

SECTION 22 35 36 SAMPLE SPECIFICATION FOR DOMESTIC WATER BRAZED-PLATE HEAT EXCHANGERS

HARSCO INDUSTRIAL, PATTERSON-KELLEY **DURATION III** PUMPED INDIRECT DOMESTIC WATER HEAT EXCHANGER PACKAGE

Part 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. P-K SONIC NURO Boiler Spec (Section 23 52 16.13)
- B. P-K MACH NURO Boiler Spec (Section 23 52 16.16)
- C. P-K MFD NURO Boiler Spec (Section 23 52 33.19)
- D. P-K VELOX NURO Boiler Spec (Section 23 52 33.19)
- E. ASME Section VIII – Div. 1 (“U” Stamp Unfired Pressure Vessels)
- F. NBIC - Part 1 (Installation)
- G. NFPA 70 (National Electric Code)

1.02 SUMMARY

- A. This section includes double wall brazed-plate heat exchanger packages for semi-instantaneous domestic water heating to/from one or more domestic water storage tanks.
- B. Related Sections include, but are not limited to, the following:
 - 1. Section 03 30 00 “Cast-in-Place Concrete”
 - 2. Section 22 01 10 “Operation and Maintenance of Plumbing, Piping & Pumps”
 - 3. Section 22 05 16 “Expansion Fittings and Loops for Plumbing Piping”
 - 4. Section 22 05 19 “Meters and Gages for Plumbing Piping”
 - 5. Section 22 05 23 “General-Duty Valves for Plumbing Piping”
 - 6. Section 22 05 29 “Hangers and Supports for Plumbing, Piping & Equipment”
 - 7. Section 22 05 48 “Vibration and Seismic Controls for Plumbing, Piping...”
 - 8. Section 22 05 53 “Identification for Plumbing, Piping, and Equipment”
 - 9. Section 22 07 00 “Plumbing Insulation”
 - 10. Section 22 09 00 “Instrumentation and Control for Plumbing”
 - 11. Section 22 11 00 “Facility Water Distribution”
 - 12. Section 22 12 00 “Facility Potable-Water Storage Tanks”
 - 13. Section 22 31 00 “Domestic Water Softeners”
 - 14. Section 22 32 00 “Domestic Water Filtration Equipment”
 - 15. Section 23 01 00 “Operation and Maintenance of HVAC Systems”
 - 16. Section 23 05 16 “Expansion Fittings and Loops for HVAC Piping”

17. Section 23 05 19 “Meters and Gages for HVAC Piping”
18. Section 23 05 23 “General-Duty Valves for HVAC Piping”
19. Section 23 05 29 “Hangers and Supports for HVAC Piping and Equipment”
20. Section 23 05 48 “Vibration and Seismic Controls for HVAC Piping...”
21. Section 23 05 53 “Identification for HVAC Piping and Equipment”
22. Section 23 07 19 “HVAC Piping Insulation”
23. Section 23 09 13 “Instrumentation and Control Devices for HVAC”
24. Section 23 21 00 “Hydronic Piping and Pumps”
25. Section 23 25 13 “Water Treatment for Closed-Loop Hydronic Systems”
26. Section 23 37 00 “Air Outlets and Inlets”
27. Section 23 51 00 “Breechings, Chimneys, and Stacks”
28. Section 23 52 16.13 “Stainless-Steel Condensing Boilers”
29. Section 23 52 16.16 “Aluminum Condensing Boilers”
30. Section 23 52 33.19 “Copper Water-Tube Boilers”

1.03 SUBMITTALS

- A. The contractor shall submit, in a timely manner, all submittals for approval to the engineer. Under no circumstances shall the contractor install any materials until the engineer has made final approval on the submittals.
- B. Product data and/or drawings shall be submitted to the engineer for approval and shall consist of:
 1. General assembly drawing of the heat exchanger package including product description, model number, dimensions, clearances, weights, service sizes, etc.
 2. Schematic wiring diagram of the heat exchanger package’s control system that shows all components, interlocks, etc. and shall clearly identify factory wiring and field wiring.
- C. A Factory Authorized Start-up must be completed prior to final acceptance by the engineer.
- D. Operation and Maintenance Manuals shall be submitted prior to final acceptance by the engineer and shall contain shop drawings product data, operating instructions, cleaning procedures, replacement parts list, maintenance and repair data, etc.

