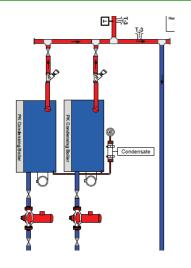
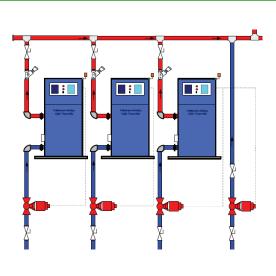


PATTERSON-KELLEY 7/8





Commercial Piping Diagram

Winter 2020

For proper formatting, download to computer and view in Adobe Acrobat













Disclaimer:

These piping diagrams are an example of possible configurations which may not work in all applications. Local codes and authorities should be always be verified with a qualified engineer's consultation on all installation details including piping schematics. Please consult Patterson-Kelley, LLC Boiler & Water-Heater Owner's Manuals for correct operational standards for all P-K boilers and water-heaters. Patterson-Kelley LLC cannot, and will not, be held liable for any lack of due diligence of any party involved in the installation of its products.

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Section 2; Starting on Page 6: Primary Piping System Boilers

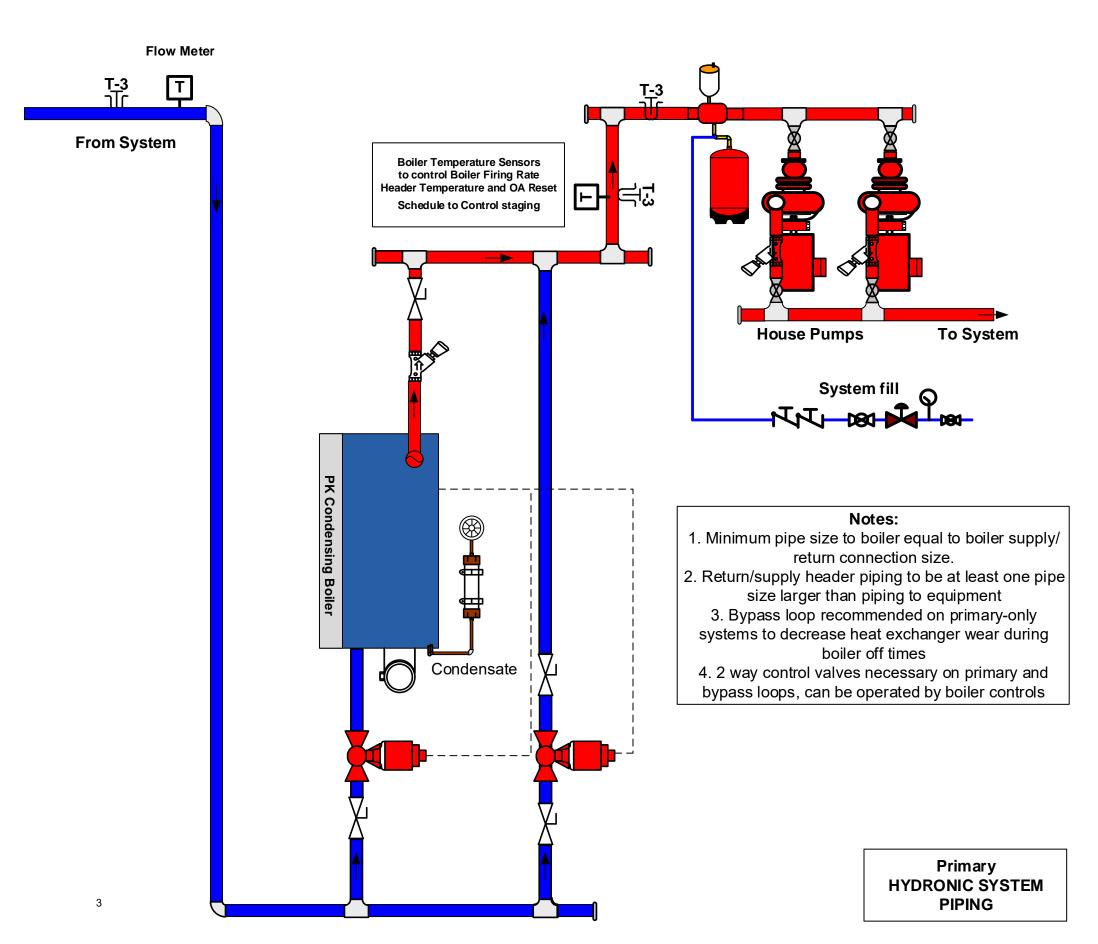
Section 3; Starting on Page 10: Primary Secondary Piping System Boilers

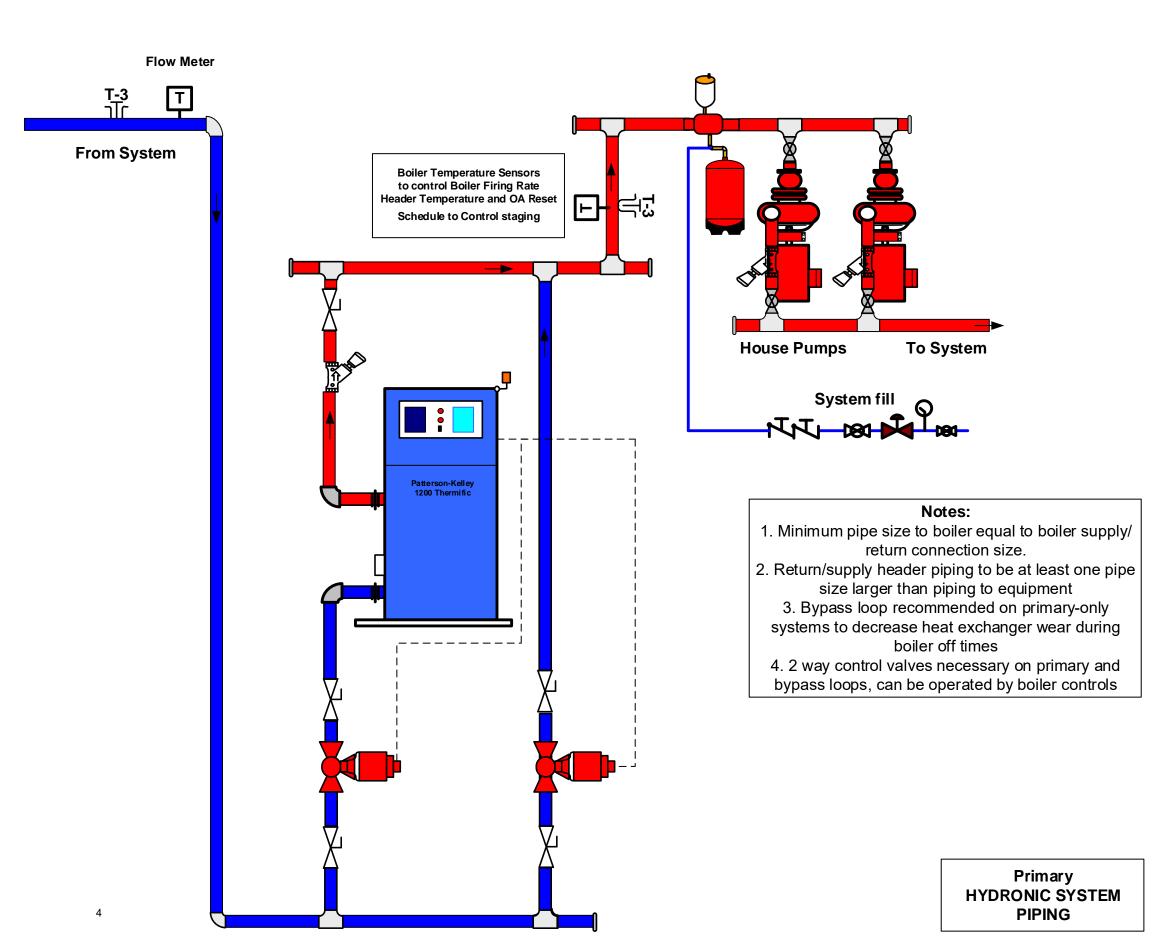
Section 4; Starting on Page 20: Primary Condensing System Water Heater (Direct Fired)

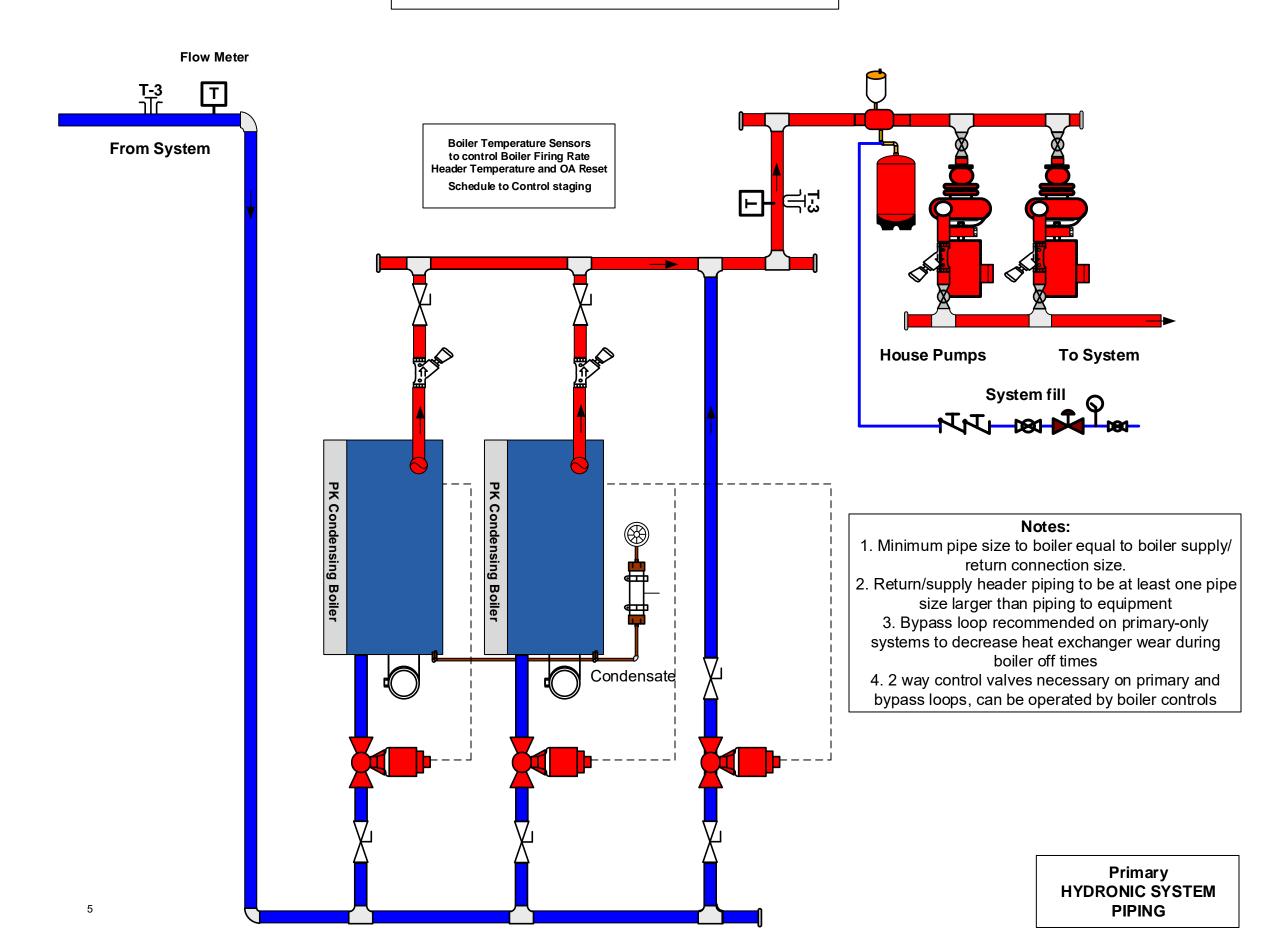
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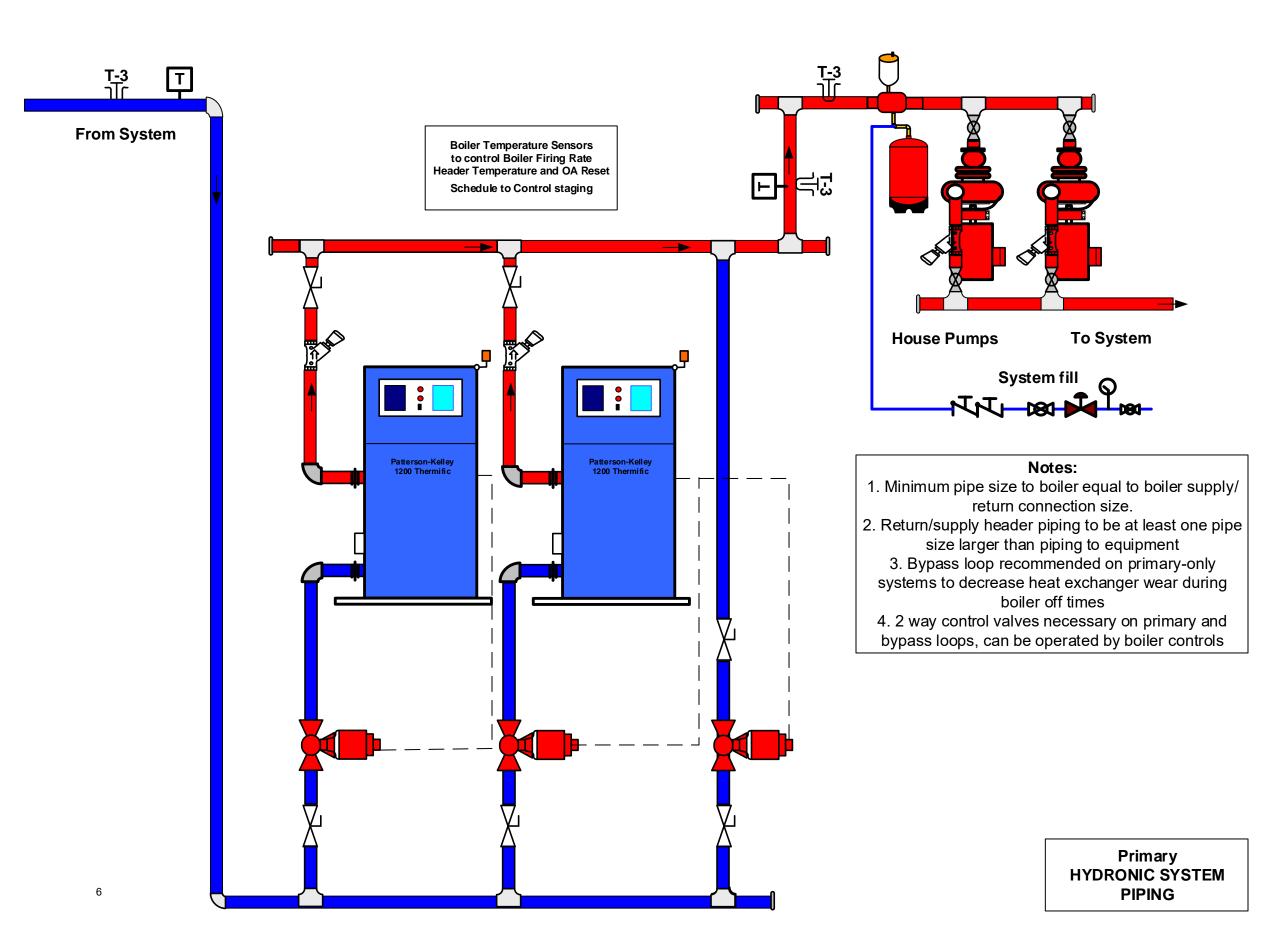
Section 6; Starting on Page 33: Product Specific: HiDRA, Mach 'n' Roll, Compact, Duration III

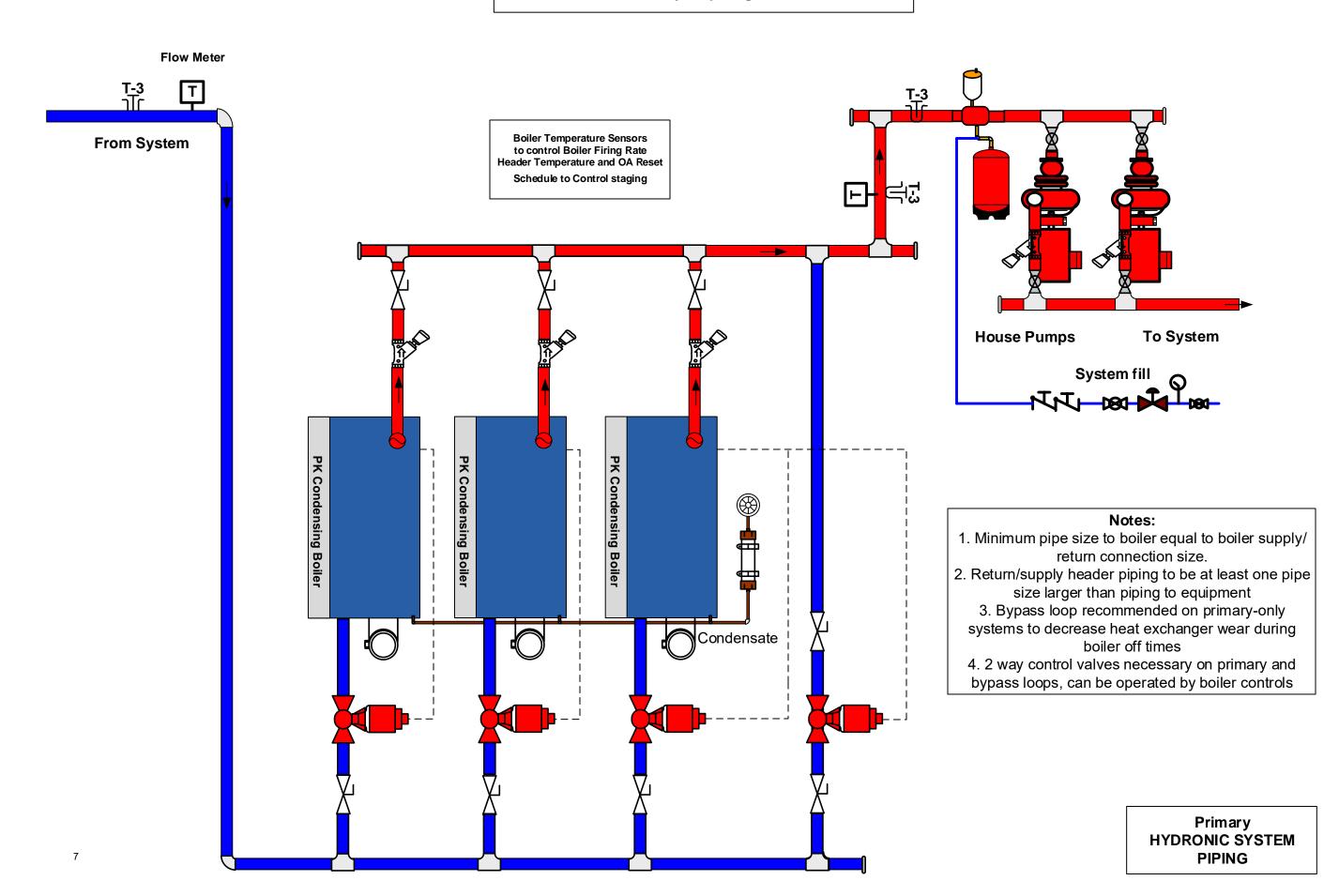


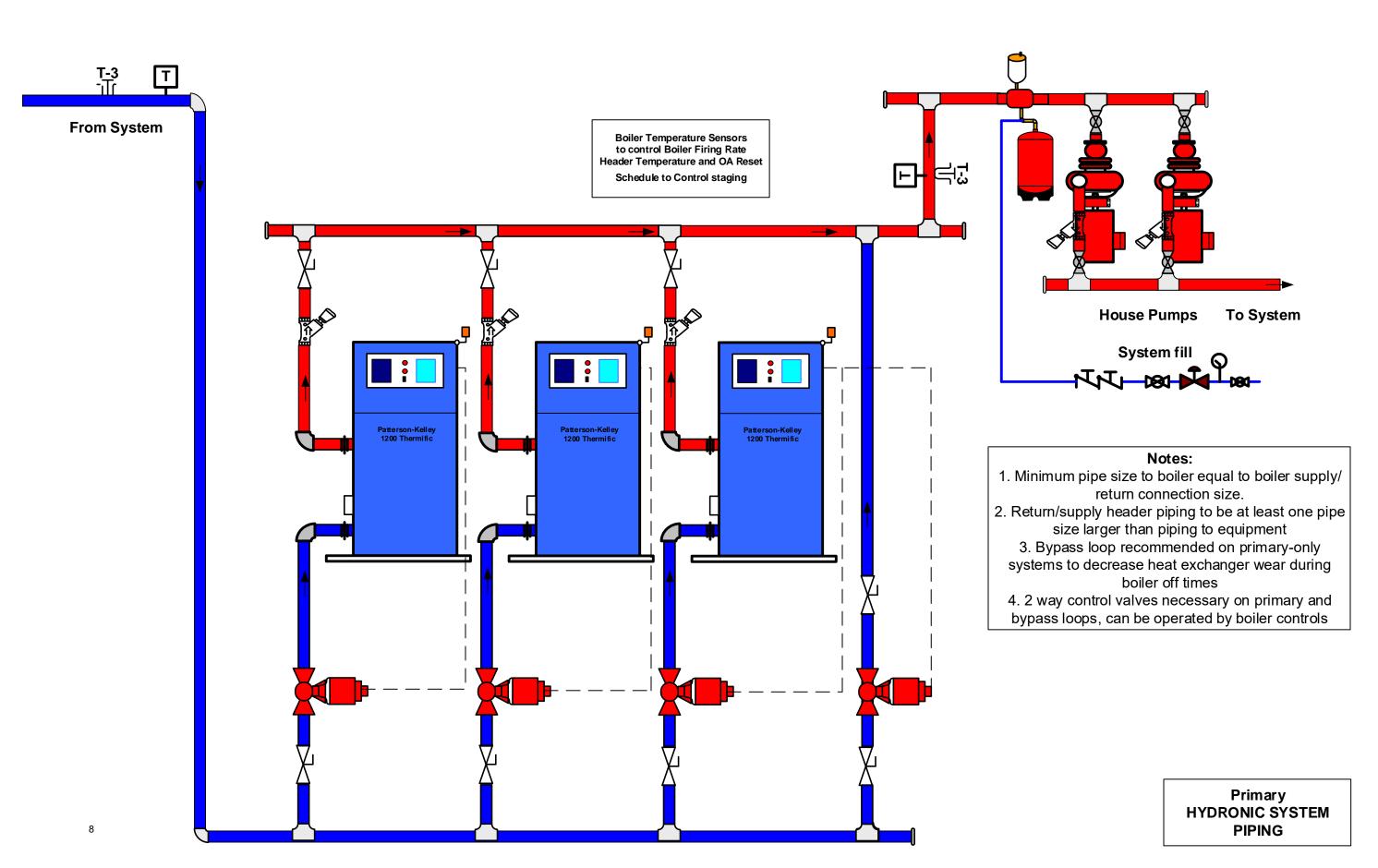


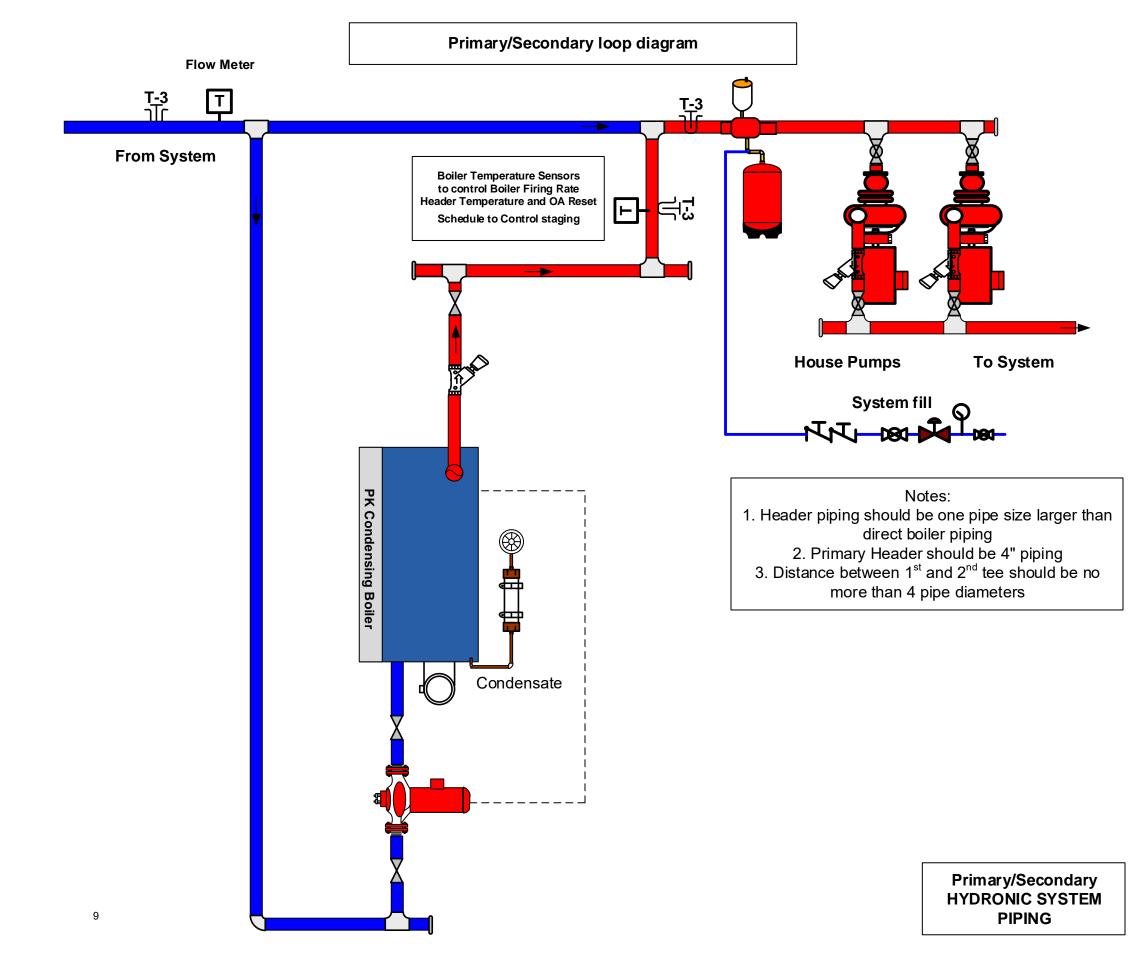




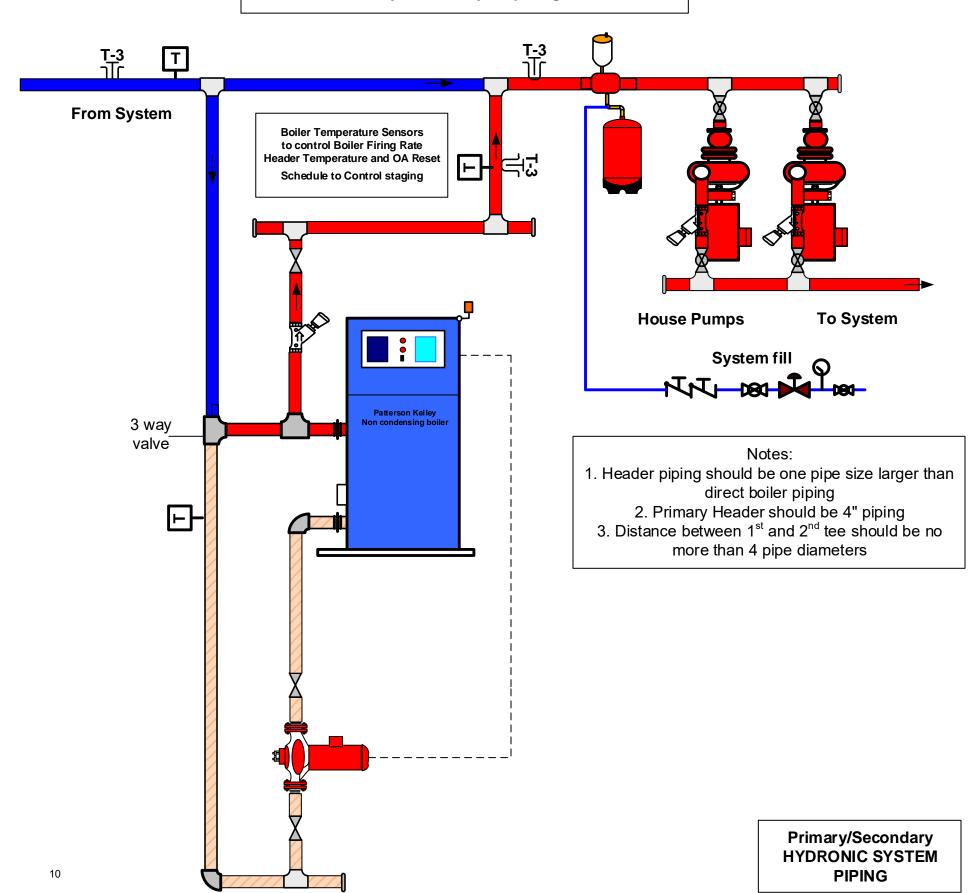








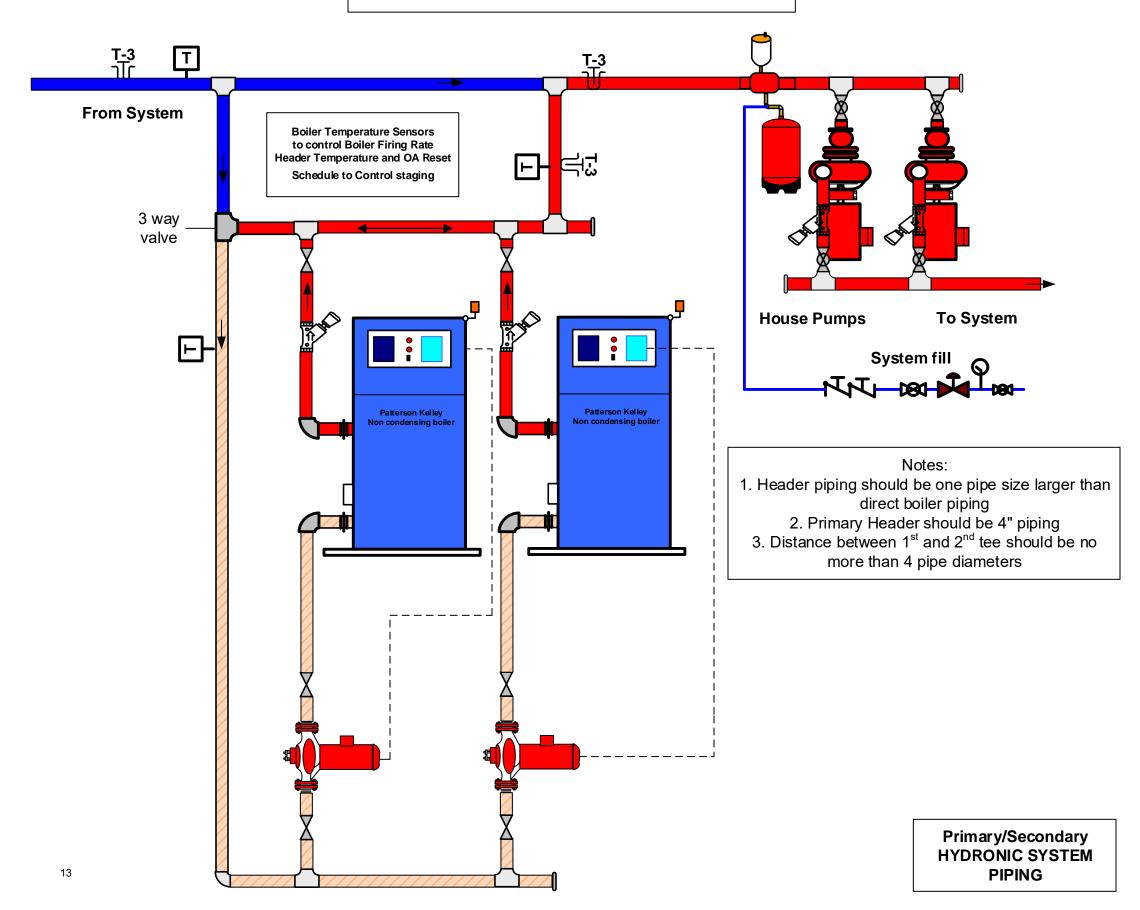
Primary/Secondary loop diagram

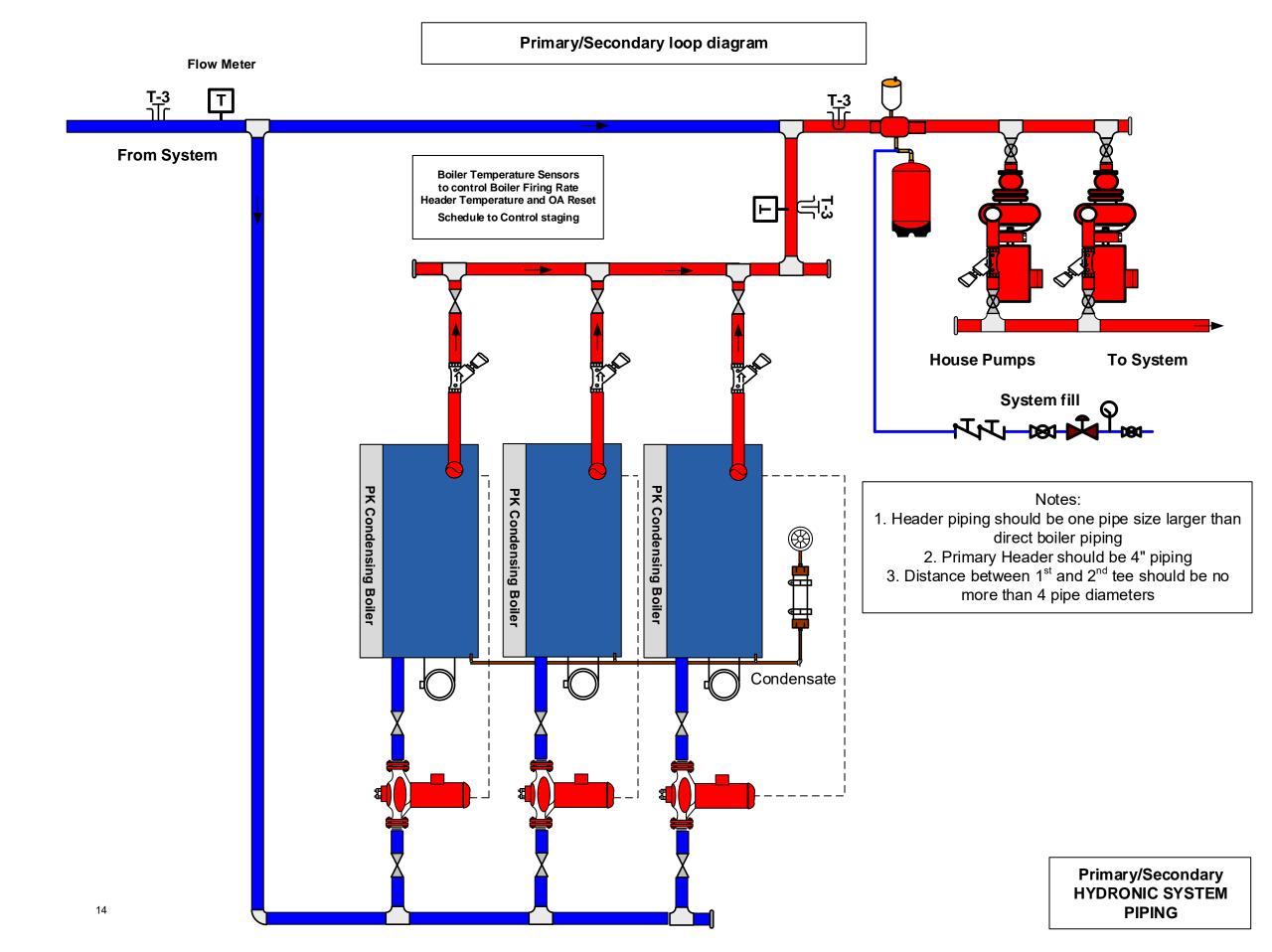


Primary/Secondary loop diagram **From System** Boiler Temperature Sensors to control Boiler Firing Rate Header Temperature and OA Reset Schedule to Control staging **House Pumps** To System System fill **PK Condensing Boiler** PK Condensing Boiler Notes: 1. Header piping should be one pipe size larger than direct boiler piping 2. Primary Header should be 4" piping 3. Distance between 1st and 2nd tee should be no more than 4 pipe diameters Condensate Primary/Secondary **HYDRONIC SYSTEM PIPING** 11

