NOTES:

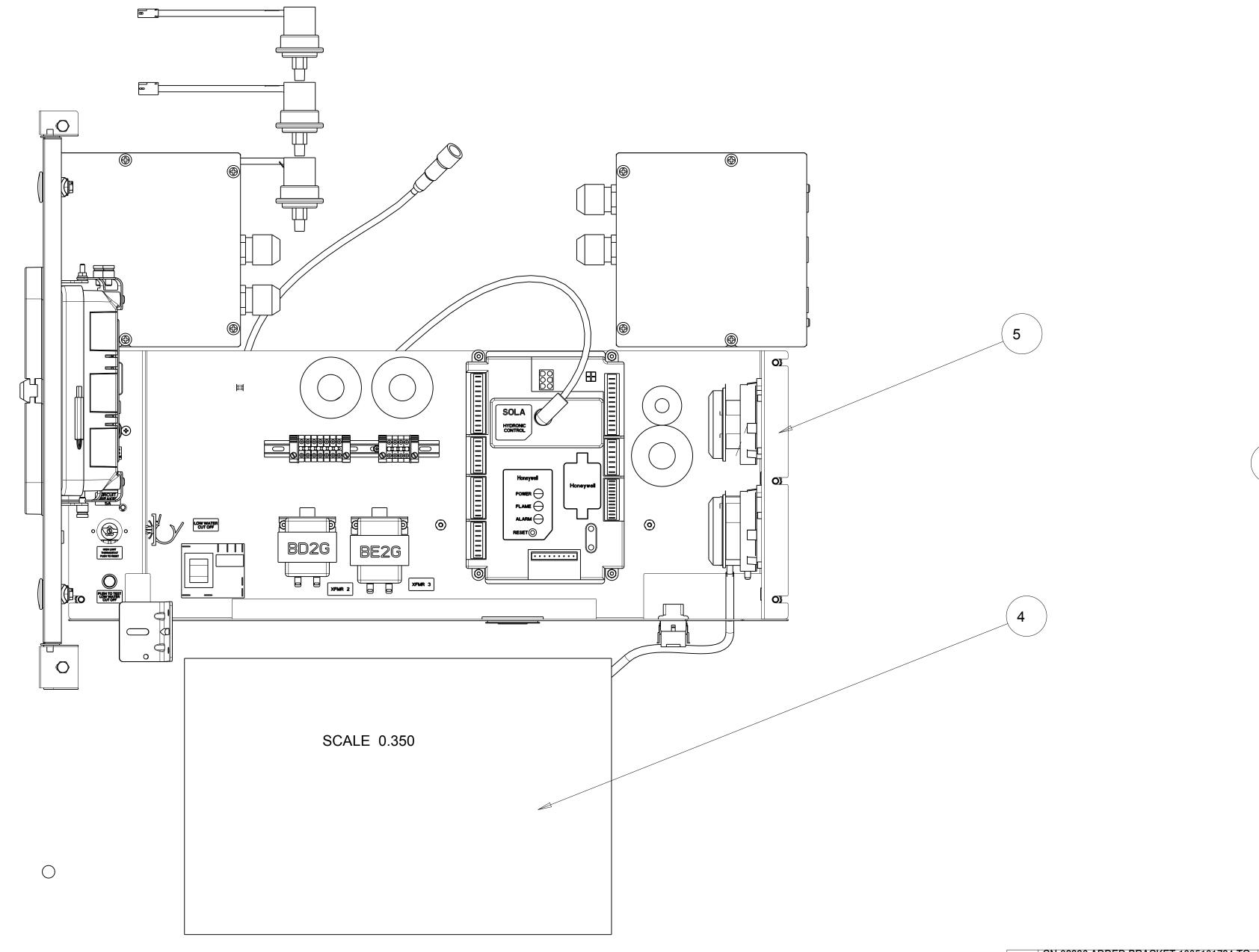
KIT COMES WITH ALL ITEMS SHOWN IN THIS DRAWING. ASSEMBLY IS REQUIRED. IF ANY PARTS ARE DESIRED THAT DO NOT COME WITH THIS KIT, CONTACT HARSCO INDUSTRIAL PATTERSON-KELLEY.

THIS CONVERSION SHOULD BE DONE BY AN AUTHORIZED SERVICE TECHNICIAN.

