMETRIC
SCALE 0.375

D	ADDED TO (BILL OF MATERIAL) 1005101119 WAS 1003300661.	SKM		3-10-16
C	NO CHANGES	SKM		3-10-16
B	CHANGES APPLIED AFTER FIRST ARTICLE BUILD	AMS	SDS	01/11/16
A	RELEASED FOR PRODUCTION	SKM		10-28-15
REV.	DESCRIPTION	BY	CK'D.	DATE

ASME CODE		DESIGN PRESS.	TYPE X-RAY			APPROX. WEIGHT LBS.
YES	NO		NONE	SPOT	FULL	

TITLE		ASSY,MOD,GAS_ TRAIN,COPPER,2500-3000			
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1 OF 2	BY	DATE	FILE SIZE	REFERENCE NO.	
DRAWN	MOYER	10-28-15			
CHECKED	-		D	PRINT NO.	2313000002_CSA
APPROVED	-				REV. D

OPTI	MARK	QTY EA	QTY UM	PART NO.	MAT'L SPEC	DESCRIPTION
	1	1	EACH	2300000020	BRASS	CONN,M,BRS,1_4ODTX1_8MPT,45DEG. MCMASTER-CARR 50635K591 OR EQUIV.
	2	1	.79 FT	2300000141	SILICONE RUBBER	TUBE,SILICONE_RBR,4MM_IDX8MM_OD,BLUE
	3	1	EA	1005101035	SCH_40,ALUM	NIP,1/8"NPS,BSPTxNPT,3"LG,SCH_40,ALUM
	4	1	EACH	1003500113	VARIOUS	V,GAS_COCK,1-1_2,CONBRACO50GB7A1A
	5	1	EACH	1003500114	VARIOUS	V,GAS_COCK,2,CONBRACO50GB8A1A
	6	2	EACH	1005101119	VARIOUS	SW,PRESS,GAS-LOW,0.4-5" W.C.,C6097A1004,
	7	3	EACH	2300000018	BRASS	ADPTR,1_8FNPT-1_8-28,MALE_BSP_ISO_PRL
	8	1	EACH	2300000019	COPPER -	GSKT,SWAGELOK,CU-2-RP-2
	9	2	EACH	2300000101	VARIOUS -	TUBE,CORR_SS,1/4",FLARE_ENDS,9"LONG
	10	1	EACH	2300000115	STEEL -	TEE,1_8FPT,MI
	11	2	EACH	2300000119	STAINLESS	NIP,PRESS_MEASURING,DUNGS,D219008
	12	1	EACH	2300000120	BRASS	TEE,1_8MPTX1_4BARB,1_4BARB,BRS
	13	1	EACH	2300000148	BRASS	CONN,F,BRS,1_4ODTX1_8FPT,NO_NUT MCMASTER-CARR 50635K227
	14	1	EACH	2300000149	BRASS	ELB,90,FEM,1_4ODT_X_1_8FPT,BRS,NO_NUT
	15	1	EACH	2300000193	STEEL	BLT,U,SQ_BEND
	16	2	EACH	2300000213	STEEL ZINC PLATED	NUT,HEX,1_4-20NC,NYLOCK,ZP
	17	1	EACH	2300000343	304 SST	BNR_HD,FD_MODU,3000,NAT_GAS,GREEN
	18	1	EACH	2300000423	ALUM. -	SHTR,DUNGS,1-1/2"FPT,#255-133
	19	1	EACH	2300000440	ALUM.	FLG,V,GAS,DUNGS,2"FPT,221-997
	20	1	EACH	2300000441	STEEL	ELB,45,1-1_4SCRD,MI
	21	1	EACH	2300000498	FLEXIBLE VINYL	GROM,KENNARD,1625,1_1/4"IPS
	22	1	EACH	2313000013	STEEL 1018	BRKT,GAS_TN_SPRT,FD_MODU,NURO,1500,2000,3000
	23	1	EACH	2600000082	BRASS	NIP,PRESS_MEASURING,1_8,AH750-010
	24	3	EACH	2620000190	STEEL	SPR_TENSION_TUBE_CLAMP_5_16_OD
	25	2	EACH	2640000424	SEAL- GREEN	GSKT,GA-171-260-25,SEAL,GREEN,1/8THK,
	26	1	EACH	2640000426	VARIOUS -	V,GAS,DUNGS,MODEL#MBC-SE_2500/602_S02_AC110V
	27	2	EACH	8381300420	STEEL ZINC PLATED	WSHR,FL,1/4",ZP
	28	1	EACH	8381300620	STEEL ZINC PLATED	WSHR,FL,3_8,ZP
	29	1	EACH	8504500515	BRASS	BSHG,1_4MPTX1_8FPT,BRS,110-B04X02
	30	1	EACH	8531316850	MALLEABLE IRON ASTM A197	ELB,90,1-1_2FPT,MI
	31	1	EACH	8534800415	BRASS -	ELB,90,M,FLRD,1_4ODT_X_1_8MPT,BRS
	32	1	EACH	8537720050	MALLEABLE IRON	ELB,90,STREET,2MI,150
	33	1	EACH	8554500032	STEEL -	NIP,1_4X.088WX1-1_2,STD,STL
	34	1	EACH	8554500085	STEEL	NIP,1_8X.068WXCL,STL
	35	1	EACH	8554500785	STEEL	NIP,1_8X.068WX2,STL
	36	1	EACH	8554521885	STEEL	NIP,1-1_4X.140WX5-1_2,STL
	37	2	EACH	8554525185	STEEL -	NIP,1-1_2X.145WX_CL,STL
	38	1	EACH	8554525885	STEEL	NIP,1-1_2X.145WX3,STL
	39	1	EACH	8554530385	STEEL	NIP,2X.154WX3STL
	40	1	EACH	8571017650	STEEL	CPLG,RDCR,1-1_2FPTX1-1_4FPT,MI
	41	1	EACH	SET SCREW CO NFIRMATION_ST ICKER	VARIOUS	STICKER,SET SCREW CONFIRMATION,GREEN



EXPLODED
SCALE 0.406

TITLE		ASSY,MOD,GAS_TRAIN,COPPER,2500-3000									
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		2 OF 2	BY	DATE	FILE	REFERENCE NO.					
		DRAWN	MOYER	10-28-15	SIZE						
		CHECKED	-			PRINT NO.		2313000002_CSA			
		APPROVED	-					REV. D			

ASME CODE	DESIGN	TYPE X-RAY	APPROX.
YES	NO	NONE	WEIGHT
		SPOT	LBS.
		FULL	

SEE SHEET 1 FOR NOTES AND REVISIONS - CURRENT REV. IS D