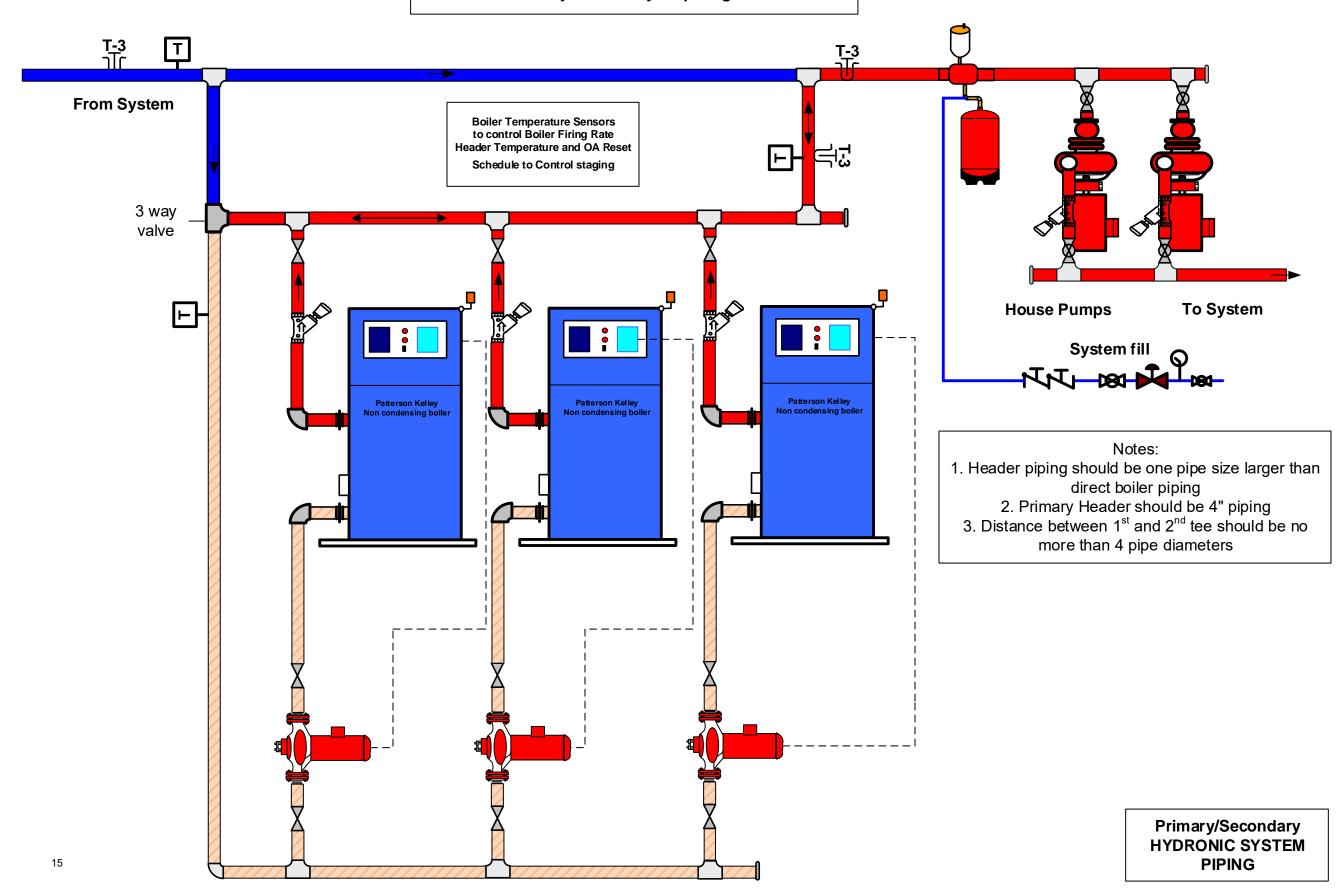
Primary/Secondary loop diagram **From System** Boiler Temperature Sensors to control Boiler Firing Rate Header Temperature and OA Reset Schedule to Control staging **House Pumps** To System System fill **PK Condensing Boiler** PK Condensing Boiler Notes: 1. Header piping should be one pipe size larger than direct boiler piping 2. Primary Header should be 4" piping 3. Distance between 1st and 2nd tee should be no more than 4 pipe diameters Condensate Primary/Secondary **HYDRONIC SYSTEM PIPING** 12

Primary/Secondary loop diagram





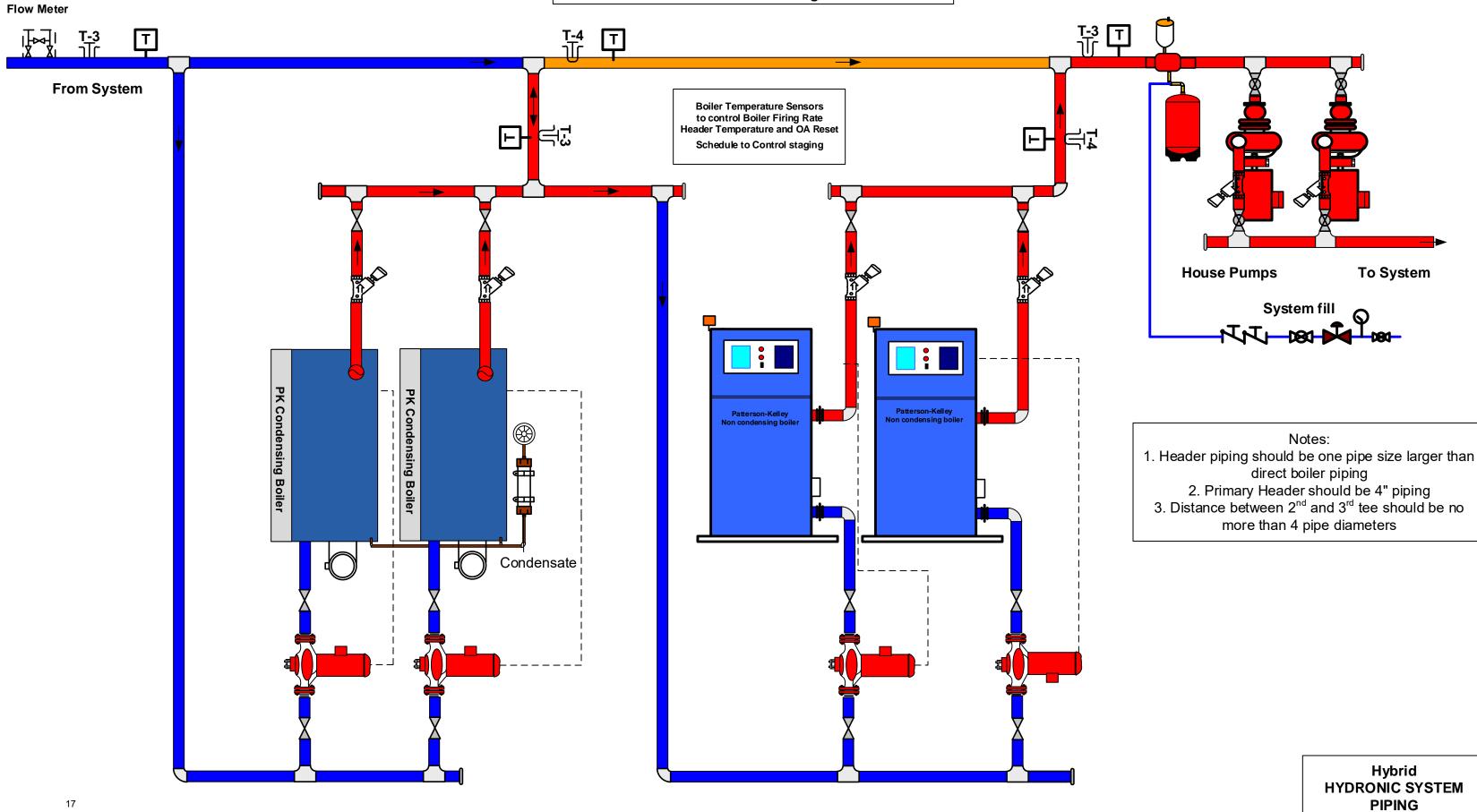
Primary/Secondary loop diagram

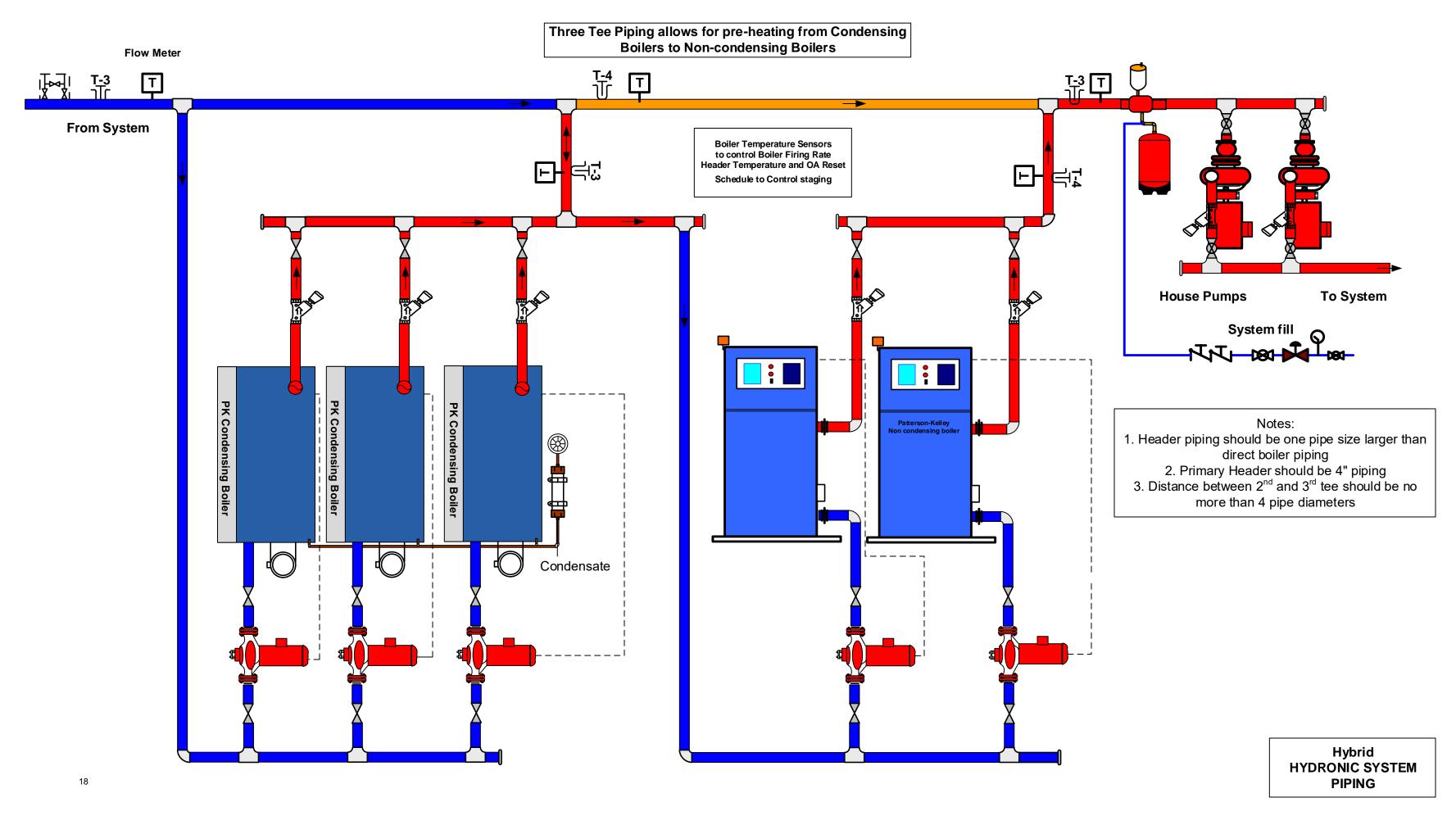


Three Tee Piping allows for pre-heating from Condensing **Boilers to Non-condensing Boilers** 平 From System Boiler Temperature Sensors to control Boiler Firing Rate Header Temperature and OA Reset **₹** $-\Box$ ₽Z Schedule to Control staging **House Pumps** To System System fill PK Condensing Boiler PK Condensing Boiler Patterson-Kelley Non condensing boiler Notes: 1. Header piping should be one pipe size larger than direct boiler piping 2. Primary Header should be 4" piping 3. Distance between 2nd and 3rd tee should be no more than 4 pipe diameters Condensate Hybrid **HYDRONIC SYSTEM**

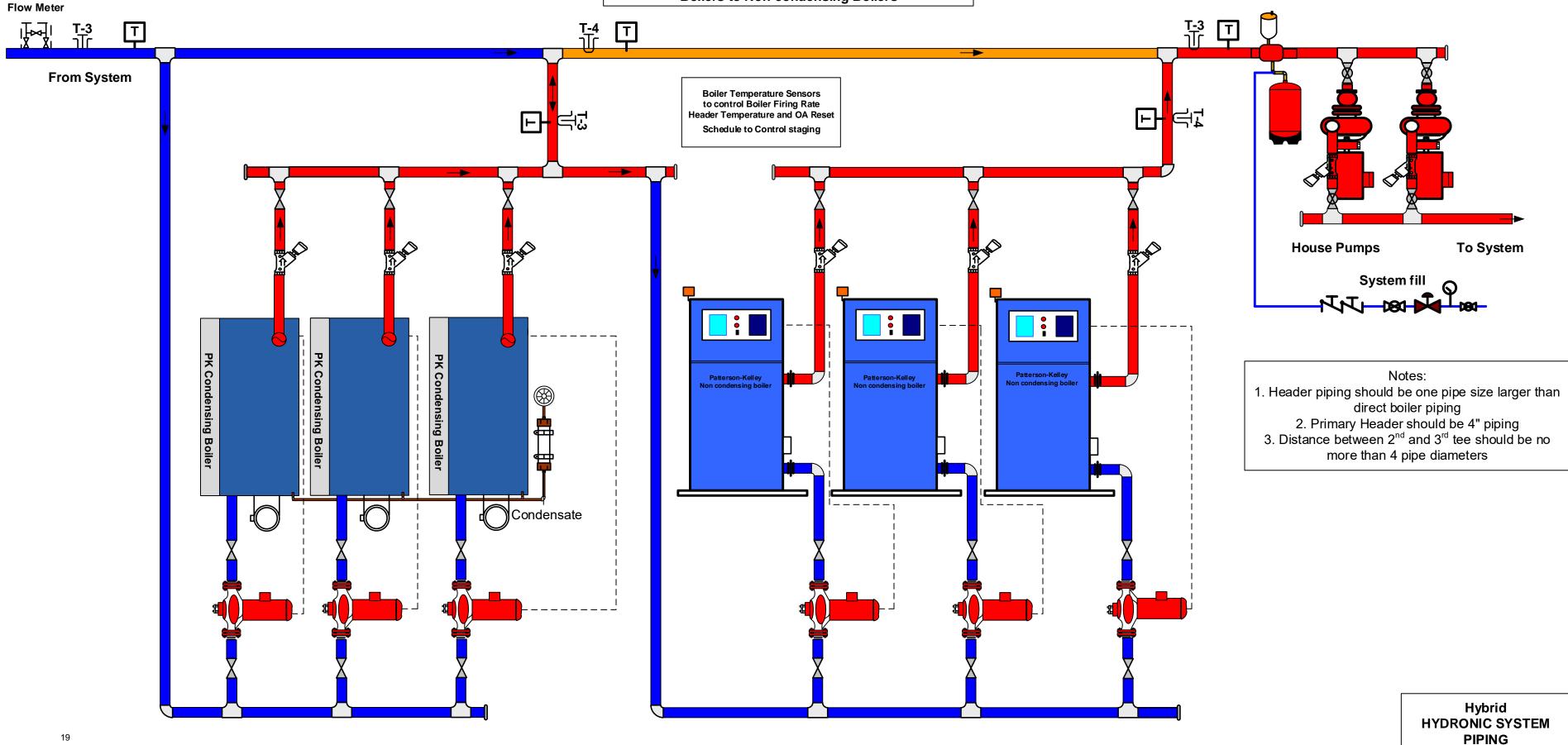
PIPING

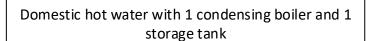
Three Tee Piping allows for pre-heating from Condensing Boilers to Non-condensing Boilers





Three Tee Piping allows for pre-heating from Condensing **Boilers to Non-condensing Boilers**

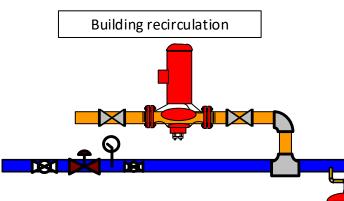


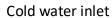


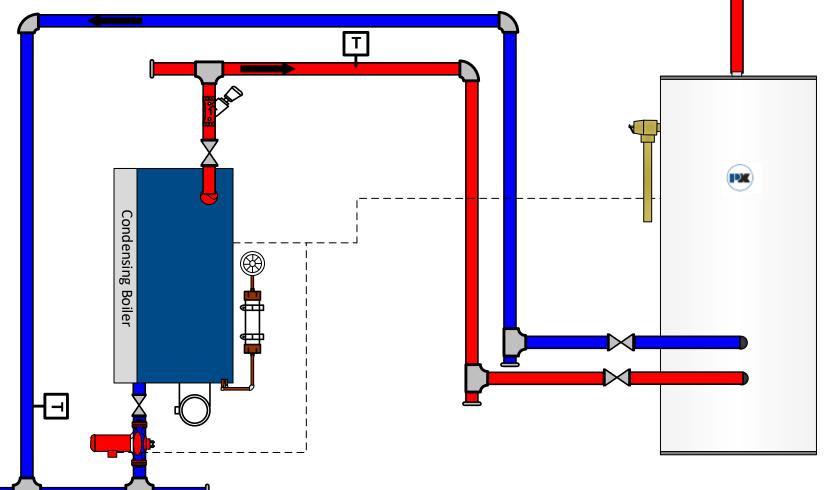
Hot water supply to building

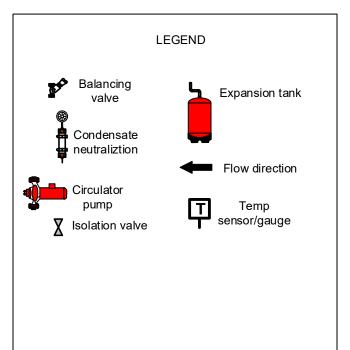
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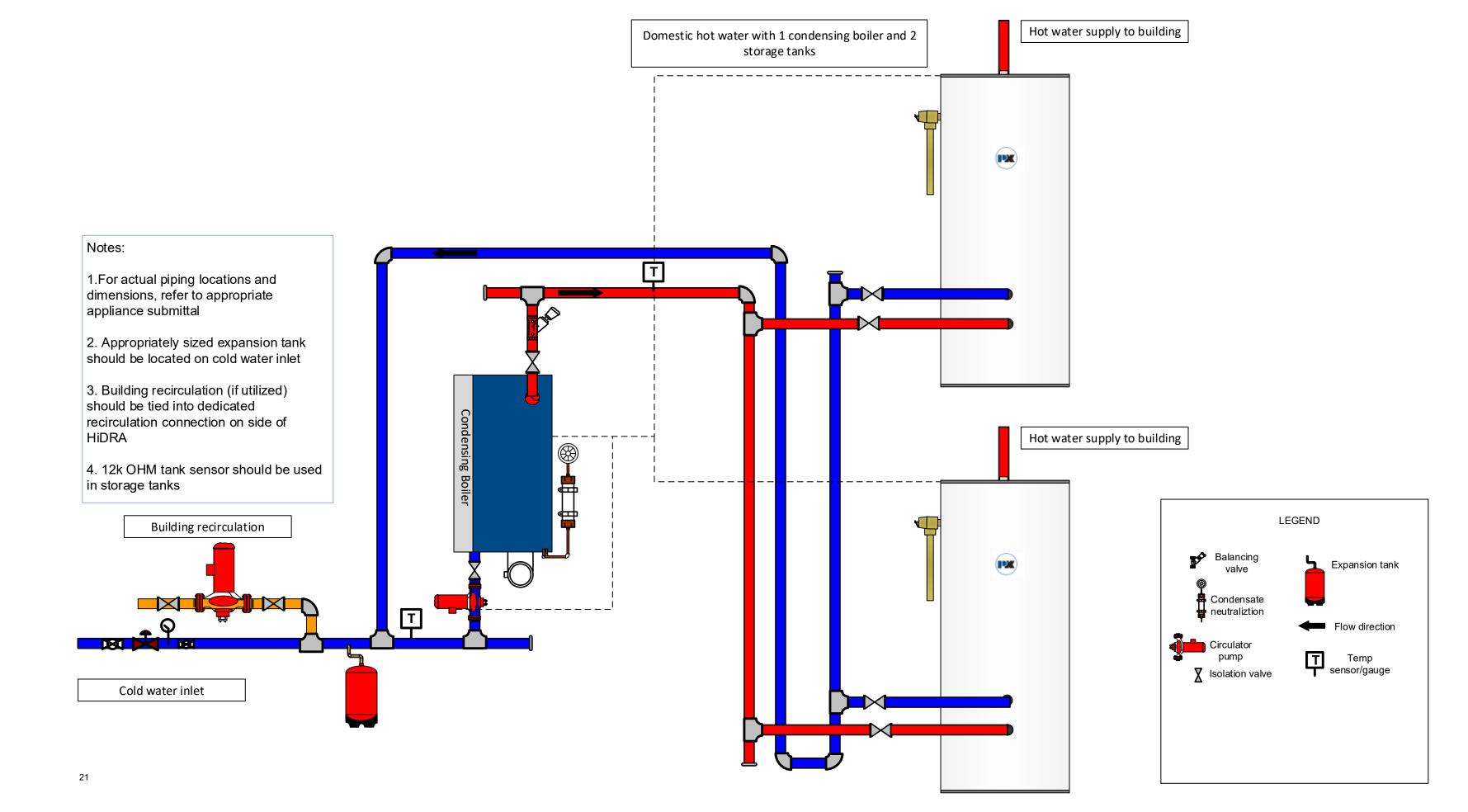
- 1.For actual piping locations and dimensions, refer to appropriate appliance submittal
- 2. Appropriately sized expansion tank should be located on cold water inlet
- 3. Building recirculation (if utilized) should be tied into dedicated recirculation connection on side of HiDRA
- 4. 12k OHM tank sensor should be used in storage tanks