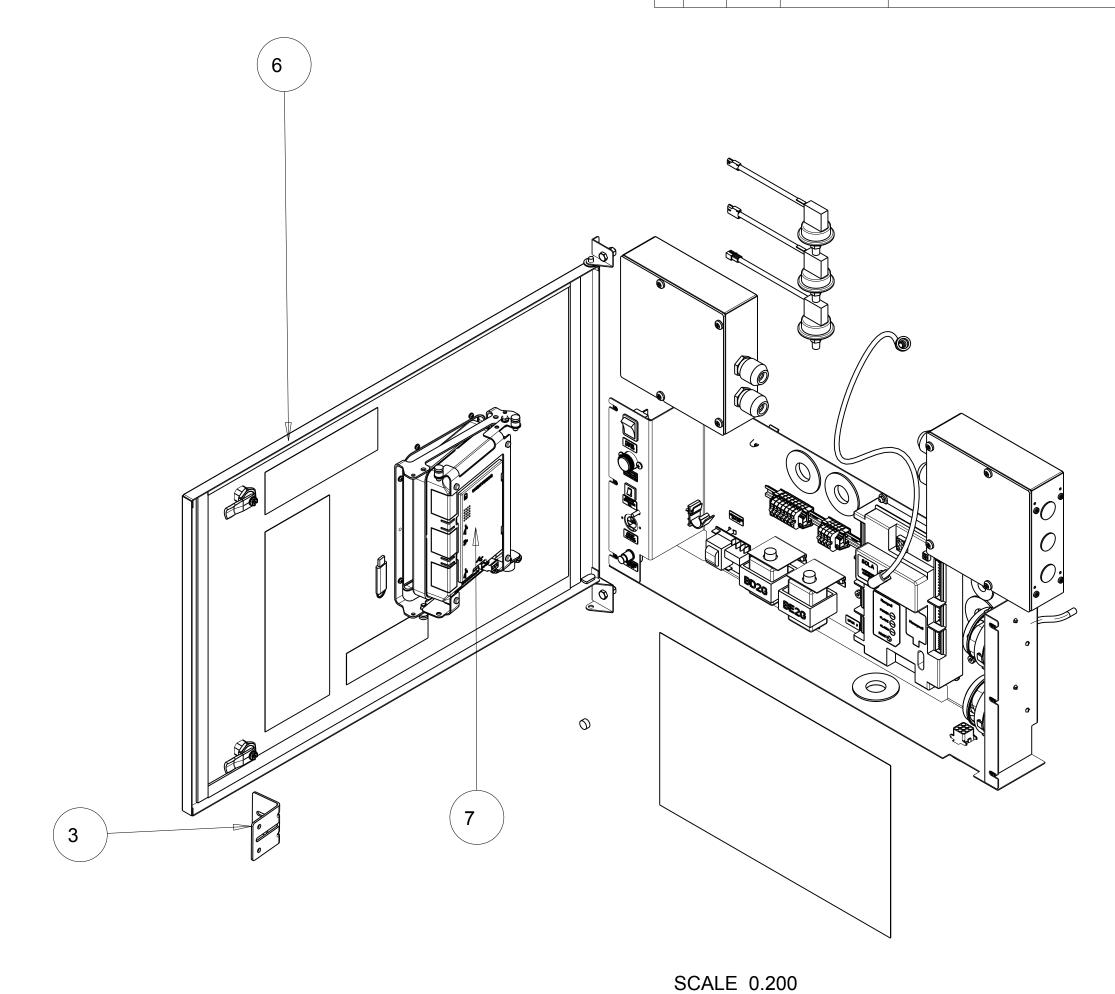
FOLLOW THE PROVIDED INSTRUCTIONS STEP BY STEP UNTIL COMPLETION.

SOME HARDWARE WILL BE PACKAGED SEPARATELY WITH THE ITEMS SHIPPED IN THIS KIT. GASKET TAPE IS PROVIDED, THOUGH NOT SHOWN IN THE DRAWING. USE THE GASKET TAPE TO SEAL THE CABINET WHILE INSTALLING THE NEW COMPONENTS.

FOR THIS KIT, ALL NECESSARY LABELS WILL COME INSTALLED ON THE PANELS WITH THE EXCEPTION OF THE WIRING DIAGRAM LABEL. THIS WIRING DIAGRAM LABEL IS TO BE INSTALLED OVER THE PREVIOUSLY EXISTING WIRING DIAGRAM LABEL ON THE LOWER DOOR OF THE CABINET.



| MARK | QTY EA | QTY UM | PART NO. | DESCRIPTION |
|------|-----------|-----------|------------|--|
| 1 | 1 | EA | 1004905981 | MAN,MACH,C1500H-C4000,NURO,I&O |
| 2 | 1 | EA | 1005101729 | INSTR_SHT,ENVI_TO_NURO,MACH,C2500 |
| 3 | 1 | EA | 1005101784 | BRKT,SPRT_LATCH,MACH_CONV_2500/3000/4000 |
| 4 | 1 | EA | 2641000069 | WRG_DIAG,MACH,C2500,ENVI_TO_NURO,SF |
| 5 | 1 | EA | 2641000071 | CTRL_PNL,ASSY,MACH_2500,ENVI_TO_NURO |
| 6 | 1 | EA | 2641000072 | ASSY,FR_DR,MACH,C2500-C4000,ENVI_TO_NURO |
| 7 | 1 | EACH | 2671000066 | ASSY,CTRL,BLR,TOUCH_SCRN |



TITLE

KIT,CNV,MACH,C2500,ENVI_TO_NURO

INDUSTRIAL
Patterson-Kelley
East Stroudsburg, PA 18301

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PARTY WITHOUT WRITTEN CONSENT FROM OUR COMPANY.

| | CN 02386 ADDED BRACKET 1005101784 TO | D 0 | 41.0 | 10/00/17 | | | | | | 1 OF 1 | BY | DATE | FILE | REFERENCE NO. | | | ı |
|-----|--------------------------------------|------------|-------|----------|-----------|------|------------|----------------|---------|----------|-----|-------------|----------|---------------|-------------|----------|---|
| В | THE ASSEMBLY | DS | ALS | 12/20/17 | V CVVE | CODE | ODE PESION | TYPE X-RAY | APPROX. | DRAWN | DS | 11/13/17 | SIZE | | | | ı |
| | RELEASED FOR PROTOTYPE BUILD AND | DS | A1.0 | 11/13/17 | ASME CODE | | DESIGN | I I PE A-NA I | WEIGHT | | | 1 17 107 17 | <u> </u> | | | REVISION | ı |
| | REVIEW | | ALS | | YES | NO | PRESS. | NONE SPOT FULL | LBS. | CHECKED | ALS | 11/13/17 | Ъ | PRINT | BP00000631 | _ | ı |
| ΞV. | DESCRIPTION | BY | CK'D. | DATE | | | | | | APPROVED | AR | 11/13/17 | U | NO. | 71 00000001 | В | I |