1.04 QUALITY ASSURANCE

- A. The equipment shall, at a minimum, be in strict compliance with the requirements of this specification, shall perform as specified and shall be the manufacturer's standard commercial product unless specified otherwise.

- B. Electrically operated components specified are to be “Listed” and/or “Labeled” as defined by NFPA 70, Article 100.
- C. Heat exchanger(s) shall bear an ASME “U” stamp in accordance with ASME Section VIII – Division 1.
- D. The manufacturer shall make available, upon request, all quality assurance documentation based on the heat exchanger package’s serial number.

1.05 COORDINATION

- A. Equipment shall be handled, stored and installed in accordance with the manufacturer’s instructions.
- B. Factory Authorized Start-up must be completed after all appliance connections are completed, e.g. hydronic water piping, domestic water piping & electrical.

1.06 WARRANTY

- A. The equipment manufacturer shall warrant each heat exchanger package, including trim, control system, and all related components, accessories, and appurtenances against defects in workmanship and material for a period of twelve (12) months from date of startup, provided that startup is completed within six (6) months of shipment and the start-up report is furnished to the manufacturer within thirty (30) days of startup.
- B. The equipment manufacturer shall warrant each brazed plate heat exchanger for a period of three (3) years from date of startup, provided that startup is completed within six (6) months of startup and the start-up report is furnished to the manufacturer within thirty (30) days of startup.

1.07 CERTIFICATION

- A. Manufacturer’s Certification - The manufacturer shall certify the following:
 - 1. The products and systems furnished are in strict compliance with the specifications.
 - 2. The heat exchanger, pumps, control panel, and other associated mechanical and electrical equipment have all been properly coordinated and integrated to provide a complete and operable heat exchanger package.
- B. Contractor’s Certification - The installing contractor shall certify the following:
 - 1. The products and systems installed are in strict compliance with the specifications and all applicable local and/or state codes.
 - 2. The specified field tests have been satisfactorily performed by a factory authorized startup agent.
 - 3. The equipment furnished contains inter-changeable parts with the specified equipment so that all major equipment parts can be obtained from the specified manufacturer.

Part 2 - Product

2.01 MANUFACTURERS

A. Furnish and install factory “packaged” instantaneous heat exchanger(s) as manufactured by Harsco Industrial, Patterson-Kelley or as approved and accepted by the Engineer as defined in the table below:

Matched Boiler Capacity	DIII Model Number	# Plates	GPM (80°F to 120°F)	GPM (100°F to 140°F)	GPM (120°F to 160°F)
300,000 Btu/hr	D3-44P	44	15 GPM		
	D3-44PE				
399,000 Btu/hr	D3-44P	44	20 GPM		
	D3-44PE				
500,000 Btu/hr	D3-44P	44	25 GPM		
	D3-44PE				
650,000 Btu/hr	D3-88P	88	33 GPM		
	D3-88PE				
750,000 Btu/hr	D3-88P	88	38 GPM		
	D3-88PE				
850,000 Btu/hr	D3-88P	88	43 GPM		
	D3-88PE				
900,000 Btu/hr	D3-88P	88	45 GPM		
	D3-88PE				
1,000,000 Btu/hr	D3-88P	88	50 GPM		
	D3-88PE				
1,050,000 Btu/hr	D3-88P	88	53 GPM		
	D3-88PE				

- B. Each heat exchanger package shall be complete with one heat exchanger, one boiler water circulation pump, one domestic water recirculation pump, one control panel and all other components and accessories necessary for a complete and operable system as herein specified.
- C. Each D3-44PE or D3-88PE heat exchanger package shall also include a 1.9 Gallon expansion tank with integral fill valve system for close-coupled applications.
- D. Each heat exchanger package shall be furnished factory assembled with the required wiring and piping as a self-contained unit. Each heat exchanger package shall be readily transported and ready for installation.