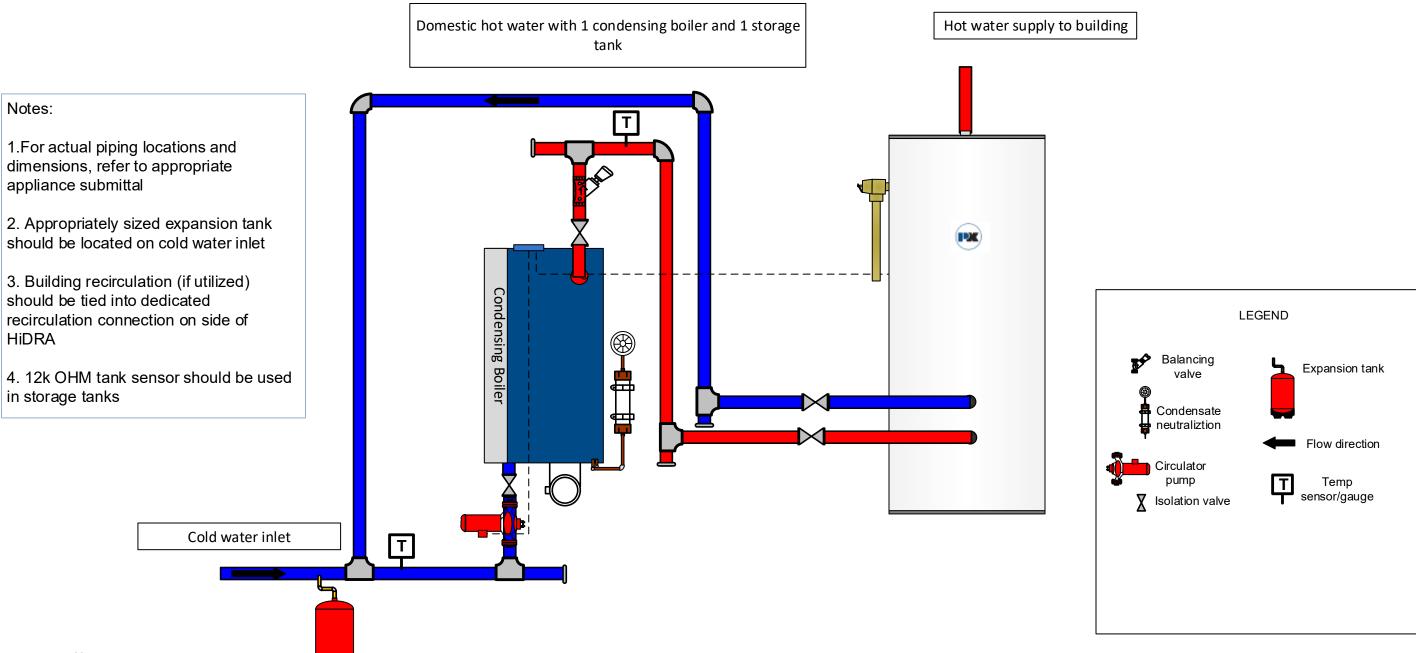


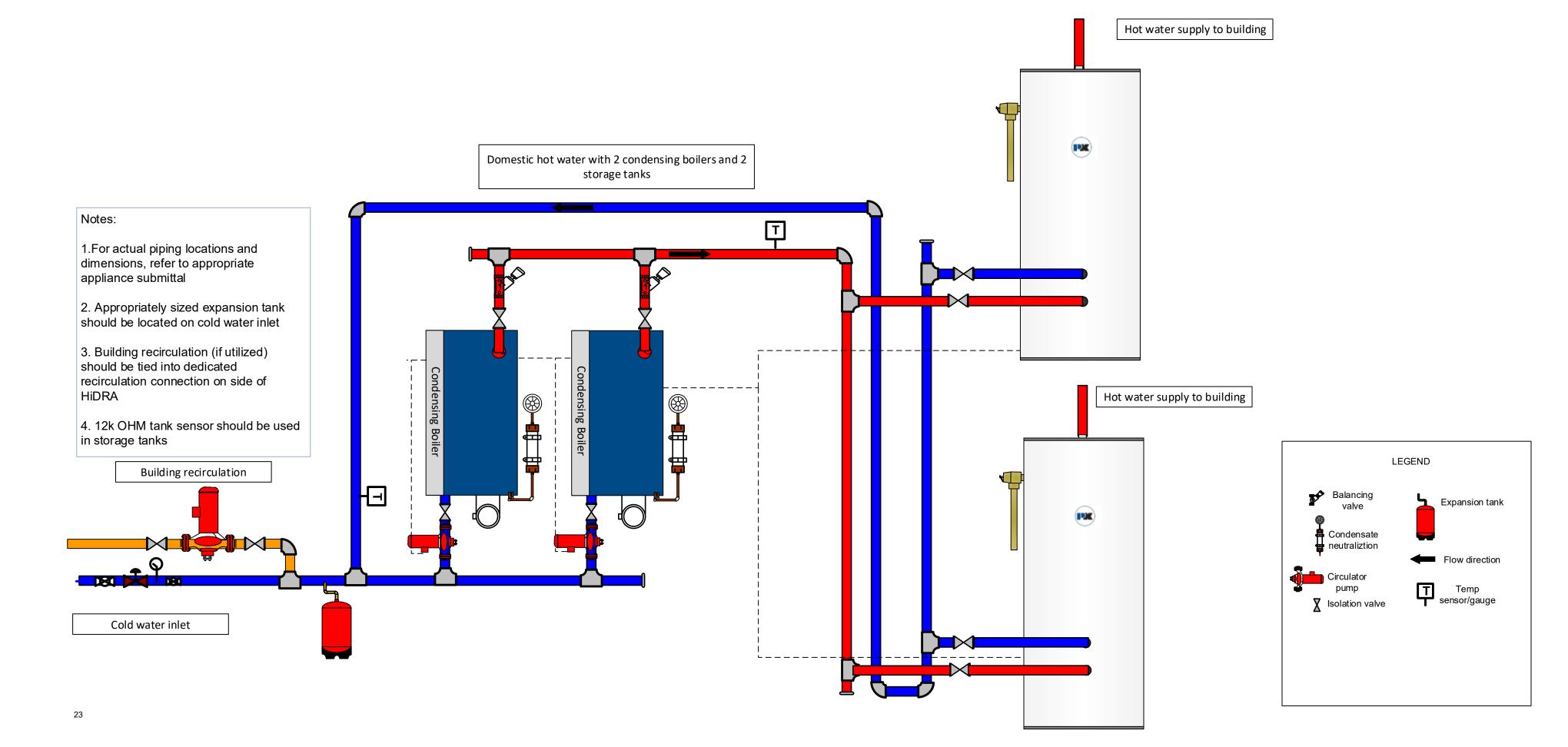


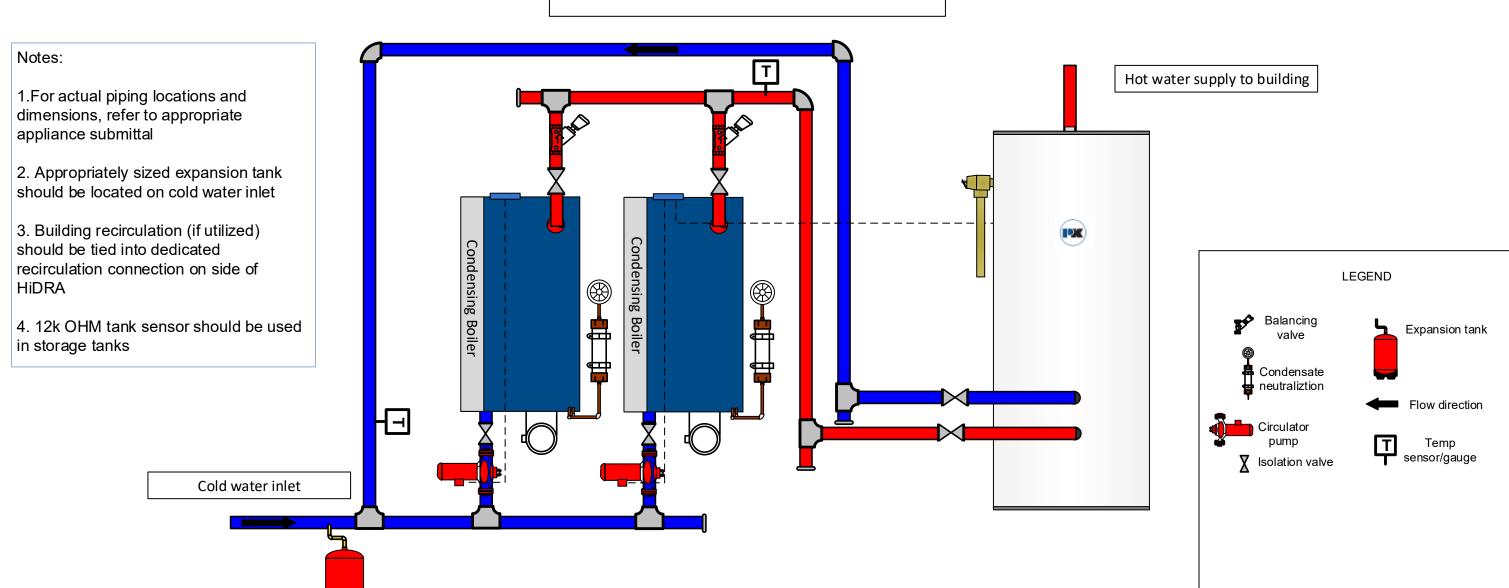






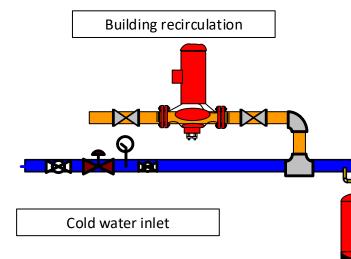


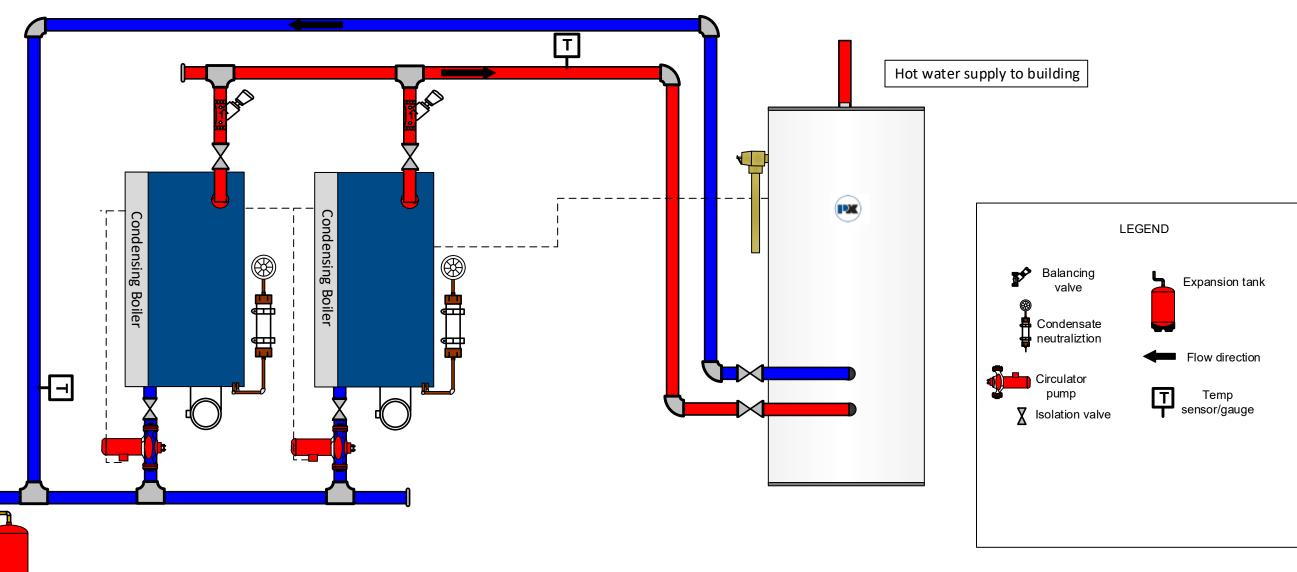


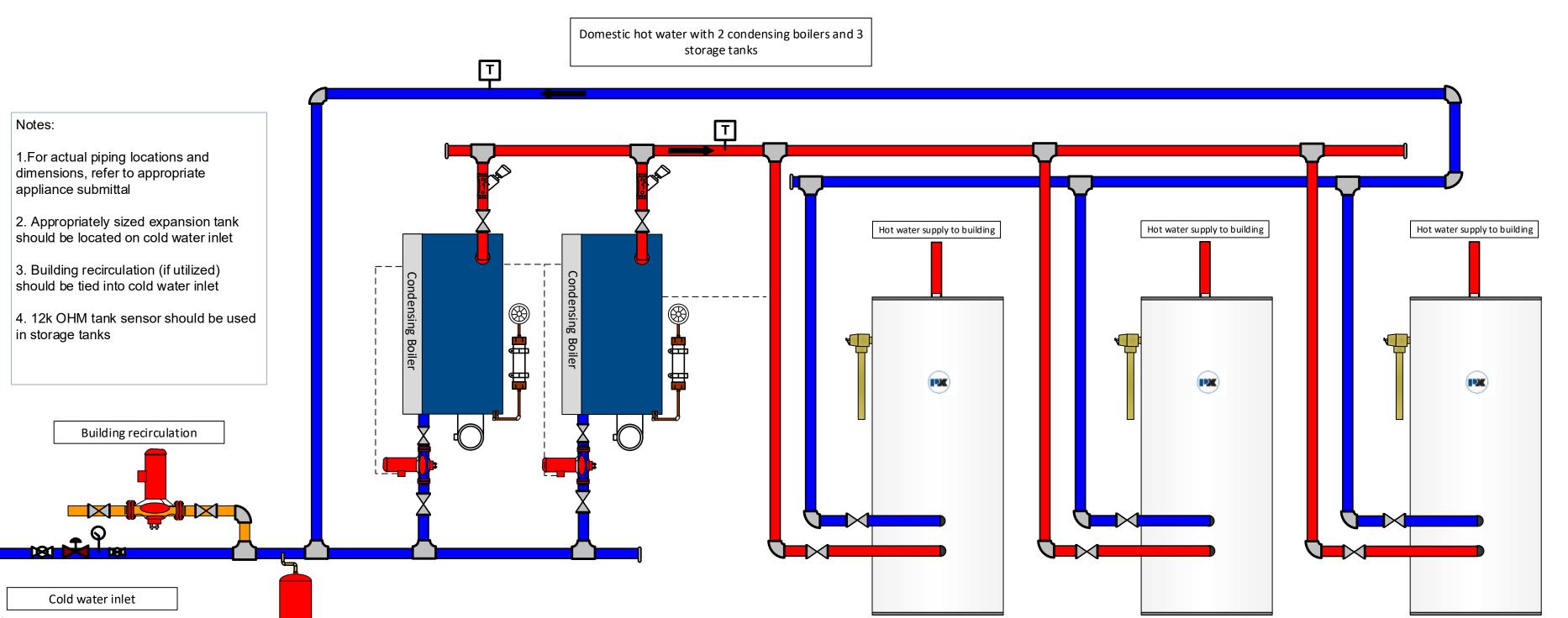


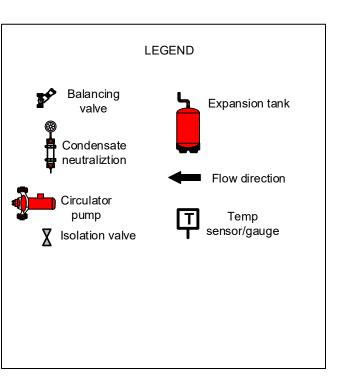
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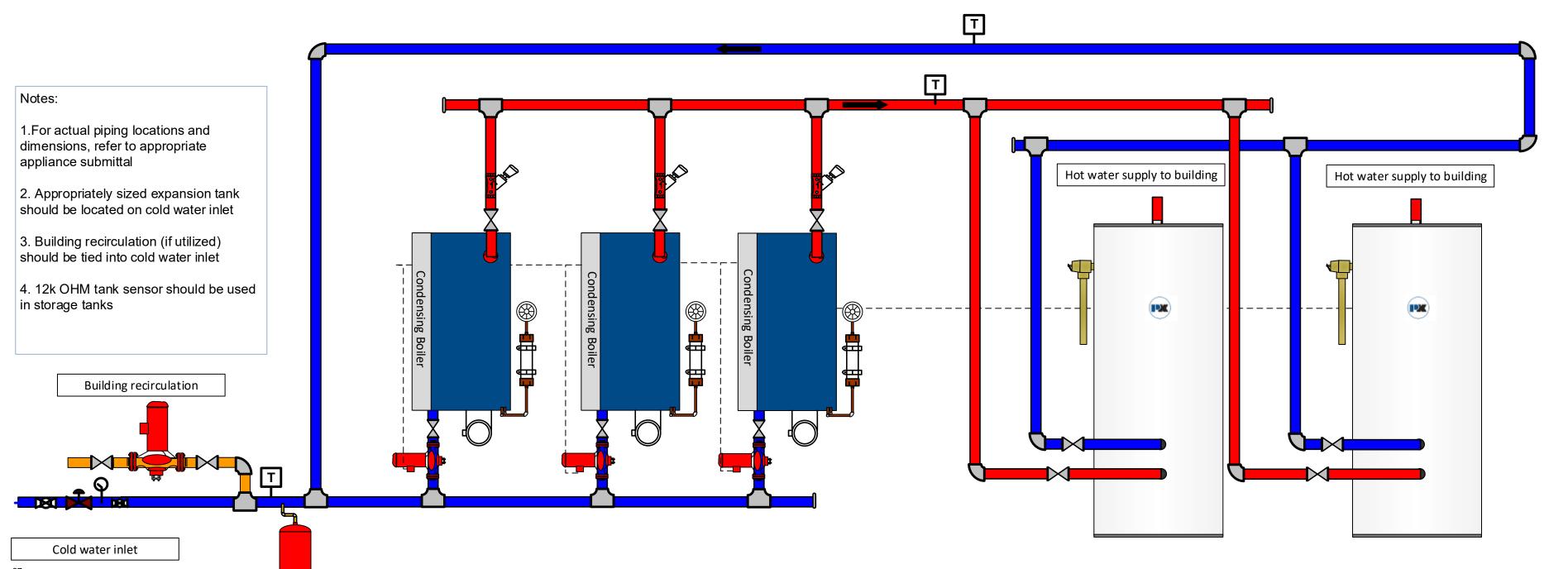
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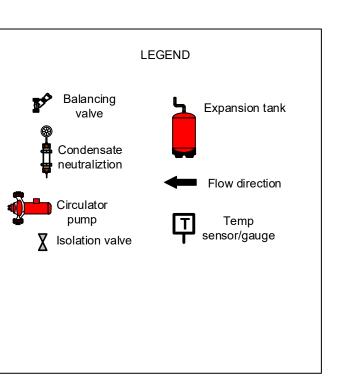






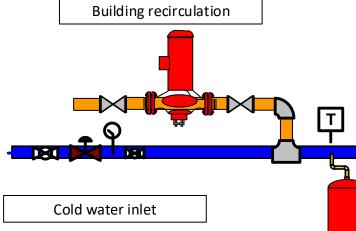


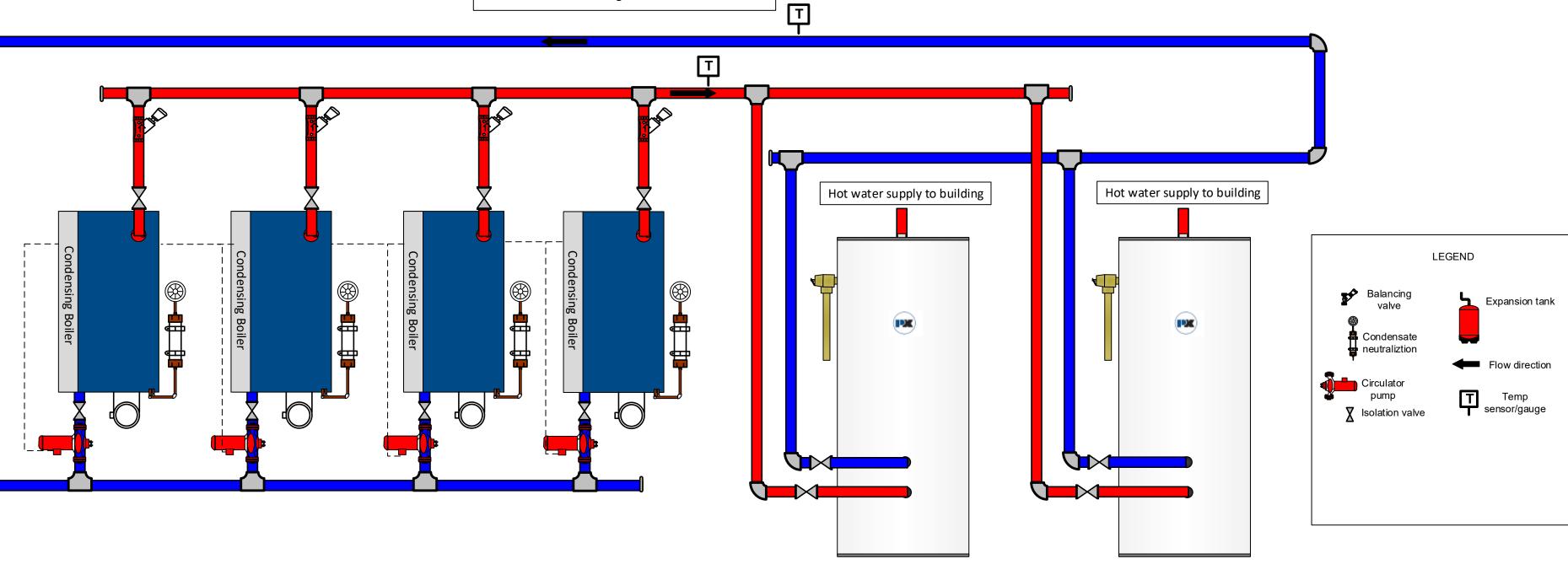


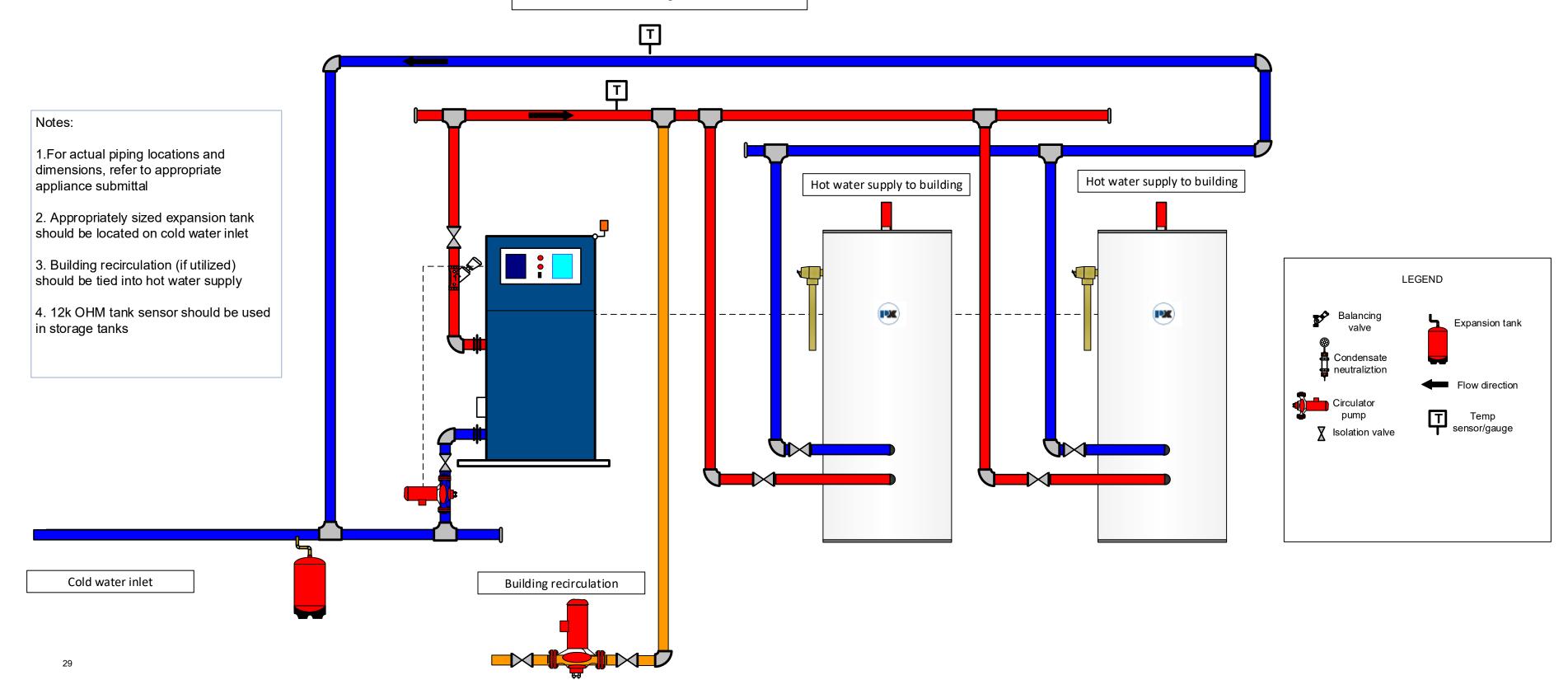


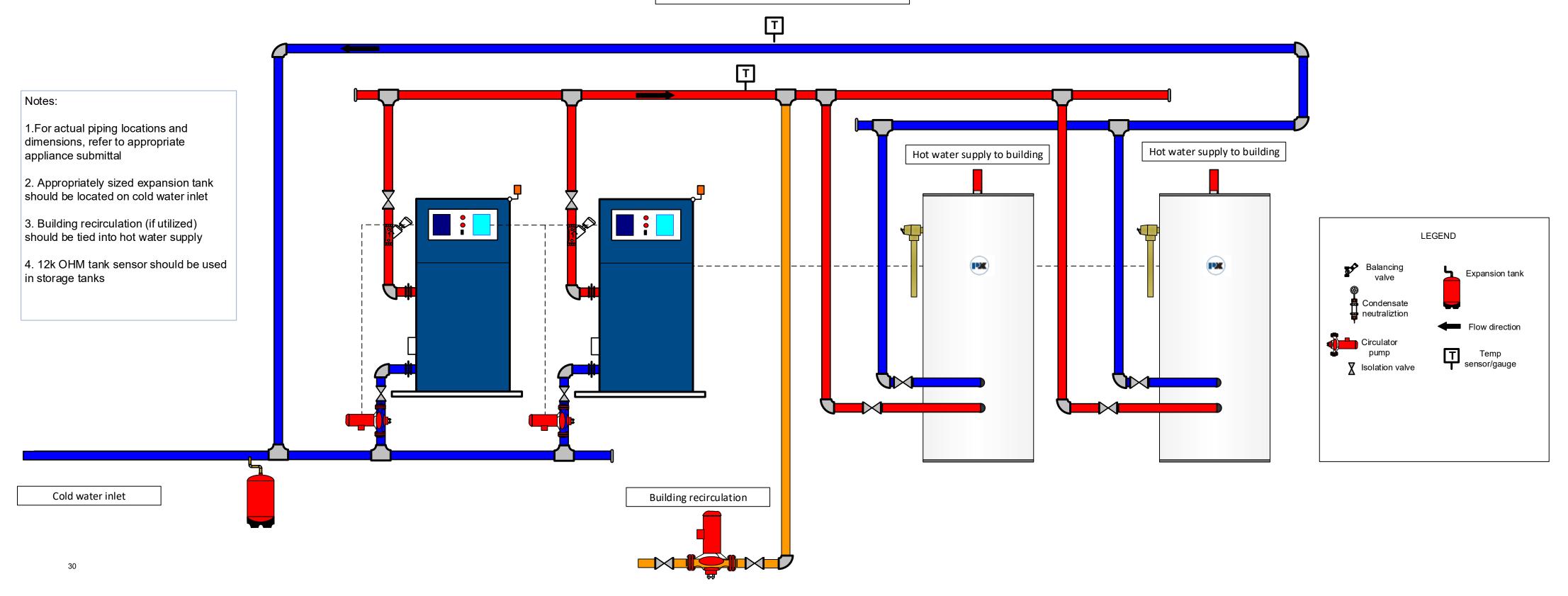


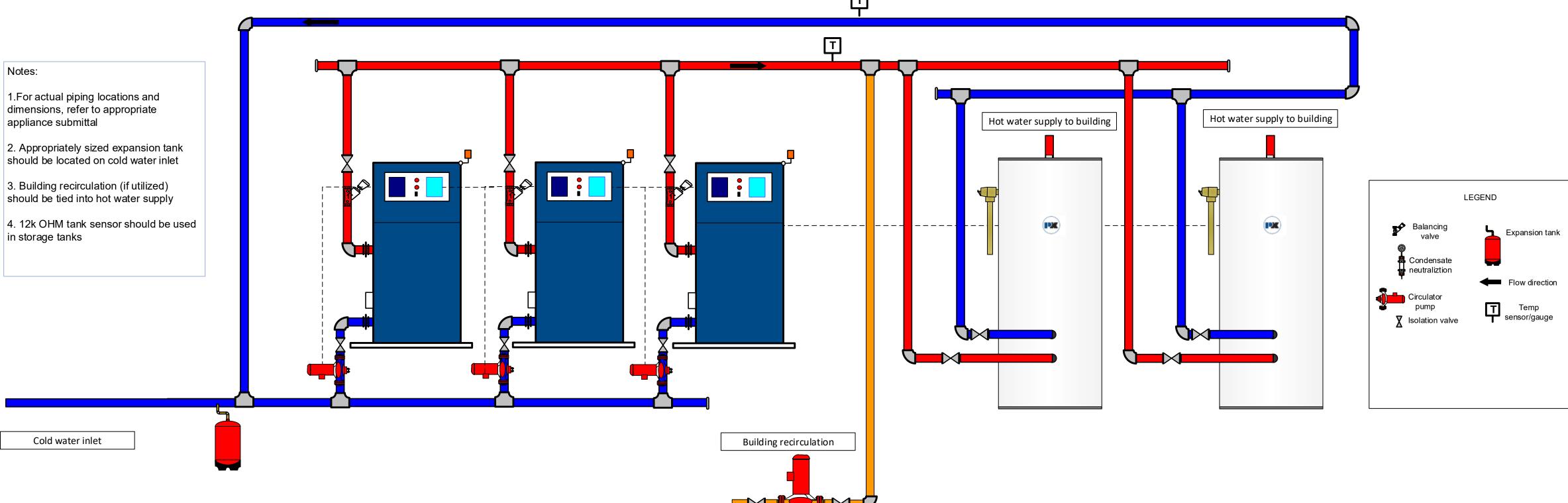
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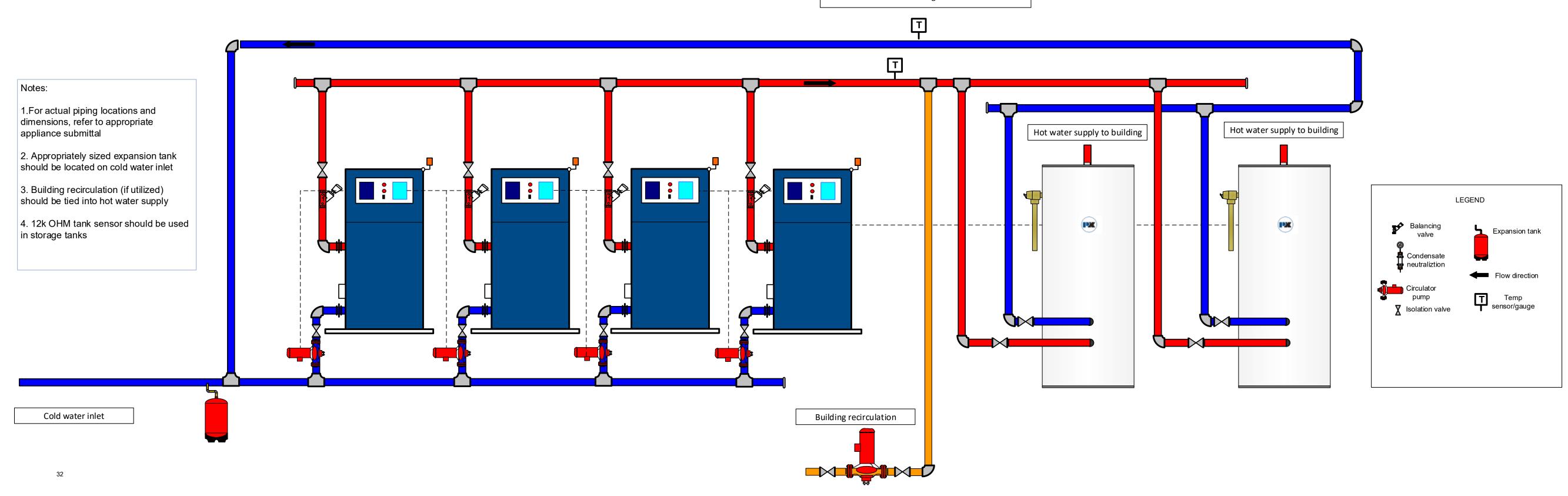




