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SERIES WFT

FLOAT & THERMOSTATIC STEAM TRAP INSTALLATION INSTRUCTIONS

TRAP MAY NOT EXACTLY MATCH THIS ILLUSTRATION

INSTRUCTION PART NO. 2251800

REVISION D

INSTALLATION

- 1. Before installing the trap, blow out piping thoroughly to remove loose scale and dirt. Use pipe dope or teflon tape sparingly when attaching the trap to the pipe. Observe the pressure limitation shown on the trap label.
- 2. Install the trap below the equipment being drained in a location easily accessible for maintenance and inspection. Be certain to install with flow in direction indicated on diagram.
- 3. Install a drip pocket to keep dirt away from the trap.
- 4. Discharge piping should be amply sized to avoid excessive back pressures.
- 5. To provide for easy maintenance and service, install a block valve on each side of the trap and install a strainer ahead of the inlet connection.
- 6. All valves should be full ported to achieve the rated capacity of the trap.
- 7. If discharge piping is to be elevated, be certain that the available differential pressure is adequate to permit proper drainage. Remember, two feet of lift equals approximately one psig.

MAX. OPERATING PRESSURES

WFT-15 15 PSIG	
WFT-30 30 PSIG	
WFT-75 75 PSIG	
WFT-125 125 PSIG	j
WFT-175 175 PSIG	j
WFT-250 250 PSIG	j

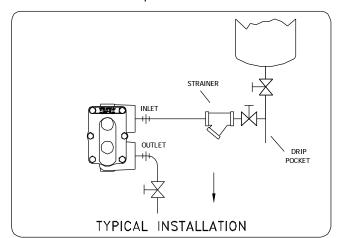
TROUBLESHOOTING

PROBLEM CAUSE

- 1. Trap does not discharge.
- a) Damaged float.
- b) Operating pressure too high.
- 2. Trap does not close.
- a) Dirt lodged on valve disc or thermostat seat area.
- b) Worn out internals; damaged thermostat.

COVER BOLTS COVER THERMOSTAT & GASKET DISC ASS'Y FLOAT ARM

PMO 250 PSIG PMA 250 PSIG up to 450°F TMO Sat. Steam Temp TMA 450°F @ 250 PSIG



ORDERING SPARE PARTS

Specify the description of the part.

Indicate the Model Number, Size, and Operating Pressure, which are shown on the name plate.

Typical Specification: Cover & Gasket for 2" WFT-125 steam trap

ACTION

- a) Replace float.
- b) Install trap suitable for operating pressure.
- a) Clean trap; replace thermostat; install strainer
- b) Replace internals or thermostat; be sure to match model no. and pressure

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