- E. Each heat exchanger package is designed to couple to a corresponding P-K boiler in order to provide semi-instantaneous delivery of domestic hot water to one or more domestic water storage tanks.
- F. Each heat exchanger package shall be sized accordingly to operate in conjunction with a high efficiency condensing boiler to provide instantaneous delivery of domestic hot water up to 140°F while maintaining boiler water return temperatures below 130°F to promote condensing operation.
- G. Each heat exchanger package shall also be capable of operation in conjunction with a standard efficiency non-condensing boiler to provide instantaneous delivery of domestic hot water up to 160°F.
- H. All “Approved Equal” or “Approved Alternate” heat exchanger packages must demonstrate compliance with the requirements of this specification.

2.02 COMPONENTS

A. HEAT EXCHANGER

1. Each heat exchanger package shall contain one ASME Section VIII – Division 1 brazed-plate heat exchanger with a “U” stamp designed for a maximum allowable working pressure of not less than 150 PSIG and a maximum allowable temperature of not less than 300°F.
2. Each brazed-plate heat exchanger shall be of the double-wall type and provide a true air gap between heat exchanger plates and a visible leak path to atmosphere.
3. Each heat exchanger shall consist of 316 Stainless Steel plates with a Copper brazing material (or approved equal) oriented in a counter-flow arrangement. Plate-and-frame type heat exchangers are not acceptable.
4. Each heat exchanger shall have staggered / offset connection ports to avoid collision between the boiler water pipe / fittings and the domestic water pipe / fittings.
5. The completed heat exchanger package shall provide no less than the total heat transfer surface area defined in the table below:

Model Number	Heat Transfer Surface Area (FT ²)
D3-44P & D3-44PE	41.54
D3-88P & D3-88PE	85.05

B. CABINET ENCLOSURE / STRUCTURAL BASE

1. Each completed heat exchanger package shall feature a fully assembled cabinet enclosure and structural base fabricated from Carbon Steel or Aluminum sheet metal (minimum 16 Gauge) with powder coat finish.
2. The completed cabinet enclosure and structural base shall not exceed 21” width x 52” length x 44” height, and the completed heat exchanger package shall fit through a standard 32” wide doorway.
3. The structural base shall feature holes designed for easy maneuvering with a forklift or pallet jack.
4. The cabinet enclosure shall eliminate the use of refractory or other insulating materials.
5. The cabinet enclosure shall prominently display all required safety, instruction, compliance and factory runout labels.
6. The cabinet enclosure shall be designed to provide full visibility and access to pressure gauges, temperature gauges, drain valves, strainers, isolation valves, pumps, control panel, etc.

C. BOILER WATER PIPE & FITTINGS

1. All pipe fittings and trim devices in contact with boiler water shall be carbon steel, ductile Iron, cast Iron, brass or bronze.
2. Each completed D3-44P & D3-44PE heat exchanger package shall feature 2" boiler water supply & return connections.
3. Each completed D3-88P & D3-88PE heat exchanger package shall feature 3" boiler water supply & return connections.
4. Each completed heat exchanger package shall feature 2" grooved couplings / unions with removable EPDM gaskets to connect the steel pipe to the heat exchanger connection ports.
5. Each completed heat exchanger package shall feature an inline air separator on the upper incoming boiler water supply piping.

D. BOILER WATER CIRCULATION PUMP

1. Each completed D3-44P & D3-44PE heat exchanger package shall feature one (1) 1/3HP boiler water circulation pump with 3-speed settings configured for 120VAC.
2. Each completed D3-88P & D3-88PE heat exchanger package shall feature one (1) 2/5HP boiler water circulation pump configured for 120VAC.

E. DOMESTIC WATER PIPE & FITTINGS

1. All pipe fittings and trim devices in contact with domestic water shall be stainless steel, copper, lead-free bronze or lead-free brass and comply with the NSF-61 requirements for pipe, pipe fittings & fixtures.
2. Each completed heat exchanger package shall feature 2" Type L copper tubing on the domestic water supply & return connections.
3. Each completed heat exchanger package shall feature dielectric pipe fittings between the copper tubing and the heat exchanger connection ports.
4. Each completed heat exchanger package shall feature 2" grooved couplings / unions with removable EPDM gaskets to connect the copper tubing to the heat exchanger connection ports.
5. Each completed heat exchanger package shall feature a wye-type strainer on the lower incoming domestic water piping. This strainer shall be equipped with a 1/2" manual isolation / blowdown valve. This valve shall also be used to facilitate drainage during service.