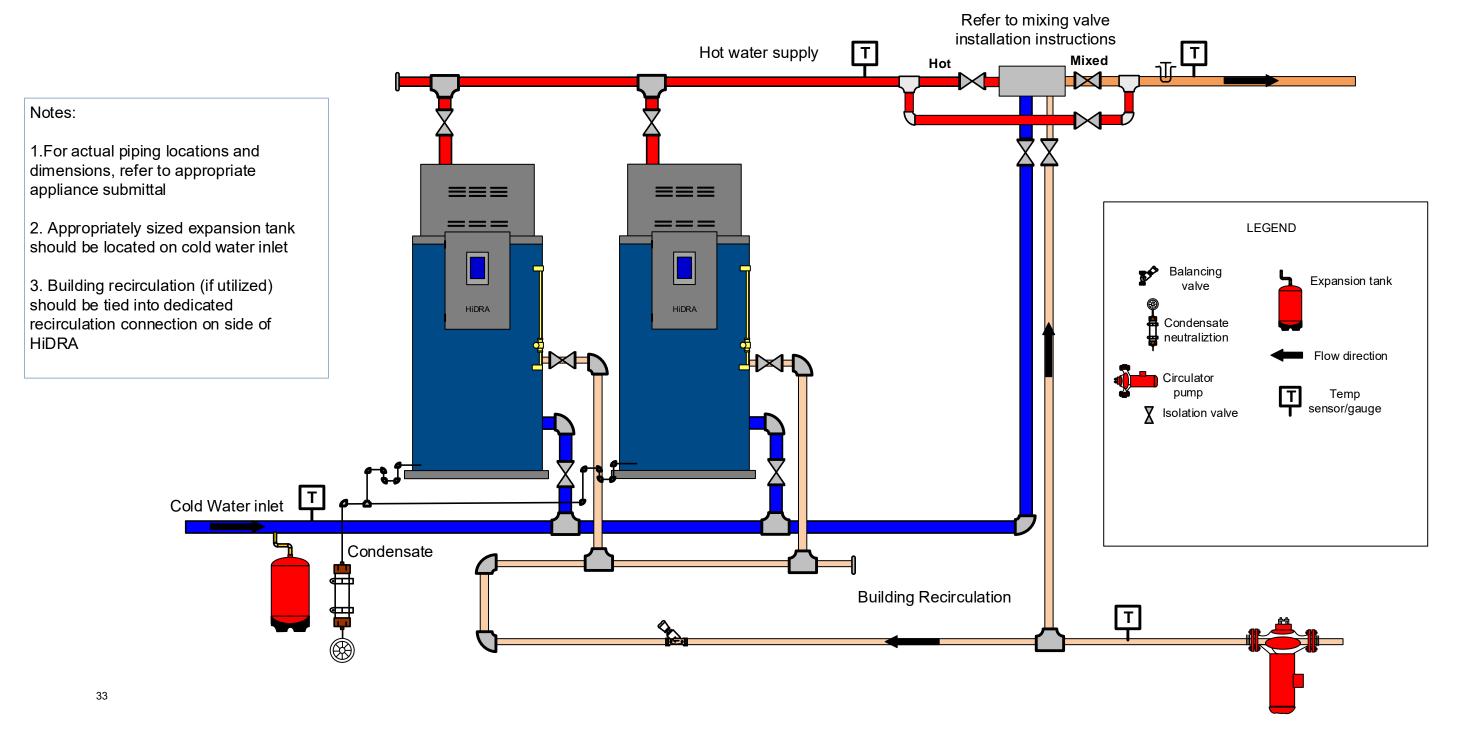


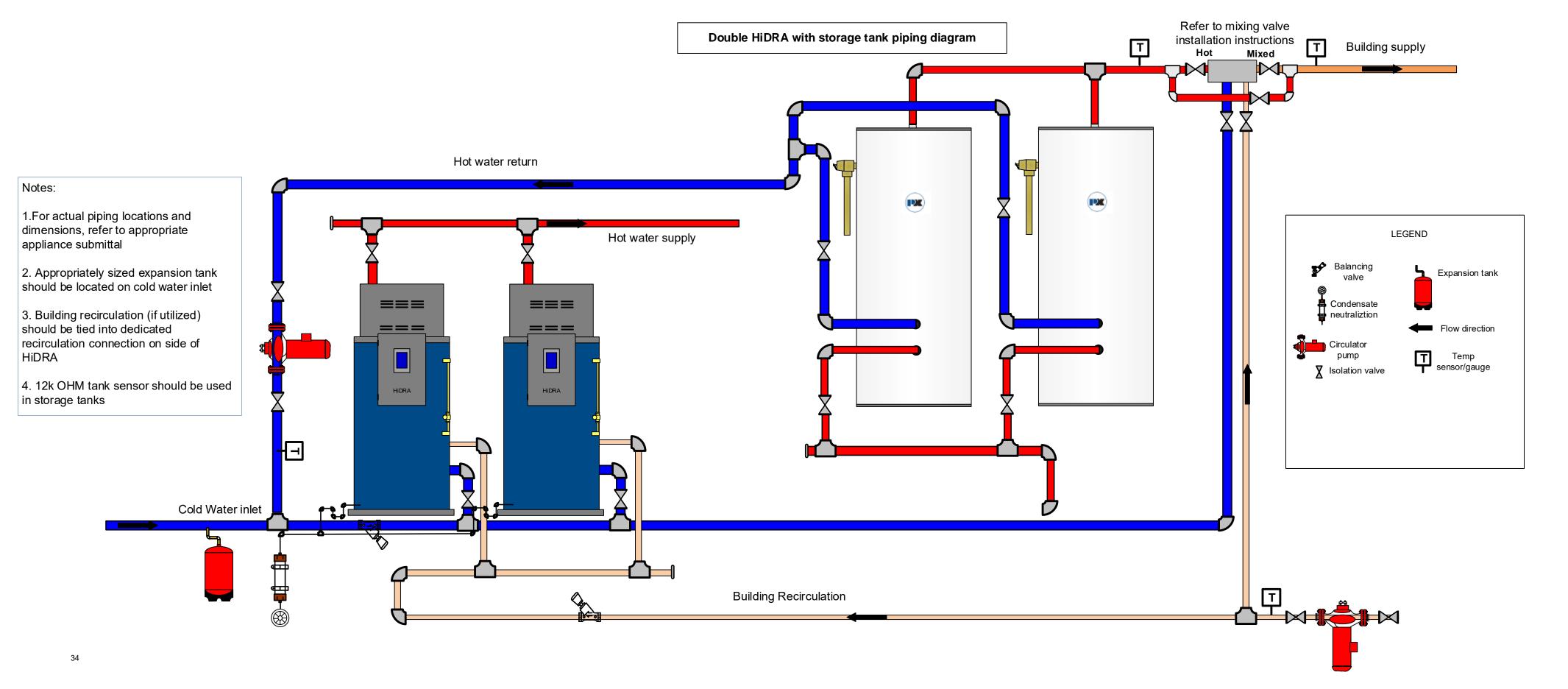


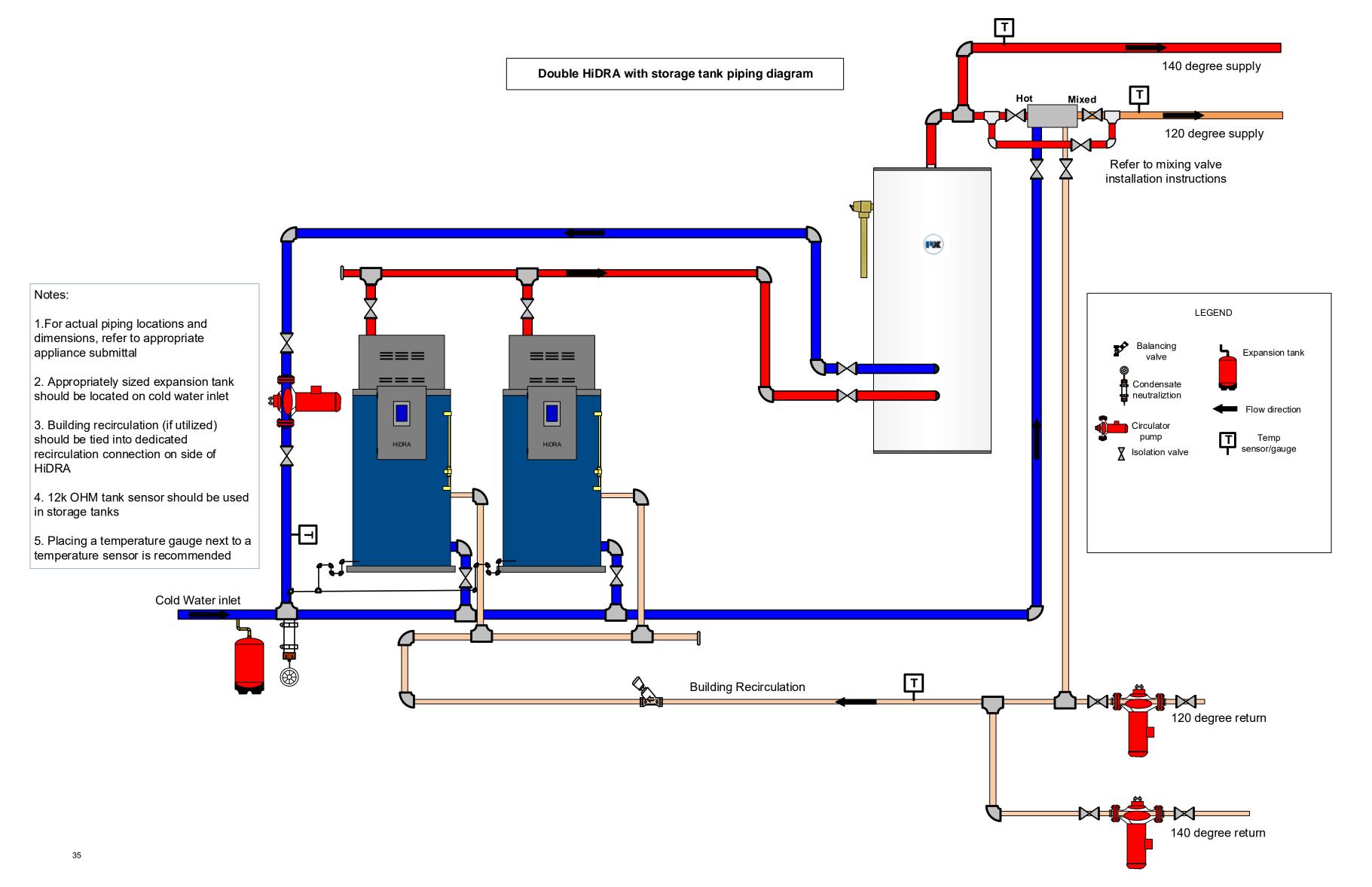


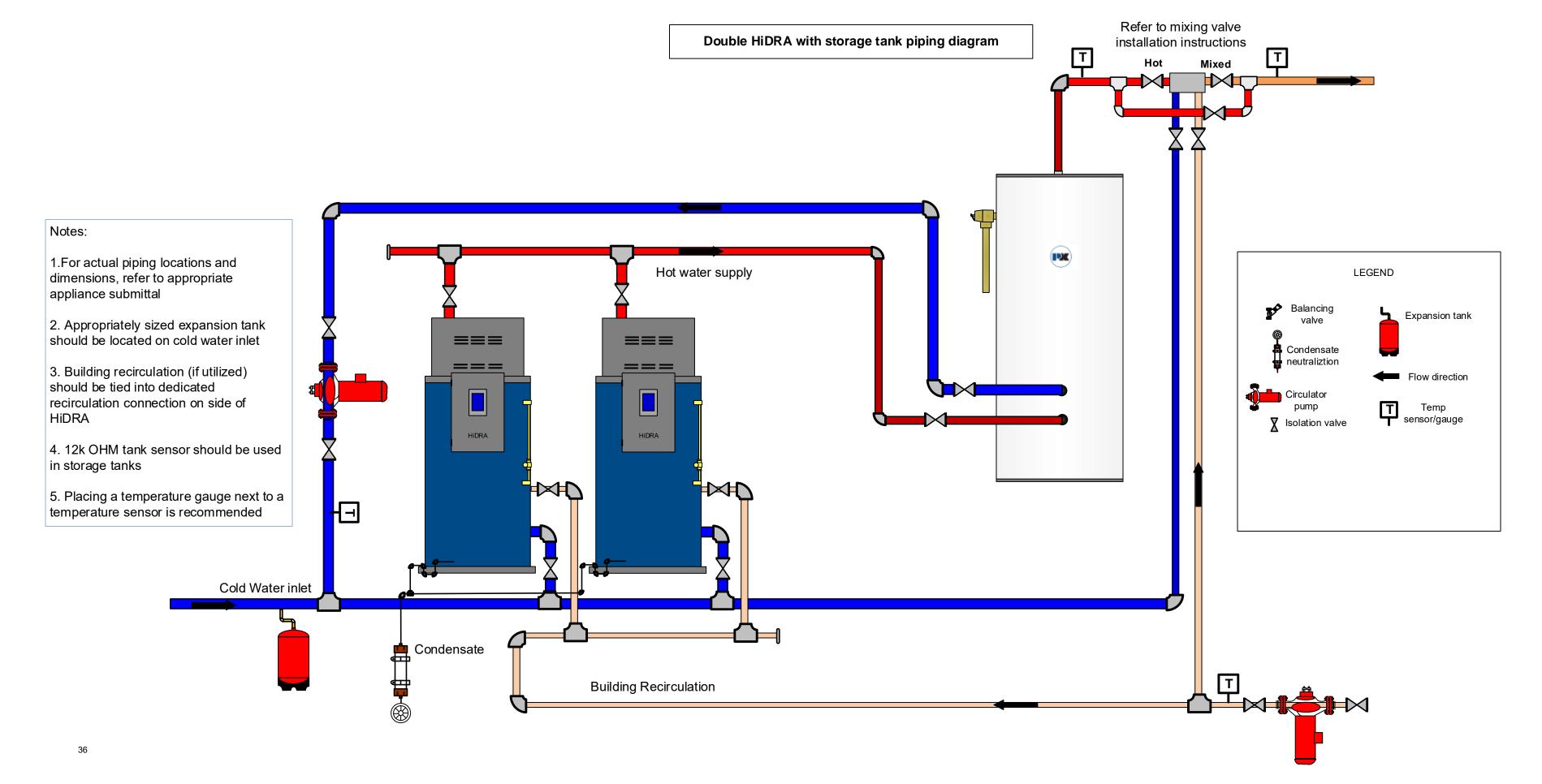


Double HiDRA piping diagram

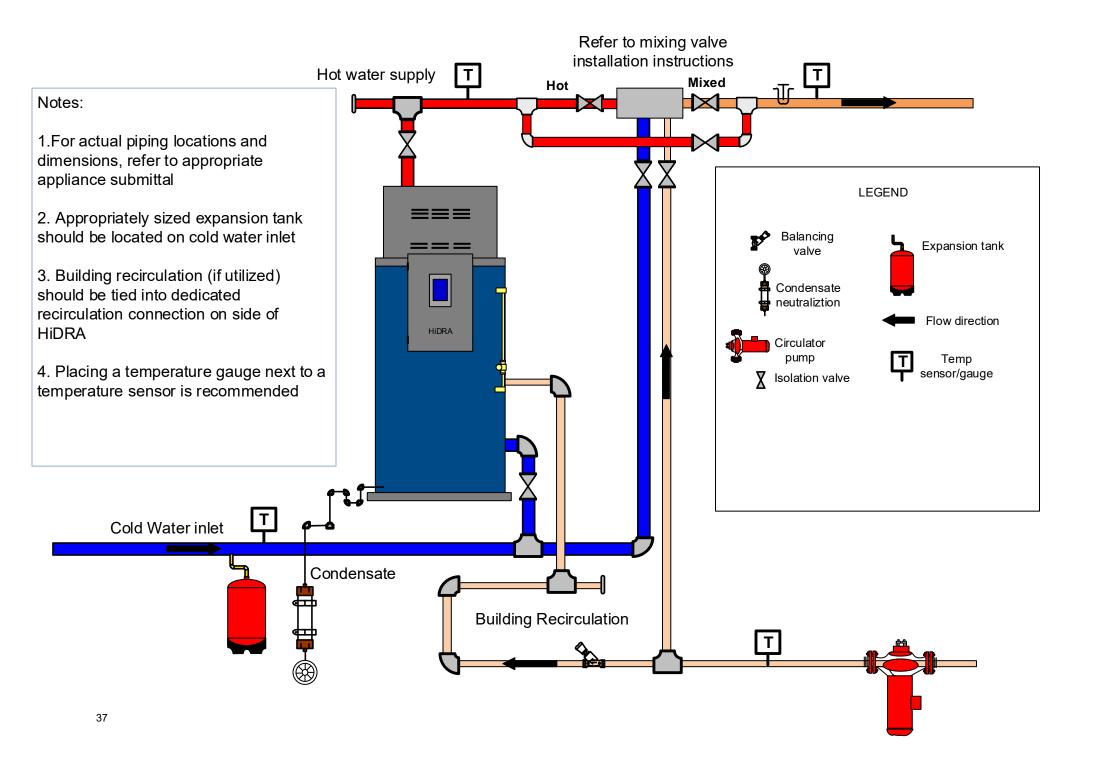




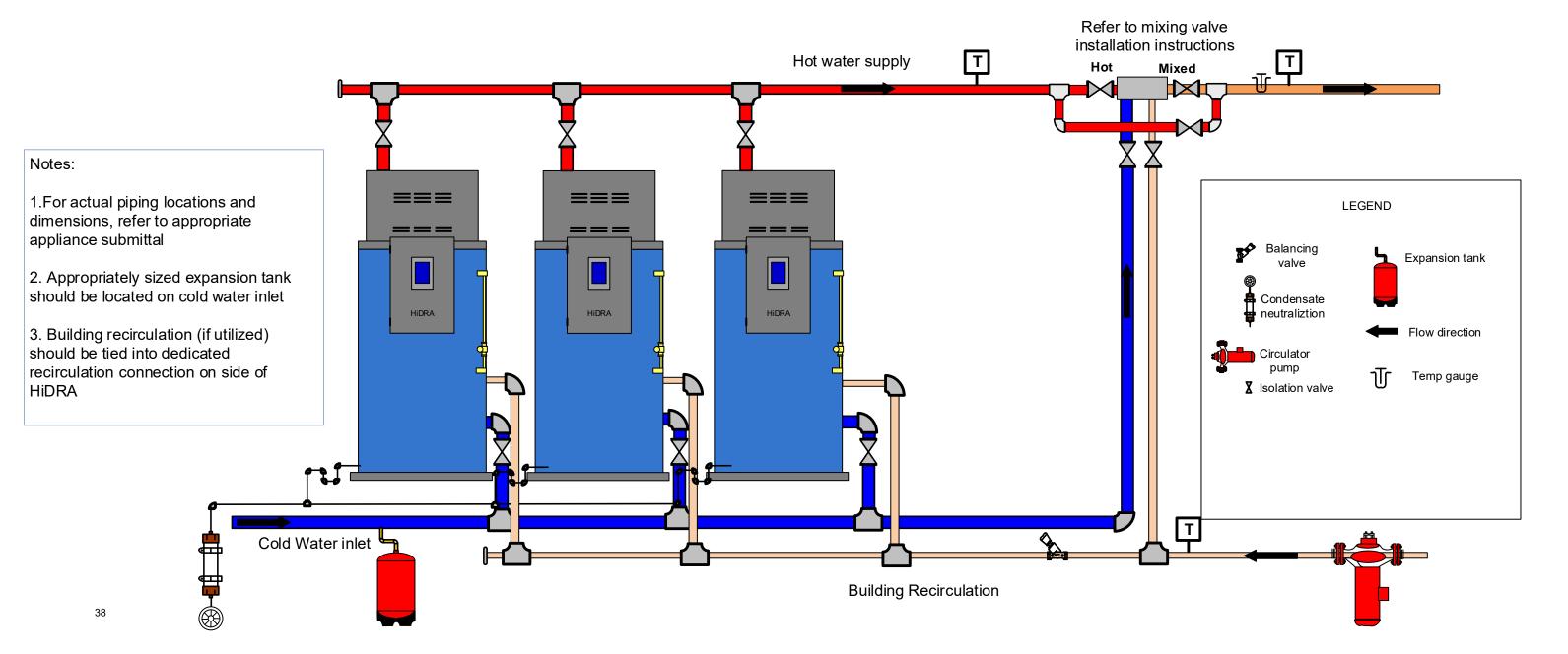




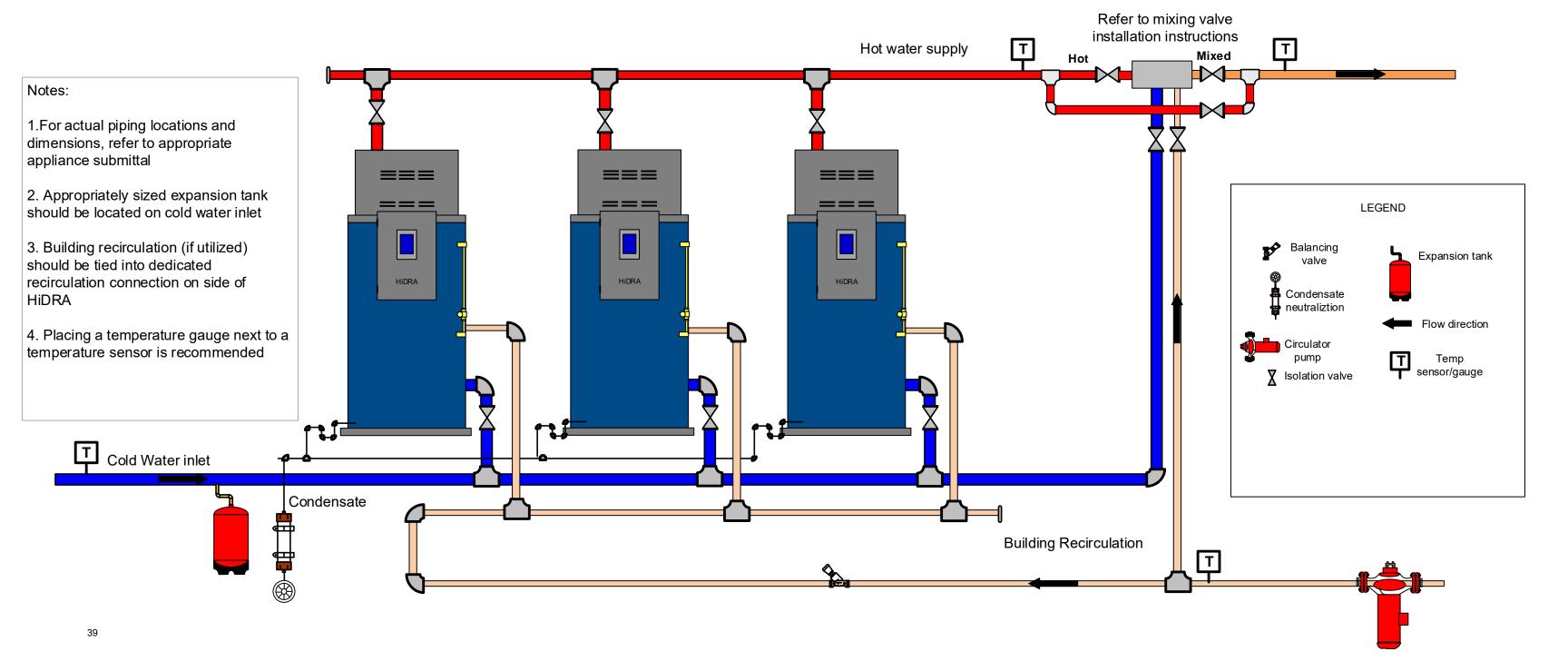
Single HiDRA piping diagram

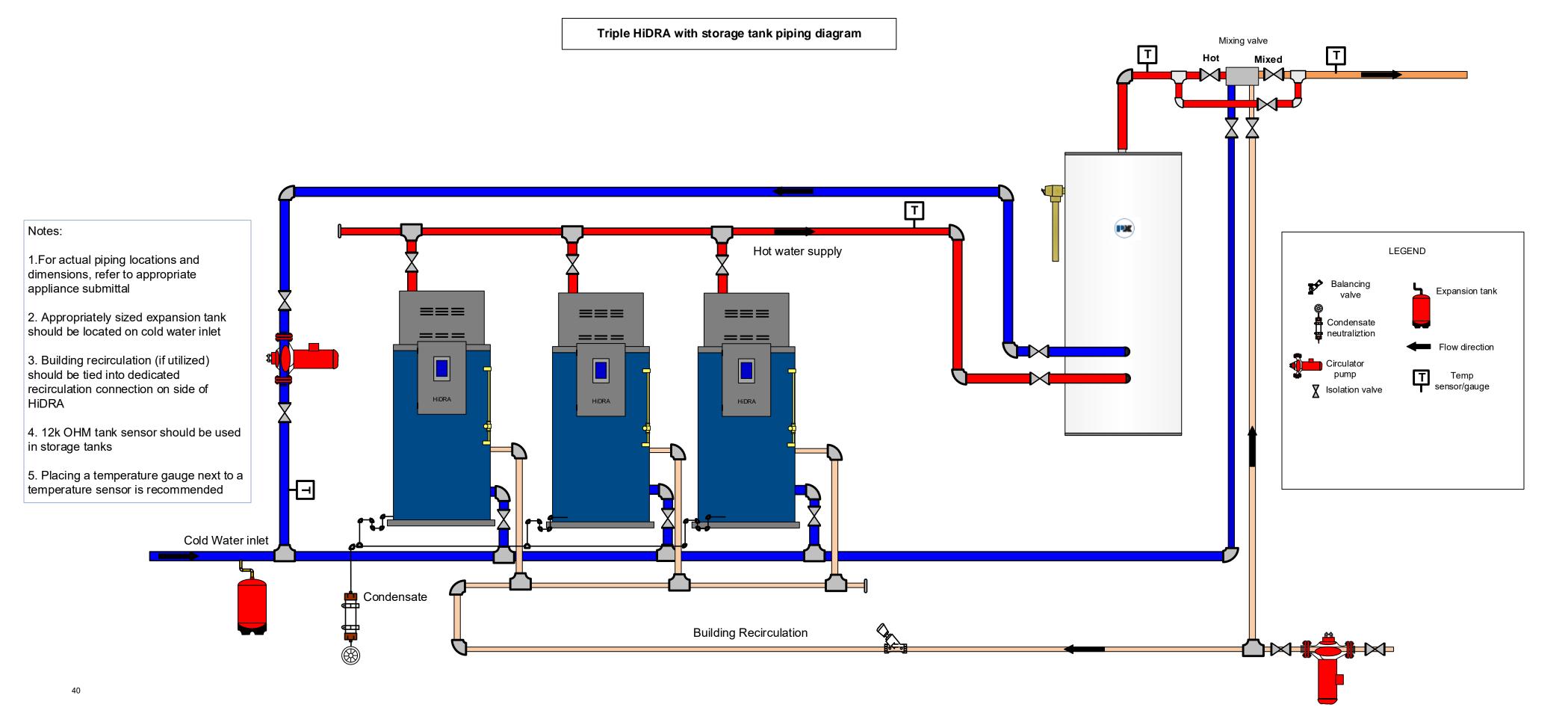


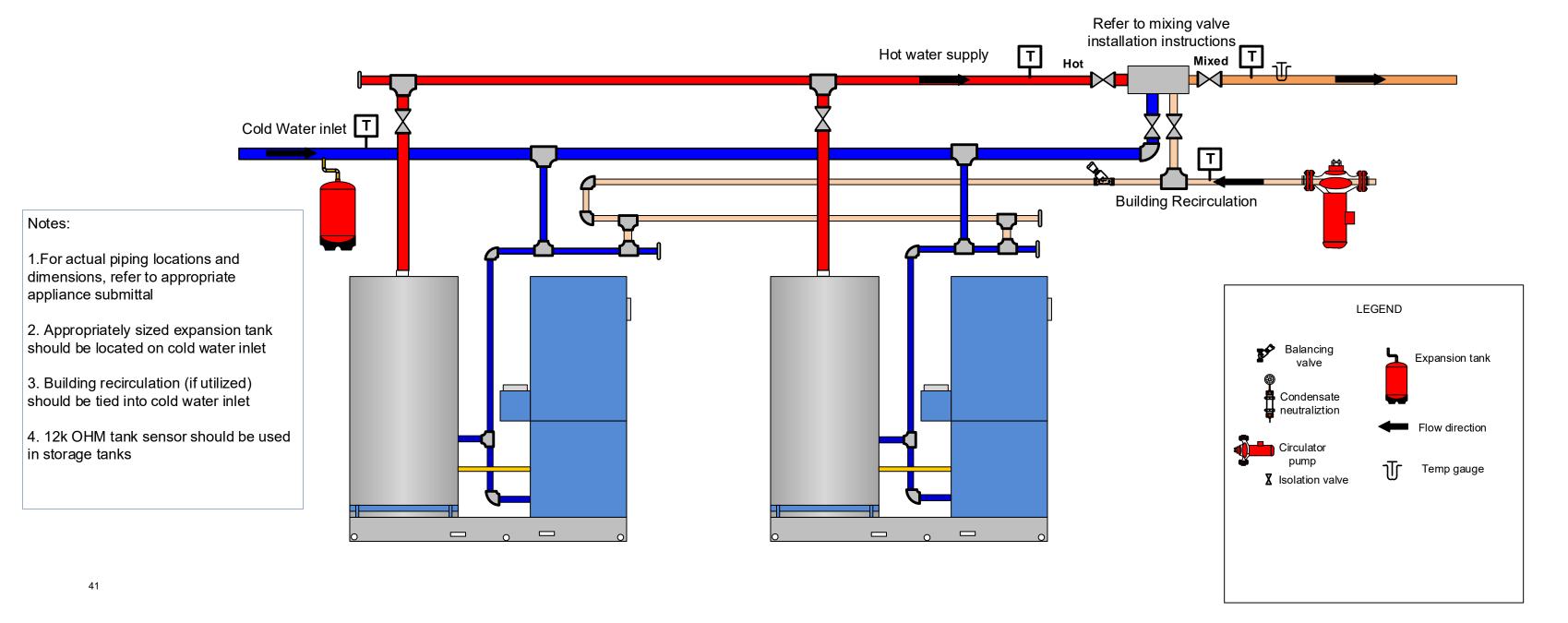
Triple HiDRA piping diagram direct return

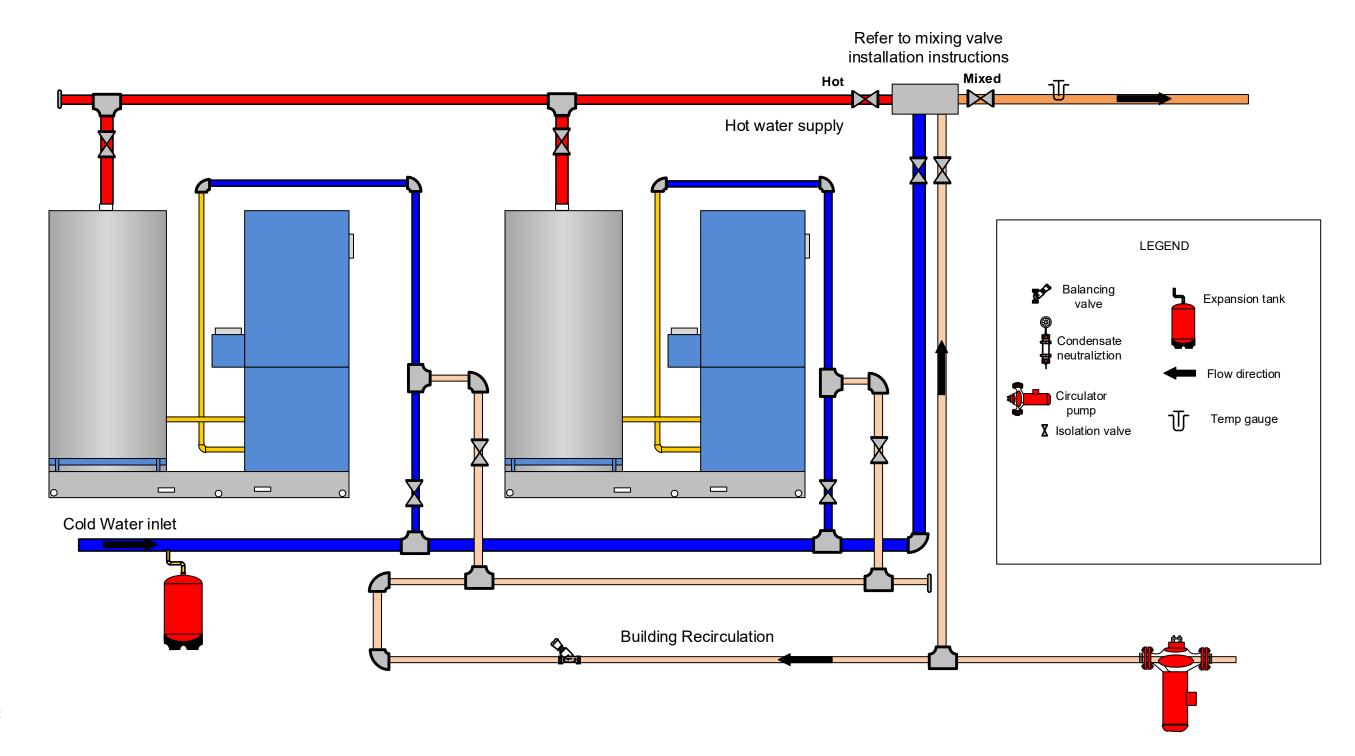


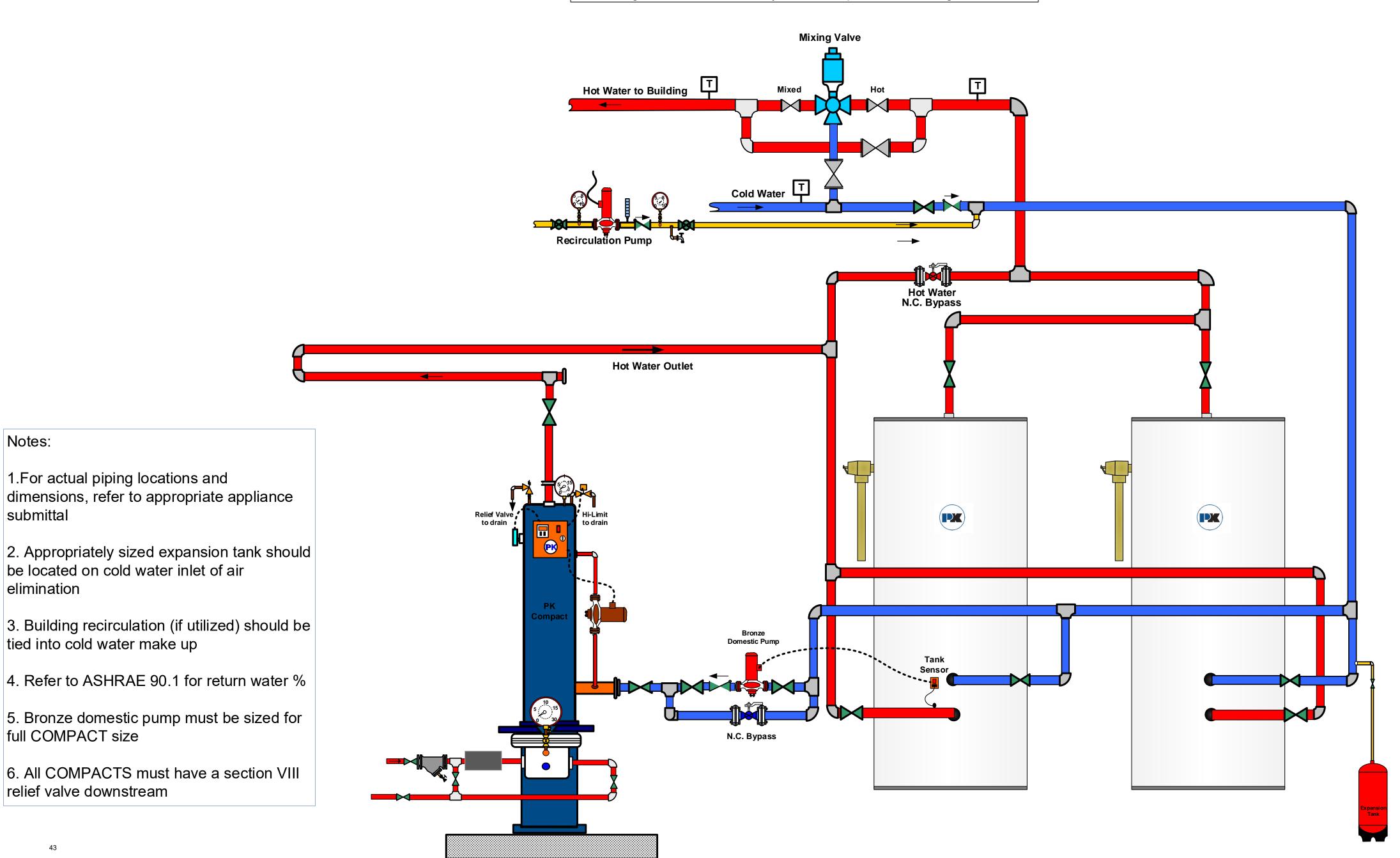
Triple HiDRA piping diagram











▼ Isolation valve

Expansion tank

Flow direction

Temp sensor/gauge

Control valve

Notes:

submittal

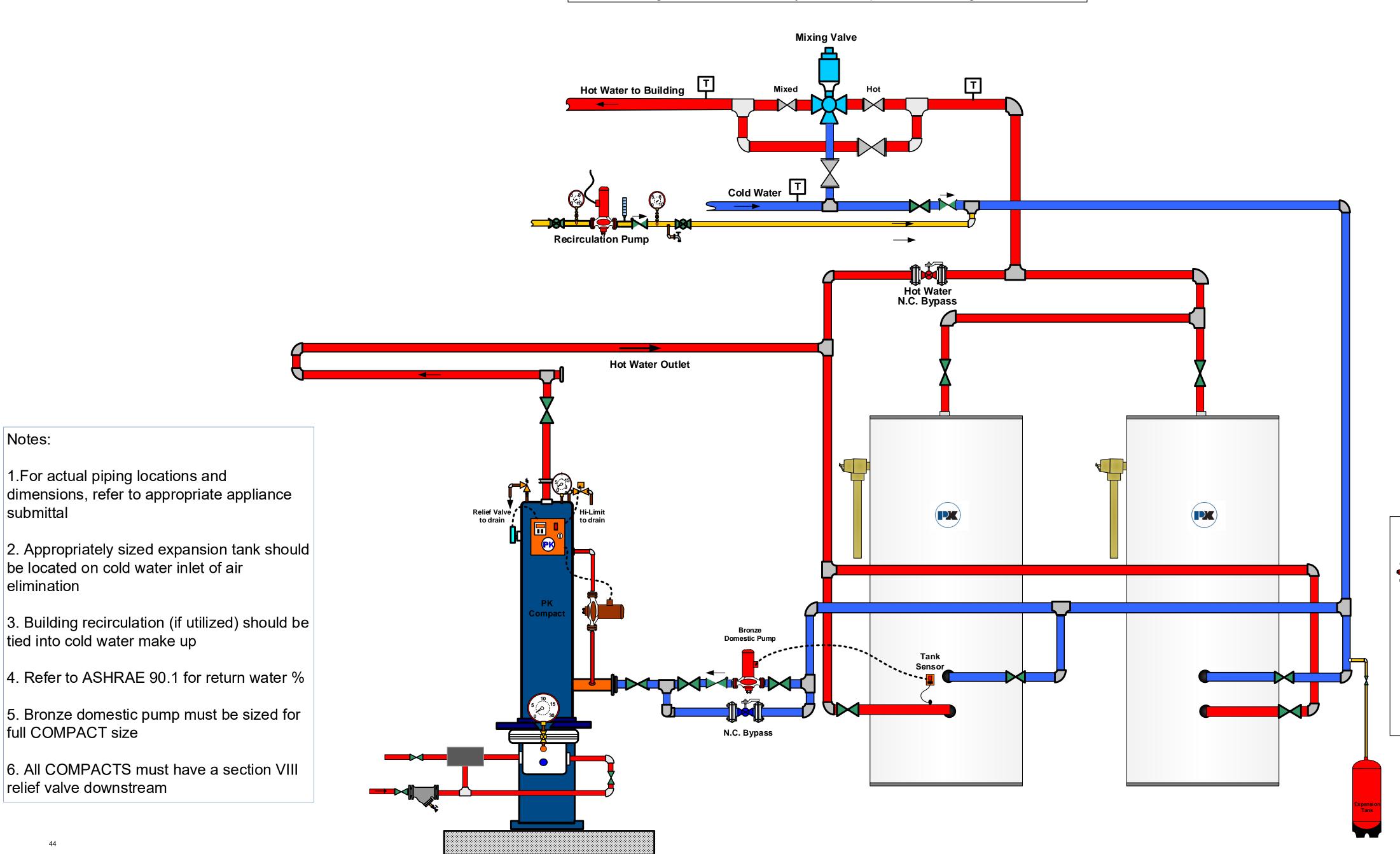
elimination

1.For actual piping locations and

be located on cold water inlet of air

tied into cold water make up

full COMPACT size



Expansion tank

Control valve

Notes:

submittal

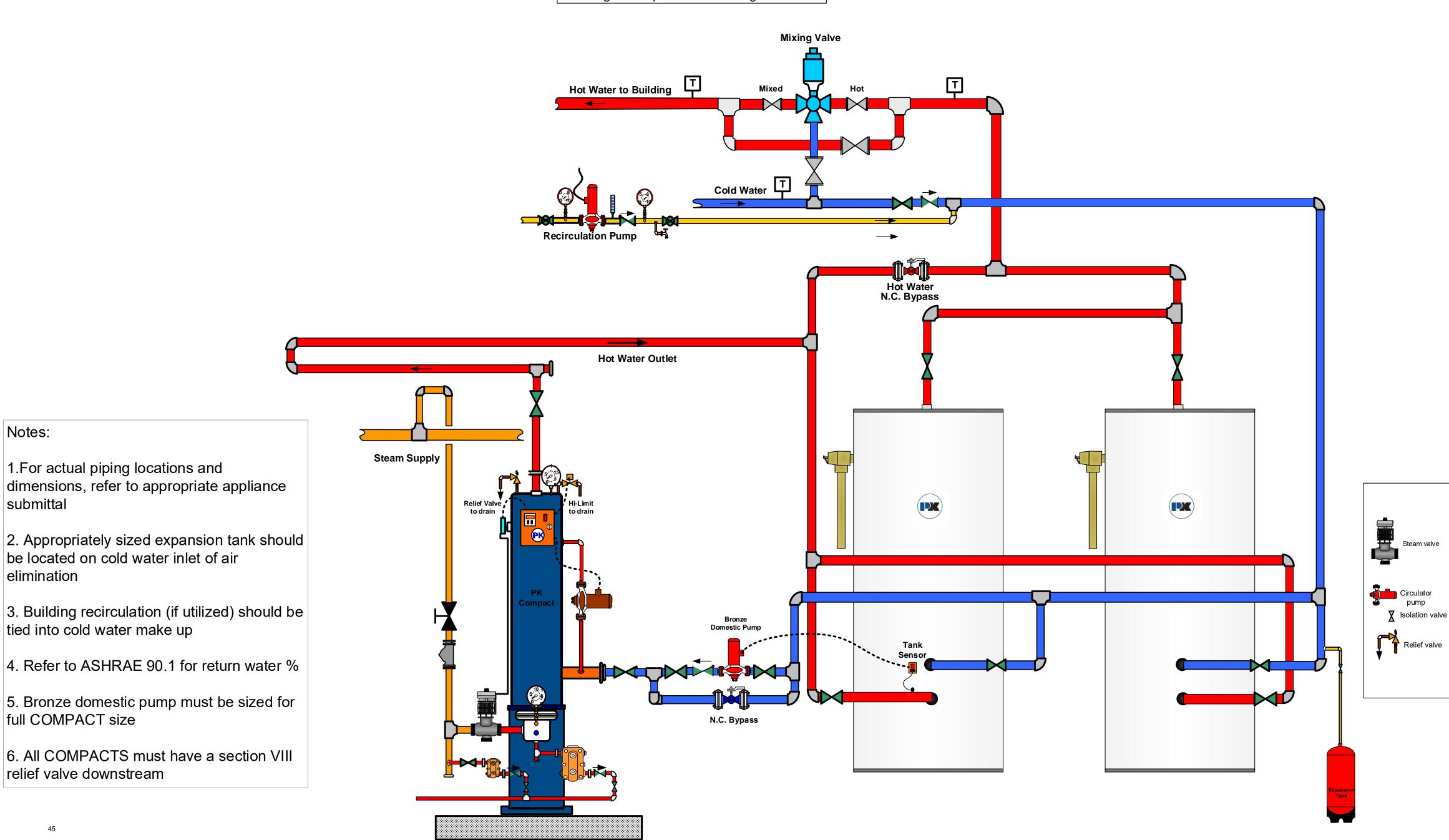
elimination

1.For actual piping locations and

be located on cold water inlet of air

tied into cold water make up

full COMPACT size



Expansion tank

Notes:

submittal

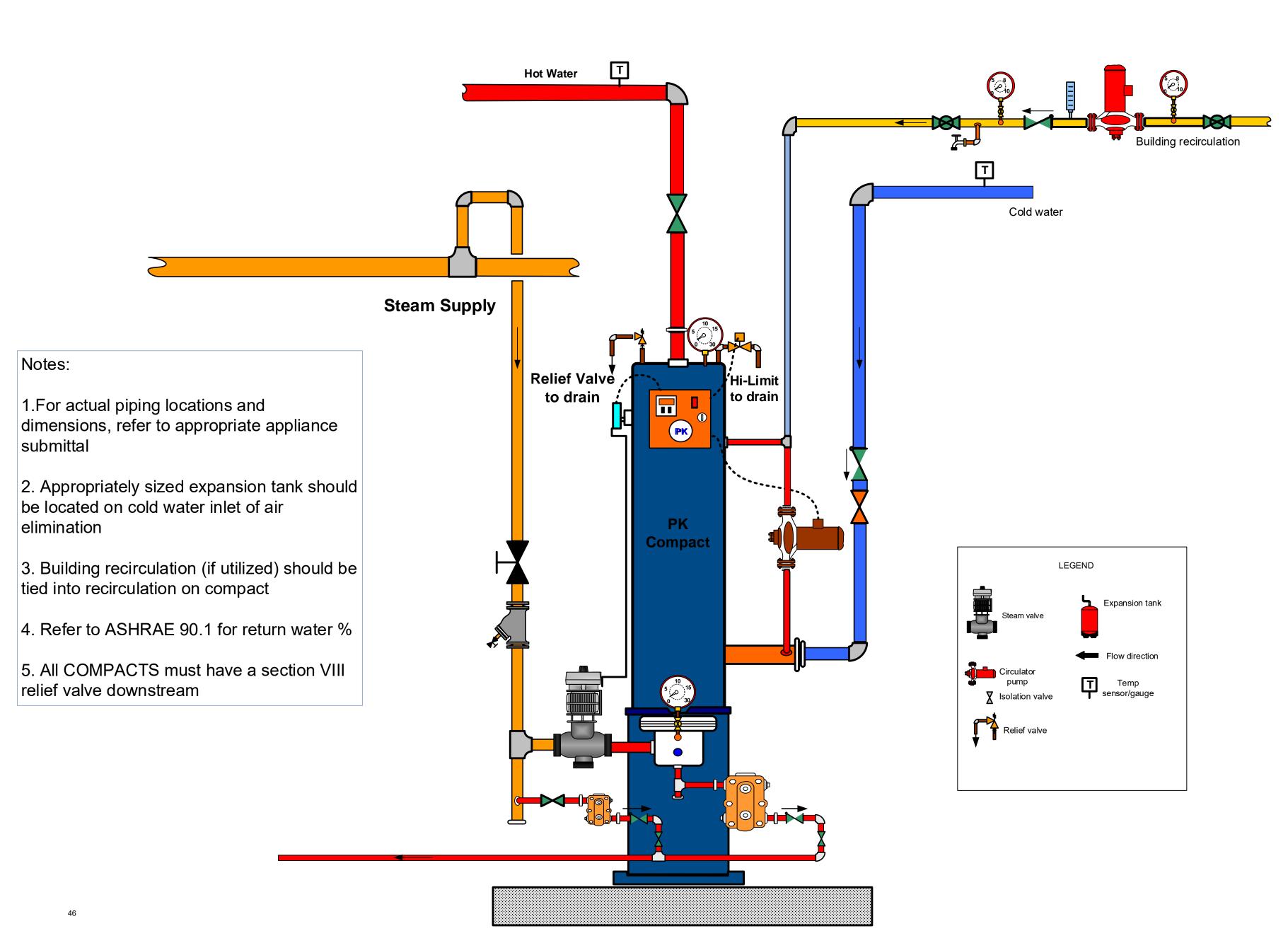
elimination

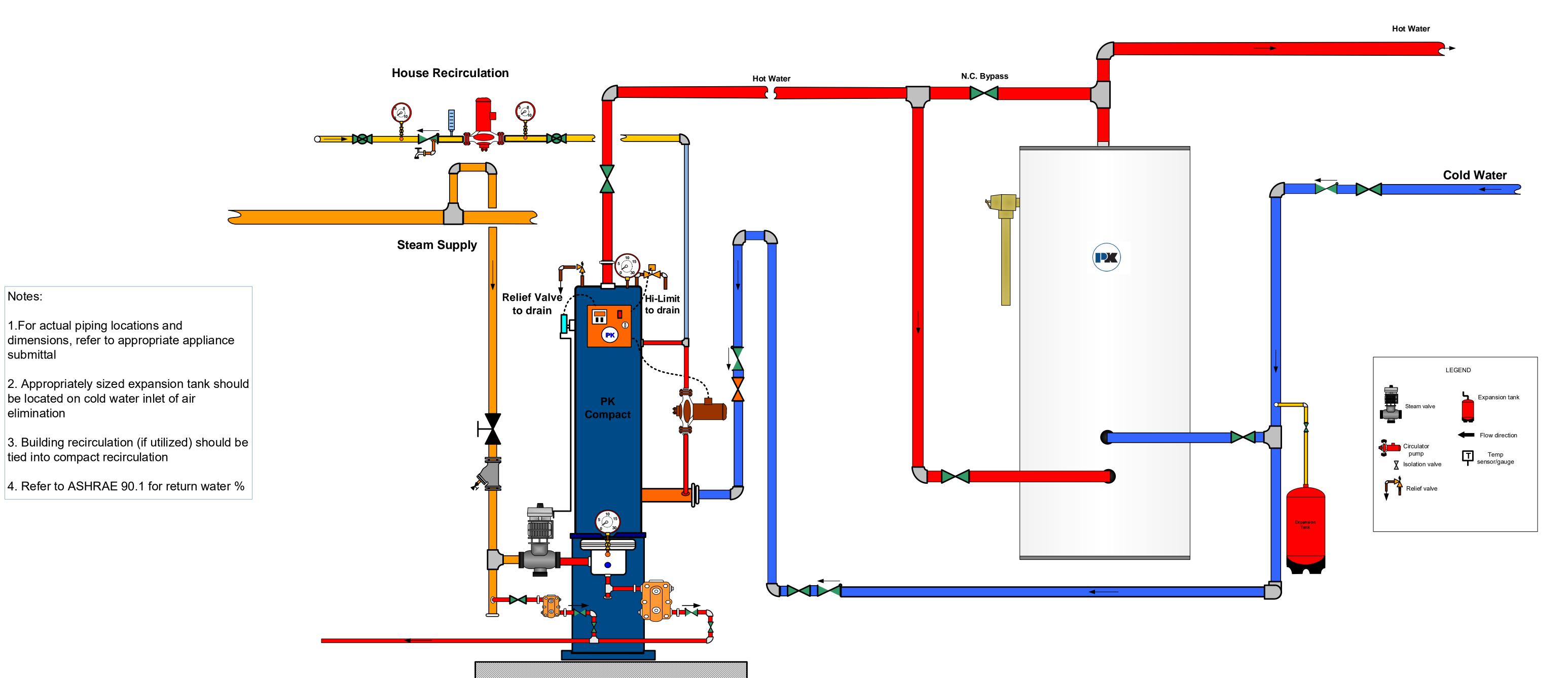
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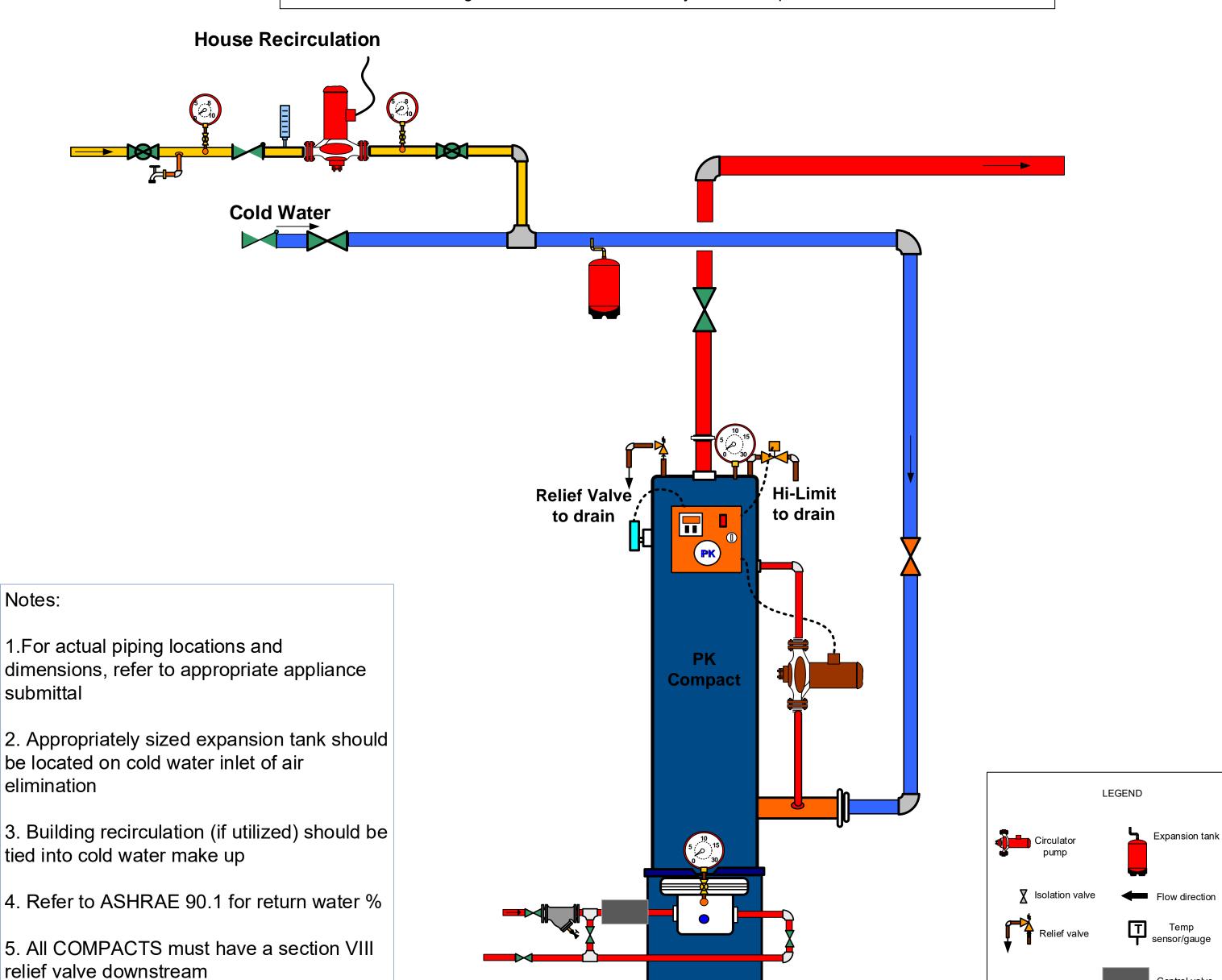
full COMPACT size

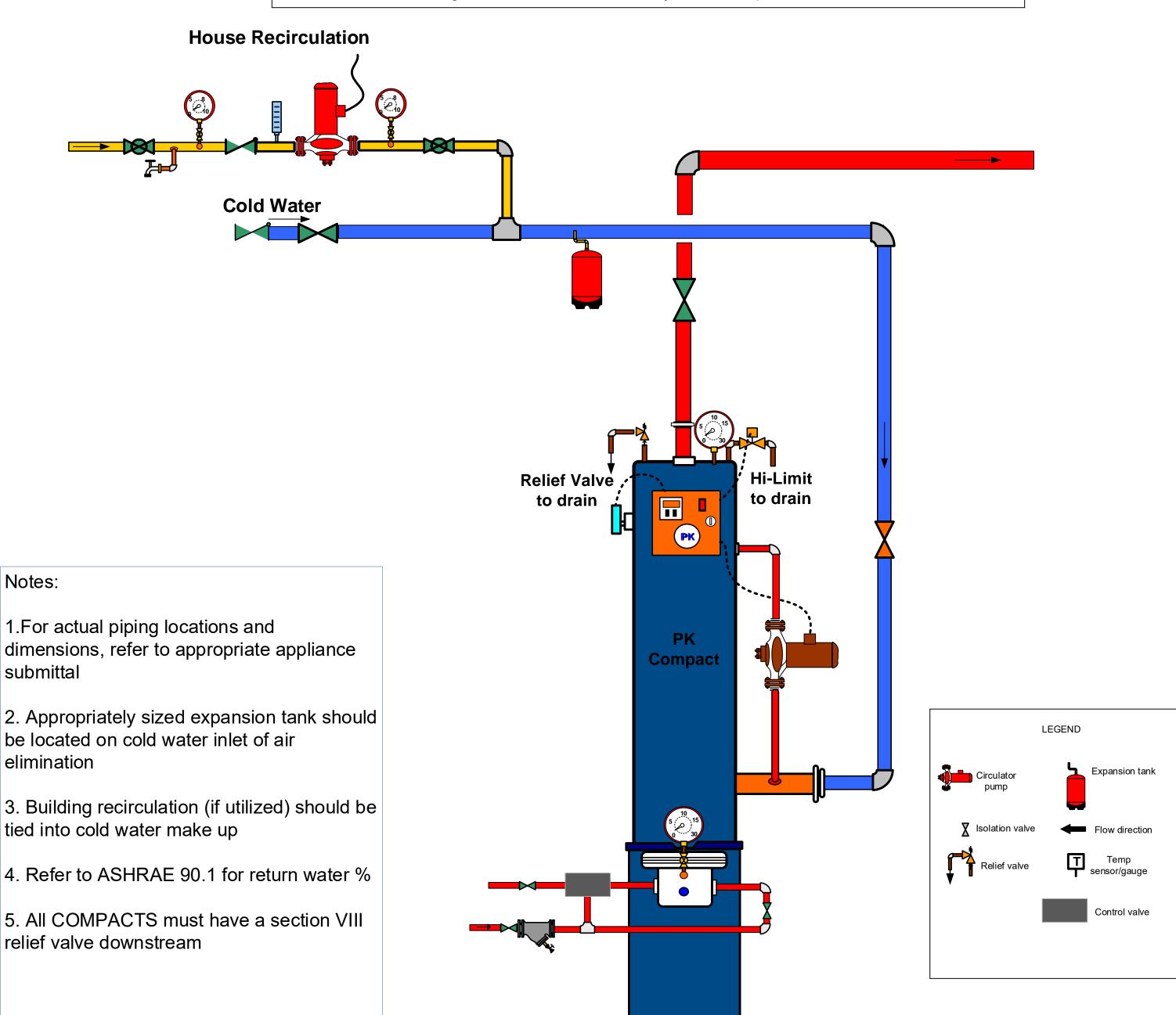


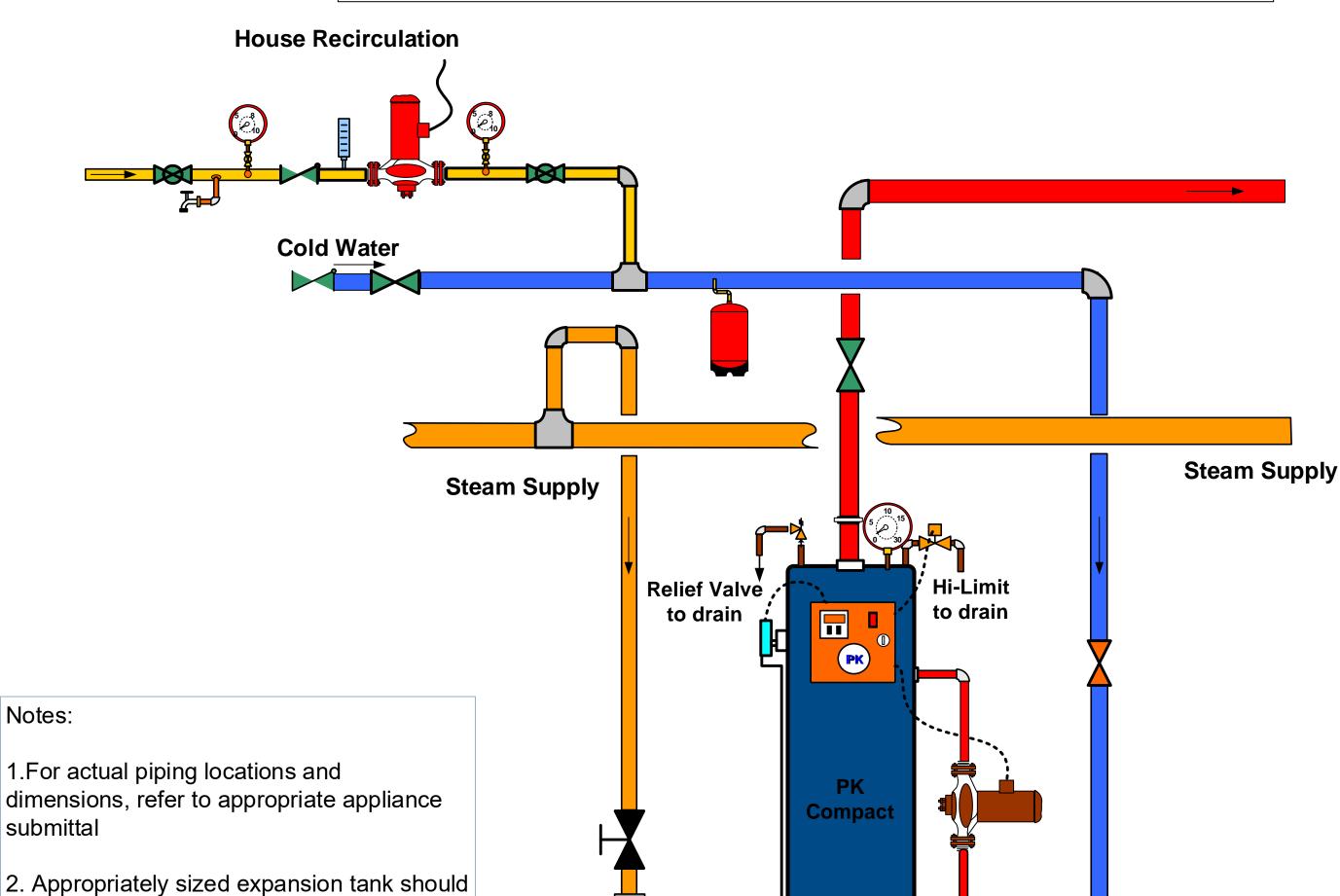


submittal

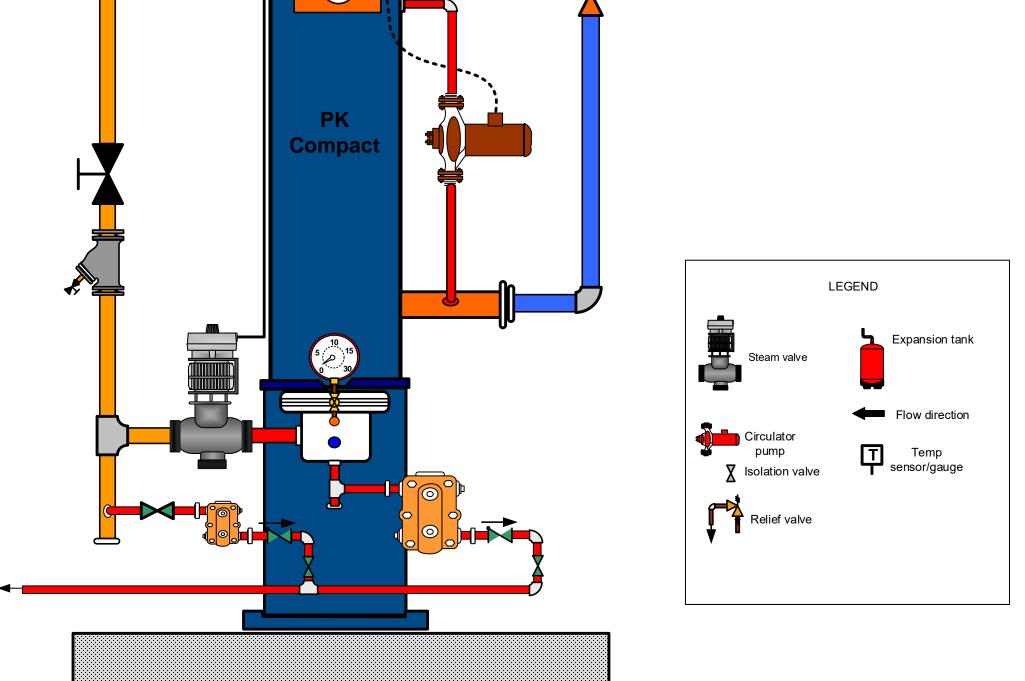
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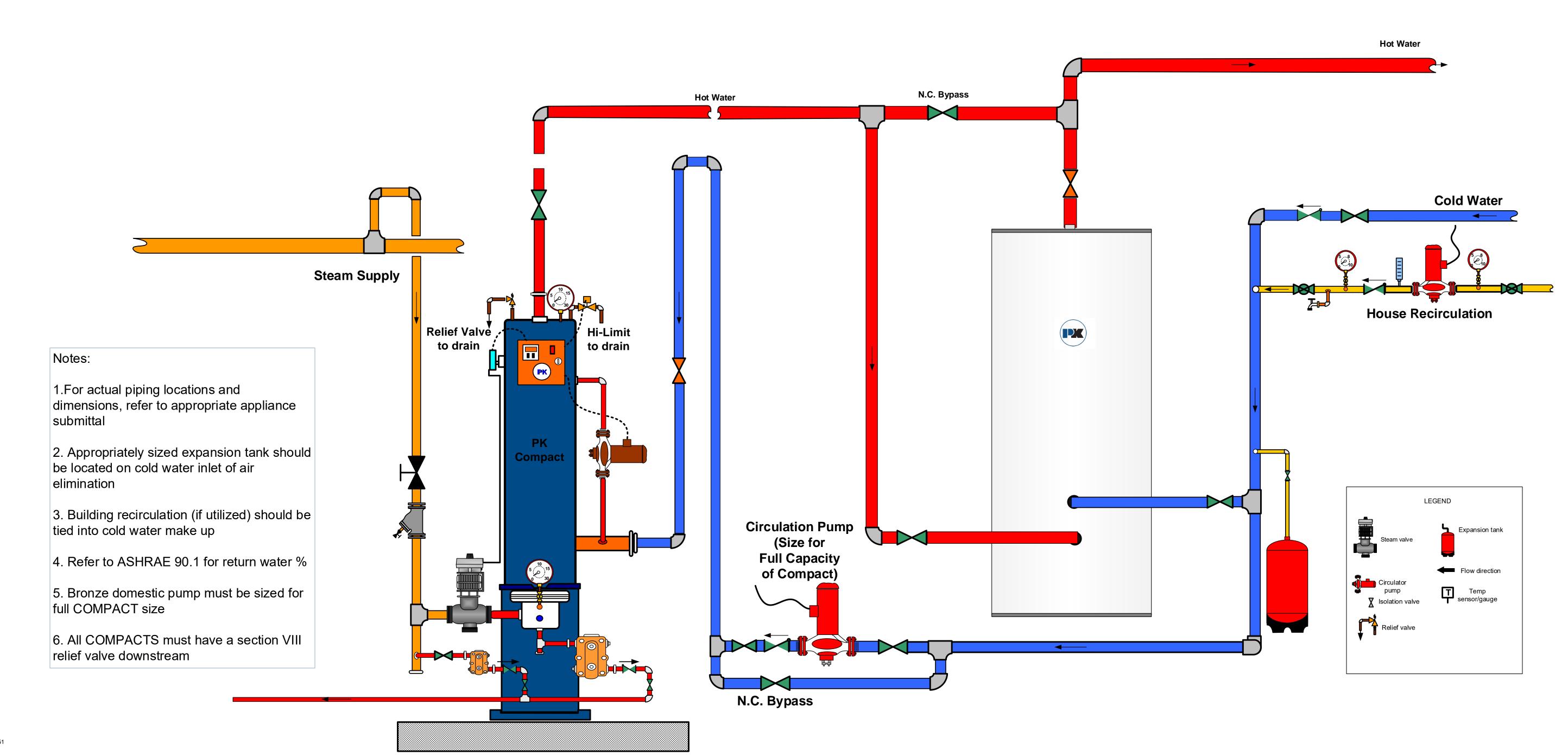


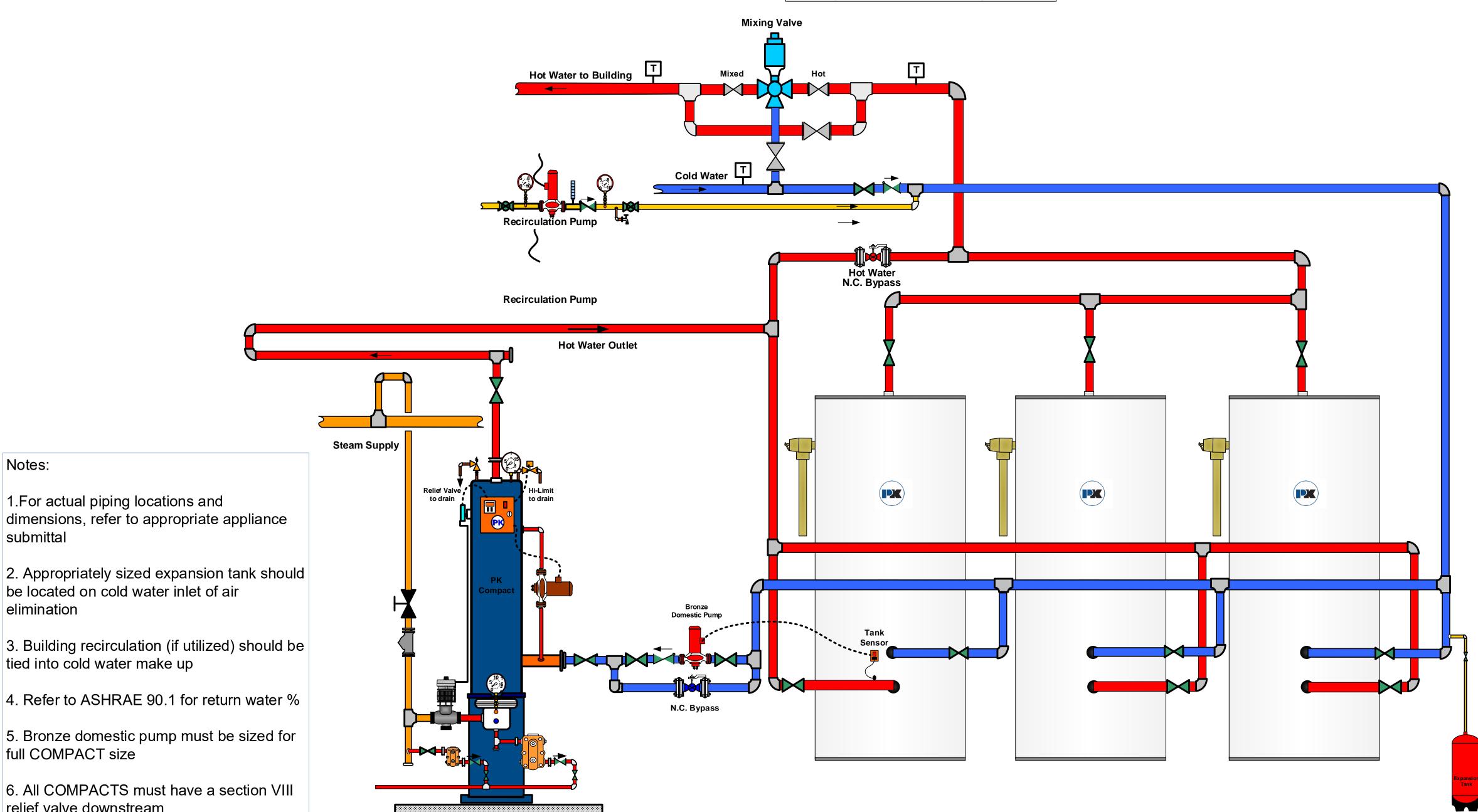




- 1.For actual piping locations and dimensions, refer to appropriate appliance submittal
- 2. Appropriately sized expansion tank should be located on cold water inlet of air elimination
- 3. Building recirculation (if utilized) should be tied into cold water make up
- 4. Refer to ASHRAE 90.1 for return water %
- 5. All COMPACTS must have a section VIII relief valve downstream







Relief valve

Expansion tank

Flow direction

Notes:

submittal

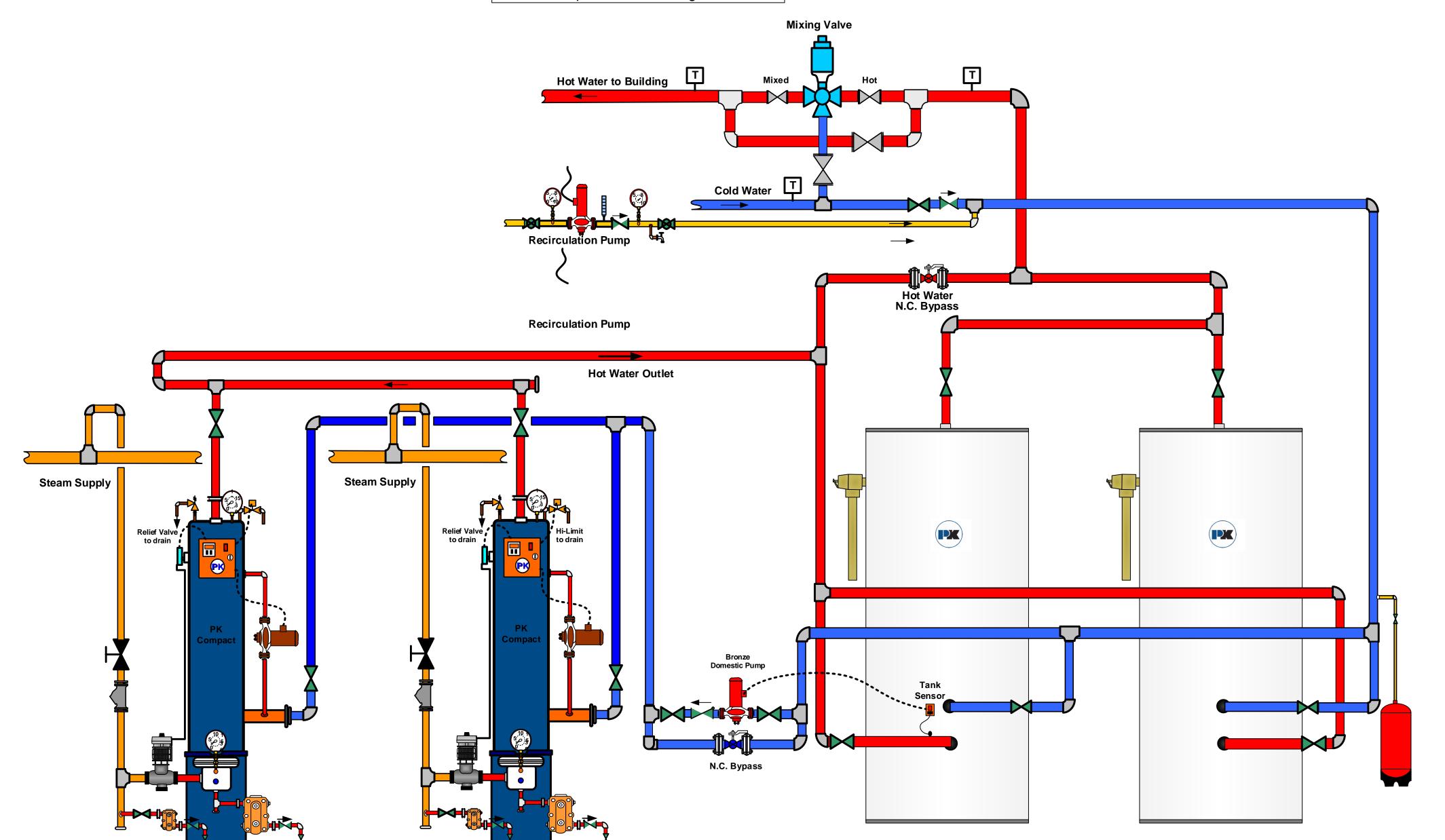
elimination

1.For actual piping locations and

be located on cold water inlet of air

tied into cold water make up

full COMPACT size



Expansion tank

Notes:

submittal

elimination

1.For actual piping locations and

be located on cold water inlet of air

tied into cold water make up

full COMPACT size

relief valve downstream

dimensions, refer to appropriate appliance

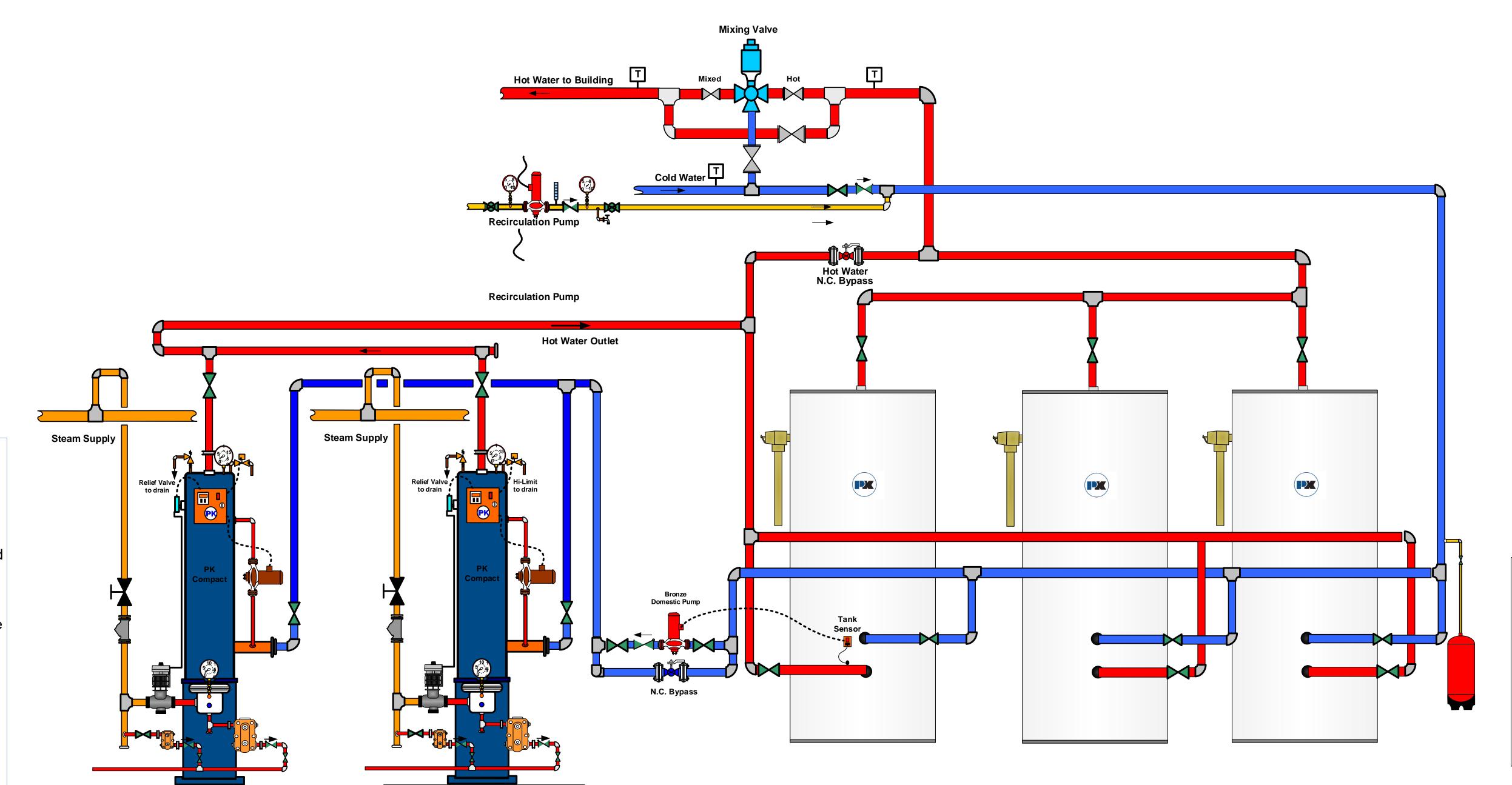
2. Appropriately sized expansion tank should

3. Building recirculation (if utilized) should be

4. Refer to ASHRAE 90.1 for return water %

5. Bronze domestic pump must be sized for

6. All COMPACTS must have a section VIII



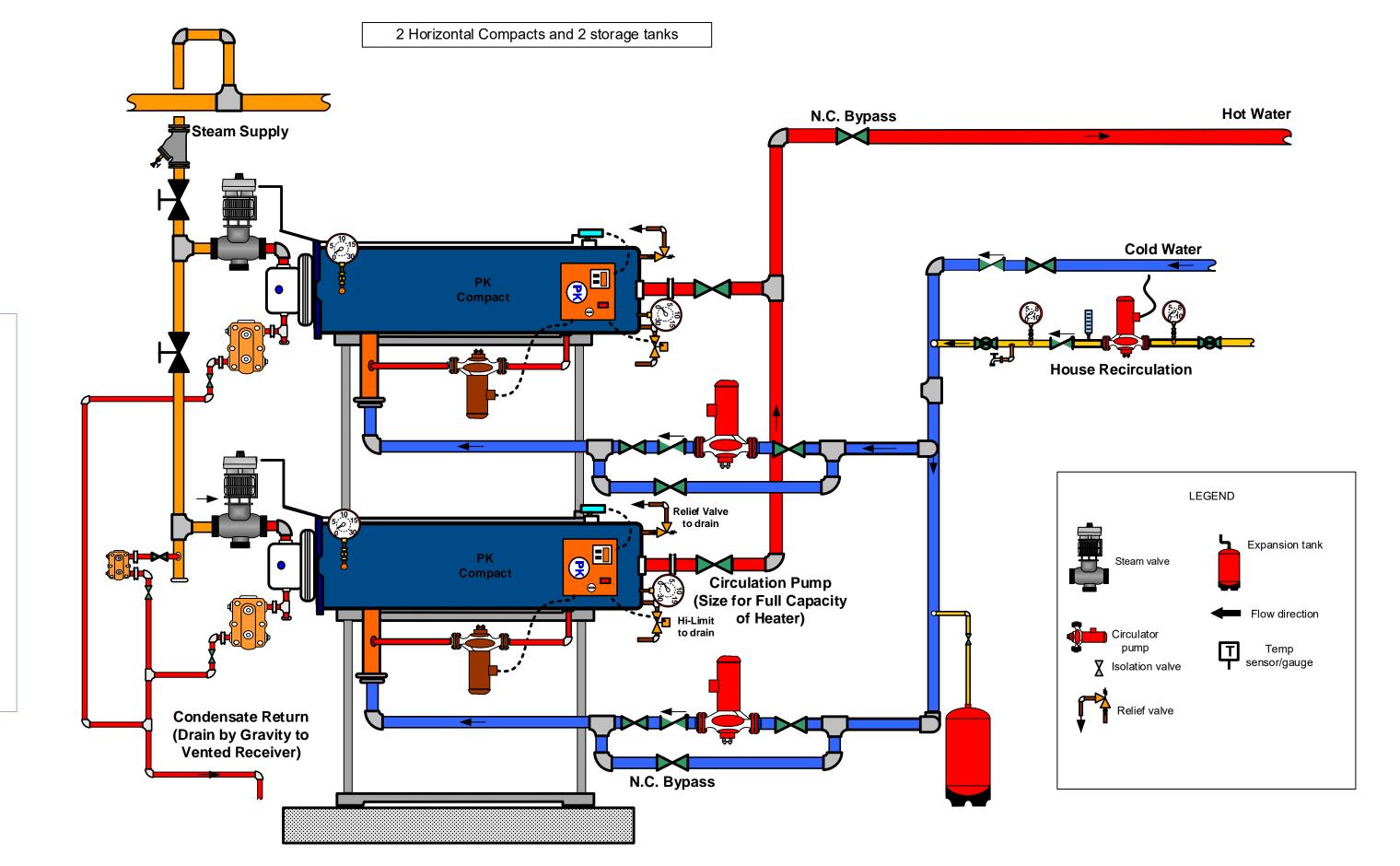


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- 4. Refer to ASHRAE 90.1 for return water %
- 5. Bronze domestic pump must be sized for full COMPACT size
- 6. All COMPACTS must have a section VIII relief valve downstream

2 Horizontal Compacts and 2 storage tanks T Hot Water N.C. Bypass Steam Supply **Cold Water 3**E PK Compact **House Recirculation** Expansion Tank LEGEND Expansion tank **3 1** PK Compact Steam valve Circulation Pump (Size for Full Capacity Hi-Limit of Heater) Flow direction Circulator Temp sensor/gauge pump ▼ Isolation valve **Condensate Return** (Drain by Gravity to Vented Receiver) N.C. Bypass

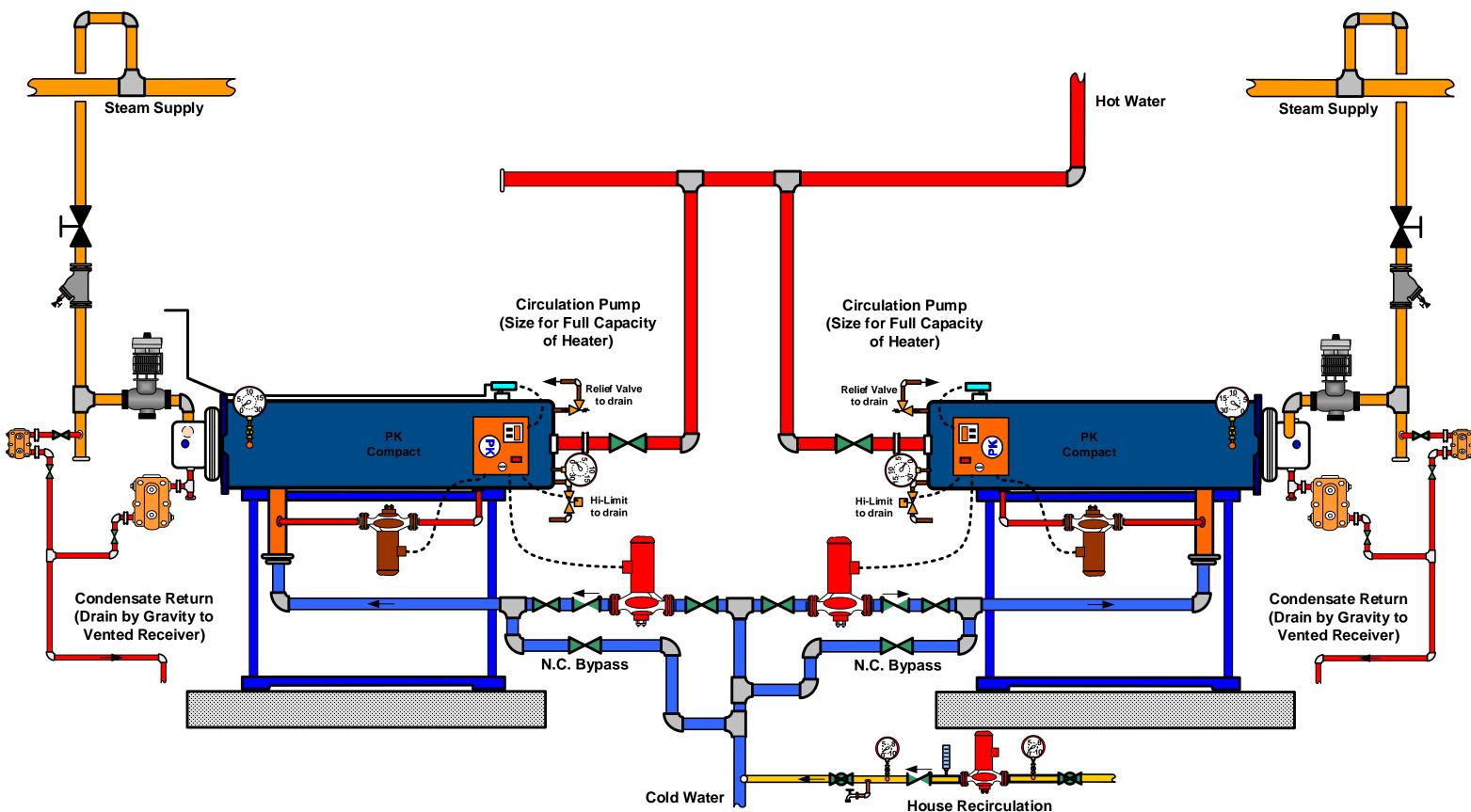
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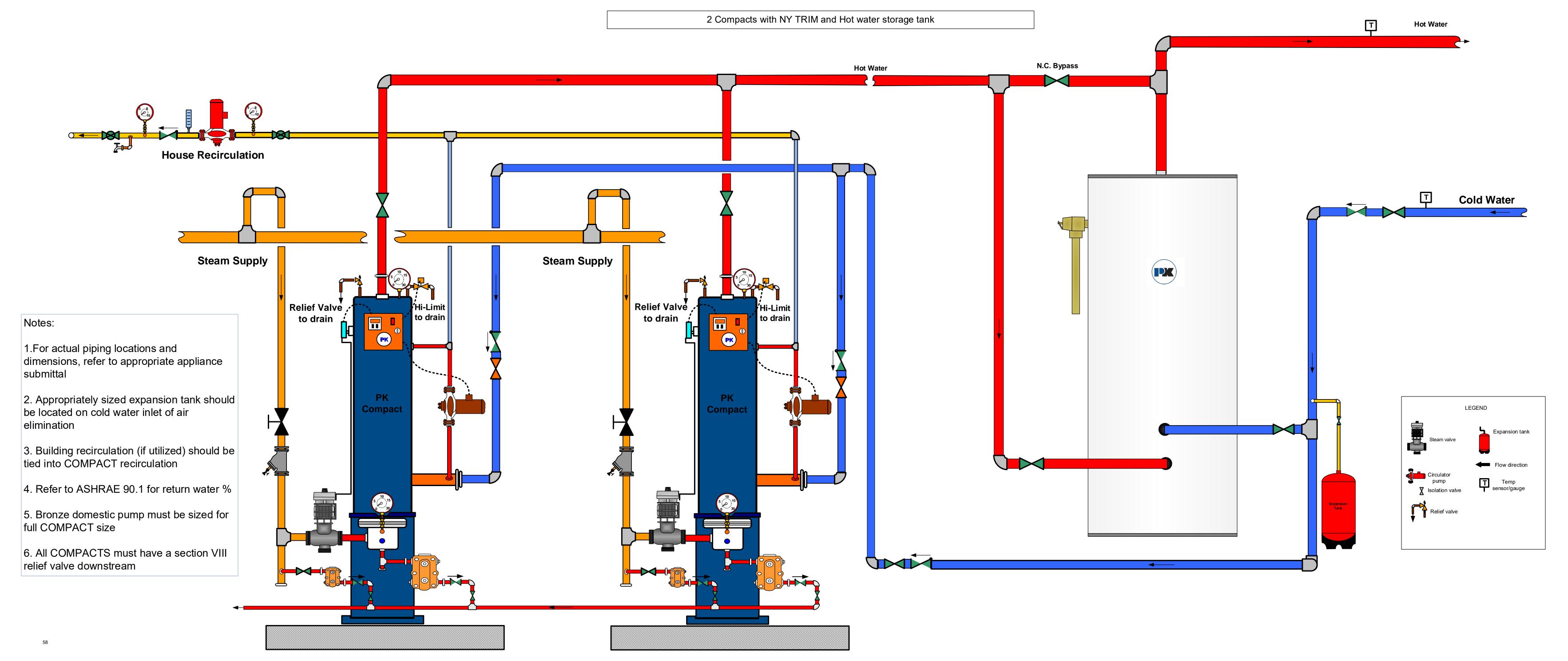
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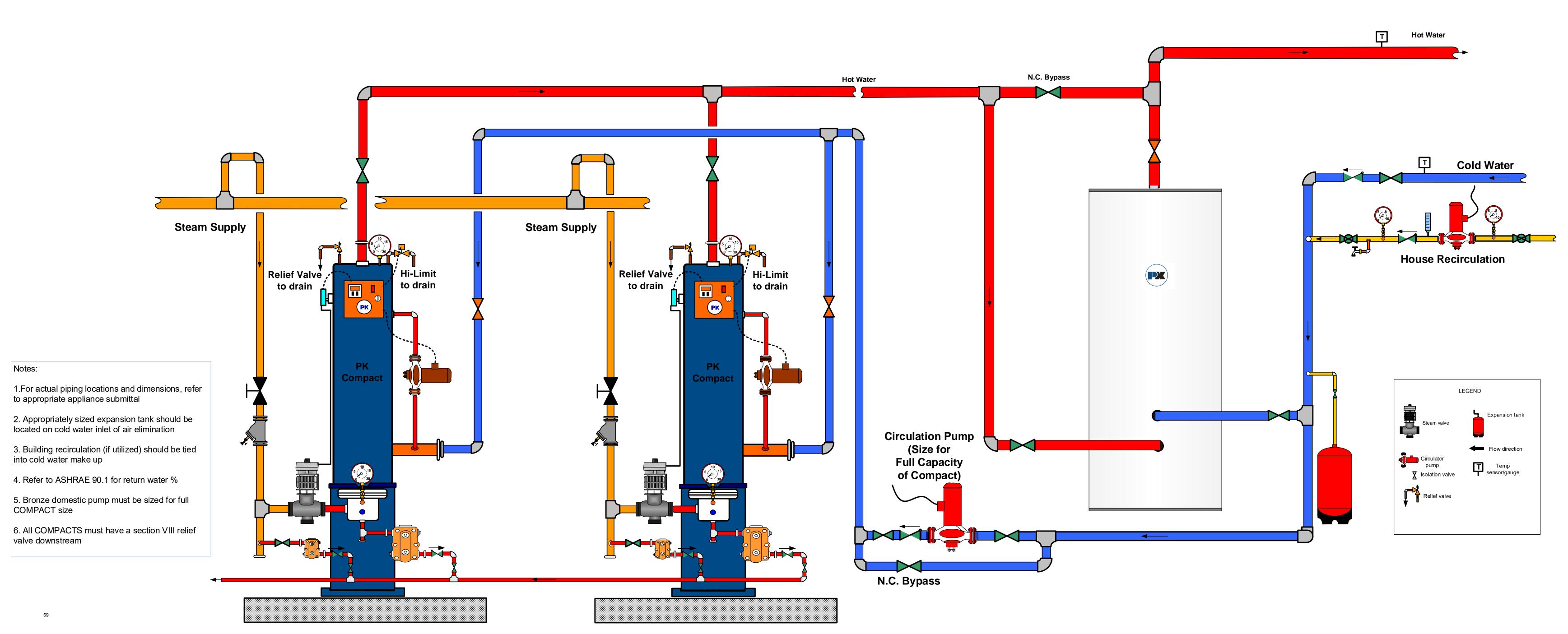


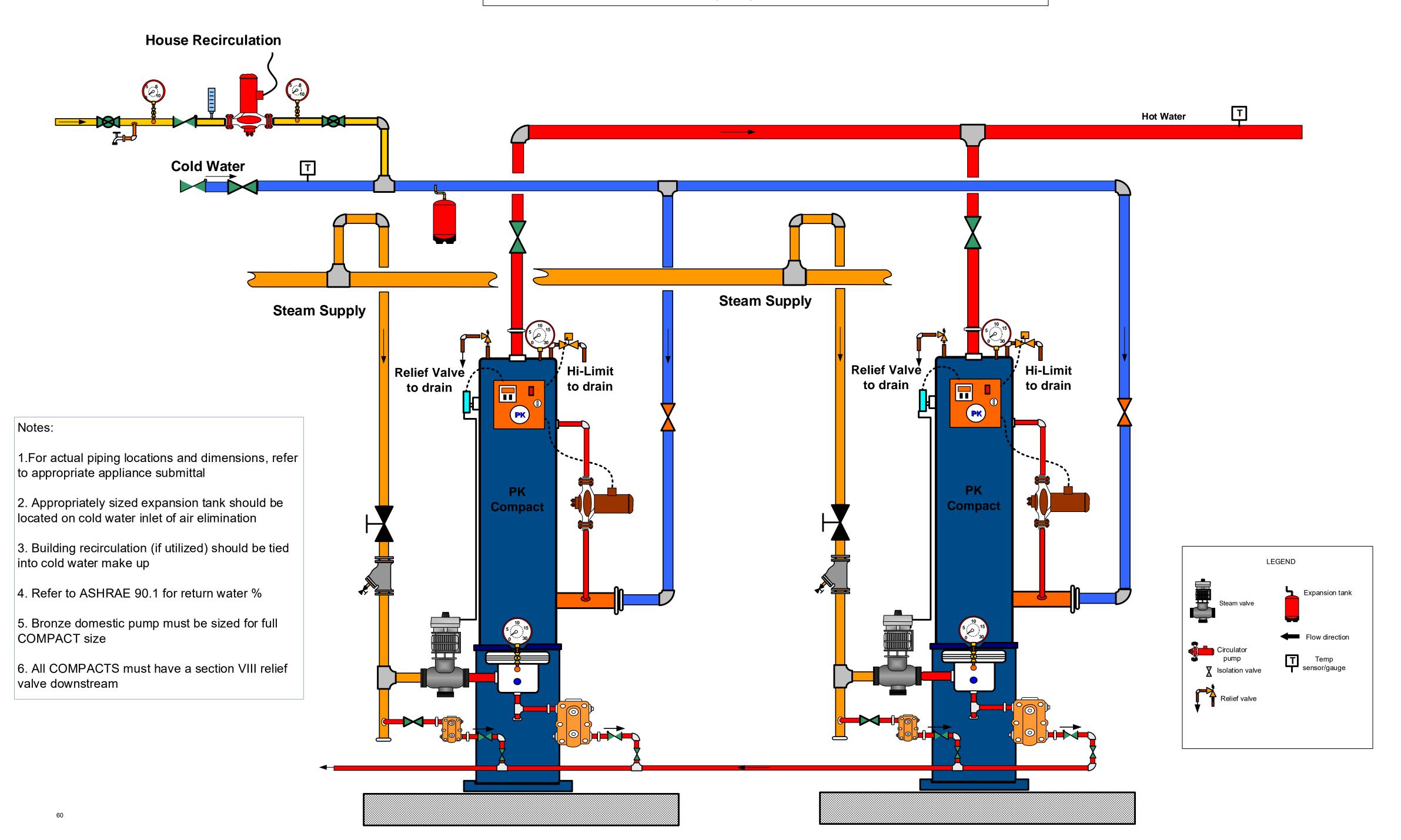
Steam Supply Condensate Return

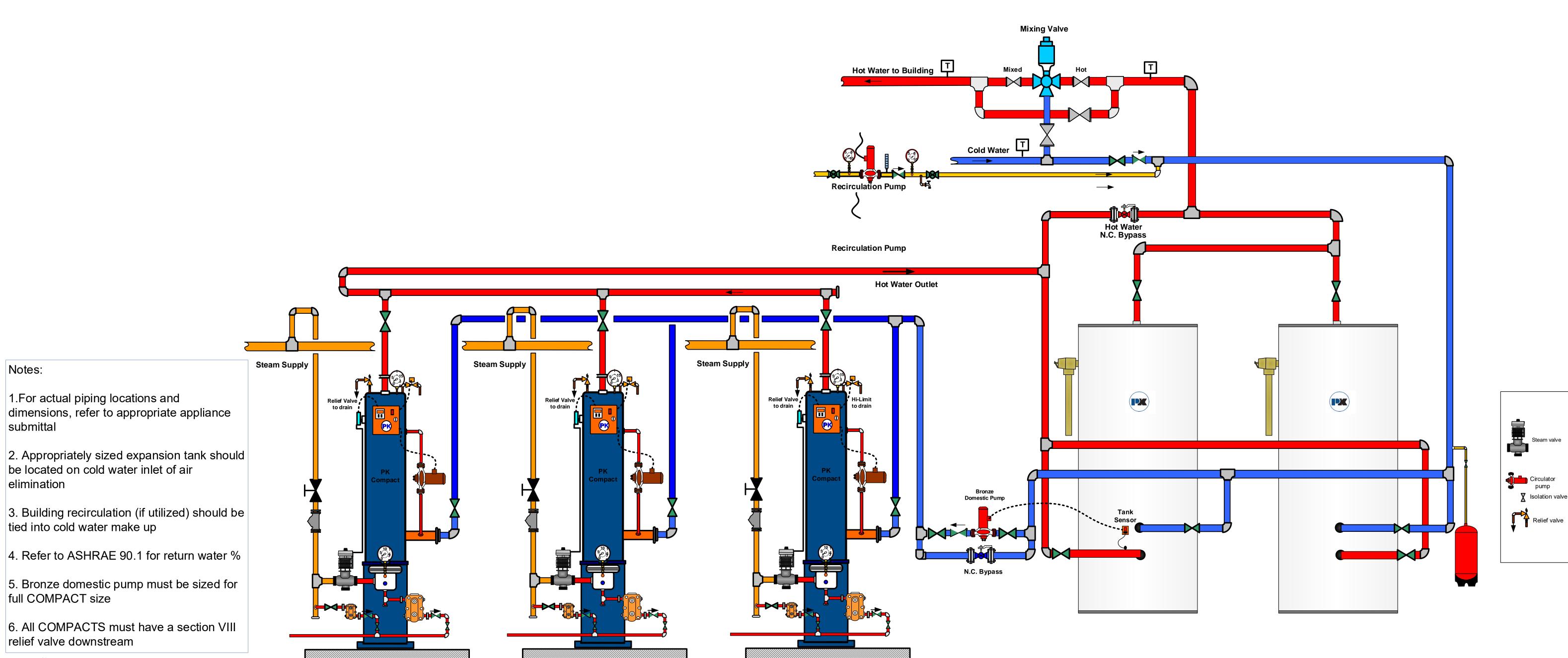
- 1.For actual piping locations and dimensions, refer to appropriate appliance submittal
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- 3. Building recirculation (if utilized) should be tied into cold water make up
- 4. 12k ohm tank sensor must be used.
- 5. Refer to ASHRAE 90.1 for return water %
- 6. Domestic water side must have a volume of water on supply side.











Expansion tank

relief valve downstream

Notes:

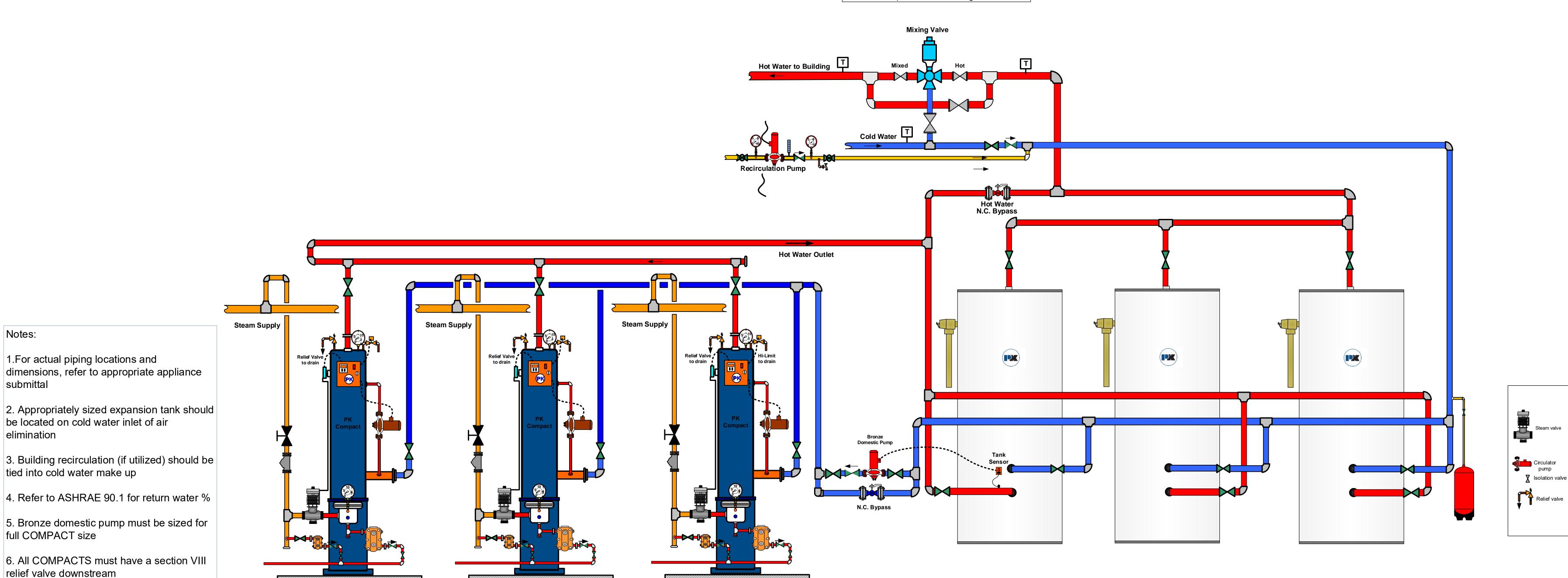
submittal

elimination

tied into cold water make up

full COMPACT size

Expansion tank



Notes:

submittal

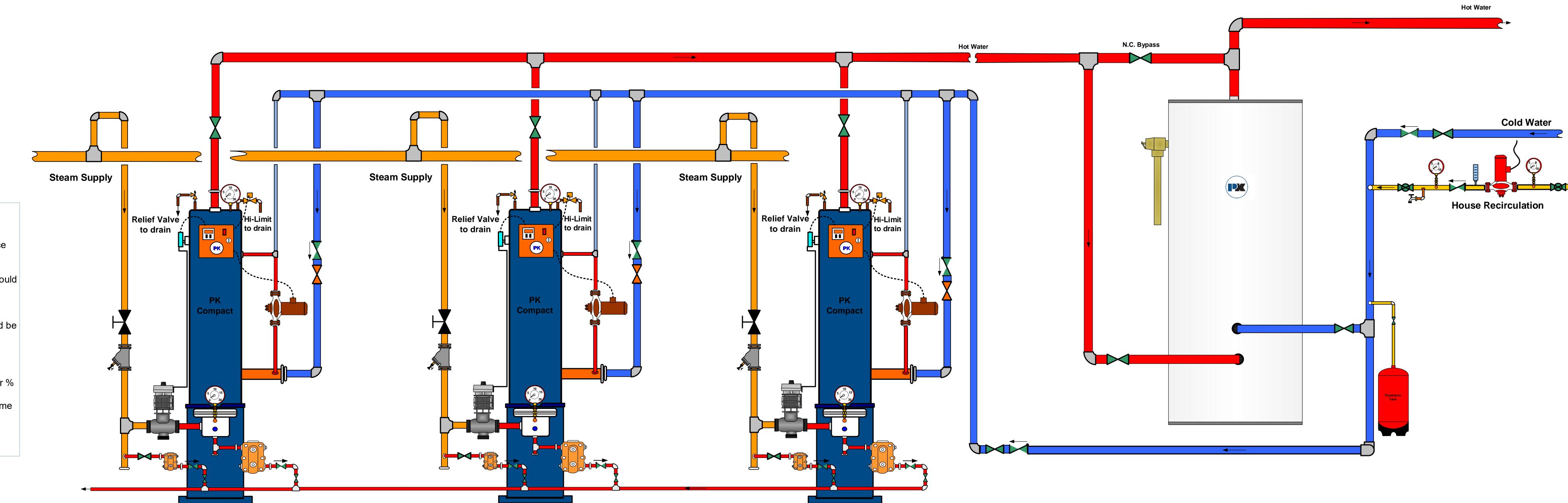
elimination

1.For actual piping locations and

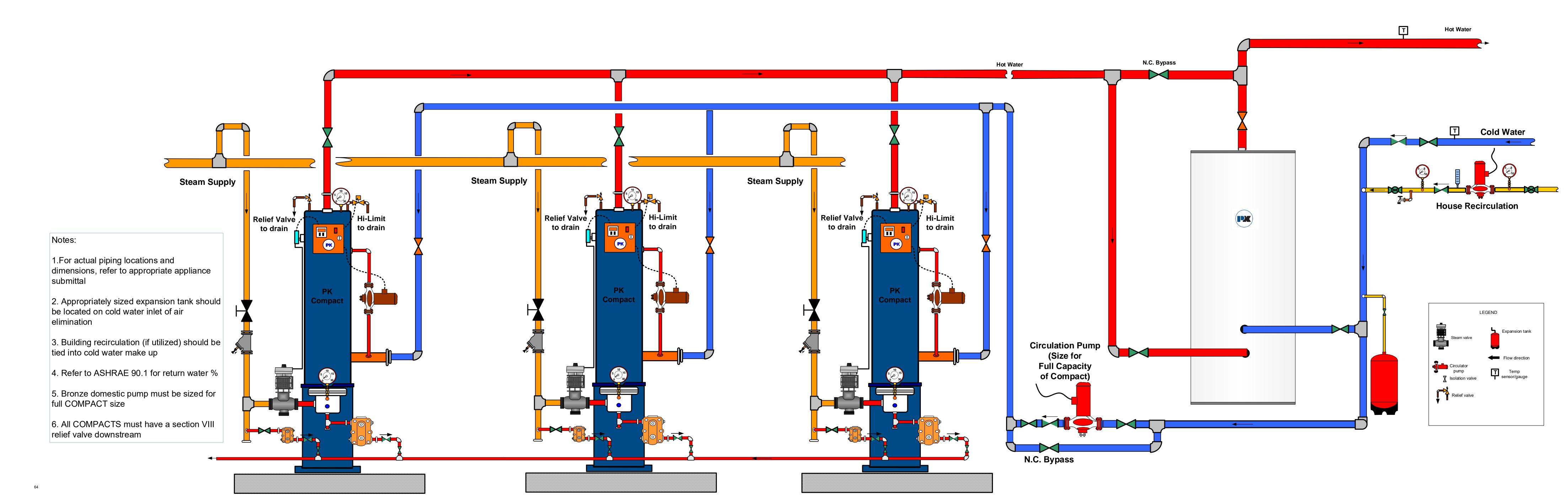
be located on cold water inlet of air

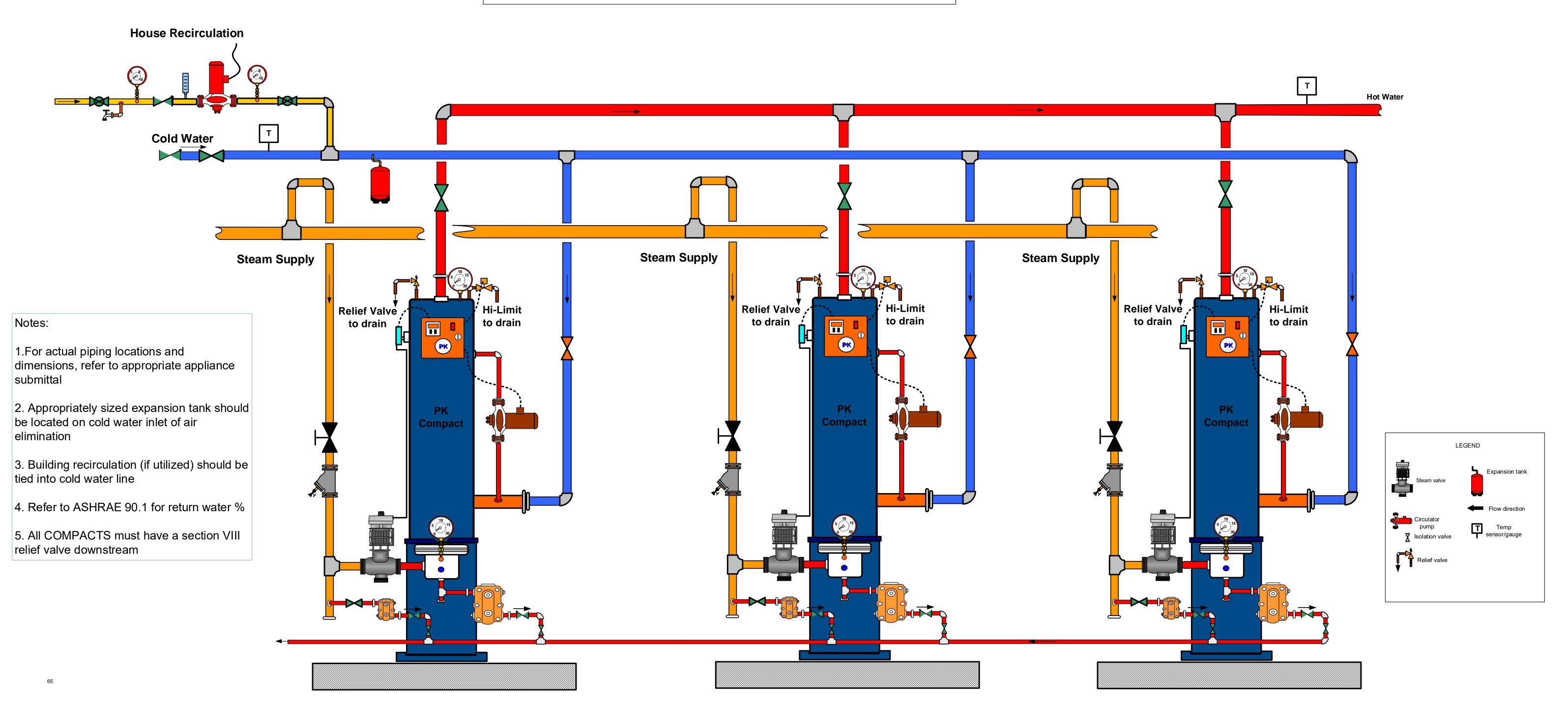
tied into cold water make up

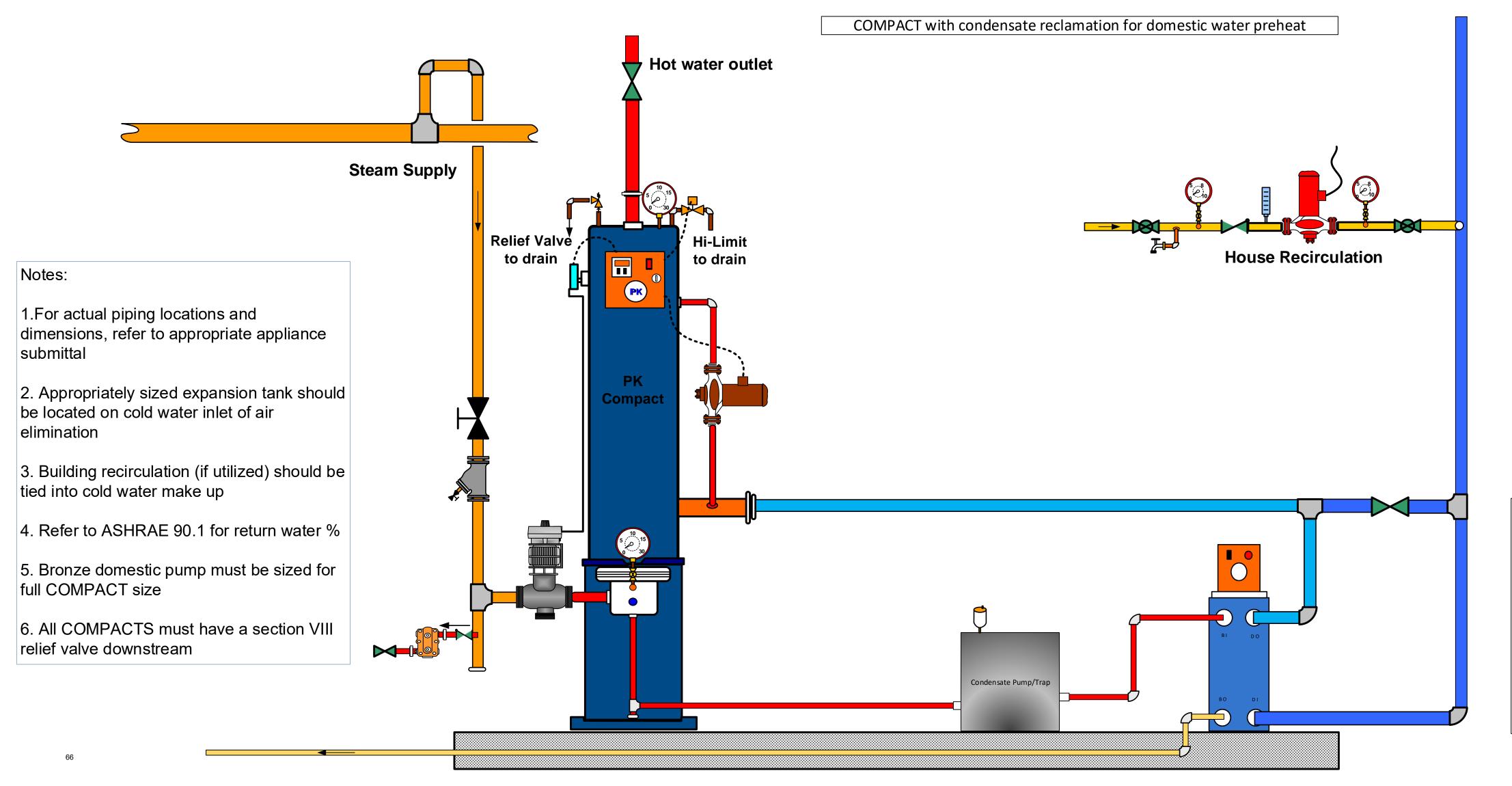
full COMPACT size

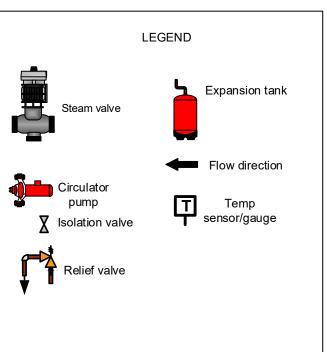


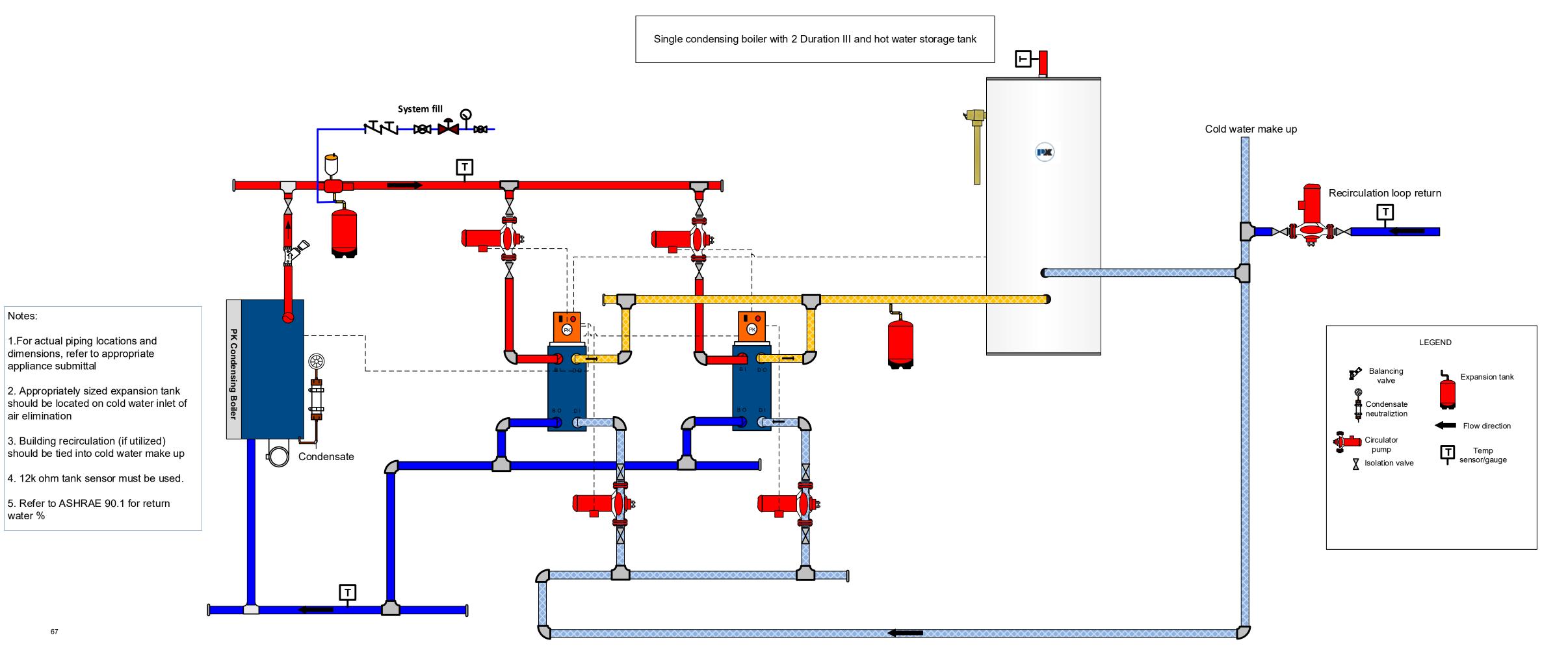
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- 6. Domestic water side must have a volume of water on supply side.











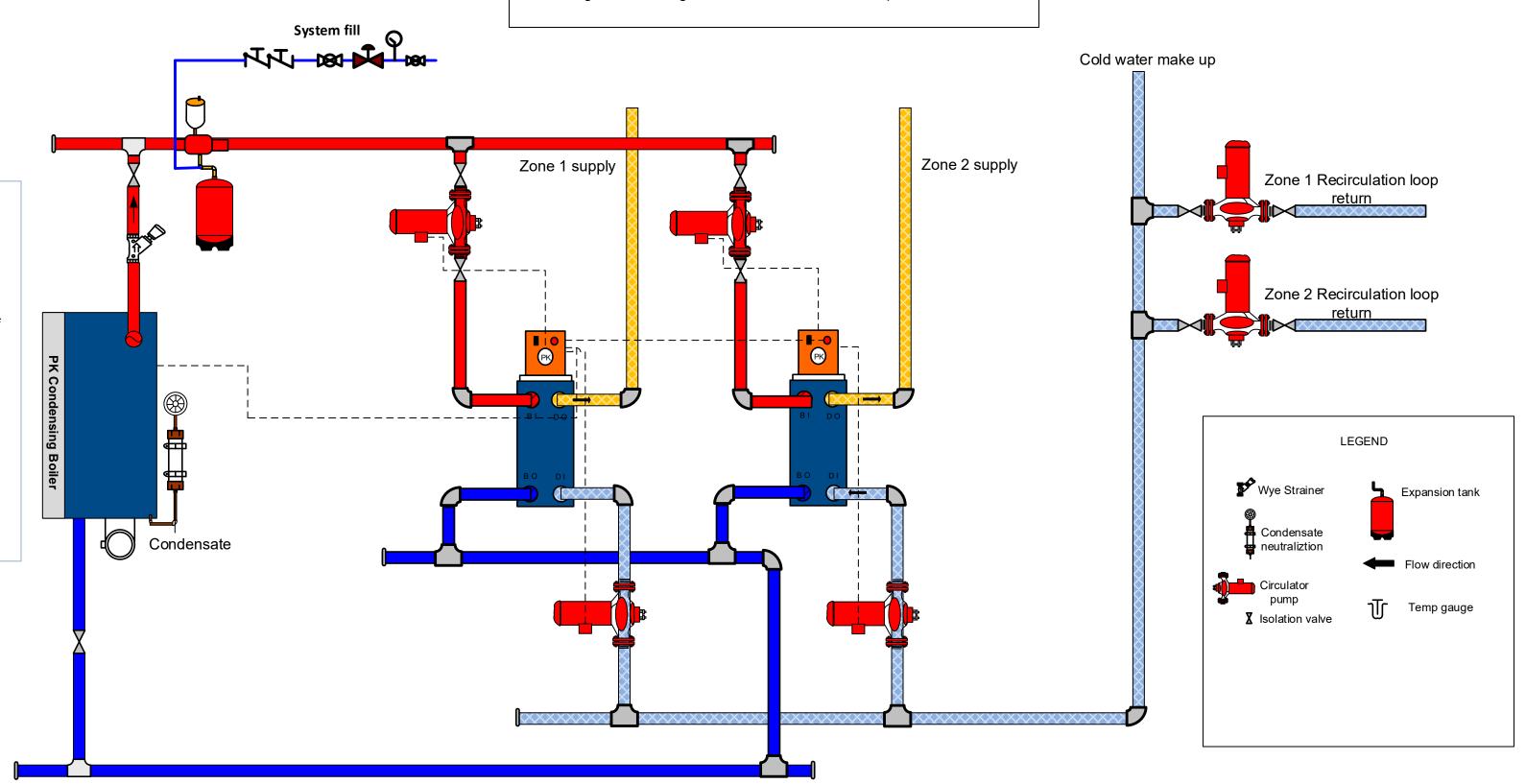
appliance submittal

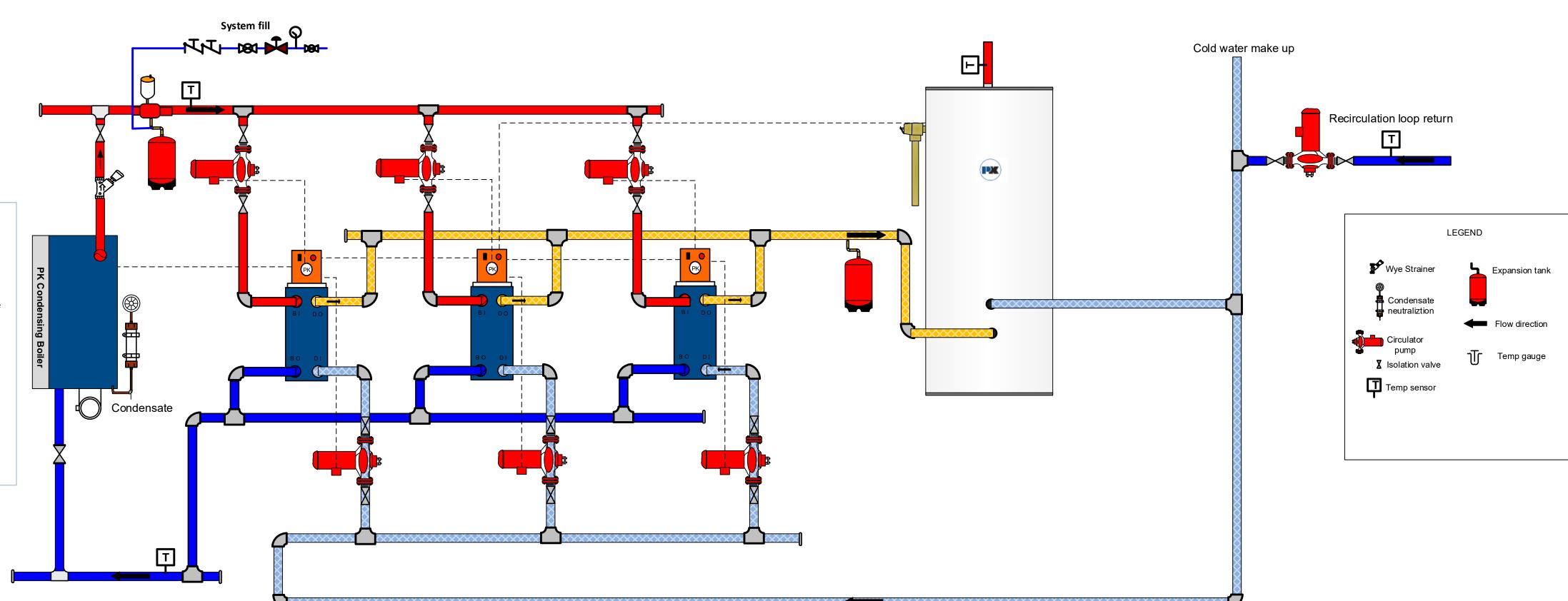
air elimination

water %

Single condensing boiler with 2 Duration III independent zones

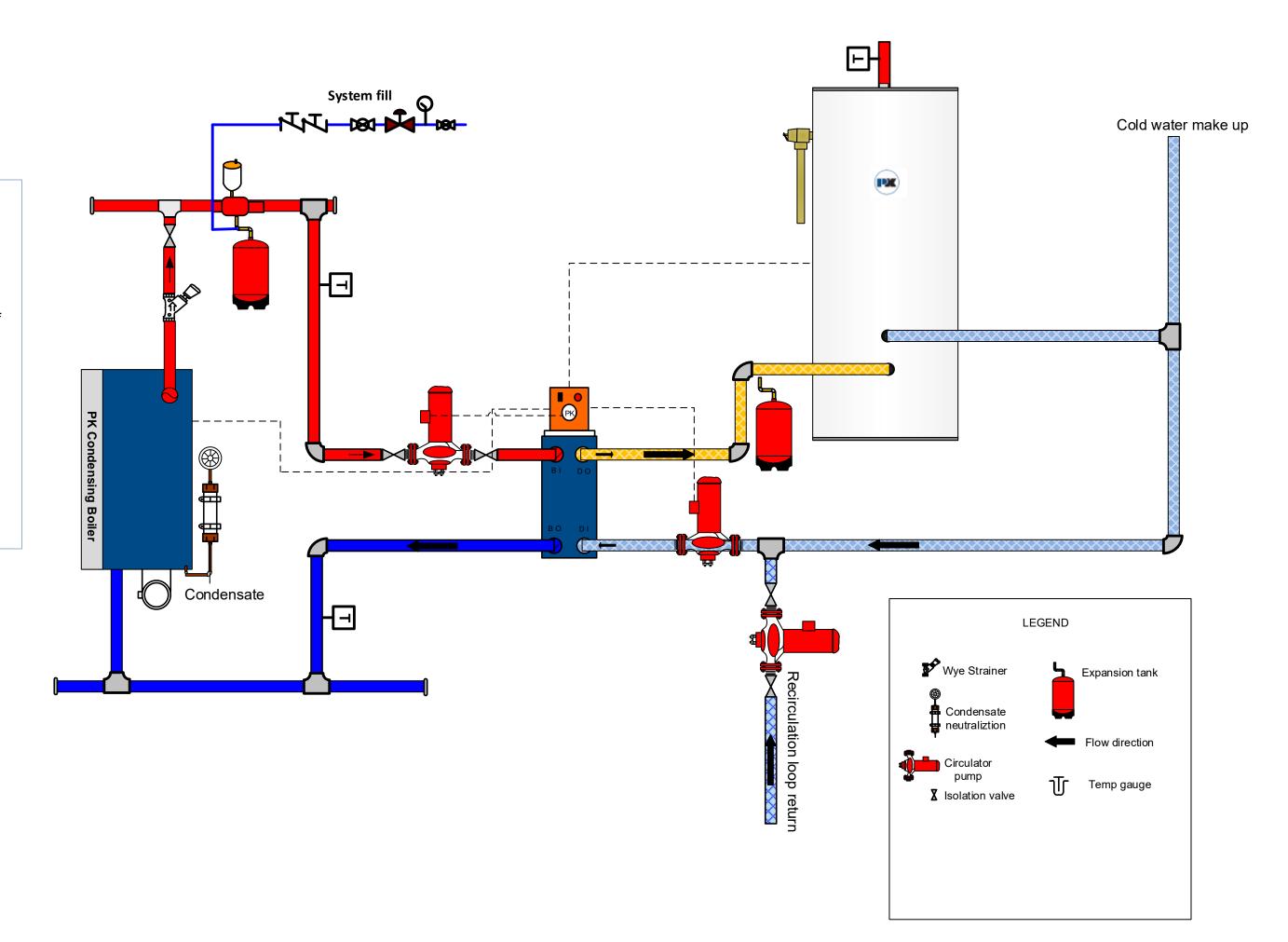
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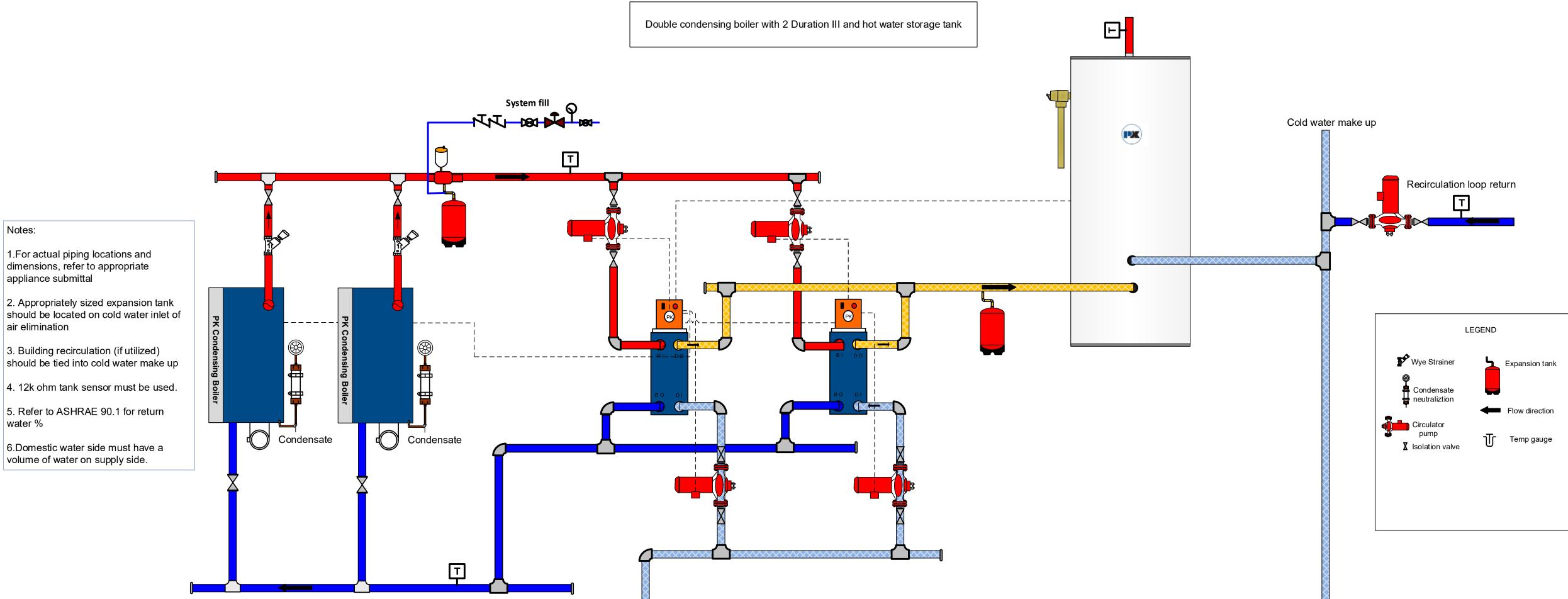




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- 3. Building recirculation (if utilized) should be tied into cold water make up
- 4. 12k ohm tank sensor must be used.
- 5. Refer to ASHRAE 90.1 for return water %
- 6.Domestic water side must have a volume of water on supply side.

- 1.For actual piping locations and dimensions, refer to appropriate appliance submittal
- 2. Appropriately sized expansion tank should be located on cold water inlet of air elimination
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air elimination

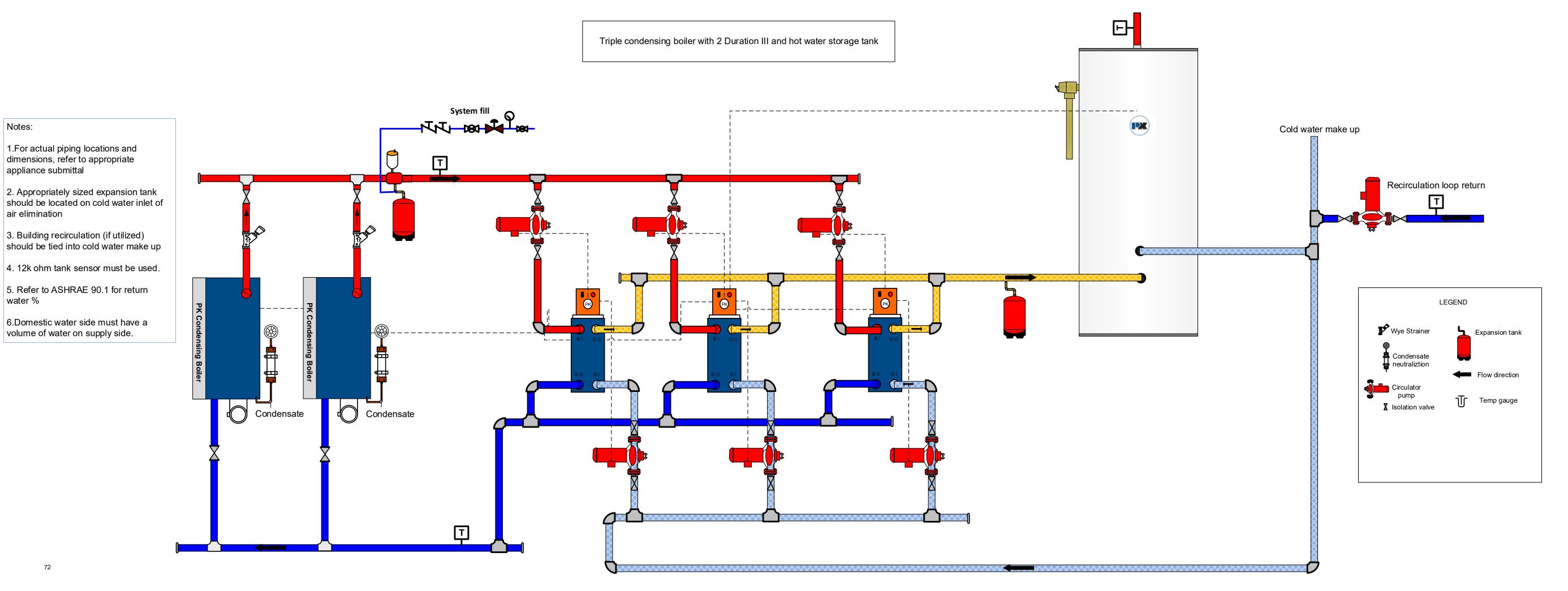
Notes:

should be tied into cold water make up

4. 12k ohm tank sensor must be used.

5. Refer to ASHRAE 90.1 for return water %

volume of water on supply side.