F. DOMESTIC WATER RECIRCULATION PUMP

1. Each completed heat exchanger package shall feature one (1) lead-free bronze domestic water recirculation pump that complies with the NSF-61 requirements for pipe, pipe fittings & fixtures.

2. Each completed D3-44P & D3-44PE heat exchanger package shall feature one (1) 1/3HP domestic water circulation pump with 3-speed settings configured for 120VAC.
3. Each completed D3-88P & D3-88PE heat exchanger package shall feature one (1) 2/5HP domestic water circulation pump configured for 120VAC.

G. ELECTRONIC CONTROL SYSTEM & CONTROL PANEL

1. Each completed heat exchanger package shall feature a control panel configured for 110-120 VAC, single phase (w/ Neutral), 60 Hz.
2. The control panel shall be designed to interface with P-K's NURO boiler control system, but shall also be capable of interfacing with P-K's legacy ENVI and MCBA control systems.
3. The control panel shall be designed to accommodate the use of a domestic hot water storage tank temperature sensor, which will enable to corresponding boiler(s) for domestic hot water operation.
4. When the boiler is called for domestic hot water operation, the boiler's pump relay output shall enable the boiler water circulation pump and the domestic water circulation pump simultaneously.
5. When the boiler is no longer needed for domestic hot water operation, the boiler's pump relay output shall disable the boiler water circulation pump and the domestic pump after the boiler's post-purge and post-pump processes are completed.
6. The control panel shall provide one "Auxiliary" relay output which is enabled and disabled in conjunction with the boiler water and domestic water circulation pumps. This "Auxiliary" relay output can be used to enable a 2nd Duration III unit when 2 or more are piped in parallel for expanded capacity.
7. The completed heat exchanger package shall contain an automatic reset high temperature limit aquastat which will immediately de-energize the domestic water circulation pump and illuminate a red HIGH TEMP light if the domestic hot water supply temperature exceeds the user-adjustable high temperature setpoint.
8. Each completed heat exchanger package shall be capable of easy integration into any hydronic boiler system, regardless of boiler manufacturer. For example, closure of an external aquastat will enable the boiler water and domestic water circulation pumps for operation. Opening the external aquastat will disable the boiler water and domestic water circulation pumps.

H. SAFETY and TRIM DEVICES

1. Each completed heat exchanger package shall be equipped with a high temperature limit safety aquastat installed in the domestic hot water supply piping. If the high temperature limit trips, the control panel shall immediately remove power from the domestic water circulation pump, preventing any additional hot water from circulating to the domestic water storage tank.

2. Each completed heat exchanger package shall be equipped with pressure gauges, temperature gauges, isolation valves, strainers, drain valves, couplings, and an automatic air vent.
3. All pressure and temperature gauges on the domestic water piping shall be installed between the 12:00 and 3:00 position for improved access and visibility. All pressure gauges shall have a manual shutoff cock upstream of the gauge to improve the accuracy of the reading.

Part 3 - Execution

3.01 INSTALLATION

- A. Installation shall be performed by the contractor in accordance with the requirements of the applicable codes. Contractor shall review heat exchanger package and installation for compliance with requirements and/or issues that may affect the heat exchanger's performance. Installation should not proceed until unsatisfactory conditions have been corrected.
- B. The contractor shall mount the equipment as described below:
 1. Install heat exchanger packages on cast-in-place concrete equipment base in compliance with the requirements for equipment bases and foundation specified in Section 03 30 00 "Cast-in-Place Concrete".
 2. If required by the local code, install vibration isolation devices in compliance with Section 22 05 48 "Vibration and Seismic Controls for Plumbing, Piping, and Equipment".
- C. The contractor shall install the paired gas-fired boiler(s) in accordance with NFPA 54/ANSI Z223.1 (United States), or CAN/CSA B/149.1 (Canada).
- D. The contractor shall install the heat exchanger packages in accordance with NBIC – Part 1 (Installation), or another installation code having local jurisdiction.
- E. The contractor shall install a thermostatic mixing valve in the domestic water piping to ensure the Domestic Hot Water supply temperature to the building does not reach scalding temperatures.
- F. The contractor shall assemble and install any external safety/trim devices.
- G. The contractor shall install any electrical devices furnished with the heat exchanger package not specified to be factory-mounted.
- H. The contractor shall install control wiring to field mounted electrical devices in accordance with the requirements of NFPA 70.
- I. The contractor shall install electrical (power) wiring to the heat exchanger package in accordance with the requirements of NFPA 70.