appliance submittal

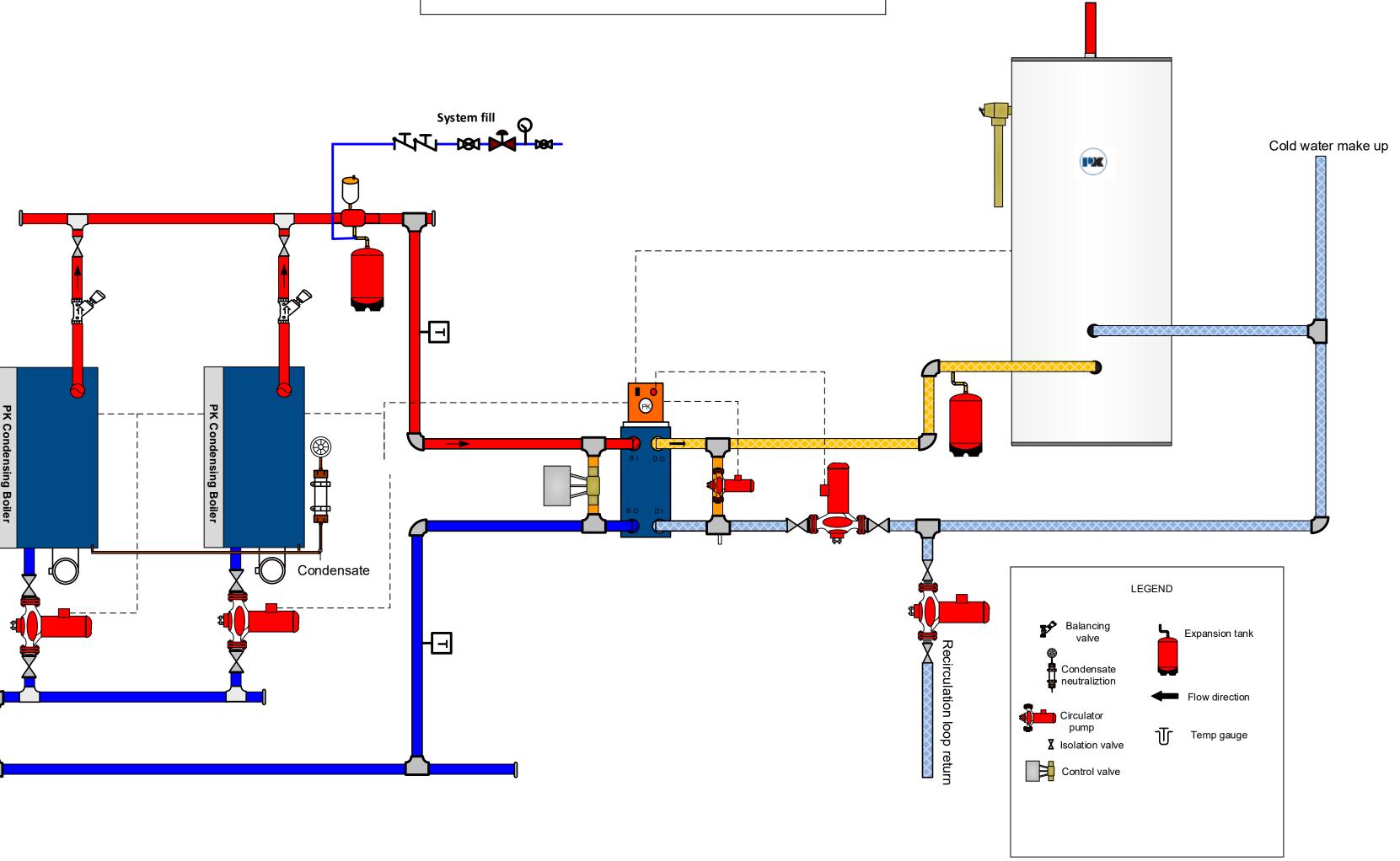
air elimination

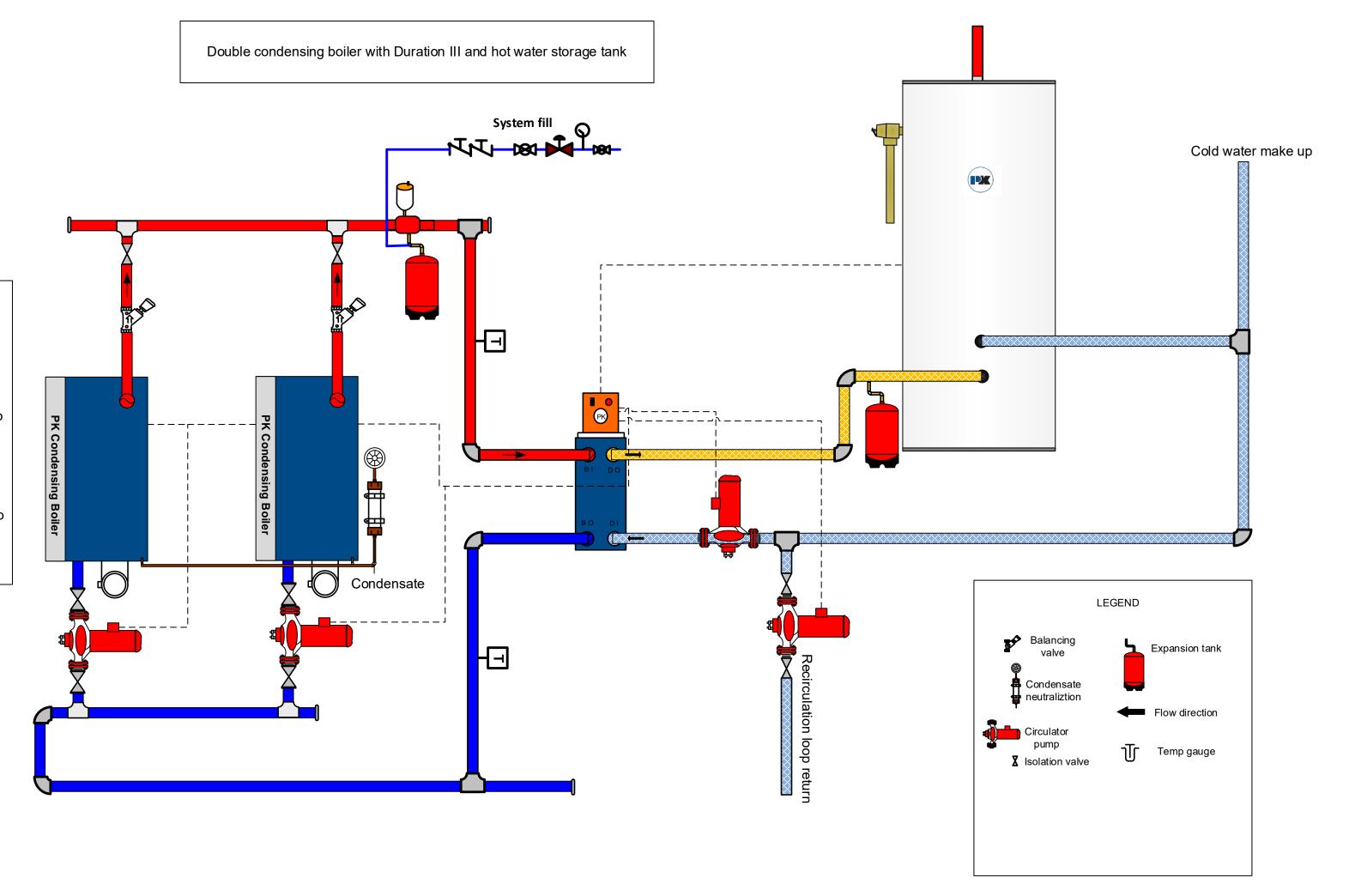
water %

Double condensing boiler with Duration III and hot water storage tank

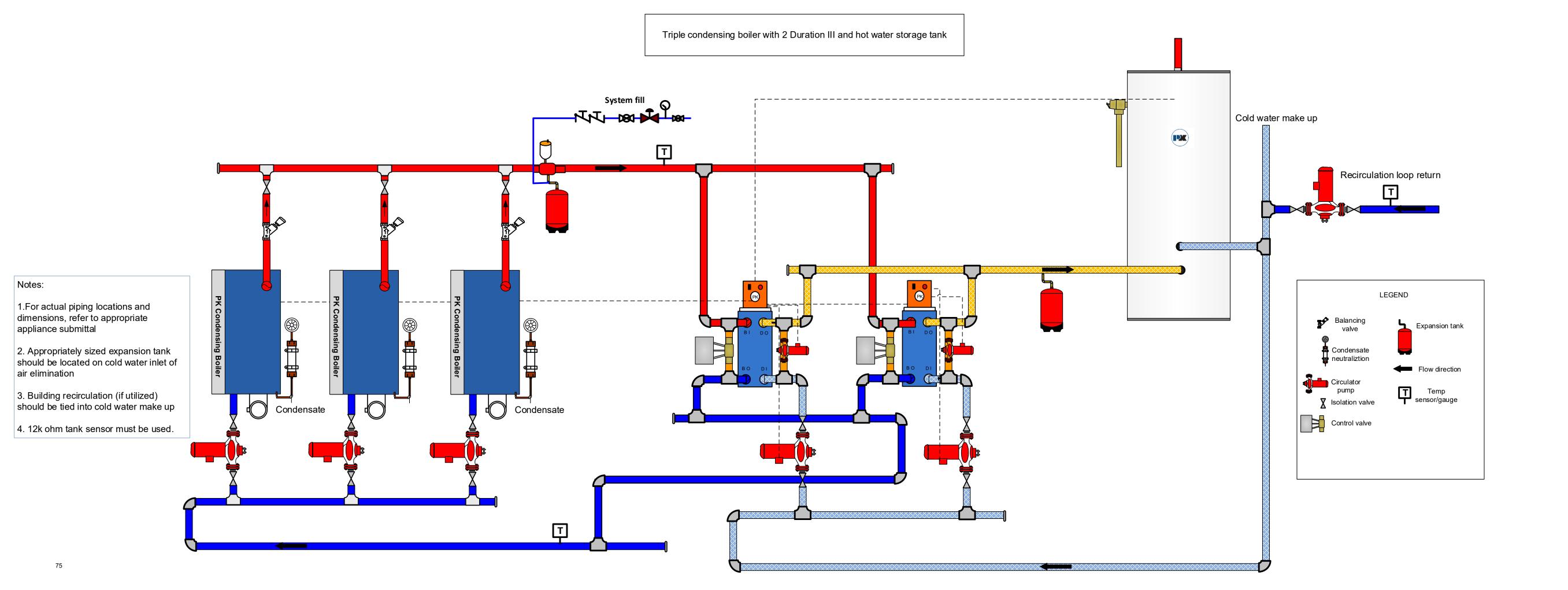


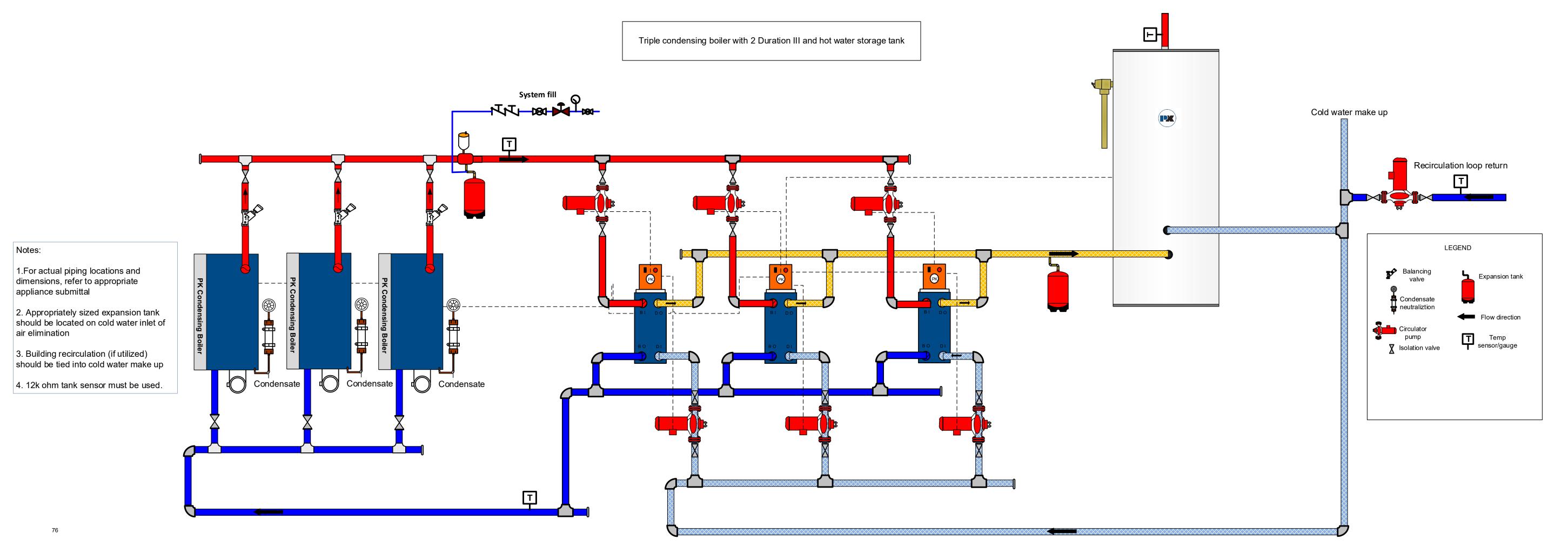
- Header piping should be one pipe size larger than direct boiler piping
- 2. Distance between 1st and 2nd tee should be no more than 4 pipe diameters
- 3.For actual piping locations and dimensions, refer to appropriate appliance submittal
- 4. Appropriately sized expansion tank should be located on cold water inlet of air elimination
- 5. Building recirculation (if utilized) should be tied into cold water make up
- 6.12k OHM tank sensor to be installed in tank

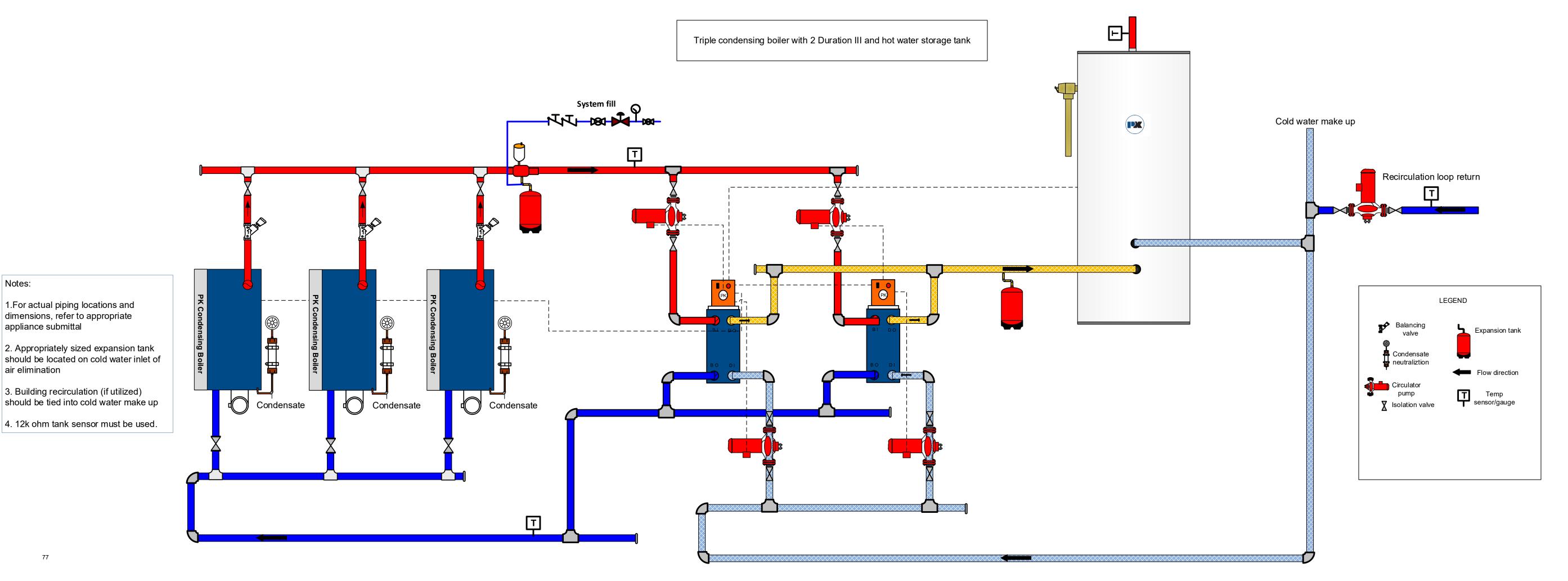




- 1. Header piping should be one pipe size larger than direct boiler piping
- 2. Distance between 1st and 2nd tee should be no more than 4 pipe diameters
- 3.For actual piping locations and dimensions, refer to appropriate appliance submittal
- 4. Appropriately sized expansion tank should be located on cold water inlet of air elimination
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- 6.12k OHM tank sensor to be installed in tank

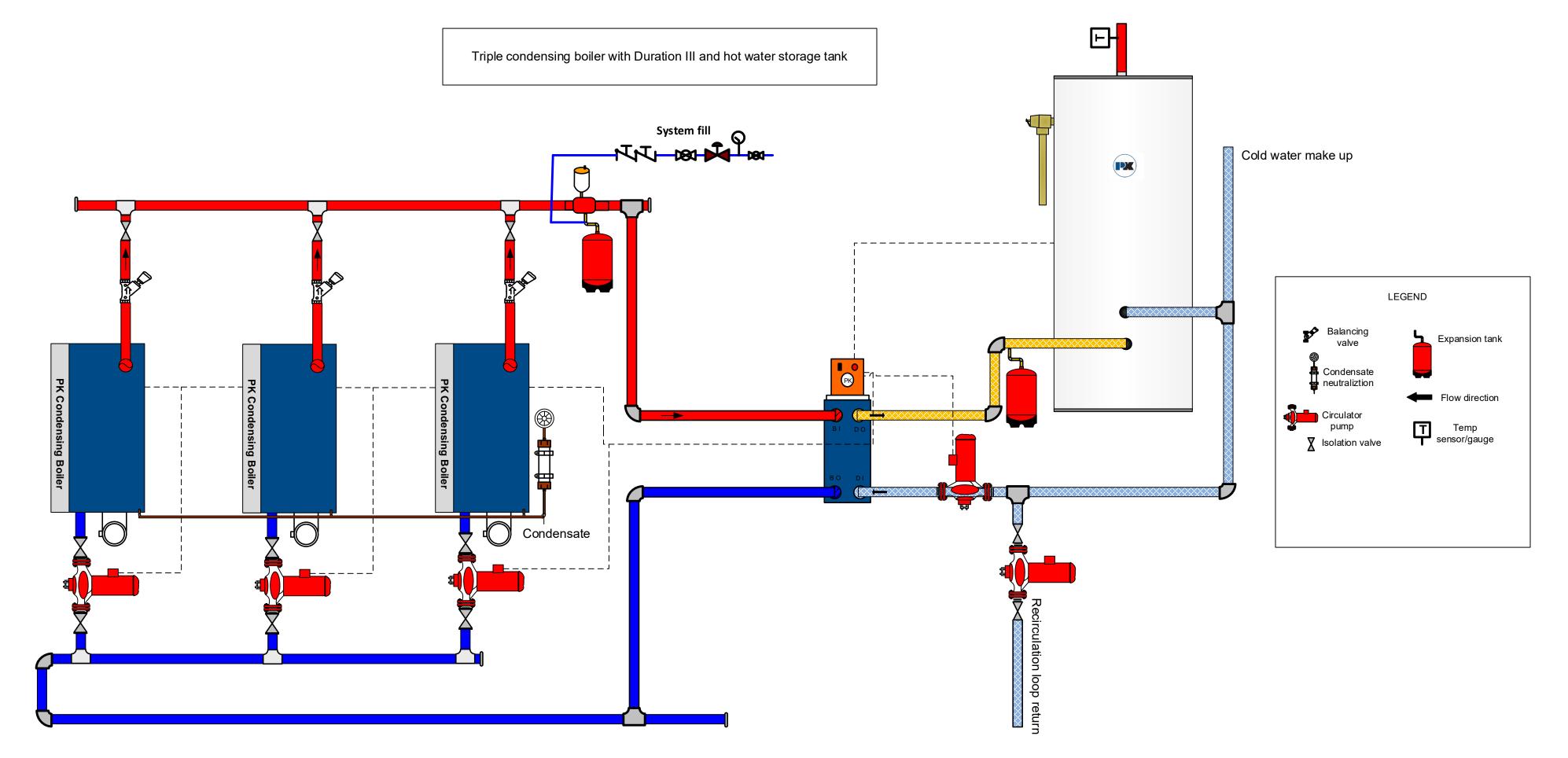






appliance submittal

air elimination

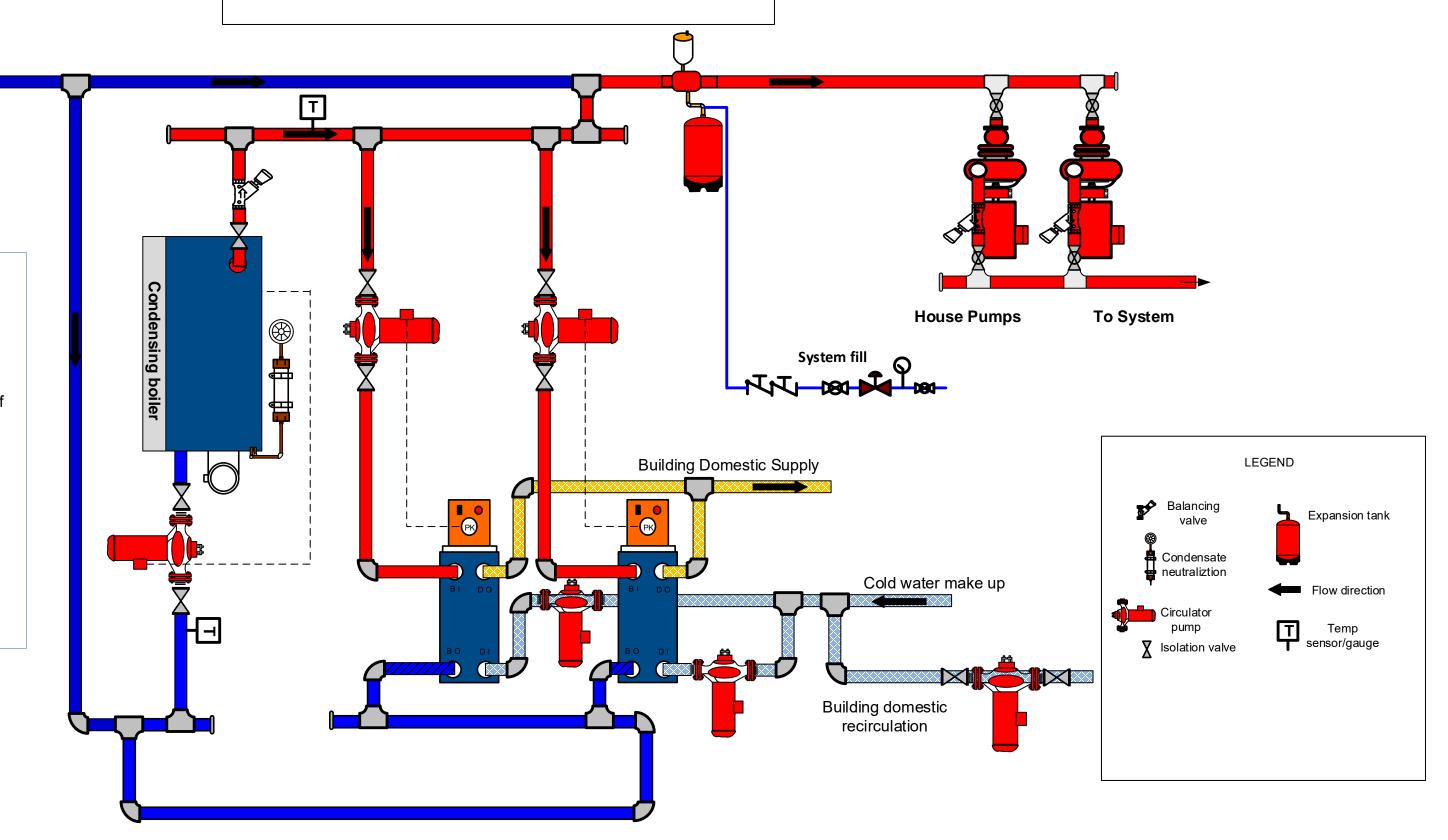


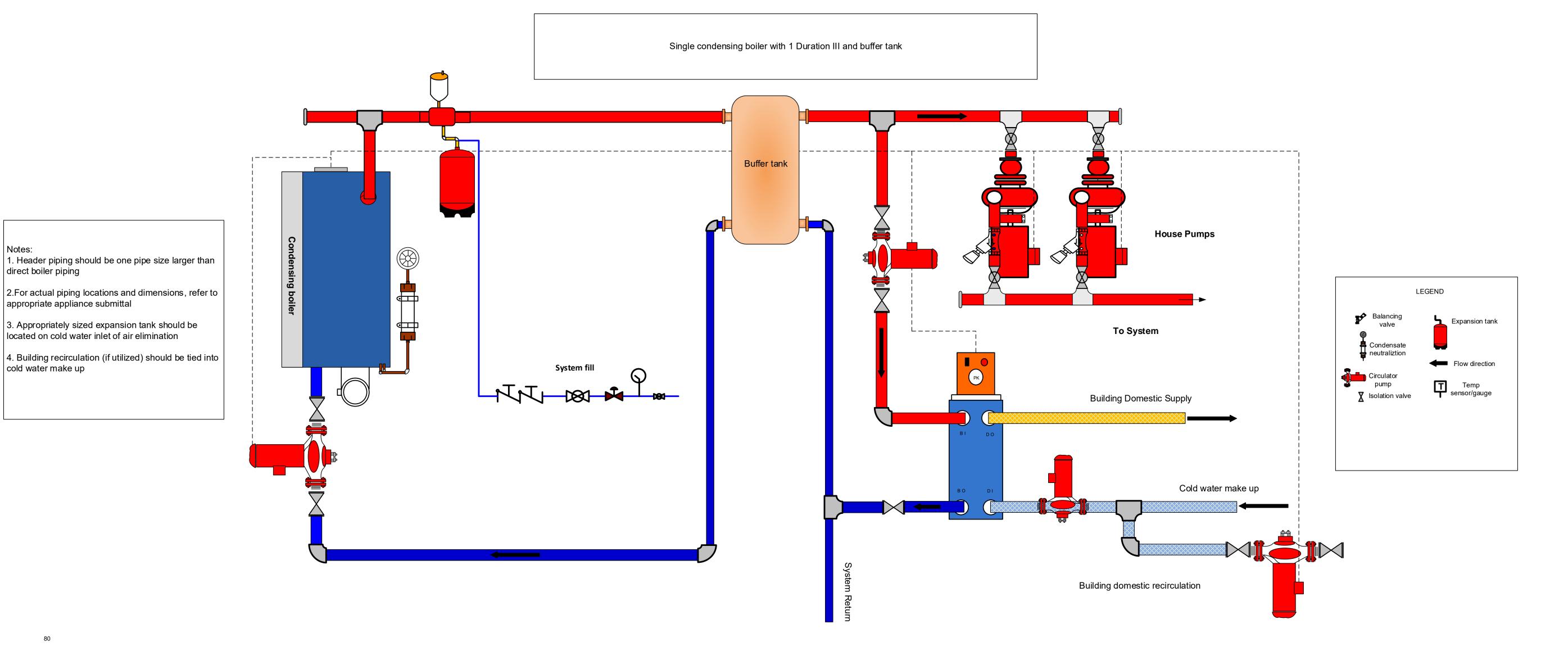
- 1. Header piping should be one pipe size larger than direct boiler piping
- 2.For actual piping locations and dimensions, refer to appropriate appliance submittal
- 3. Appropriately sized expansion tank should be located on cold water inlet of air elimination
- 4. Building recirculation (if utilized) should be tied into cold water make up
- 5.12k OHM tank sensor to be installed in tank

1 condensing boiler with 2 Duration III on Primary/Secondary system



- 1.For actual piping locations and dimensions, refer to appropriate appliance submittal
- 2. Appropriately sized expansion tank should be located on cold water inlet of air elimination
- 3. Building recirculation (if utilized) should be tied into cold water make up
- 4. 12k ohm tank sensor must be used.
- 5. Refer to ASHRAE 90.1 for return water %
- 6. Domestic water side must have a volume of water on supply side.





direct boiler piping

cold water make up

appropriate appliance submittal

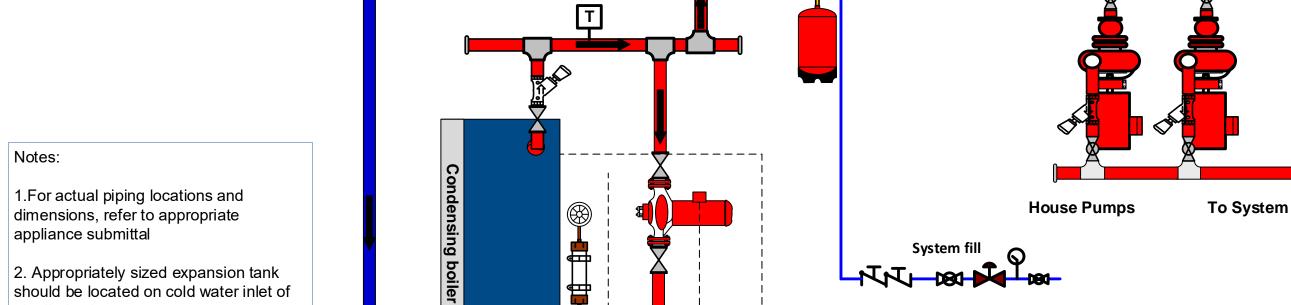
Single condensing boiler with 1 Duration III on Primary/Secondary system

System fill

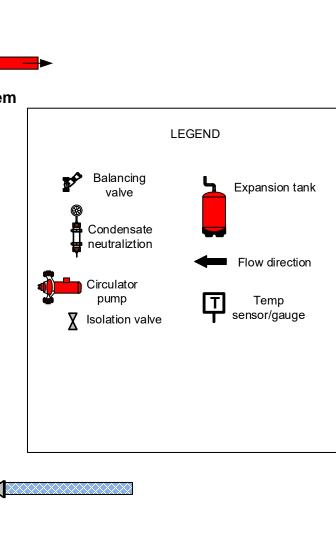
Building Domestic Supply

Cold water make up

Building domestic recirculation



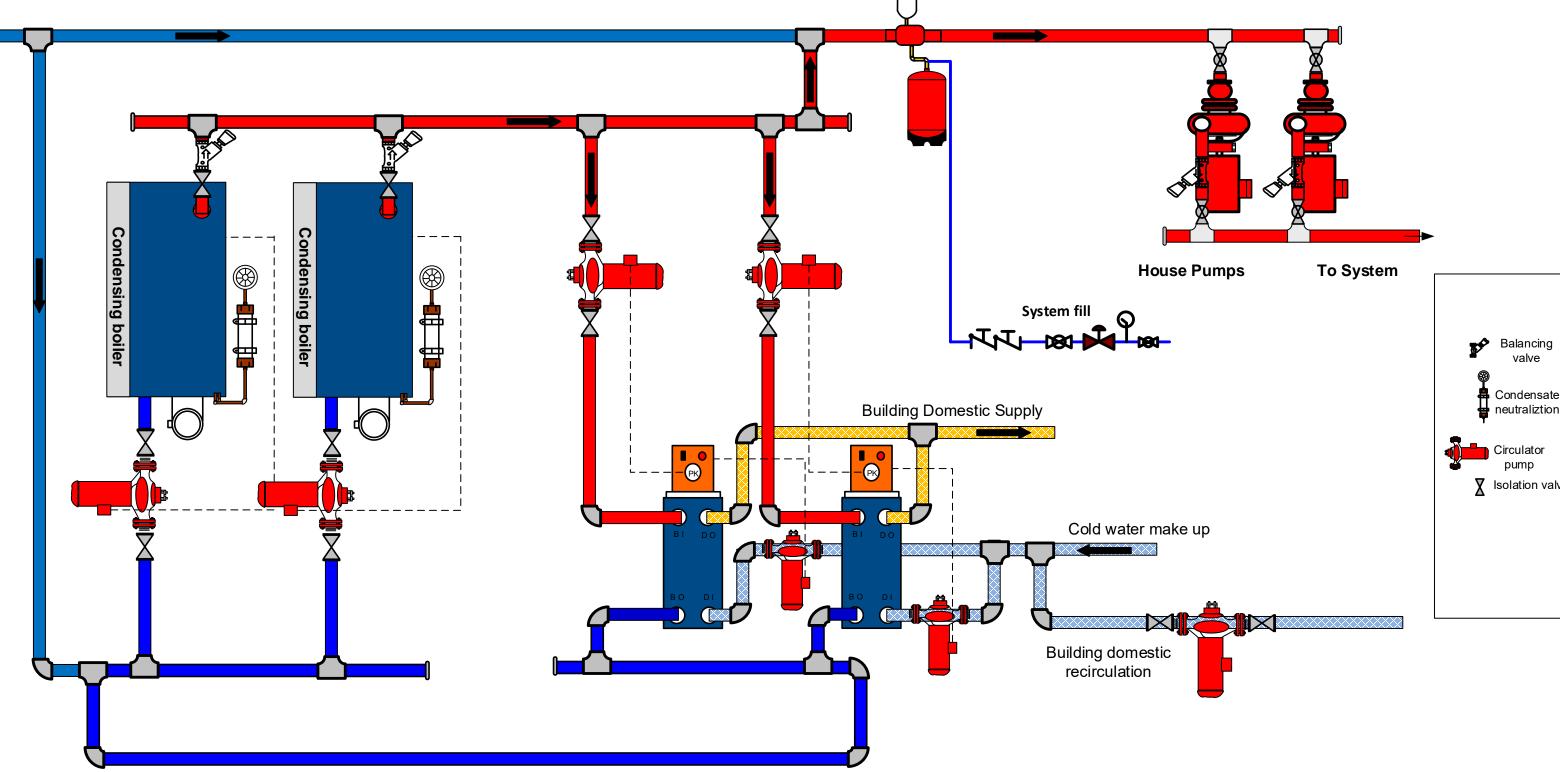
- appliance submittal
- 2. Appropriately sized expansion tank should be located on cold water inlet of air elimination
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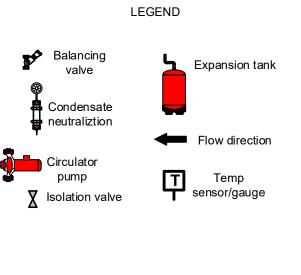


2 condensing boilers with 2 Duration III on Primary/Secondary system



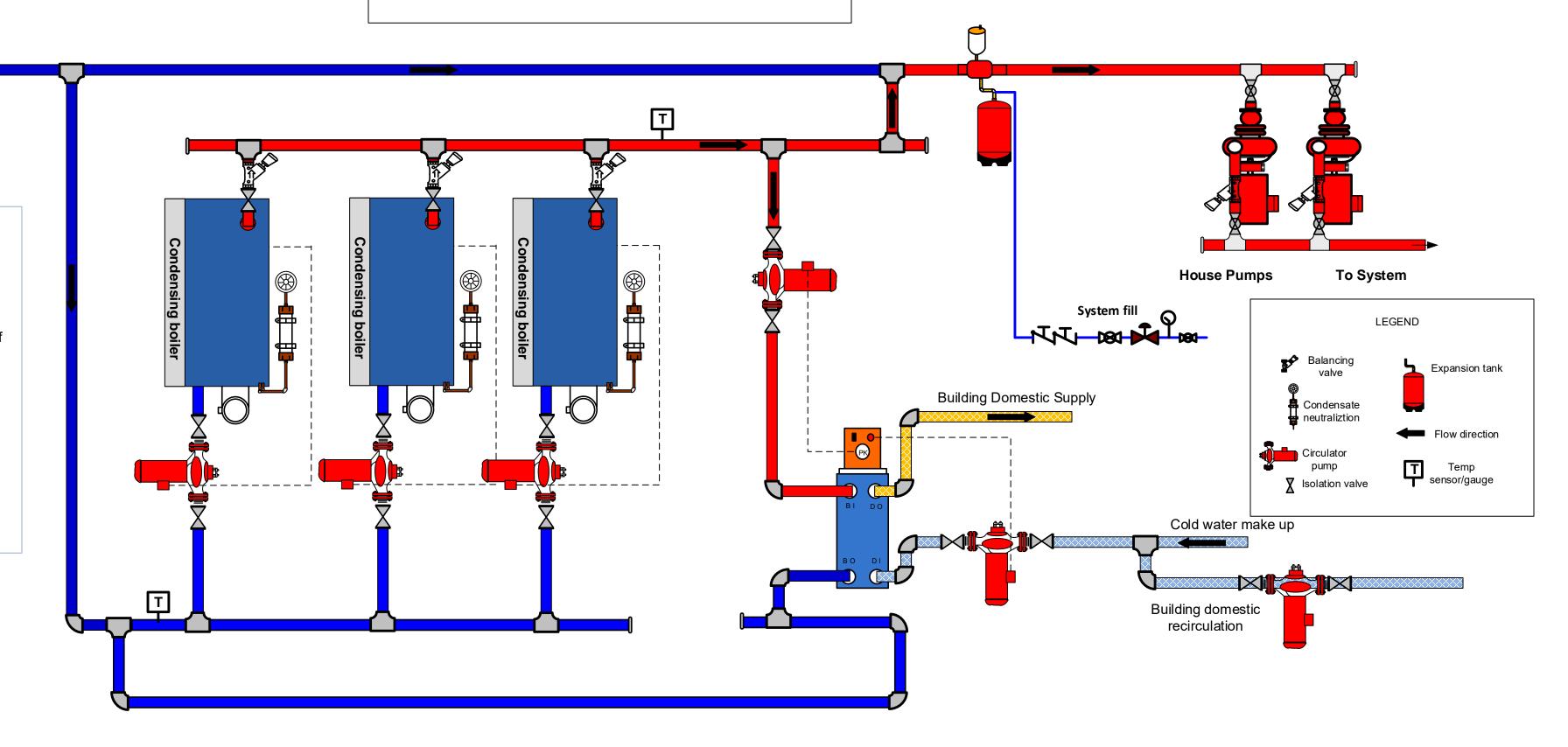
- 1.For actual piping locations and dimensions, refer to appropriate appliance submittal
- 2. Appropriately sized expansion tank should be located on cold water inlet of air elimination
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- 5. Refer to ASHRAE 90.1 for return water %
- 6. Domestic water side must have a volume of water on supply side.





3 condensing boilers with 1 Duration III on Primary/Secondary system

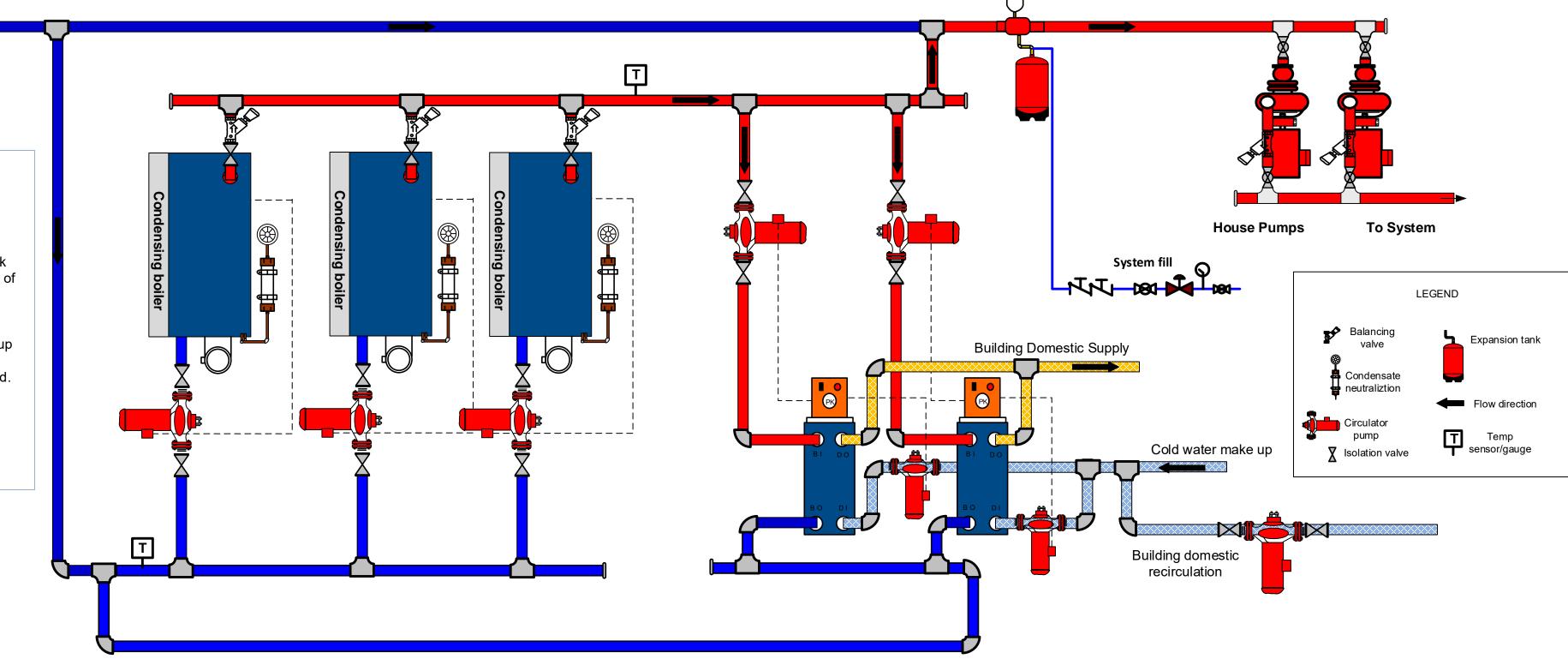
- 1.For actual piping locations and dimensions, refer to appropriate appliance submittal
- 2. Appropriately sized expansion tank should be located on cold water inlet of air elimination
- 3. Building recirculation (if utilized) should be tied into cold water make up
- 4. 12k ohm tank sensor must be used.
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- 6. Domestic water side must have a volume of water on supply side.



3 condensing boilers with 2 Duration III on Primary/Secondary system

Notes: 1.For actual piping locations and dimensions, refer to appropriate appliance submittal

- 2. Appropriately sized expansion tank should be located on cold water inlet of air elimination
- 3. Building recirculation (if utilized) should be tied into cold water make up
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