3.02 CONNECTIONS

A. DOMESTIC WATER PIPING

1. Each heat exchanger package shall be provided with all necessary inlet (supply) and outlet (return) connections. Refer to the heat exchanger package's specification sheet or manual for connection sizes.
2. Check manufacturer's installation manual for clearance dimensions and install piping that will allow for service and ease of maintenance.
3. Install piping from equipment drain connection to nearest floor drain. Piping shall be at least full size of connection and adhere to proper codes for neutralization.
4. The domestic water piping and related components shall comply with the requirements of Section 22 11 00 "Facility Water Distribution".
5. All meters and gages in the domestic water piping shall comply with the requirements of Section 22 05 19 "Meters and Gages for Plumbing Piping".
6. All instrumentation and controls in the domestic water piping shall comply with the requirements of Section 22 09 00 "Instrumentation and Control for Plumbing".
7. All valves in the domestic water piping shall comply with the requirements of Section 22 05 23 "General-Duty Valves for Plumbing Piping".
8. All expansion fittings shall comply with the requirements of Section 22 05 16 "Expansion Fittings and Loops for Plumbing Piping".
9. Any pipe hangers or supports shall comply with the requirements of Section 22 05 29 "Hangers and Supports for Plumbing, Piping and Equipment".
10. Any vibration isolation devices on the hydronic piping shall comply with the requirements of Section 22 05 48 "Vibration and Seismic Controls for Plumbing, Piping, and Equipment".
11. All domestic water piping shall be insulated in accordance with the requirements of Section 22 07 00 "Plumbing Insulation".
12. After insulation, all domestic water piping shall be identified in accordance with the requirements of Section 22 05 53 "Identification for Plumbing, Piping and Equipment".
13. The domestic water storage tank(s) shall comply with the requirements of Section 22 12 00 "Facility Potable-Water Storage Tanks".
14. The domestic water softening equipment (if applicable) shall comply with the requirements of Section 22 31 00 "Domestic Water Softeners".
15. The domestic water filtration equipment (if applicable) shall comply with the requirements of Section 22 32 00 "Domestic Water Filtration Equipment".

B. HYDRONIC / BOILER WATER PIPING

1. Check manufacturer's installation manual for clearance dimensions and install piping that will allow for service and ease of maintenance.
2. Install piping from equipment drain connection to nearest floor drain. Piping shall be at least full size of connection and adhere to proper codes for neutralization.
3. The hydronic piping and related components shall comply with the requirements of 23 21 00 "Hydronic Piping and Pumps".
4. All meters and gages in the hydronic piping shall comply with the requirements of Section 23 05 19 "Meters and Gages for HVAC Piping".
5. All instrumentation and controls in the hydronic piping shall comply with the requirements of Section 23 09 13 "Instrumentation and Control Devices for HVAC".
6. All valves in the hydronic piping shall comply with the requirements of Section 23 05 23 "General-Duty Valves for HVAC Piping".
7. All expansion fittings shall comply with the requirements of Section 23 05 16 "Expansion Fittings and Loops for HVAC Piping".
8. Any pipe hangers or supports shall comply with the requirements of Section 23 05 29 "Hangers and Supports for HVAC Piping and Equipment".
9. Any vibration isolation devices on the hydronic piping shall comply with the requirements of Section 23 05 48 "Vibration and Seismic Controls for HVAC Piping and Equipment."
10. The hydronic piping shall be insulated in accordance with the requirements of Section 23 07 19 "HVAC Piping Insulation".
11. After insulation, all hydronic piping shall be identified in accordance with the requirements of Section 23 05 53 "Identification for HVAC Piping and Equipment".
12. Any water treatment of the hydronic system shall be in accordance with the boiler manufacturer's requirements and/or Section 23 25 13 "Water Treatment for Closed-Loop Hydronic Systems".

C. ELECTRICAL

1. Install an external disconnect and overload protection for each heat exchanger package in accordance with the requirements of NFPA 70.
2. The heat exchanger package shall be configured for 110-120 VAC, single phase (w/ Neutral), 60Hz.
3. The heat exchanger package requires one electrical circuit with a minimum capacity of 15 Amps.